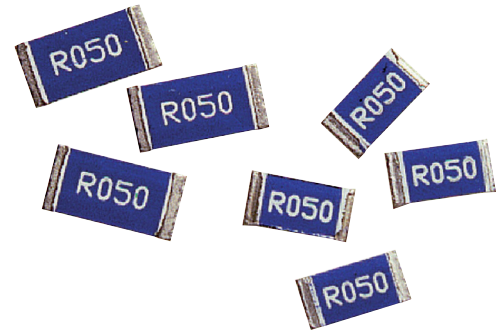


LR Series

Features

- Standard 2512, 2010 and 1206 sizes
- Resistance values down to 0.003 ohms
- Leach resistant solder-plated copper wrap-around termination
- AEC-Q200 Qualified
- RoHS compliant and SnPb variants



All Pb-free parts comply with EU Directive 2011/65/EU amended by (EU) 2015/863 (RoHS3)

Electrical Data

		LR(F)1206	LR(F)2010	LR(F)2512
Power rating @70°C	watts	0.5	1	2
Resistance range ¹	ohms	R003 to 1R0		
Resistance tolerance ¹	%	<R01: 5, ≥R01: 1, 2, 5		
TCR	ppm/°C	≥R05: ±100, R025–R047: <+500, <R025: <+900		
Dielectric withstand	volts	200		
Ambient temperature range	°C	-55 to +150		
Values		E24 preferred ²		
Temperature rise at rated power	°C	40	80	90
Pad / trace area ³	mm ²	30	100	300

Note 1: Contact factory for value – tolerance combinations outside this range. Note 2: Many values = N x R001 and N x R005 up to N=10 are also available. Note 3: Recommended minimum pad & adjacent trace area for each termination for rated dissipation on FR4 PCB

Physical Data

Dimensions (mm)				
Size	L	W	H (max)	D
LR(F)1206	3.20±0.305	1.63±0.20	0.8	0.6 ±0.25
LR(F)2010	5.23±0.38	2.64±0.25	0.84	0.6 ±0.25
LR(F)2512	6.50±0.38	3.25±0.25	0.84	0.6 ±0.25

Note: LRF construction is identical except that Resistive Element and Protective Overcoat are on the underside of the chip.

Recommended Solder Pad Dimensions (mm)			
	A	B	C
LR(F)1206	2.0	4.0	1.25
LR(F)2010	3.05	6.5	1.5
LR(F)2512	3.7	7.75	1.5

Marking

LR parts are marked in white on the upper blue surface, whilst LRF parts are marked in black on the upper white surface. Parts are marked with the value code, where this is up to four characters (e.g. "R025"). For five character value codes the value in milliohms is marked, with "m" indicating decimal position (e.g. "2m5" for value code R0025).

Processing

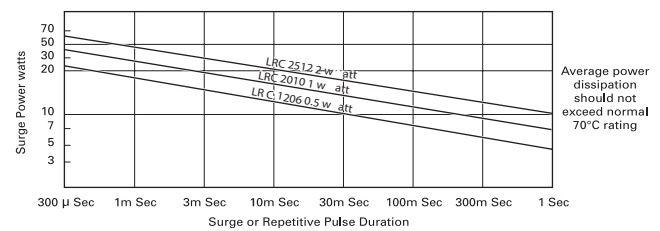
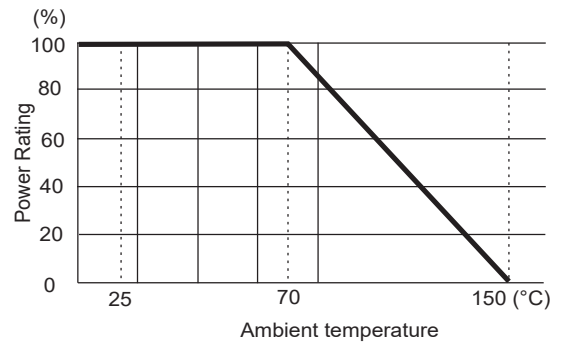
For reflow of LRF parts, a solder paste thickness of not less than 100µm is recommended.

General Note

TT Electronics reserves the right to make changes in product specification without notice or liability. All information is subject to TT Electronics' own data and is considered accurate at time of going to print.

Performance Data

AEC-Q200 Table 7		Method	Max. (add R05)	Typ. (@1R0)	
ref	Test				
3	High Temp. Exposure	MIL-STD-202 Method 108	ΔR%	0.5	0.2
4	Temperature Cycling	JESD22 Method JA-104	ΔR%	0.25	0.1
6	Moisture Resistance	MIL-STD-202 Method 106	ΔR%	0.5	0.2
7	Biased Humidity	MIL-STD-202 Method 103	ΔR%	0.5	0.2
8	Operational Life (Cyclic Load)	MIL-STD-202 Method 108	ΔR%	1	0.5
14	Vibration	MIL-STD-202 Method 204	ΔR%	0.5	0.05
15	Resistance to Soldering Heat	MIL-STD-202 Method 210	ΔR%	0.25	0.05
16	Thermal Shock	MIL-STD-202 Method 107	ΔR%	0.25	0.1
18	Solderability	J-STD-002	>95% coverage		
21	Board Flex	AEC-Q200-005	ΔR%	0.5	0.2
22	Terminal Strength	AEC-Q200-006	ΔR%	0.25	0.1
Short Term Overload		6.25 x Pr for 2s	ΔR%	0.5	
Low Temperature Storage		-65°C for 100 hours	ΔR%	0.5	
Leach Resistance		Solder dip at 250°C	90s minimum		



Note:

1. Although 2010 and 2512 sizes have passed temperature cycling and thermal shock, it is in general not recommended that ceramic chips this large be used on FR4 in a severe temperature cycle environment due to the possibility of solder joint fatigue. Full AEC-Q200 qualification applies only to ohmic values ≥R01.

Ordering Procedure

This product has two valid part numbers:

European (Welwyn) Part Number: LRF1206-R02FW (1206, 20 milliohms ±1%, Pb-free)

L	R	F	1	2	0	6	-	R	0	2	F	W
1		2		3		4		5				

1	2	3	4	5	
Type	Size	Value	Tolerance	Termination & Packing	
LR = Conventional orientation (values >R025)	1206	E24 = 3/4 characters R = ohms	F = ±1%	W	Pb-free, standard packing
	2010		G = ±2%	T1	Pb-free, 1000/reel (non-standard)
LRF = Flip-chip orientation (values ≤R025)	2512	R = ohms	J = ±5%	PB	SnPb finish, standard packing
				T1PB	SnPb finish, 1000/reel (non-standard)
			Standard packing is tape & reel		
	1206 & 2010	3000/reel			
	2512	1800/reel			

USA (IRC) Part Number: LRC-LRF1206LF-01-R020-F (1206, 20 milliohms ±1%, Pb-free)

L	R	C	-	L	R	F	1	2	0	6	L	F	-	0	1	-	R	0	2	0	-	F
1		2		3		4		5		6		7										

1	2	3	4	5	6	7	Packing		
Family	Model	Size	Termination	TCR	Value	Tolerance			
LRC	LR = Conventional orientation (values >R025)	1206	Omit for SnPb	01 = standard (±100ppm/°C values ≥R05)	4 characters R = ohms	F = ±1%	Standard packing is tape & reel		
		2010	LF = Pb-free				G = ±2%	Pb-free	All sizes
	LRF = Flip-chip orientation (values ≤R025)	2512				J = ±5%	SnPb	1206 & 2010	3000/reel
								2512	1800/reel

General Note

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