## **Resistors**

## **Cement Coated Surface Mount Wirewound Resistors**

# **Electronics**

#### **WA80Z Series**

#### **Features**

- All welded construction
- Suitable for automatic pick and place
- Excellent pulse handling capability
- Fuses safely under fault conditions
- Competitive cost
- Performance equivalent to 2, 3 & 5W axial resistors



All Pb-free parts comply with EU Directive 2011/65/EU amended by (EU) 2015/863 (RoHS3)

## Electrical Data

		WA83Z	WA84Z	WA85Z		
Power rating at 25°C	watts	2	3	5		
Resistance range	ohms	0R05 to 900R	0R01 to 2K2	0R015 to 6K8		
Limiting element voltage	volts	50	100	150		
Isolation voltage	volts	250	350	500		
TCR	ppm/°C	≤1R0:350 >1R0:200				
Resistance tolerance	%	<20R: 5, 10 ≥20R: 1, 2, 5, 10				
Standard values		E24 series preferred				
Ambient temperature range	°C	-55 to 155				

## Physical Data

Dimensi	ons (mm)					
Туре	L	W	Н	l	W	d
WA83Z	13.4±0.2	3.6 max	6.25 max	9.0 max	4.5±0.6	0.8 nom
WA84Z	18.7±0.2	5.2 max	6.9 max	14.5 max	6.5±0.6	0.8 nom
WA85Z	18.7±0.2	7.0 max	7.9 max	16.5 max	6.5±0.6	0.8 nom

### Recommended Pad Sizes

Dimensions (mm)				
Туре	А	В	С	D
WA83Z	5.5	2.5 min	10 max	15 min
WA84Z	7.5 min	2.5 min	15 max	20 min
WA85Z	7.5 min	2.5 min	15 max	20 min

#### Construction

A high purity ceramic substrate is assembled with interference fit end caps to which are welded the terminations. The resistive element is wound on the substrate and welded to

the caps. Flameproof silicone cement coating is applied prior to marking with indelible ink and lead forming.

BI Technologies IRC Welwyn

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#### Marking

WA83Z and WA84Z resistors R10 and above are marked with four colour bands in conformance with IEC62. Values below R10 are marked with three bands (two digits and tolerance); there is no multiplier band. WA85Z resistors are legendmarked "WA85" plus resistance value and tolerance in conformance with IEC62.

#### **Solvent Resistance**

The body protection and marking are resistant to all normal industrial cleaning solvents suitable for printed circuits.

#### **Flammability**

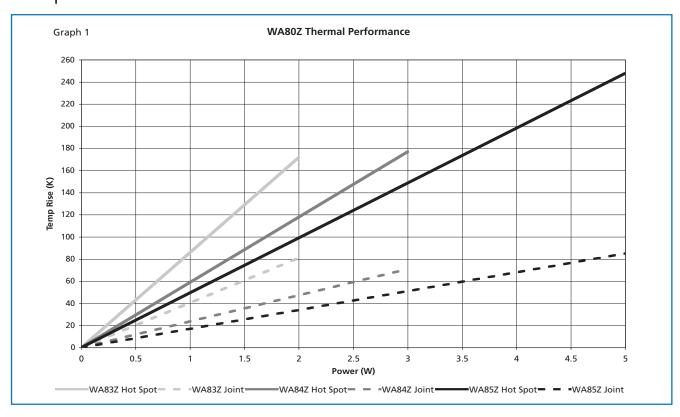
The resistor coating will not burn under any condition of applied temperature or component overload.

#### Performance Data

		Maximum	Typical		
Load at rated power: 1000hrs @ 25 or 70°C ΔR%		5 +0.001Ω	3		
Dry heat: 1000hrs @ 200°C	ΔR%	5 +0.001Ω	3		
Short term overload	ΔR%	5 +0.001Ω	1		
Derating from rated power @ 25°C		Zero at 155°C			
Climatic	ΔR%	5 +0.001Ω	2		
Climatic category		55/20	0/56		
TRC & Vibration	∆R%	5 +0.001Ω	1		
Robustness & solder heat	∆R%	5 +0.001Ω	1		
Long term damp heat	∆R%	5 +0.001Ω	1		
Temperature rise		See Graph 1			
Pulse handling		See Gr	aph 2		

Note: Testing was performed on FR4 test boards measuring 50mm x 50mm, with  $1oz/ft^2$  (300g/m²) copper pads. The track area close to each pad was  $120mm^2$ . If a lower grade of PCB or less track area is used, derating of the power may be necessary.

## Temperature Rise



## **Cement Coated Surface Mount Wirewound Resistors**

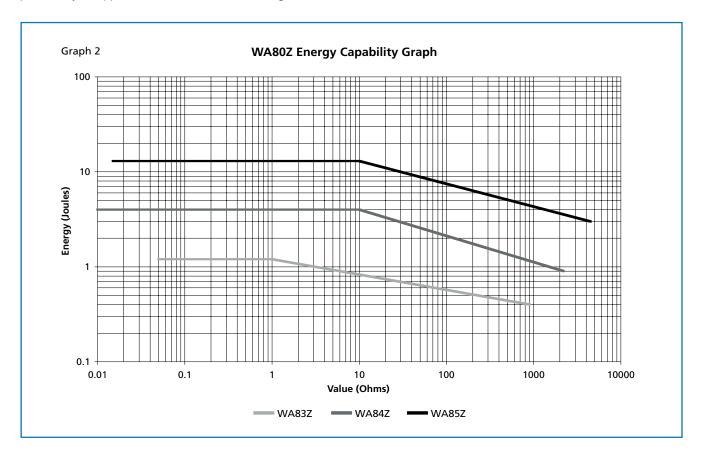




#### **Pulse Handling**

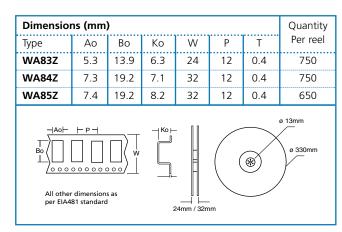
The graph below shows the energy handling capability of WA80Z resistors for single short pulses (<100mS). For longer pulses of duration up to 5 Seconds, up to 5 times the rated power may be applied. Note that forced-air cooling and

heatsinking by PCB tracks have no effect on energy ratings. If higher energy ratings than those shown are needed, it is normally possible to design a pulse withstand variant.



#### **Packaging**

WA80Z products are supply on standard carrier tape and 330mm diameter reels suitable for automatic pick and place machines. Carrier tape dimensions and standard reels quantities are given below.



## Ordering Procedure

Specify type reference, value and tolerance as shown in this example of WA84Z at 1.5KOhms 5%:

Type		•••••	· WA84Z	1K5	_   _ <del> </del>
Value	e (use IEC	62 code)			
Toler	ance (use	e IEC 62 code)·			
F	1%				
G	2%				
J	5%				
Κ	10%				

#### General Note

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IGMF1R00C ERJ-1GMF1R20C ERJ-1GMF2R55C ERJ-1GMF8R66C 25121WF1003T4E 25.501.3653.0 290-1.0M-RC 292-1.0M-RC 292
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