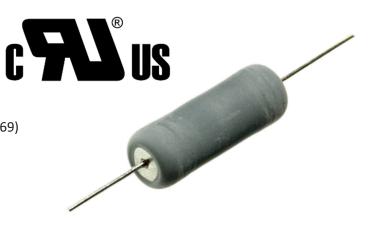


### **WHS-UL Series**

### **Features**

- Enhanced surge & pulse energy capacity
- UL1412 recognised fusible resistor (UL file E234469)
- Failsafe fusing at 120 / 240Vrms
- UL94-V0 flameproof coating
- Leadform options including surface mountable





All Pb-free parts comply with EU Directive 2011/65/EU amended by (EU) 2015/863 (RoHS3)

## **Electrical Data**

		WHS2UL	WHS3UL	WHS5UL		
Power rating at 25°C	W	2	3	5		
5s overload rating at 25°C	W	10 15 25				
Short pulse performance		See pulse performance graphs				
Resistance range	ohms	10R- 100R				
Resistance tolerance	%	<20R: 5 ≥20R: 1, 2, 5				
TCR	ppm/°C	±200				
Isolation voltage of insulation	V	250 350 500				
Standard values		E24 preferred				
Thermal impedance	°C/W	110 82 54				
Ambient temperature range	°C	-55 to +155				

## **Physical Data**

ension	s (mm) a	& weigl	nt (g)				
Туре	L max	D max	F min	d nom	PCB mount centres	Min bend radius	Wt. nom
WHS2UL	9.0	3.8	19.8		12.5		0.5
WHS3UL	14.5	5.8	24.6	0.8	20.0	1.2	1.1
WHS5UL	16.5	7.2	23.6		22.0		1.75

### Construction

A high purity ceramic substrate is assembled with interference fit end caps to which are welded the terminations. The resistive element is wound on the substrate and welded to the caps. Flameproof silicone cement coating is applied prior to marking with indelible ink. The components are then lead-formed if required and packed.

#### **Terminations**

Material: Hot tin dipped copper wire

Strength: The terminations meet the requirements of IEC 68.2.21

Solderability: The terminations meet the requirements of IEC 115-1 Clause 4.17.3.2

BI Technologies IRC Welwyn



### **WHS-UL Series**

#### **Solvent Resistance**

The body protection and marking are resistant to all normal industrial cleaning solvents suitable for printed circuits.

### Marking

WHS2UL and WHS3UL resistors are marked with four colour bands in conformance with IEC62. WHS5UL resistors are legend marked with type reference, resistance value and tolerance.

### **Flammability**

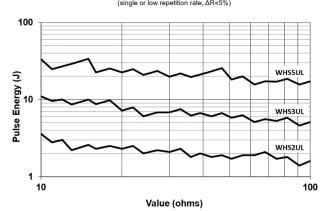
The resistor coating will not burn or emit incandescent particles under any condition of applied temperature or power overload.

## **Performance Data**

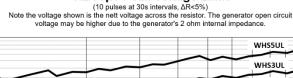
		Maximum	ТурісаІ	
Load at rated power: 1000 hours @25°C $\pm \Delta R\%$		5	3	
Dry heat: 1000 hours @ 200°C ±ΔR%		5	3	
Short term overload: 5 x rated power for 5s $\pm \Delta R\%$		5	1	
Derating from rated power @25°C		Zero at 280°C (See Thermal Performance graphs).		
Climatic $\pm \Delta$		5	2	
Climatic category		55/200/56		
TRC & vibration	±ΔR%	5	1	
Robustness & solder heat ±ΔR%		5	1	
Long term damp heat $\pm \Delta R\%$		5	1	

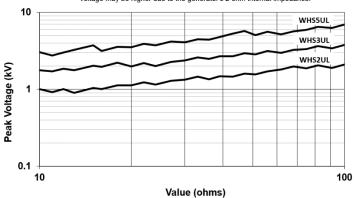
## **Pulse Performance**





### 1.2/50µs Peak Voltage Limit



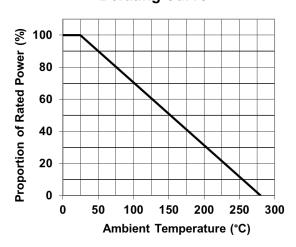




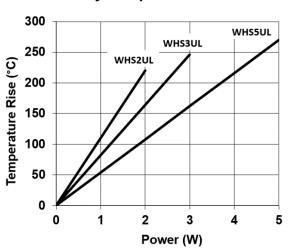
**WHS-UL Series** 

## **Thermal Performance**

## **Derating Curve**

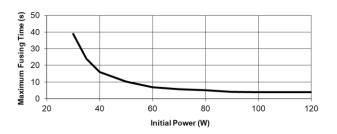


## **Body Temperature Rise**

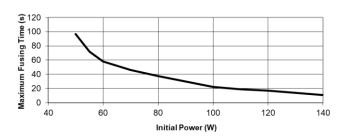


## **Fusing Performance**

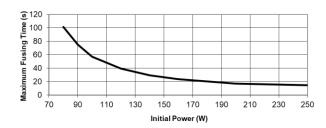
### WHS2UL Fusing Characteristic



### WHS3UL Fusing Characteristic



### WHS5UL Fusing Characteristic



#### Notes

- 1. Typical fusing times are around 1/3 of the maximum figures.
- 2. After fusing the resistance value is >100 times the initial nominal value, provided the initial power is at least 20 x rated
- 3. Suitable for fusing at voltages up to 264Vrms.



**WHS-UL Series** 

### **Packaging**

The standard packaging for axial WHS-UL is taped. The critical dimensions are shown below. The component wires will not protrude beyond the outside edge of the tapes. Taped product is then packed into boxes or onto reels. See Ordering Procedure for quantities.

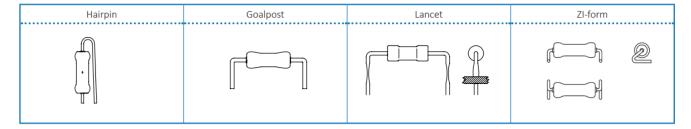
Dimensions (mm)	а	b	С	
WHS2UL	6	52	5	c
WHS3UL	6	67	10	f1 f2
WHS5UL	6	63	10	Body location f1-f2 ≤ 1.4mm

## **Application Notes**

- 1. If the resistors are to dissipate full rated power, it is recommended that the terminations should not be soldered closer than 4mm from the body.
- 2. Due to operating temperature limits imposed by some PCB materials, derating may be necessary. The surface temperature rise at the centre of the body is shown under Thermal Performance.
- 3. For the purposes of UL approval, the following points should be observed:
  - To protect against fire under all conditions of overload, a positive clearance of at least 13mm should be provided between the resistor body and any combustible materials.
  - 3.2 A positive clearance of 13mm should be provided between the resistor body or terminations and uninsulated parts of opposite polarity or uninsulated dead metal parts.
  - 3.3 Limited Short Circuit testing should be performed in the complete appliance.

## **Leadforming Options**

- 1. WHS-UL resistors can be supplied with goalpost or lancet pre-formed leads. Hairpin form is also available on WHS2UL and WHS3UL only. For dimensions and ordering details see:
  - https://www.ttelectronics.com/TTElectronics/media/ProductFiles/Resistors/ApplicationNotes/TN008-resistors-Leadform-Capability.pdf.
- 2. WHS-UL resistors are also available in an SMD format with ZI formed leads, packed in blister tape. For dimensions and ordering details see: https://www.ttelectronics.com/TTElectronics/media/ProductFiles/Resistors/Datasheets/ZI-form.pdf

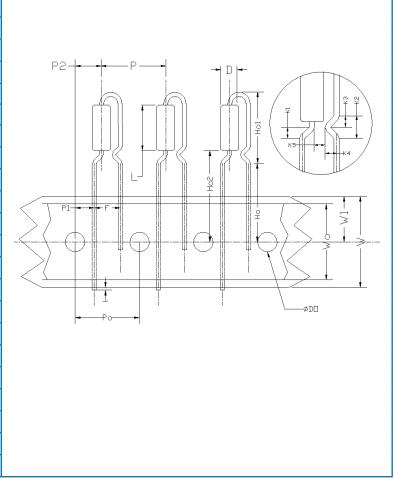




## **WHS-UL Series**

3. A radial taped version is also available for WHS3UL only as shown below.

Radial Taped Dimensions (mm)						
Dimension	Notation	WHS3ULR				
Component body length	L	14.5 max				
Component body diameter	D	5.8 max				
Terminal lead diameter	d	0.8 nom				
Component pitch	Р	12.7±1.0				
Hole pitch	Ро	12.7±0.3				
Causa a subta la la effect	P1	3.85±0.7				
Component to hole offset	P2	6.35±1.3				
Lead pitch	F	5.0±1.0				
Width of backing strip	W	18.0±1.0				
Position of hole	W1	9.0±0.5				
Diameter of hole	Do	4.0±0.3				
Height to lead form	Но	17.0±1.0				
Height from lead form	Ho1	23.0 max				
Height to resistor	Ho2	18.0 min				
Width of adhesive tape	W0	15.0±0.5				
Length of protrusion	I	2.5 max				
	K1	2.0±0.3				
	K2	3.0±0.5				
Form dimensions	К3	1.5±0.25				
	K4	1.0±0.2				
	K5	2.0 min				



# **Ordering Procedure**

Example: WHS2UL-100RJA25 (WHS2UL, 100 ohms ±5%, Pb-free)



1 Type	2 Leadforming	3 Value	4 Tolerance	5 Packing		
WHS2UL	Omit for axial	3/4	F = ±1%	A25	WHS2UL	Ammo pack, 2500/box
WHS3UL	R = Radial taped	characters	G = ±2%	A1	WHS3UL	Ammo pack, 1000/box
WHS5UL	(WHS3UL only)	R = ohms	J = ±5%	T075	WHS5UL	Tape & reel, 750/reel

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