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SPECIFICATION FOR APPROVAL

		CN:	0
CUSTOMER	:		
PRODUCT TYPE	:	SMD GLASS SEALING X'TAL 3.2*2.5	
NOMINAL FREQ.	:	40.00000MHz	
TXC P/N	:	AV40070001	
REVISION	:	A1	
CUSTOMER P/N	:		
PM / SALES	:		
DATE	:		
CUSTOMER SIGNA	- ATUF	RE & Date	

- (1) TXC requires one copy returned with signature and title of authorized individual that signifies acceptance of the attached specifications.
- (2) Orders received and accepted by TXC after return of signed copy of specification will be produced per these specifications.
- (3) Any changes to these specifications must be agreed upon by both parties and new revision of the Product Specification Sheet will be issued.
- (4) Any issuance of purchase order prior to consigning back the Approval page of "Specification Sheets" from customers will be regarded as the agreement on the contents of these specifications.

MSL:Level 1
RoHS Compliant

Pb used in sealing glass material is exempt from EU directive



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PRODUCT SPECIFICATION SHEET

		CN:
PRODUCT TYPE	:	SMD GLASS SEALING X'TAL 3.2*2.5
NOMINAL FREQ.	: _	40.00000MHz
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PE/RD	QA	MFG
Wen yuan Chang	Zhong Lin Ulu	zhi Jun Wu
Wen yuan Chang	ZhongLin Wu	Zhi jun Wu
17-Sep-17	17-Sep-17	17-Sep-17

NOTE:

(1)The green product standard set by TXC is based upon the international standards. Related information is publicly described on the TXC's Website, and updated regularly. The document is compliant with the latest green product quality system directives at the time.

(2) Revision "Sx" is for engineering samples only. PE/RD's approval required.

(3)Revision "Ax" is production ready. PE, QA and MFG's approval required

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RoHS Compliant

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Rev	Revise page	Revise contents	<u>Date</u>	Ref.No.	<u>Reviser</u>
S1	N/A	Initial released	10-Mar-17	N/A	Xiaohua Zhang
A1	N/A	S Turn A	17-Sep-17	N/A	Xiaohua Zhang

Spec Sheet Contents

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■ ELECTRICAL SPECIFICATIONS

Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurement and tests are as follow:

Ambient temperature : 25±5°C Relative humidity : 40%~70%

If there is any doubt about the results, measurement shall be made within the following limits:

Ambient temperature : $25\pm3^{\circ}$ C Relative humidity : $40\%\sim70\%$

Measure equipment

Electrical characteristics measured by S&A250B or equivalent.

Crystal cutting type

The crystal is using AT CUT (thickness shear mode).

Unit Weight:

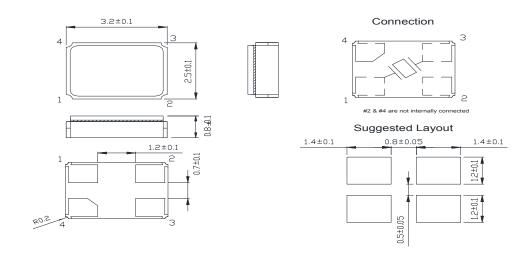
0.020±0.002 g/pcs

	Parameters	SYM.		Electric	al Spec.		Notes	
	Farameters	STIVI.	MIN	TYP	MAX	UNITS	Notes	
1	Nominal Frequency	FL	4	10.00000	0	MHz	-	
2	Oscillation Mode	-	Fu	undamen	tal	-	-	
3	Load Capacitance	CL		8		pF	-	
4	Frequency Tolerance	-		±20		ppm	at 25 ℃ ± 3 ℃	
5	Frequency Stability	-	±50 p		ppm	Over Operating Temp. Range (Reference 25°ℂ)		
6	Operating Temperature	-	-40	~	125	$^{\circ}\!\mathbb{C}$	-	
7	Aging	-		±3	-	ppm	1st Year at 25 °C ± 3 °C	
8	Drive Level	DL	10	100	200	uW	-	
9	Series Resonant Resistance	Rr	-	-	50	Ω	-	
10	Shunt Capacitance	C0	-	-	2	pF	-	
11	Insulation Resistance	-	500	-	-	МΩ	at DC 100V	
12	Storage Temperature Range	-	-40	~	125	$^{\circ}\!\mathbb{C}$	-	



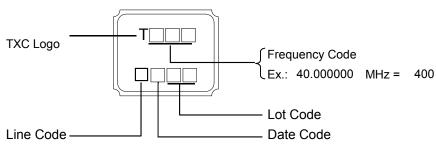
DIMENSIONS

(Unit:mm)



*Coplanarity of solderable areas Camber 0.10 mm Max

MARKING



Production Location:China(Ningbo)

Month Code:

YEA	λR		MOI	NTH	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	ОСТ	NOV	DEC
2005	2009	2013	2017	2021	Α	В	С	D	Е	F	G	Н	J	K	L	М
2006	2010	2014	2018	2022	Ν	Р	Q	R	S	Т	U	٧	W	Χ	Υ	Ζ
2007	2011	2015	2019	2023	а	b	С	d	е	f	g	h	j	k	I	m
2008	2012	2016	2020	2024	n	р	q	r	S	t	u	٧	W	Х	у	Z

^{*}This month code will be cycled every four years

■ SUGGESTED REFLOW PROFILE

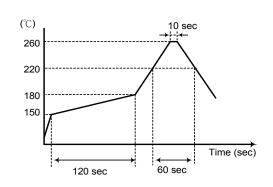
Solder melting point :220±10 $^{\circ}\mathrm{C}$, 60 sec. Min. Peak Temperature: 260 ± 5 $^{\circ}\mathrm{C}$, 10 sec. Max.

■ SUGGESTED MANUAL SOLDER CONDITION

Temperature: 350 ± 10 °C

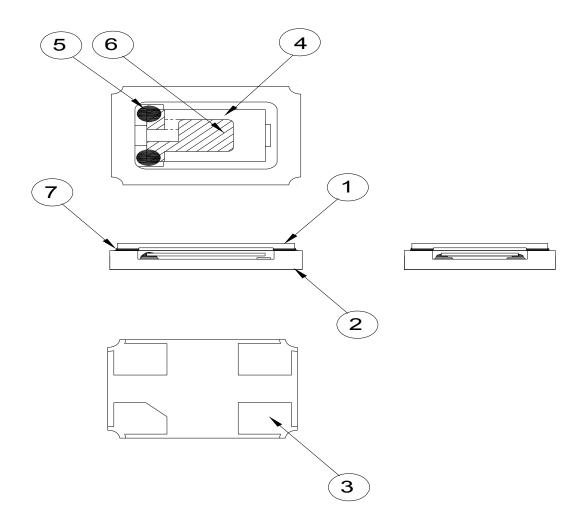
Time: 3 sec.

Re-solder times: twice





■ STRUCTURE ILLUSTRATION



NO	COMPONENTS	MATERIALS	FINISH/SPECIFICATIONS
1	Сар	Ceramic (Al ₂ O ₃)	-
2	Package	Ceramic (Al ₂ O ₃)	-
3	PAD	Au	Tungsten metalize
			+ Ni plating
			+ Au plating
4	Crystal blank	SiO ₂	-
5	Conductive adhesive	Resin+Ag	-
6	Electrode	Noble Metal	-
7	Sealing Glass	Glass(PbO)	-

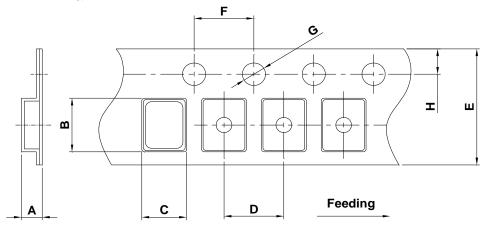


TXC P/N: AV40070001

REVISION: A1

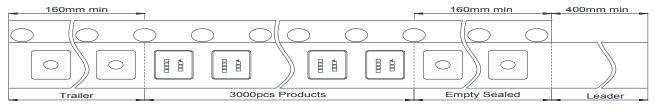
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■ EMBOSS CARRIER TAPE & REEL

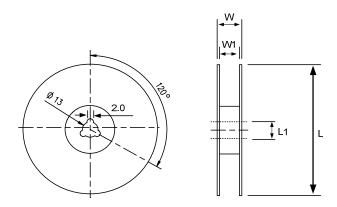


	Α	В	С	D	E	F	G	Η	
DIMENSIONS	1.65 ±0.10	3.40 ±0.10	2.70 ±0.10	4.00 ±0.10	8.00 ±0.20	4.00 ±0.10	1.55 ±0.10	1.75 ±0.10	(UNIT : mm)

REMARK:



User Direction of Feeding



DIMENSIONS	L	L1	W	W1	
DIVILIVOIONO	178±1.00	13±0.50	11.5±0.20	8±0.10	(UNIT: mm)



PACKING

Reel Quantity: 1. Reel X 6 (6 Reels)

2. Reel X 12 (12 Reels)
3. Reel X 25 (12 Reels + 13 Reels)

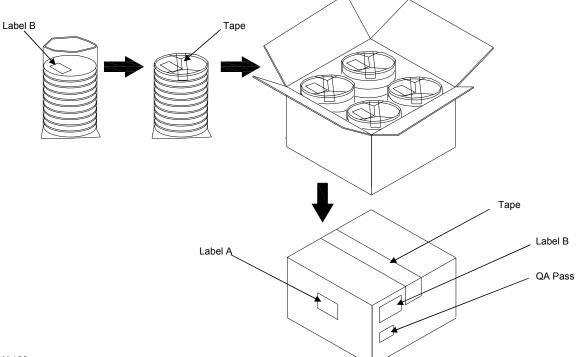
4. Reel X 50 (12 Reelsx2 + 13 Reelsx2)

Box Size:

1. L200 X W200 X H140mm

2. L200 X W200 X H250mm 3. L400 X W200 X H250mm

4. L400 X W400 X H280mm



(Label A) Size:100 X 100mm

Inv No: 00096815

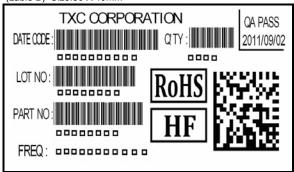
Po No: 21106326- 24-

Part No: DDDDDDD

Qty: 40000 PCS

157- 44 C/No:

(Lable B) Size:80 X 40mm



[STORAGE]

- 1.Don't be caught in the rain.
- 2.The storage environment shall be 5 $^{\circ}$ C $^{\circ}$ C $^{\circ}$ C temperature and 30% $^{\circ}$ 75%RH humidity and free from the sun shine.
- 3.If customers have special requirements, we can paste labels according to it.

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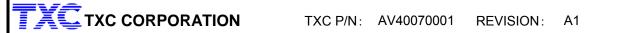
■ RELIABILITY SPECIFICATIONS (AEC-Q200 Compliant)

1.Mechanical Endurance

No.	Test Item	Test Meth	Test Criteria			
1.1	Mechanical Shock	2000 G , 0.3 m Sec. ,3 times fo	r all 3 directions.	ВС		
		Frequency range	10 ~ 2000 Hz			
		Acceleration	20G			
1.2	Vibration	Amplitude	1.52mm	ВС		
1.2	Vibration	Sweep time	20 minute	ВО		
		Pendicular axes each test time	4 hours			
			(Total test time 12 hours)			
1.3	Terminal Strength	17.7N force for 60sec +/-1sec.	F			
1.4	Board Flex	Duration time:60 Sec Minimum,I	Duration time:60 Sec Minimum,Deviation:3mm			
		Temperature	245 °C +/- 5°C			
		Immersing depth	0.5 mm minimum			
1.5	Solderability	Immersion time	5 +/- 0.5 seconds	E		
		Flux	Rosin resin methyl alcohol			
			solvent (1:4)			

2. Environmental Endurance

No.	Test Item	Test Methods	SPEC
2.1	Resistance To Soldering Heat	Test temperature 260 +/- 5 °C Test time 10 +/- 1 sec.	BCD
2.2	High Temp. Storage	+ 125°C ± 3 °C for 1000 ± 12 Hrs	BCD
2.3	Low Temp. Storage	- 40 °C ± 3 °C for 1000 ± 12 Hrs	BCD
2.4	Temperature cycle	-40°C ~125°C ,for 1000 cycles. 1 cycle 125+/-3°C 25°C -40+/-3°C 15 min. 2min	BCD
2.5	Operational Life	1000 hrs @ 125± 3°C. Rated VDD applied with 1 MΩ.	BCD
2.6	High Temp & Humidity	85°C ± 3°C ,RH 85%,1000 Hrs	BCD



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RELIABILITY SPECIFICATIONS

Specifications	
А	Frequency change: Within ±5ppm or in customer's specification.
В	Frequency change: Within ±10ppm or in customer's specification.
С	Equivalent series resistance(E.S.R) change: Within ±15% or 10Ω(larger value).
D	After conditioning, quartz crystal units shall be subjected to standard atmospheric conditions for 24 hour, and measured.
E	Minimum 95% of immersed terminal shall be covered with new uniform solder.
F	No damage on specimen

Measurement condition

Electrical characteristics measured by S&A250B or equivalent.

X-ON Electronics

Largest Supplier of Electrical and Electronic Components

Click to view similar products for Crystals category:

Click to view products by TXC Corporation manufacturer:

Other Similar products are found below:

CS325S24000000ABJT 718-13.2-1 MC405 32.0000K-R3:PURE SN FC-135R 32.7680KF-A3 7A-40.000MAAE-T 7B-27.000MBBK-T FL2000085 9B-15.360MBBK-B 9C-7.680MBBK-T ASH7K-32.768KHZ AT-41.600MAGQ-T BTD1062E05A-513 LFXTAL066198Cutt 9C-14.31818MBBK-T FA-238 50.0000MB30X-K3 FC-12M 32.7680KA-AC3 SSPT7F-9PF20-R FX325BS-38.88EEM1201 LFXTAL065253Cutt LFXTAL066431Cutt XT9S20ANA14M7456 XT9SNLANA16M 646G-24-2 7A-24.576MBBK-T 7B-30.000MBBK-T WX26-32.768K-6PF 9B-14.31818MBBK-B CD1AM 7B-25.000MAAE-T 7A-14.31818MBBK-T 6504-202-1501 6526-202-1501 FA-118T 27.1200MB50P-K0 FC-135R 32.7680KA-A3 ABM12-104-37.400MHZT ABLS-10.000MHZ-D3W-T BTJ112E01E-513 BTJ722K01C-7067 BTL-20-513 TSX-3225 24.0000MF15X-AC TSX-3225 16.0000MF18X-AC BTJ120E02C BTL-12-513 7A-10.000MBBK-T 7A-11.0592MBBK-T ABM12-103-24.000MHZT CS325S25000000ABJT ABM3B-25.000MHZ-B2-X-T FC-135 32.7680KA-A5 FX0800015