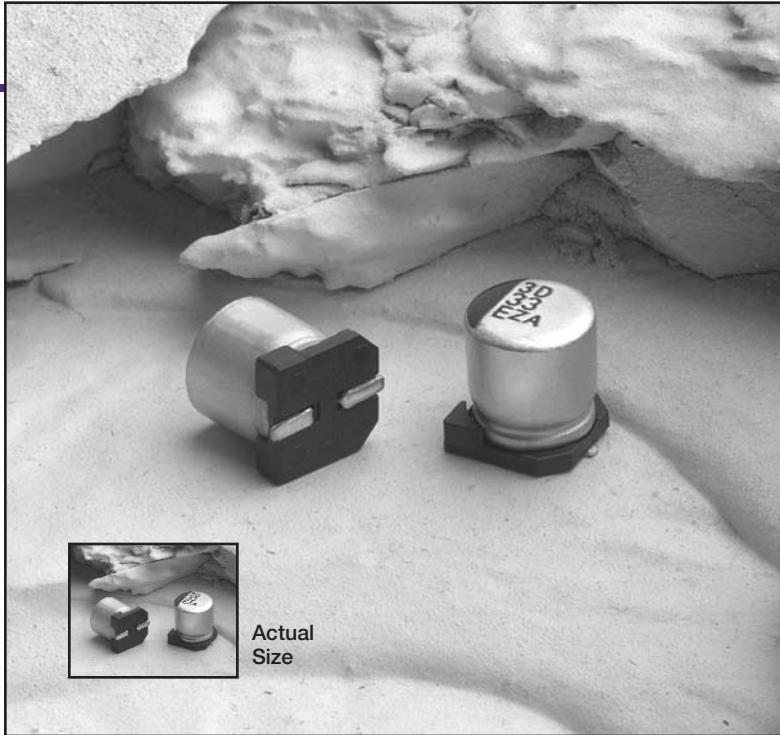


# MZA Series

UNITED  
CHEMI-CON

- Surface Mount
- Lowest Impedance
- Lead-Free Construction
- Solvent Proof
- +105°C Maximum Temperature



**MZA** ALUMINUM SURFACE MOUNT

The MZA series is United Chemi-Con's lowest impedance vertical surface mount capacitor series. These low impedance capacitors are also constructed of lead-free materials and can withstand high temperature, lead-free alloy reflow soldering. The MZA series has a wide temperature range of  $-55^{\circ}\text{C}$  to  $+105^{\circ}\text{C}$  with a rated lifetime of 2,000 hours at  $+105^{\circ}\text{C}$ . Available in low profile case sizes ranging from  $\varnothing 4 \times 5.8\text{mm}$  to  $\varnothing 10 \times 10\text{mm}$ , the MZA series is suitable for general purpose applications where miniaturization and Pb-free requirements exist.

The MZA series capacitors are solvent proof. Refer to the Mini-Glossary for cleaning guidelines and recommended cleaning agents that are compatible with United Chemi-Con products.

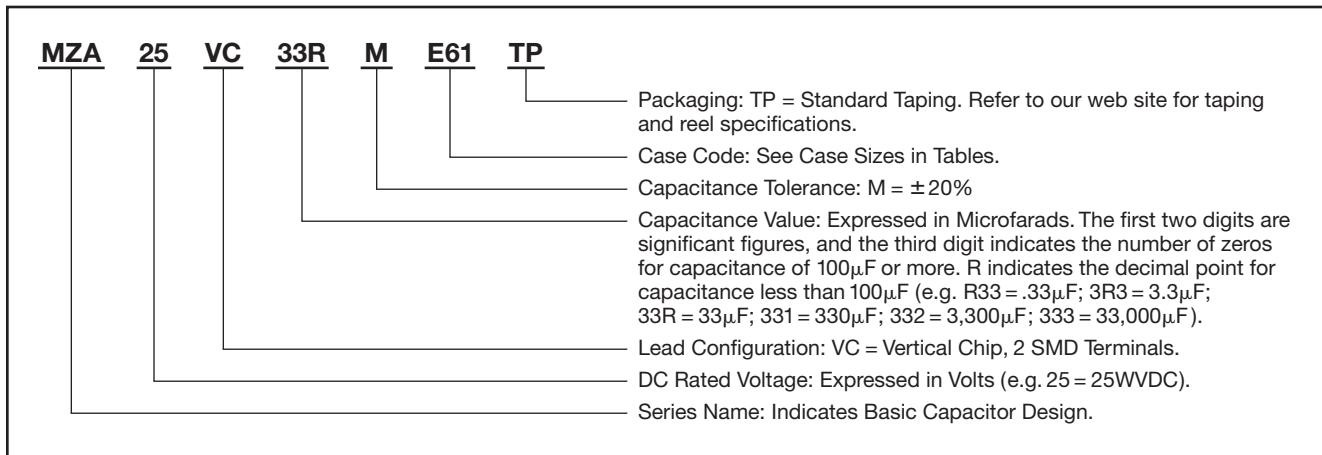
## Summary of Specifications

- Surface mount terminals.
- Capacitance range: 4.7 to 1,500 $\mu\text{F}$ .
- Voltage range: 6.3 to 50VDC.
- Category temperature range:  $-55^{\circ}\text{C}$  to  $+105^{\circ}\text{C}$ .
- Leakage current: 0.01CV or 3 $\mu\text{A}$ , whichever is greater, after 2 minutes at  $+20^{\circ}\text{C}$ .
- Standard capacitance tolerance:  $\pm 20\%$
- Nominal case size (D  $\times$  L): 4  $\times$  5.8mm to 10  $\times$  10mm.
- Rated lifetime: 2,000 hours at  $+105^{\circ}\text{C}$ .

## MZA Specifications

Item	Characteristics																																		
Category Temperature Range	–55 to +105°C																																		
Rated Voltage Range	6.3 to 50VDC																																		
Capacitance Range	4.7 to 1,500µF																																		
Capacitance Tolerance	$\pm 20\%$ (M) at +20°C, 120Hz																																		
Leakage Current	I = 0.01CV or 3µA, whichever is greater, after 2 minutes at +20°C. Where I = Max. leakage current (µA), C = Nominal capacitance (µF) and V = Rated voltage (V)																																		
Dissipation Factor (Tan δ)	At +20°C, 120Hz  <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="padding: 2px;">Rated Voltage (V)</td> <td style="padding: 2px; text-align: center;">6.3</td> <td style="padding: 2px; text-align: center;">10</td> <td style="padding: 2px; text-align: center;">16</td> <td style="padding: 2px; text-align: center;">25</td> <td style="padding: 2px; text-align: center;">35</td> <td style="padding: 2px; text-align: center;">50</td> </tr> <tr> <td style="padding: 2px;">Tan δ (DF)</td> <td style="padding: 2px; text-align: center;">0.26</td> <td style="padding: 2px; text-align: center;">0.19</td> <td style="padding: 2px; text-align: center;">0.16</td> <td style="padding: 2px; text-align: center;">0.14</td> <td style="padding: 2px; text-align: center;">0.12</td> <td style="padding: 2px; text-align: center;">0.10</td> </tr> </table>							Rated Voltage (V)	6.3	10	16	25	35	50	Tan δ (DF)	0.26	0.19	0.16	0.14	0.12	0.10														
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Tan δ (DF)	0.26	0.19	0.16	0.14	0.12	0.10																													
Low Temperature Characteristics	At 120Hz, impedance (Z) ratio between the –25°C, –40°C or –55°C value and +20°C value shall not exceed the values given below.  <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="padding: 2px;">Rated Voltage (V)</td> <td style="padding: 2px; text-align: center;">6.3</td> <td style="padding: 2px; text-align: center;">10</td> <td style="padding: 2px; text-align: center;">16</td> <td style="padding: 2px; text-align: center;">25</td> <td style="padding: 2px; text-align: center;">35</td> <td style="padding: 2px; text-align: center;">50</td> </tr> <tr> <td style="padding: 2px;">Z(–25°C) / Z(+20°C)</td> <td style="padding: 2px; text-align: center;">2</td> </tr> <tr> <td style="padding: 2px;">Z(–40°C) / Z(+20°C)</td> <td style="padding: 2px; text-align: center;">3</td> </tr> <tr> <td style="padding: 2px;">Z(–55°C) / Z(+20°C)</td> <td style="padding: 2px; text-align: center;">4</td> <td style="padding: 2px; text-align: center;">4</td> <td style="padding: 2px; text-align: center;">4</td> <td style="padding: 2px; text-align: center;">3</td> <td style="padding: 2px; text-align: center;">3</td> <td style="padding: 2px; text-align: center;">3</td> </tr> </table>							Rated Voltage (V)	6.3	10	16	25	35	50	Z(–25°C) / Z(+20°C)	2	2	2	2	2	2	Z(–40°C) / Z(+20°C)	3	3	3	3	3	3	Z(–55°C) / Z(+20°C)	4	4	4	3	3	3
Rated Voltage (V)	6.3	10	16	25	35	50																													
Z(–25°C) / Z(+20°C)	2	2	2	2	2	2																													
Z(–40°C) / Z(+20°C)	3	3	3	3	3	3																													
Z(–55°C) / Z(+20°C)	4	4	4	3	3	3																													
Endurance (Load Life)	The following specifications shall be satisfied when the capacitors are restored to +20°C after subjecting them to the DC rated voltage for 2,000 hours at +105°C.  Capacitance change: $\leq \pm 30\%$ of initial measured value Tan δ (DF) : $\leq 200\%$ of initial specified value Leakage current : $\leq$ initial specified value																																		
Shelf Life	The following specifications shall be satisfied when the capacitors are restored to +20°C after exposing them for 1,000 hours at +105°C without voltage applied. The rated voltage shall be applied to the capacitors for a minimum of 30 minutes, at least 24 hours and not more than 48 hours before the measurements.  Capacitance change: $\leq \pm 30\%$ of initial measured value Tan δ (DF) : $\leq 300\%$ of initial specified value Leakage current : $\leq$ initial specified value																																		

**Part Numbering System for MZA Series** When ordering, always specify complete catalog number for MZA Series.



## Diagram of Dimensions

**Vertical Chip SMD Lead Terminals**

**VC Type**

**MARKING**  
Example: 25V 33 $\mu$ F

**Recommended PCB Land Pattern**

Unit: mm

**Case and Solder Land Dimensions**

Case Code	$\varnothing D \pm 0.5$	L	A $\pm 0.2$	B $\pm 0.2$	C $\pm 0.2$	W	P	a	b	c
D61	Ø4	5.8 ± 0.3	4.3	4.3	5.1	0.5-0.8	1.0	1.0	2.6	1.6
E61	Ø5	5.8 ± 0.3	5.3	5.3	5.9	0.5-0.8	1.4	1.4	3.0	1.6
F61	Ø6.3	5.8 ± 0.3	6.6	6.6	7.2	0.5-0.8	1.9	1.9	3.5	1.6
F80	Ø6.3	7.7 ± 0.3	6.6	6.6	7.2	0.5-0.8	1.9	1.9	3.5	1.6
H10	Ø8	10 ± 0.5	8.3	8.3	9.0	0.7-1.1	3.1	3.1	4.2	2.2
J10	Ø10	10 ± 0.5	10.3	10.3	11.0	0.7-1.1	4.5	4.5	4.4	2.2

## Recommended Reflow Soldering Conditions

**Temperature Profile for Air or Infrared Reflow Soldering Methods**

Refer to our web site for additional reflow soldering guidelines and precautions for surface mount capacitors.

**Time and Temperature Ranges**

Reflow Conditions		Case Code D61~F80	Case Code H10~J10
<b>Preheat</b>	Max. Time	120 seconds	120 seconds
	Temperature Range	150 ~ 180°C	150 ~ 180°C
<b>Reflow</b>	Max. Time Over 200°C	60 seconds	50 seconds
	Max. Time Over 230°C	30 seconds	20 seconds
	Max. Peak Temperature	250°C	240°C

## Standard Voltage Ratings - Surface Mount

Rated Voltage (WVDC)	Capacitance ( $\mu$ F)	Catalog Part Number	Nominal Case Size* D $\times$ L (mm)	Case Code	Maximum Impedance ( $\Omega$ ) at +20°C, 100kHz	Rated Ripple Current (mA rms) at +105°C, 100kHz
<b>6.3 Volts 8 Volts Surge</b>	22	MZA6.3VC22RMD61TP	4 $\times$ 5.8	D61	1.35	90
	47	MZA6.3VC47RMD61TP	4 $\times$ 5.8	D61	1.35	90
	47	MZA6.3VC47RME61TP	5 $\times$ 5.8	E61	0.70	160
	100	MZA6.3VC101ME61TP	5 $\times$ 5.8	E61	0.70	160
	100	MZA6.3VC101MF61TP	6.3 $\times$ 5.8	F61	0.36	240
	220	MZA6.3VC221MF61TP	6.3 $\times$ 5.8	F61	0.36	240
	330	MZA6.3VC331MF80TP	6.3 $\times$ 7.7	F80	0.34	280
	470	MZA6.3VC471MH10TP	8 $\times$ 10	H10	0.16	600
	1,000	MZA6.3VC102MH10TP	8 $\times$ 10	H10	0.16	600
	1,500	MZA6.3VC152MJ10TP	10 $\times$ 10	J10	0.08	850
<b>10 Volts 13 Volts Surge</b>	22	MZA10VC22RMD61TP	4 $\times$ 5.8	D61	1.35	90
	33	MZA10VC33RMD61TP	4 $\times$ 5.8	D61	1.35	90
	33	MZA10VC33RME61TP	5 $\times$ 5.8	E61	0.70	160
	220	MZA10VC221MF80TP	6.3 $\times$ 7.7	F80	0.34	280
	330	MZA10VC331MH10TP	8 $\times$ 10	H10	0.16	600
	470	MZA10VC471MH10TP	8 $\times$ 10	H10	0.16	600
	680	MZA10VC681MH10TP	8 $\times$ 10	H10	0.16	600
	1,000	MZA10VC102MJ10TP	10 $\times$ 10	J10	0.08	850
	10	MZA16VC10RMD61TP	4 $\times$ 5.8	D61	1.35	90
<b>16 Volts 20 Volts Surge</b>	22	MZA16VC22RMD61TP	4 $\times$ 5.8	D61	1.35	90
	22	MZA16VC22RME61TP	5 $\times$ 5.8	E61	0.70	160
	47	MZA16VC47RME61TP	5 $\times$ 5.8	E61	0.70	160
	47	MZA16VC47RMF61TP	6.3 $\times$ 5.8	F61	0.36	240
	100	MZA16VC101MF61TP	6.3 $\times$ 5.8	F61	0.36	240
	220	MZA16VC221MF80TP	6.3 $\times$ 7.7	F80	0.34	280
	330	MZA16VC331MH10TP	8 $\times$ 10	H10	0.16	600
	470	MZA16VC471MH10TP	8 $\times$ 10	H10	0.16	600
	680	MZA16VC681MJ10TP	10 $\times$ 10	J10	0.08	850
	10	MZA25VC10RMD61TP	4 $\times$ 5.8	D61	1.35	90
<b>25 Volts 32 Volts Surge</b>	22	MZA25VC22RME61TP	5 $\times$ 5.8	E61	0.70	160
	33	MZA25VC33RME61TP	5 $\times$ 5.8	E61	0.70	160
	33	MZA25VC33RMF61TP	6.3 $\times$ 5.8	F61	0.36	240
	47	MZA25VC47RMF61TP	6.3 $\times$ 5.8	F61	0.36	240
	100	MZA25VC101MF80TP	6.3 $\times$ 7.7	F80	0.34	280
	220	MZA25VC221MH10TP	8 $\times$ 10	H10	0.16	600
	330	MZA25VC331MH10TP	8 $\times$ 10	H10	0.16	600
	470	MZA25VC471MJ10TP	10 $\times$ 10	J10	0.08	850
	4.7	MZA35VC4R7MD61TP	4 $\times$ 5.8	D61	1.35	90
	10	MZA35VC10RMD61TP	4 $\times$ 5.8	D61	1.35	90
<b>35 Volts 44 Volts Surge</b>	10	MZA35VC10RME61TP	5 $\times$ 5.8	E61	0.70	160
	22	MZA35VC22RME61TP	5 $\times$ 5.8	E61	0.70	160
	33	MZA35VC33RMF61TP	6.3 $\times$ 5.8	F61	0.36	240
	47	MZA35VC47RMF61TP	6.3 $\times$ 5.8	F61	0.36	240
	100	MZA35VC101MF80TP	6.3 $\times$ 7.7	F80	0.34	280
	100	MZA35VC101MH10TP	8 $\times$ 10	H10	0.16	600
	220	MZA35VC221MH10TP	8 $\times$ 10	H10	0.16	600
	330	MZA35VC331MJ10TP	10 $\times$ 10	J10	0.08	850
	4.7	MZA50VC4R7MD61TP	4 $\times$ 5.8	D61	2.90	60
	10	MZA50VC10RME61TP	5 $\times$ 5.8	E61	1.52	85
<b>50 Volts 63 Volts Surge</b>	10	MZA50VC10RMF61TP	6.3 $\times$ 5.8	F61	0.88	165
	22	MZA50VC22RMF61TP	6.3 $\times$ 5.8	F61	0.88	165
	33	MZA50VC33RMF80TP	6.3 $\times$ 7.7	F80	0.68	195
	47	MZA50VC47RMF80TP	6.3 $\times$ 7.7	F80	0.68	195
	100	MZA50VC101MH10TP	8 $\times$ 10	H10	0.34	350
	220	MZA50VC221MJ10TP	10 $\times$ 10	J10	0.18	670

\*Refer to diagrams for detailed case size dimensions.

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