



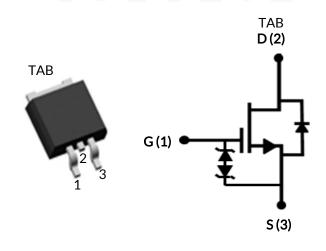


## $650V\text{-}80\text{m}\Omega\,\text{SiC}\,\text{FET}$

Rev. A, January 2020

#### DATASHEET

# UF3C065080B3



| Part Number  | Package               | Marking      |
|--------------|-----------------------|--------------|
| UF3C065080B3 | D <sup>2</sup> PAK-3L | UF3C065080B3 |
|              |                       |              |



#### Description

This SiC FET device is based on a unique 'cascode' circuit configuration, in which a normally-on SiC JFET is co-packaged with a Si MOSFET to produce a normally-off SiC FET device. The device's standard gate-drive characteristics allows for a true "drop-in replacement" to Si IGBTs, Si FETs, SiC MOSFETs or Si superjunction devices. Available in the D<sup>2</sup>PAK-3L package, this device exhibits ultralow gate charge and exceptional reverse recovery characteristics, making it ideal for switching inductive loads when used with recommended RC-snubbers, and any application requiring standard gate drive.

#### Features

- Typical on-resistance  $R_{DS(on),typ}$  of  $80m\Omega$
- Maximum operating temperature of 175°C
- Excellent reverse recovery
- Low gate charge
- Low intrinsic capacitance
- ESD protected, HBM class 2
- Very low switching losses (required RC-snubber loss negligible under typical operating conditions)

#### **Typical applications**

- EV charging
- PV inverters
- Switch mode power supplies
- Power factor correction modules
- Motor drives
- Induction heating





#### Maximum Ratings

| Parameter                                   | Symbol                            | <b>Test Conditions</b>        | Value      | Units |
|---|-----------------------------------|-------------------------------|------------|-------|
| Drain-source voltage                        | V <sub>DS</sub>                   |                               | 650        | V     |
| Gate-source voltage                         | V <sub>GS</sub>                   | DC                            | -25 to +25 | V     |
| Continuous drain current <sup>1</sup>       | I                                 | T <sub>C</sub> = 25°C         | 25         | А     |
|   | I <sub>D</sub>                    | T <sub>C</sub> = 100°C        | 18.2       | А     |
| Pulsed drain current <sup>2</sup>           | I <sub>DM</sub>                   | T <sub>C</sub> = 25°C         | 65         | А     |
| Single pulsed avalanche energy <sup>3</sup> | E <sub>AS</sub>                   | L=15mH, I <sub>AS</sub> =2.1A | 33         | mJ    |
| Power dissipation                           | P <sub>tot</sub>                  | T <sub>C</sub> = 25°C         | 115        | W     |
| Maximum junction temperature                | T <sub>J,max</sub>                |                               | 175        | °C    |
| Operating and storage temperature           | T <sub>J</sub> , T <sub>STG</sub> |                               | -55 to 175 | °C    |
| Reflow soldering temperature                | T <sub>solder</sub>               | reflow MSL 1                  | 260        | °C    |

1. Limited by  $T_{\mbox{\tiny J,max}}$ 

2. Pulse width  $t_{p}$  limited by  $T_{J,\text{max}}$ 

3. Starting  $T_J = 25^{\circ}C$ 

#### **Thermal Characteristics**

| Parameter                            | Symbol          | Test Conditions |     | Linite |     |       |
|--------------------------------------|-----------------|-----------------|-----|--------|-----|-------|
|                                      |                 |                 | Min | Тур    | Max | Units |
| Thermal resistance, junction-to-case | $R_{\theta JC}$ |                 |     | 1      | 1.3 | °C/W  |









 $\times$ 

### Electrical Characteristics (T<sub>J</sub> = +25°C unless otherwise specified)

#### **Typical Performance - Static**

| Parameter                      | Symbol              | Test Conditions  | Value |     |       | Linte   |  |
|--------------------------------|---------------------|--|-------|-----|-------|---------|--|
|                                |                     |  | Min   | Тур | Max   | - Units |  |
| Drain-source breakdown voltage | BV <sub>DS</sub>    | V <sub>GS</sub> =0V, I <sub>D</sub> =1mA                                   | 650   |     |       | V       |  |
| Total drain leakage current    | I <sub>DSS</sub>    | V <sub>DS</sub> =650V,<br>V <sub>GS</sub> =0V, T <sub>J</sub> =25°C        |       | 6   | 100   |         |  |
|                                |                     | V <sub>DS</sub> =650V,<br>V <sub>GS</sub> =0V, T <sub>J</sub> =175°C       |       | 40  |       | μA      |  |
| Total gate leakage current     | I <sub>GSS</sub>    | V <sub>DS</sub> =0V, T <sub>J</sub> =25°C,<br>V <sub>GS</sub> =-20V / +20V |       | 6   | ±20   | μA      |  |
| Drain-source on-resistance     | R <sub>DS(on)</sub> | V <sub>GS</sub> =12V, I <sub>D</sub> =20A,<br>T <sub>J</sub> =25°C         |       | 80  | 100   | mΩ      |  |
|                                |                     | V <sub>GS</sub> =12V, I <sub>D</sub> =20A,<br>T <sub>J</sub> =175°C        |       | 141 | 11122 |         |  |
| Gate threshold voltage         | V <sub>G(th)</sub>  | $V_{DS}$ =5V, $I_{D}$ =10mA  | 4     | 5   | 6     | V       |  |
| Gate resistance                | R <sub>G</sub>      | f=1MHz, open drain   |       | 4.5 |       | Ω       |  |

#### Typical Performance - Reverse Diode

| Parameter                                     | Symbol               | Test Conditions   | Value |      |     | Linite  |
|---|----------------------|---|-------|------|-----|---------|
|   |                      |   | Min   | Тур  | Max | - Units |
| Diode continuous forward current <sup>1</sup> | ا <sub>s</sub>       | T <sub>C</sub> =25°C  |       |      | 25  | А       |
| Diode pulse current <sup>2</sup>              | I <sub>S,pulse</sub> | T <sub>C</sub> =25°C  |       |      | 65  | А       |
| Forward voltage                               | V <sub>FSD</sub>     | V <sub>GS</sub> =0V, I <sub>F</sub> =10A,<br>T <sub>J</sub> =25°C   |       | 1.5  | 2   | - V     |
| i oi ward voltage                             |                      | V <sub>GS</sub> =0V, I <sub>F</sub> =10A,<br>T <sub>J</sub> =175°C  |       | 1.75 |     |         |
| Reverse recovery charge                       | Q <sub>rr</sub>      | V <sub>R</sub> =400V, I <sub>F</sub> =20A,<br>V <sub>GS</sub> =-5V, R <sub>G_EXT</sub> =10Ω<br>di/dt=2200A/μs,<br>T <sub>J</sub> =25°C  |       | 119  |     | nC      |
| Reverse recovery time                         | t <sub>rr</sub>      |   |       | 16   |     | ns      |
| Reverse recovery charge                       | Q <sub>rr</sub>      | V <sub>R</sub> =400V, I <sub>F</sub> =20A,<br>V <sub>GS</sub> =-5V, R <sub>G_EXT</sub> =10Ω<br>di/dt=2200A/μs,<br>T <sub>J</sub> =150°C |       | 73   |     | nC      |
| Reverse recovery time                         | t <sub>rr</sub>      |   |       | 11   |     | ns      |





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| Parameter  | Symbol               | Test Conditions  | Value |      |     | Linite |
|--|----------------------|--|-------|------|-----|--------|
|  |                      |  | Min   | Тур  | Max | Units  |
| Input capacitance  | C <sub>iss</sub>     | - V <sub>DS</sub> =100V, V <sub>GS</sub> =0V   |       | 1500 |     |        |
| Output capacitance   | C <sub>oss</sub>     | $v_{DS} = 100 \text{ v}, v_{GS} = 0 \text{ v}$<br>- f=100kHz   |       | 104  |     | рF     |
| Reverse transfer capacitance                                   | C <sub>rss</sub>     | 1-100K112  |       | 2.6  |     |        |
| Effective output capacitance, energy related                   | C <sub>oss(er)</sub> | $V_{DS}=0V$ to 400V,<br>$V_{GS}=0V$  |       | 77   |     | pF     |
| Effective output capacitance, time related                     | C <sub>oss(tr)</sub> | V <sub>DS</sub> =0V to 400V,<br>V <sub>GS</sub> =0V  |       | 176  |     | pF     |
| C <sub>OSS</sub> stored energy                                 | E <sub>oss</sub>     | V <sub>DS</sub> =400V, V <sub>GS</sub> =0V   |       | 6.2  |     | μJ     |
| Total gate charge  | Q <sub>G</sub>       | – V <sub>DS</sub> =400V, I <sub>D</sub> =20A, –  |       | 51   |     |        |
| Gate-drain charge  | Q <sub>GD</sub>      | $V_{\rm DS} = -5V \text{ to } 15V$   |       | 11   |     | nC     |
| Gate-source charge   | Q <sub>GS</sub>      | $- v_{GS} 5 v (0.15 v) $   |       | 19   |     |        |
| Turn-on delay time   | t <sub>d(on)</sub>   |  |       | 25   |     | - ns   |
| Rise time  | t <sub>r</sub>       | V <sub>DS</sub> =400V, I <sub>D</sub> =20A, Gate   |       | 13   |     |        |
| Turn-off delay time  | t <sub>d(off)</sub>  | Driver =-5V to +15V,   |       | 50   |     |        |
| Fall time  | t <sub>f</sub>       | Turn-on $R_{G,EXT}=1\Omega$ ,  |       | 12   |     |        |
| Turn-on energy including R <sub>s</sub> energy <sup>4</sup>    | E <sub>ON</sub>      | Turn-off $R_{G,EXT}$ =22 $\Omega$ Inductive Load,  |       | 164  |     | _      |
| Turn-off energy including R <sub>S</sub> energy <sup>4</sup>   | E <sub>OFF</sub>     | FWD: same device with  |       | 24   |     |        |
| Total switching energy including $R_s$ energy <sup>4</sup>     | E <sub>total</sub>   | $V_{GS} = -5V$ and $R_G = 22\Omega$ ,<br>RC snubber: $R_S=5\Omega$ and   |       | 188  |     | μJ     |
| Snubber R <sub>s</sub> energy during turn-on                   | E <sub>RS_ON</sub>   | C <sub>s</sub> =100pF, T <sub>J</sub> =25°C  |       | 0.95 |     |        |
| Snubber $R_s$ energy during turn-off                           | E <sub>RS_OFF</sub>  |  |       | 1.52 |     |        |
| Turn-on delay time   | t <sub>d(on)</sub>   |  |       | 20   |     |        |
| Rise time  | t <sub>r</sub>       | V <sub>DS</sub> =400V, I <sub>D</sub> =20A, Gate   |       | 13   |     | nc     |
| Turn-off delay time  | t <sub>d(off)</sub>  | Driver =-5V to +15V,   |       | 52   |     | ns     |
| Fall time  | t <sub>f</sub>       | Turn-on $R_{G,EXT}=1\Omega$ ,<br>Turn-off $R_{G,EXT}=22\Omega$<br>Inductive Load,<br>FWD: same device with<br>$V_{GS} = -5V$ and $R_G = 22\Omega$ ,<br>RC snubber: $R_S=5\Omega$ and<br>$C_S=100pF$ , $T_J=150^{\circ}C$ |       | 12   |     |        |
| Turn-on energy including R <sub>s</sub> energy <sup>4</sup>    | E <sub>ON</sub>      |  |       | 140  |     | -      |
| Turn-off energy including R <sub>s</sub> energy <sup>4</sup>   | E <sub>OFF</sub>     |  |       | 23   |     |        |
| Total switching energy including ${\sf R}_{\sf S}$ energy $^4$ | E <sub>total</sub>   |  |       | 163  |     | μ      |
| Snubber $R_s$ energy during turn-on                            | E <sub>RS_ON</sub>   |  |       | 0.93 |     | ]      |
| Snubber $R_s$ energy during turn-off                           | E <sub>RS_OFF</sub>  |  |       | 1.43 |     |        |

4. The switching performance are evaluated with a RC snubber circuit as shown in Figure 24.





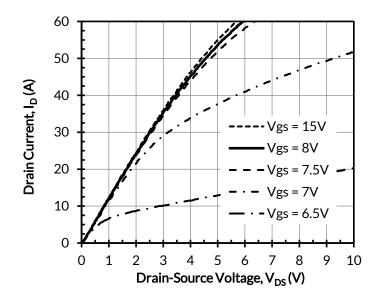
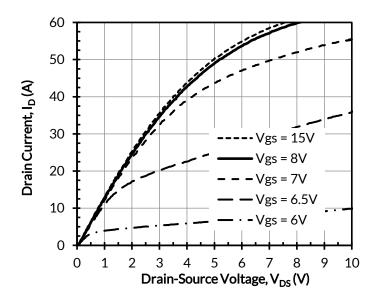


Figure 1. Typical output characteristics at  $T_{\rm J}$  = - 55°C, tp < 250 $\mu s$ 



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Figure 2. Typical output characteristics at T  $_{\rm J}$  = 25°C, tp < 250 $\mu s$ 

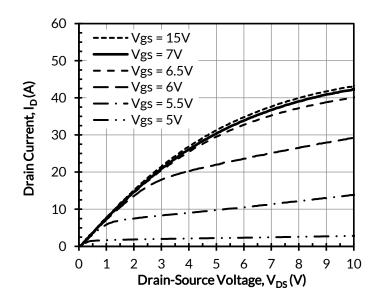


Figure 3. Typical output characteristics at T  $_{\rm J}$  = 175°C, tp < 250 $\mu s$ 

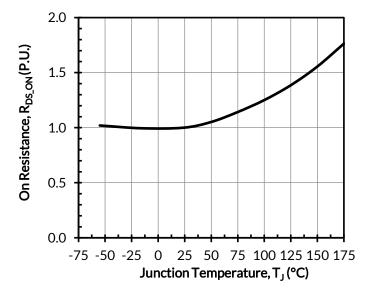


Figure 4. Normalized on-resistance vs. temperature at  $V_{GS}$  = 12V and  $I_D$  = 20A



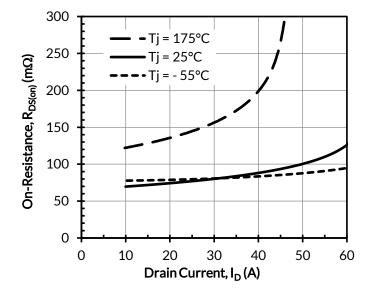
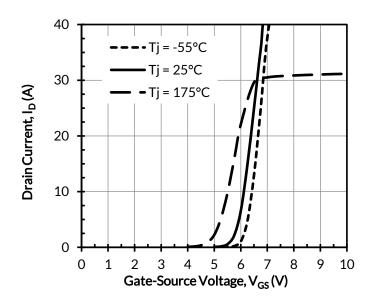


Figure 5. Typical drain-source on-resistances at  $V_{\text{GS}}$  = 12V



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Figure 6. Typical transfer characteristics at  $V_{DS}$  = 5V

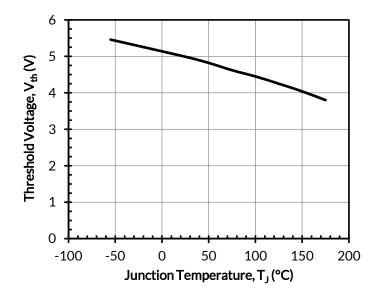


Figure 7. Threshold voltage vs. junction temperature at  $V_{\text{DS}}$  = 5V and  $I_{\text{D}}$  = 10mA

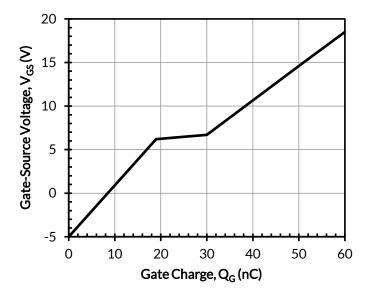


Figure 8. Typical gate charge at  $V_{\text{DS}}$  = 400V and  $I_{\text{D}}$  = 20A





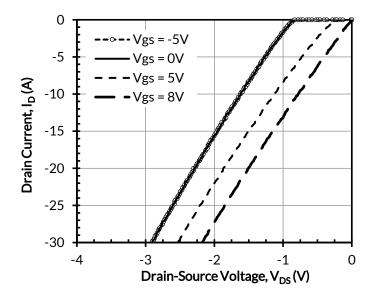


Figure 9. 3rd quadrant characteristics at  $T_J = -55^{\circ}C$ 

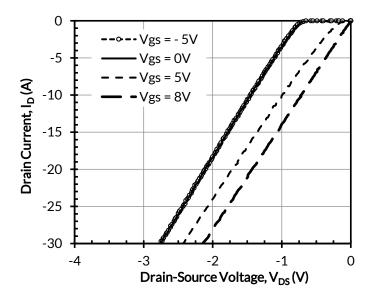


Figure 10. 3rd quadrant characteristics at T<sub>J</sub> = 25°C

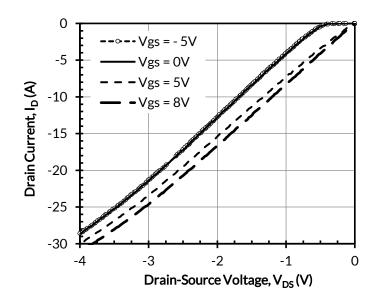


Figure 11. 3rd quadrant characteristics at  $T_J = 175^{\circ}C$ 

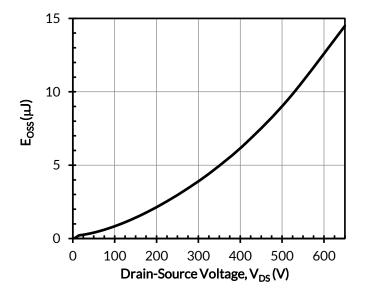


Figure 12. Typical stored energy in  $C_{OSS}$  at  $V_{GS}$  = 0V



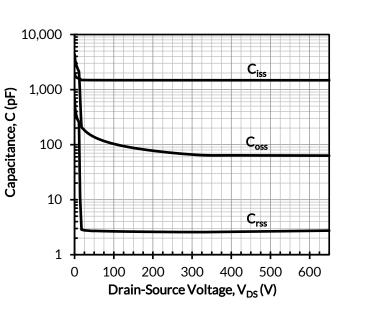
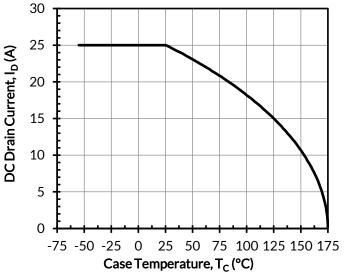


Figure 13. Typical capacitances at f = 100kHz and  $V_{\text{GS}}$  = 0V



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Figure 14. DC drain current derating

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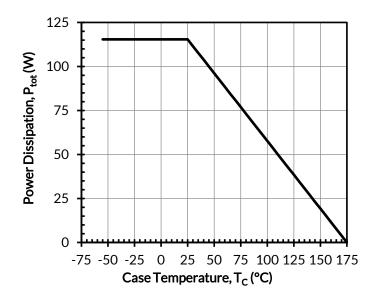


Figure 15. Total power dissipation

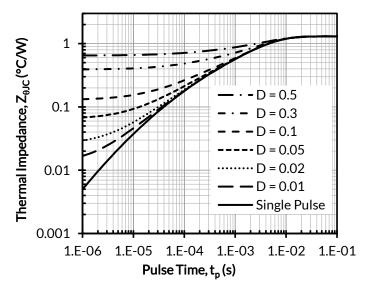


Figure 16. Maximum transient thermal impedance





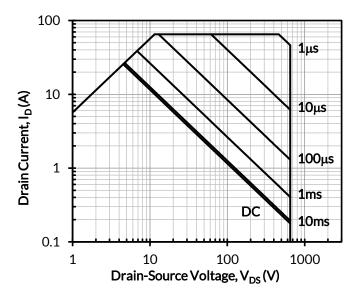


Figure 17. Safe operation area at  $T_{\rm C}$  = 25°C, D = 0, Parameter  $t_{\rm p}$ 

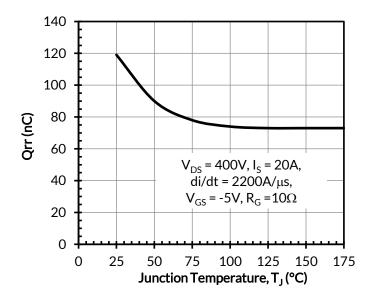
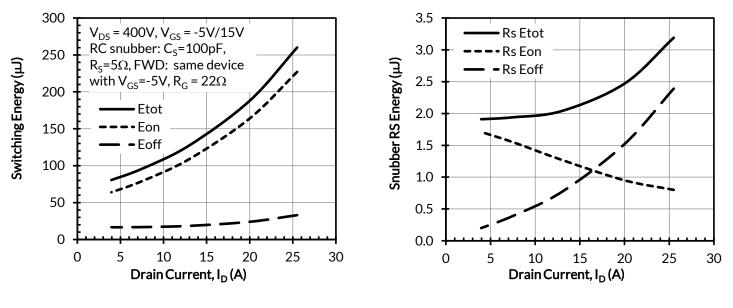


Figure 18. Reverse recovery charge Qrr vs. junction temperture

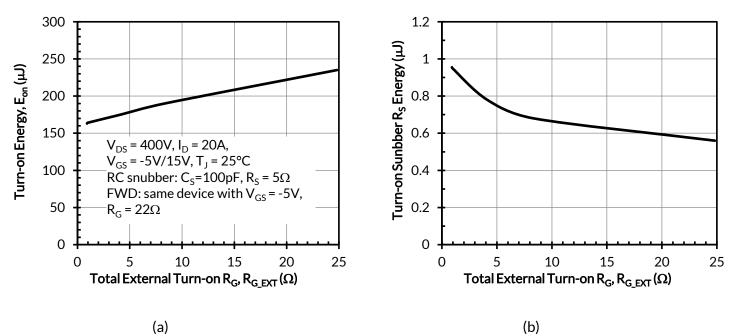


(a)

(b) xss (b) xs

Figure 19. Clamped inductive switching energy (a) and RC snubber energy loss (b) vs. drain current at  $T_J = 25^{\circ}$ C, turn-on  $R_{G_{EXT}} = 1\Omega$ , and turn-off  $R_{G_{EXT}} = 22\Omega$ 





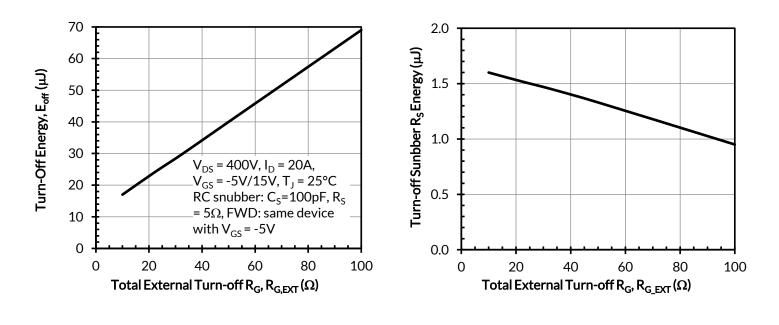
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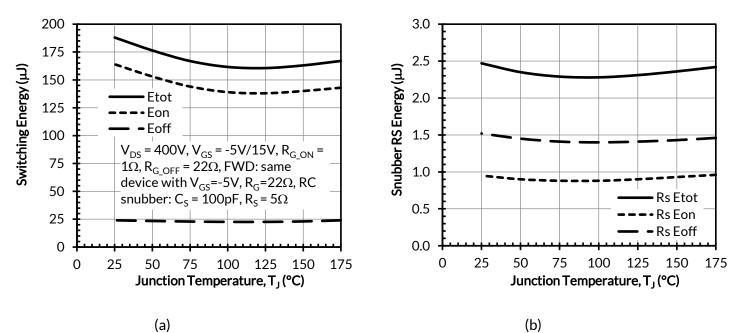
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Figure 20. Clamped inductive switching turn-on energy including RC snubber energy loss (a) and RC snubber energy loss (b) as a function of total external turn-on gate resistor  $R_{G_{EXT}}$ 



(a) (b) Figure 21. Clamped inductive switching turn-off energy including RC snubber energy loss (a) and RC snubber energy loss (b) as a function of total external turn-off gate resistor  $R_{G_{EXT}}$ 





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Figure 22. Clamped inductive switching energy including RC snubber energy loss (a) and RC snubber energy loss (b) as a function of junction temperature at  $I_D = 20A$ 

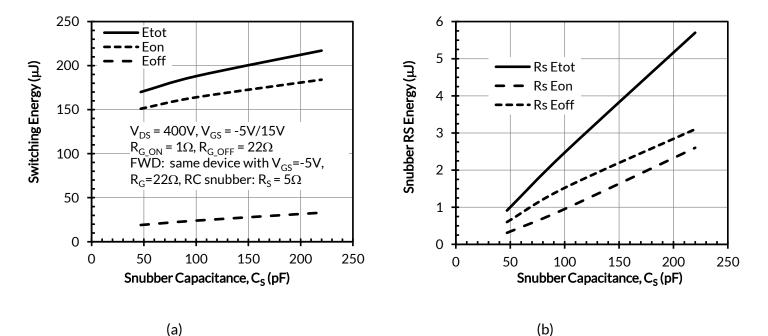


Figure 23. Clamped inductive switching energy including RC snubber energy loss (a) and RC snubber energy loss (b) as a function of snubber capacitance at  $I_D = 20A$  and  $T_J = 25^{\circ}C$ 







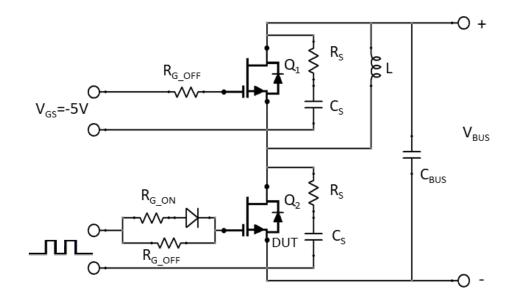


Figure 24. Clamped inductive load switching test circuit An RC snubber ( $R_s = 5\Omega$  and  $C_s = 100$  pF) is required to improve the turn-off waveforms.

#### **Applications Information**

SiC FETs are enhancement-mode power switches formed by a highvoltage SiC depletion-mode JFET and a low-voltage silicon MOSFET connected in series. The silicon MOSFET serves as the control unit while the SiC JFET provides high voltage blocking in the off state. This combination of devices in a single package provides compatibility with standard gate drivers and offers superior performance in terms of low on-resistance ( $R_{DS(on)}$ ), output capacitance ( $C_{oss}$ ), gate charge ( $Q_G$ ), and reverse recovery charge (Qrr) leading to low conduction and switching losses. The SiC FETs also provide excellent reverse conduction capability eliminating the need for an external anti-parallel diode.

Like other high performance power switches, proper PCB layout design to minimize circuit parasitics is strongly recommended due to the high dv/dt and di/dt rates. An external gate resistor is recommended when the FET is working in the diode mode in order to achieve the optimum reverse recovery performance. For more information on SiC FET operation, see www.unitedsic.com.

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