

VI TELEFILTER**Filter specification****TFS 800****1/5****Measurement condition**

| | | |
|------------------------|----|-----|
| Ambient temperature: | 23 | °C |
| Input power level: | 0 | dBm |
| Terminating impedance: | | |
| Input: | 50 | Ω |
| Output: | 50 | Ω |

Characteristics**Remark:**

The maximum attenuation in the pass band is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 800 MHz without any tolerance or limit. The values of absolute attenuation a_{abs} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

| D a t a | | typ. value | tolerance / limit |
|---|-----------|-------------------|--------------------------|
| Insertion loss | a_e | 1,7 dB | max. 3,0 dB |
| Nominal frequency | f_N | - | 800,0 MHz |
| Passband | PB | - | $f_N \pm 6,0$ MHz |
| Pass band ripple | | 0,5 dB | max. 1,0 dB |
| Absolute attenuation | a_{abs} | | |
| 0,3 MHz ... 770 MHz | | 43 dB | min. 40 dB |
| 820 MHz ... 836 MHz | | 44 dB | min. 10 dB |
| 881 MHz ... 1200 MHz | | 48 dB | min. 40 dB |
| 1200 MHz ... 2000 MHz | | 33 dB | min. 20 dB |
| VSWR within PB | | 1,8 : 1 | max. 2,2 : 1 |
| Input power level | | - | max. 10 dBm |
| Operating temperature range | OTR | - | - 40 °C ... + 80 °C |
| Storage temperature range | | - | - 40 °C ... + 85 °C |
| Temperature coefficient of frequency | TC_f^* | - 42 ppm / K | - |

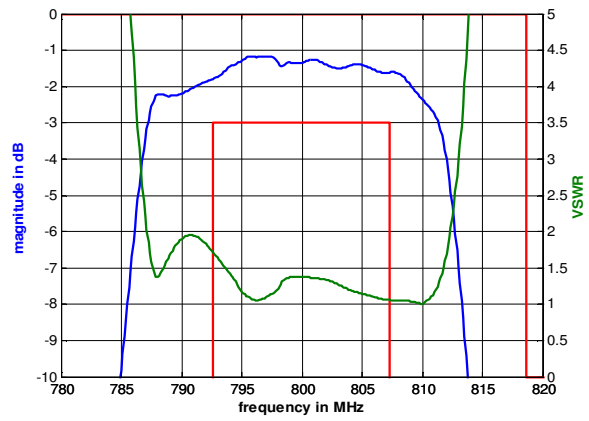
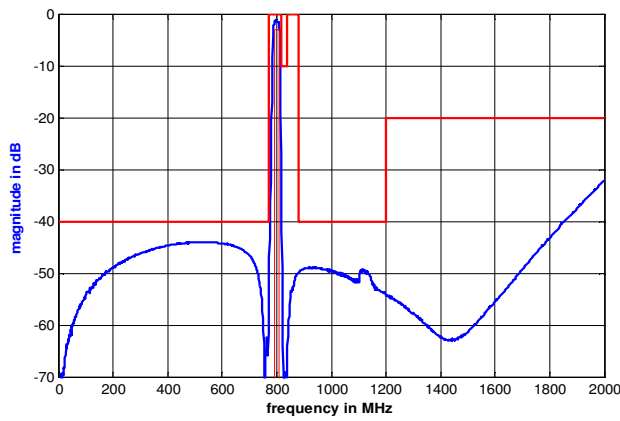
$^*) \Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{T_0}(\text{MHz})$

Generated:**Checked / Approved:**

Tele Filter GmbH
Potsdamer Straße 18
D 14 513 TELTOW / Germany
Tel: (+49) 3328 4784-0 / Fax: (+49) 3328 4784-30
E-Mail: tft@vectron.com

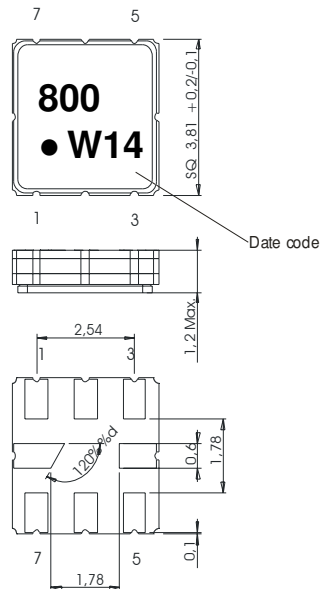
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Filter characteristic



Construction and pin connection

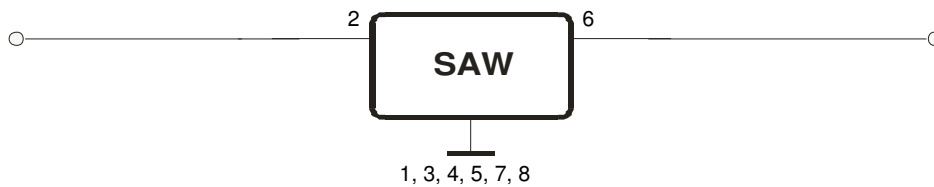
(All dimensions in mm)



- 1 Ground
- 2 Input
- 3 Ground
- 4 Ground
- 5 Ground
- 6 Output
- 7 Ground
- 8 Ground

Date code: Year + week
 W 2008
 X 2009
 A 2010
 ...

50 Ω Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

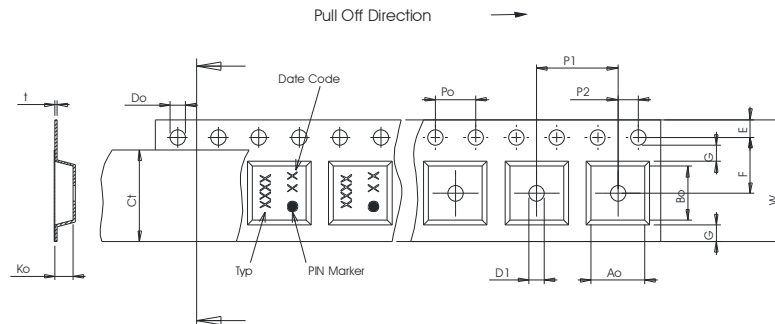
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel: 3000
 reel of empty components at start: min. 300 mm
 reel of empty components at start including leader: min. 500 mm
 trailer: min. 300 mm

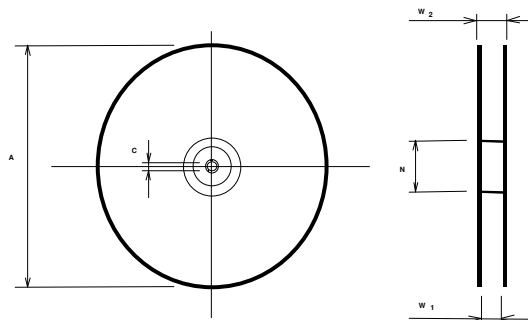
Tape (all dimensions in mm)

- W : 12,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 5,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 8,00 ± 0,1
- D1(min) : 1,50
- Ao : 4,30 ± 0,1
- Bo : 4,30 ± 0,1
- Ct : 9,5 ± 0,1



Reel (all dimensions in mm)

- A : 330
- W1 : 12,4 +2/-0
- W2(max) : 13,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

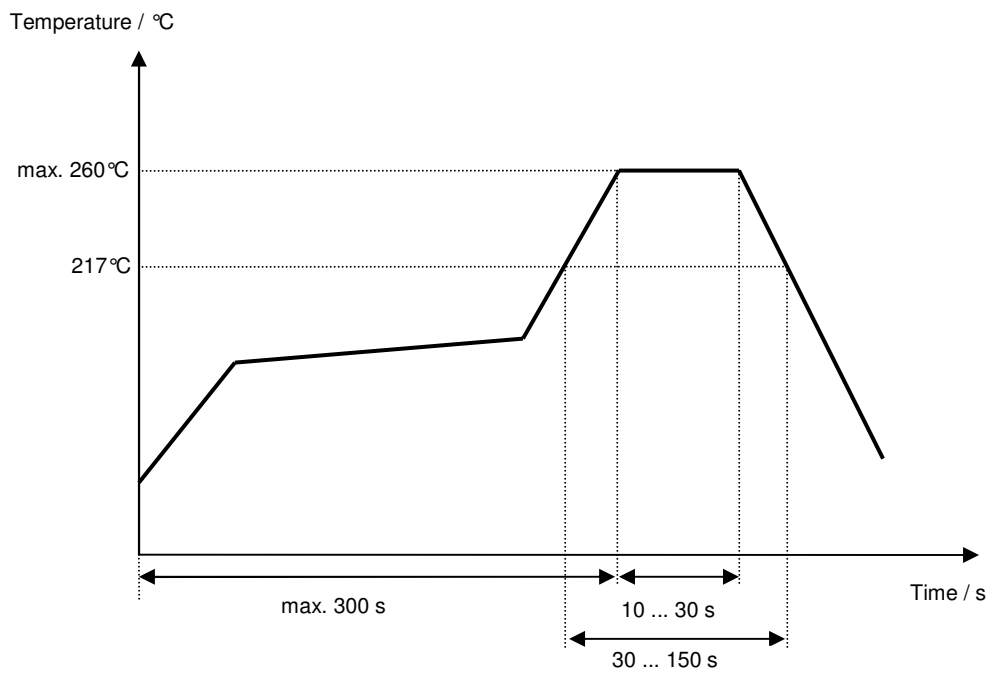
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Air reflow temperature conditions

| Conditions | Exposure |
|--|-----------------------------|
| Average ramp-up rate (30°C to 217°C) | less than 3°C/second |
| > 100°C | between 300 and 600 seconds |
| > 150°C | between 240 and 500 seconds |
| > 217°C | between 30 and 150 seconds |
| Peak temperature | max. 260°C |
| Time within 5°C of actual peak temperature | between 10 and 30 seconds |
| Cool-down rate (Peak to 50°C) | less than 6°C/second |
| Time from 30°C to Peak temperature | no greater than 300 seconds |

Chip-mount air reflow profile



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VI TELEFILTER**Filter specification****TFS 800****5/5****History**

| Version | Reason of Changes | Name | Date |
|----------------|--|-------------|-------------|
| 1.0 | - Generation of development specification | Springfeldt | 15.04.2004 |
| 1.1 | - Generation of filter specification - Add typical value - Add filter characteristic | Noack | 13.10.2004 |
| 1.2 | - Change operating temperature range and stability characteristics | Strehl | 15.05.2006 |
| 1.3 | - Change operating temperature range | Strehl | 03.04.2008 |

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