Data Sheet

Customer:	
Product:	Thick Film Chip Resistor - CR Series
Size:	01005/0201/0402/0603/0805/1206/1210/2010/2512/ 1225/0612
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Thick Film Chip Resistor

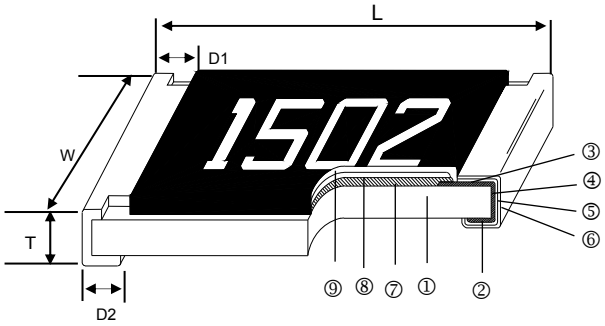
■Scope

－This specification applies to all sizes of rectangular-type fixed chip resistors with Ruthenium-base as material.

■Features

－Small size and light weight
－Highly reliable multilayer electrode construction
－Compatible with all soldering process
－Long side terminations

■Construction



①	Alumina Substrate	④	Edge Electrode	⑦	Resistor Layer
②	Bottom Electrode	⑤	Barrier Layer	⑧	Primary Overcoat
③	Top Electrode	⑥	External Electrode	⑨	Secondary Overcoat

■Applications

－Telecommunication Equipments
－Radio and Tape Recorders, TV Tuners
－Digital Cameras, Watches, Pocket Calculators
－Computers, Instruments
－Medical and Military Equipment

■Dimensions

Type	Size (Inch)	L (mm)	W (mm)	T (mm)	D1 (mm)	D2 (mm)	Weight (g) (1000pcs)
CR-E5	01005	0.40±0.02	0.20±0.02	0.13±0.02	0.10±0.03	0.10±0.03	0.037
CR-01	0201	0.60±0.03	0.30±0.03	0.23±0.03	0.15±0.05	0.15±0.05	0.150
CR-02	0402	1.00±0.05	0.50±0.05	0.35±0.05	0.20±0.10	0.20±0.10	0.620
CR-03	0603	1.60±0.10	0.80±0.10	0.45±0.10	0.30±0.20	0.30±0.20	2.042
CR-05	0805	2.00±0.10	1.25±0.10	0.50±0.10	0.35±0.20	0.40±0.20	4.368
CR-06	1206	3.10±0.10	1.55±0.10	0.55±0.10	0.50±0.25	0.50±0.20	8.947
CR-10	1210	3.10±0.10	2.60±0.15	0.55±0.10	0.50±0.25	0.50±0.20	15.959
CR-0A	2010	5.00±0.10	2.50±0.15	0.55±0.10	0.60±0.25	0.50±0.20	24.241
CR-12	2512	6.35±0.10	3.10±0.15	0.55±0.10	0.60±0.25	0.50±0.20	39.448
CR-25	1225	3.10±0.15	6.30±0.15	0.90±0.15	0.60±0.30	0.80±0.25	64.88
CR-62	0612	1.55±0.10	3.10±0.15	0.55±0.10	0.25±0.15	0.35±0.15	9.31

■Part Numbering

Part Number：CR-03FL7---10R
Part Number：CR-03JL7----0R

CR-	03	F		L		7	-	-	-	1	0	R
CR-	03	J		L		7	-	-	-	-	0	R

Product Type	Dimensions	Resistance Tolerance	Function Code	Packaging Code	Resistance
CR-	E5: 01005 01: 0201 02: 0402 03: 0603 05: 0805 06: 1206 10: 1210 0A: 2010 12: 2512 25: 1225 62: 0612	B: ±0.1% C: ±0.25% D: ±0.5% F: ±1% J: ±5%	L: Standard & High Precision E: TC50 P: High Power H: Ultra High Power	0: 7” Reel 15Kpcs 2: 7” Reel 2Kpcs 4: 7” Reel 4Kpcs 5: 7” Reel 20Kpcs 6: 7” Reel 10Kpcs 7: 7” Reel 5Kpcs 9: 10” Reel 8Kpcs A: 10” Reel 10Kpcs B: 10” Reel 20Kpcs C: 13” Reel 40Kpcs D: 13” Reel 20Kpcs	- - - 1R2: 1.2Ω - - - 3K3: 3.3KΩ - - - 10K: 10KΩ - - 100K: 100KΩ “-“ to fill up 6 spaces

■Standard Electrical Specifications

Item / Type	Power Rating at 70°C Jumper Rated Current	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range ±1%(E24、E96)	Resistance Range ±5%(E24)	TCR (PPM/°C)
CR-E5 (01005)	1/32W	-55 ~ +125°C	15V	30V	10Ω - 1MΩ		±300
	Jumper: 0.5A				0Ω (<50mΩ)		-
CR-01 (0201)	1/20W	-55 ~ +125°C	25V	50V	1Ω - 10MΩ		±200
	Jumper: 1A				0Ω (<50mΩ)		-
CR-02 (0402)	1/16W	-55 ~ +155°C	50V	100V	1Ω - 9.76Ω 10Ω - 1MΩ 1.02MΩ - 20MΩ 20.5MΩ - 100MΩ		±200 ±100 ±200 ±400
	Jumper: 1A				0Ω (<50mΩ)		-
CR-03 (0603)	1/10W	-55 ~ +155°C	75V	150V	1Ω - 9.76Ω 10Ω - 1MΩ 1.02MΩ - 20MΩ 20.5MΩ - 100MΩ		±200 ±100 ±200 ±400
	Jumper: 1A				0Ω (<50mΩ)		-
CR-05 (0805)	1/8W	-55 ~ +155°C	150V	300V	1Ω - 9.76Ω 10Ω - 1MΩ 1.02MΩ - 20MΩ 20.5MΩ - 100MΩ		±200 ±100 ±200 ±400
	Jumper: 2A				0Ω (<50mΩ)		-
CR-06 (1206)	1/4W	-55 ~ +155°C	200V	400V	1Ω - 9.76Ω 10Ω - 1MΩ 1.02MΩ - 20MΩ 20.5MΩ - 100MΩ		±200 ±100 ±200 ±400
	Jumper: 2A				0Ω (<50mΩ)		-
CR-10 (1210)	1/3W	-55 ~ +155°C	200V	400V	1Ω - 9.76Ω 10Ω - 1MΩ 1.02MΩ - 20MΩ 20.5MΩ - 39MΩ		±200 ±100 ±200 ±400
	Jumper: 2.5A				0Ω (<50mΩ)		-

Item / Type	Power Rating at 70°C Jumper Rated Current	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range ±1%(E24、E96)	Resistance Range ±5%(E24)	TCR (PPM/°C)
CR-0A (2010)	3/4W	-55 ~ +155°C	200V	400V	1Ω - 9.76Ω 10Ω - 1MΩ 1.02MΩ - 20MΩ 20.5MΩ - 100MΩ		±200 ±100 ±200 ±400
	Jumper: 3.5A				0Ω (<50mΩ)		-
CR-12 (2512)	1W	-55 ~ +155°C	250V	500V	1Ω - 9.76Ω 10Ω - 1MΩ 1.02MΩ - 20MΩ 20.5MΩ - 100MΩ		±200 ±100 ±200 ±400
	Jumper: 4A				0Ω (<50mΩ)		-
CR-25 (1225)	2W	-55 ~ +155°C	200V	400V	10Ω – 20KΩ		±100
	Jumper: 10A				0Ω (<20mΩ)		-
CR-62 (0612)	0.75W	-55 ~ +155°C	200V	400V	1Ω~1MΩ		±100

■High Precision Electrical Specifications

Item / Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range (E24、E96) ±0.1%	±0.25%	±0.5%	TCR (PPM/°C)
CR-02 (0402)	1/16W	-55 ~ +155°C	50V	100V	-		10Ω - 1MΩ	±100
					-		1.02M - 10MΩ	±200
CR-03 (0603)	1/10W		75V	150V	10Ω - 1MΩ			±100
					-	1.02M - 10MΩ		±200
CR-05 (0805)	1/8W		150V	300V	10Ω - 1MΩ			±100
					-	1.02M - 10MΩ		±200
CR-06 (1206)	1/4W		200V	400V	10Ω - 1MΩ			±100
					-	1.02M - 10MΩ		±200
CR-10 (1210)	1/3W		200V	400V	10Ω - 1MΩ			±100
					-	1.02M - 10MΩ		±200
CR-0A (2010)	3/4W		200V	400V	10Ω - 1MΩ			±100
					-	1.02M - 10MΩ		±200
CR-12 (2512)	1W		250V	500V	10Ω - 1MΩ			±100
					-	1.02M - 10MΩ		±200

■TC50 Electrical Specifications

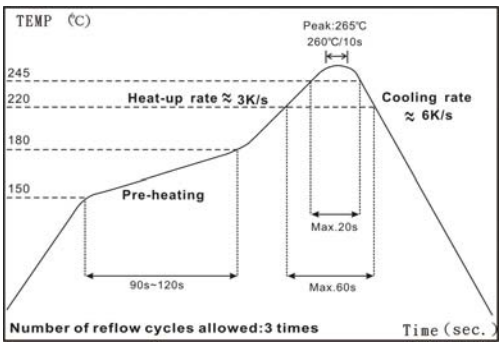
Item / Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range (E24、E96) ±0.1%	±0.25%	±0.5%	±1%	TCR (PPM/°C)
CR-02 (0402)	1/16W	-55 ~ +155°C	50V	100V	-		100Ω - 1MΩ		±50
CR-03 (0603)	1/10W		75V	150V	10Ω - 1MΩ		10Ω - 10MΩ		
CR-05 (0805)	1/8W		150V	300V					
CR-06 (1206)	1/4W		200V	400V					
CR-10 (1210)	1/3W		200V	400V					
CR-0A (2010)	3/4W		200V	400V					
CR-12 (2512)	1W		250V	500V					

■High Power & Ultra High Power Rating Electrical Specifications

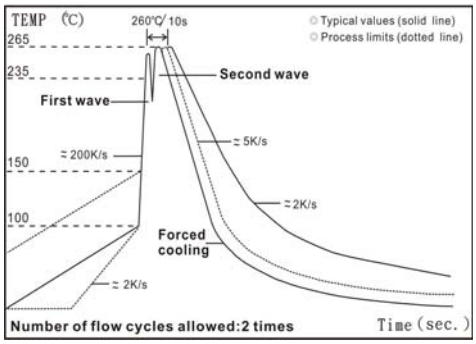
Type \ Item	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range		TCR (PPM/°C)
					±1% (E24、E96)	±5% (E24)	
CR-02 (0402)	1/8W Jumper: 1.5A	-55 ~ +155°C	50V	100V	1Ω - 9.76Ω 10Ω - 1MΩ 0Ω (<20mΩ)		±200 ±100 -
CR-03 (0603)	1/4W Jumper: 2A		75V	150V			
CR-05 (0805)	1/3W Jumper: 2.5A		150V	300V			
CR-06 (1206)	1/3 *1/2W Jumper: 3.5A		200V	400V			
CR-10 (1210)	1/2 *3/4W Jumper: 5A		200V	400V			
CR-0A (2010)	1W Jumper: 6A		200V	400V			
CR-12 (2512)	2W Jumper: 7A		250V	500V			

*: Ultra High Power
Operating Voltage=$\sqrt{}$(P*R) or Max. Operating Voltage listed above, whichever is lower.
Overload Voltage=2.5*$\sqrt{}$(P*R) or Max. Overload Voltage listed above, whichever is lower.
■ Viking is capable of manufacturing the optional spec based on customer's requirement.

■Soldering Condition



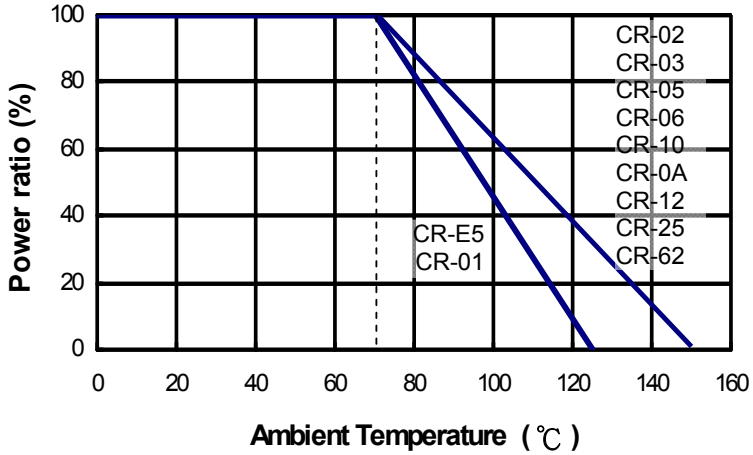
IR Reflow Soldering



Wave Soldering (Flow Soldering)

(1) Time of IR reflow soldering at maximum temperature point 260°C：10s
(2) Time of wave soldering at maximum temperature point 260°C：10s
(3) Time of soldering iron at maximum temperature point 410°C：5s

■Derating Curve



■Environmental Characteristics

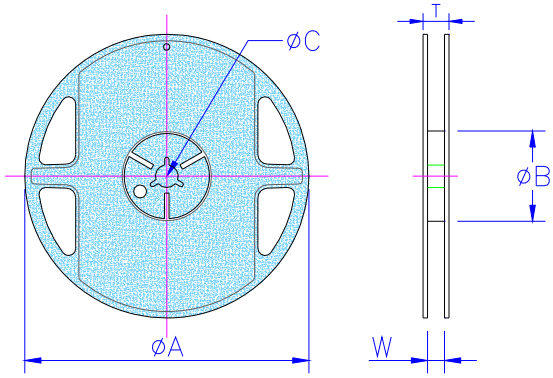
Item	Requirement			Test Method
	±1% and Below	±5%	Jumper	
Temperature Coefficient of Resistance (T.C.R.)	As Spec.			**JIS-C-5201-1 4.8** **IEC-60115-1 4.8** -55°C~+125°C, 25°C is the reference temperature
Short Time Overload	±(1.0%+0.05Ω)	±(2.0%+0.05Ω)	<50mΩ	**JIS-C-5201-1 4.13** **IEC-60115-1 4.13** RCWV*2.5 or Max. Overload Voltage whichever is lower for 5 seconds, 2 seconds for high power series
Insulation Resistance	≥10G			**JIS-C-5201-1 4.6** **IEC-60115-1 4.6** Max. Overload Voltage for 1 minute
Endurance	±(1.0%+0.10Ω)	±(2.0%+0.10Ω)	<100mΩ	**JIS-C-5201-1 4.25** **IEC-60115-1 4.25.1** 70±2°C, RCWV for 1000 hrs with 1.5 hrs “ON” and 0.5 hr “OFF”
Damp Heat with Load	±(1.0%+0.10Ω)	±(2.0%+0.10Ω)	<100mΩ	**JIS-C-5201-1 4.24** **IEC-60115-1 4.24** 40±2°C, 90~95% R.H., RCWV for 1000 hrs with 1.5 hrs “ON” and 0.5 hr “OFF”
Dry Heat	±(1.0%+0.05Ω)	±(1.5%+0.10Ω)	<50mΩ	**JIS-C-5201-1 4.23** **IEC-60115-1 4.23.2** at +125/+155°C for 1000 hrs
Bending Strength	±(1.0%+0.05Ω)	±(1.0%+0.05Ω)	<50mΩ	**JIS-C-5201-1 4.33** **IEC-60115-1 4.33** Bending once for 5 seconds 2010, 2512 sizes: 2mm Other sizes: 3mm
Solderability	95% min. coverage			**JIS-C-5201-1 4.17** **IEC-60115-1 4.17** 245±5°C for 3 seconds
Resistance to Soldering Heat	±(0.5%+0.05Ω)	±(1.0%+0.05Ω)	<50mΩ	**JIS-C-5201-1 4.18** **IEC-60115-1 4.18** 260±5°C for 10 seconds
Voltage Proof	No breakdown or flashover			**JIS-C-5201-1 4.7** **IEC-60115-1 4.7** 1.42 times Max. Operating Voltage for 1 minute
Leaching	Individual leaching area ≦5% Total leaching area ≦ 10%			**JIS-C-5201-1 4.18** **IEC-60068-2-58 8.2.1** 260±5°C for 30 seconds
Rapid Change of Temperature	±(0.5%+0.05Ω)	±(1.0%+0.05Ω)	<50mΩ	**JIS-C-5201-1 4.19** **IEC-60115-1 4.19** -55°C to +125/+155°C, 5 cycles

RCWV(Rated Continuous Working Voltage)=$\sqrt{}$(P*R) or Max. Operating Voltage whichever is lower.

■Storage Temperature: 15~28°C; Humidity < 80%RH

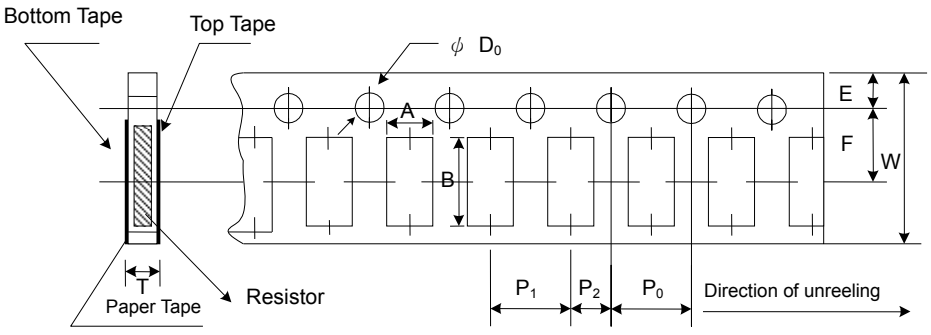
■Packaging

Reel Specifications & Packaging Quantity



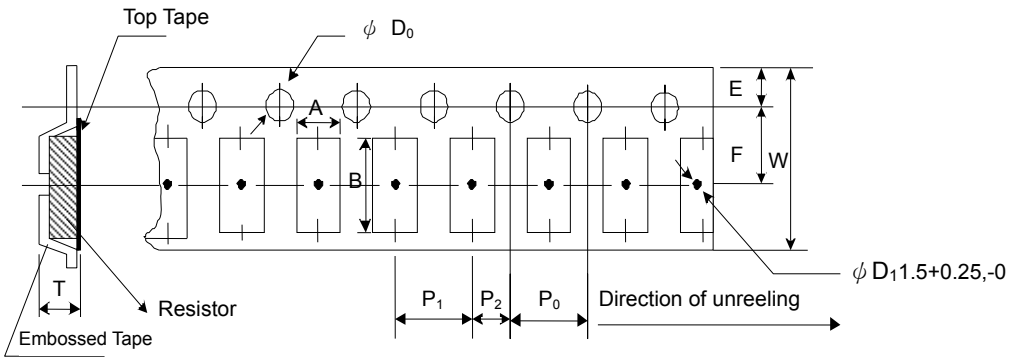
Type	Packaging Quantity		Tape Width	Reel Diameter	ΦA (mm)	ΦB (mm)	ΦC (mm)	W (mm)	T (mm)
CR-E5	Paper	10K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5
		20K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5
CR-01	Paper	15K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5
CR-01 CR-02	Paper	10K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5
		20K	8mm	10 inch	254±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
		40K	8mm	13 inch	330±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
CR-03 CR-05 CR-06 CR-10	Paper	5K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5
		10K	8mm	10 inch	254±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
		20K	8mm	13 inch	330±1.0	100±0.5	13.0±0.2	9.5±0.5	13.5±0.5
CR-0A CR-12	Embossed	4K	12mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.5	13.0±0.5	15.5±0.5
		8K	12mm	10 inch	250±1.0	62±0.5	13.0±0.5	12.5±0.5	16.5±0.5
CR-25	Embossed	2K	12mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.5	13.0±0.5	15.5±0.5
CR-62	Paper	5K	8mm	7 inch	178.5±1.5	$60^{+1/-0}$	13.0±0.2	9.0±0.5	12.5±0.5

Paper Tape Specifications



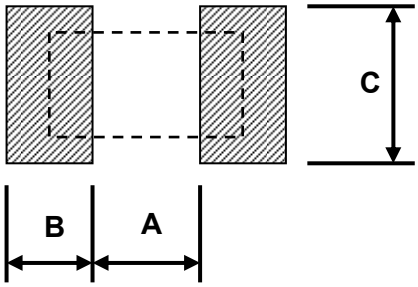
Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P_0 (mm)	P_1 (mm)	P_2 (mm)	ΦD_0 (mm)	T (mm)
CR-E5	0.24±0.05	0.45±0.05	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	2.00±0.05	2.00±0.05	1.50+0.1,-0	0.40±0.10
CR-01	0.38±0.05	0.68±0.05	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	2.00±0.05	2.00±0.05	1.50+0.1,-0	0.42±0.20
CR-02	0.65±0.10	1.15±0.10	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	2.00±0.05	2.00±0.05	1.50+0.1,-0	0.45±0.10
CR-03	1.10±0.10	1.90±0.10	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.70±0.10
CR-05	1.60±0.10	2.40±0.20	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.10
CR-06	1.90±0.10	3.50±0.20	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.10
CR-10	2.90±0.10	3.50±0.20	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.10
CR-62	1.90±0.10	3.50±0.20	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.10

Embossed Plastic Tape Specifications



Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P_0 (mm)	P_1 (mm)	P_2 (mm)	ΦD_0 (mm)	T (mm)
CR-0A	2.8±0.10	5.5±0.10	12.0±0.30	1.75±0.10	5.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.50+0.1, -0	1.2^{+0}
CR-12	3.5±0.10	6.7±0.10	12.0±0.30	1.75±0.10	5.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.50+0.1, -0	1.2^{+0}
CR-25	3.38±0.10	6.68±0.10	12.0±0.30	1.75±0.10	5.5±0.10	4.00±0.10	4.00±0.10	2.00±0.05	1.55+0.05	1.45±0.20

■Recommend Land Pattern



Type	A (mm)	B (mm)	C (mm)
CR-E5	0.14	0.18	0.25
CR-01	0.30	0.25	0.30
CR-02	0.50	0.45	0.60
CR-03	0.90	0.60	0.90
CR-05	1.20	0.70	1.30
CR-06	2.00	0.90	1.60
CR-10	2.00	0.90	2.80
CR-0A	3.80	0.90	2.80
CR-12	3.80	1.60	3.50
CR-25	1.20	2.00	7.00
CR-62	0.70	1.20	3.20

■Marking

No Marking for 01005, 0201 and 0402

Jumper for all: Letter "0"

1% for 0805/1206/1210/2010/2512/1225/0612: 4 digits marking

Example:

Resistance	100Ω	2.2KΩ	10KΩ	49.9KΩ	100KΩ
Marking	1000	2201	1002	4992	1003

5% for 0603/0805/1206/1210/2010/2512/1225/0612: 3 digits marking in E24

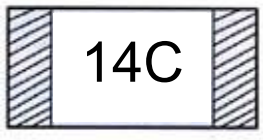
Example: 101=100Ω 102=1KΩ (1st and 2nd are E24 code and 3rd code is multiplier)

E24 code	10	11	12	13	15	16	18	20	22	24	27	30	33	36	39	43	47	51	56	62	68	75	82	91

1% for 0603(E24): 3 digits marking in E24, When the E24 and E96 are the same resistance, this marking in E96

Example: 01A= 100Ω 05C=11KΩ 123=12KΩ 273=27KΩ

1% for 0603: 3 digits marking in E96



3 digits marking for Example: 14C=13K7Ω 13C=13K3Ω

68B=4K99Ω 68X=49.9Ω

Marking Table

Code	E96	Code	E96	Code	E96	Code	E96
01	100	**25**	178	**49**	316	**73**	562
02	102	**26**	182	**50**	324	**74**	576
03	105	**27**	187	**51**	332	**75**	590
04	107	**28**	191	**52**	340	**76**	604
05	110	**29**	196	**53**	348	**77**	619
06	113	**30**	200	**54**	357	**78**	634
07	115	**31**	205	**55**	365	**79**	649
08	118	**32**	210	**56**	374	**80**	665
09	121	**33**	215	**57**	383	**81**	681
10	124	**34**	221	**58**	392	**82**	698
11	127	**35**	226	**59**	402	**83**	715
12	130	**36**	232	**60**	412	**84**	732
13	133	**37**	237	**61**	422	**85**	750
14	137	**38**	243	**62**	432	**86**	768
15	140	**39**	249	**63**	442	**87**	787
16	143	**40**	255	**64**	453	**88**	806
17	147	**41**	261	**65**	464	**89**	825
18	150	**42**	267	**66**	475	**90**	845
19	154	**43**	274	**67**	487	**91**	866
20	158	**44**	280	**68**	499	**92**	887
21	162	**45**	287	**69**	511	**93**	909
22	165	**46**	294	**70**	523	**94**	931
23	169	**47**	301	**71**	536	**95**	953
24	174	**48**	309	**72**	549	**96**	976

Code	A	B	C	D	E	F	G	X	Y		
Multiplier	10^0	10^1	10^2	10^3	10^4	10^5	10^6	10^{-1}	10^{-2}		

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version C	Jun 03, 2014	-	- Environmental Characteristics updated - Size CR-25 specifications added
Version C1	Apr 30, 2015	-	- High Power & Ultra High Power Rating Electrical Increase Jumper Specifications
Version C2	Jun 09, 2015	-	- Increase 0603(E24) 1% marking description
Version C3	Jul 15, 2016	-	- Remove Material Description - Size CR-62 specifications added - Modify Storage Temperature

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