Not for New Designs - Alternative Device: MKP338 1 X1

MKP336 1 X1



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Interference Suppression Film Capacitors MKP Radial Potted Type



FEATURES

- 15 mm to 27.5 mm lead pitch. Supplied in box, taped on ammopack or reel
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>



RoHS COMPLIANT

APPLICATIONS

X1 class

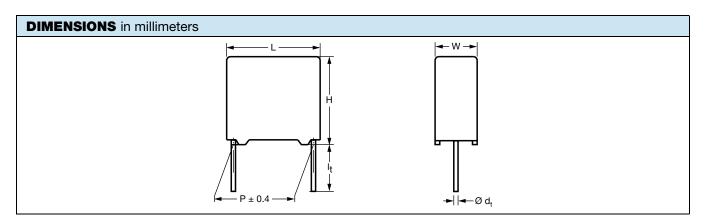
For X1 electromagnetic interference suppression in across the line applications (50 Hz / 60 Hz) with a maximum mains voltage of 275 $V_{AC}.$

For application limitations please refer to section "Application Notes".

QUICK REFERENCE DATA		
Capacitance range (E12 series)	0.01 µF to 1 µF (preferred values according to E6)	
Capacitance tolerance	± 20 %; ± 10 %; ± 5 %	
Rated AC voltage	275 V _{AC} ; 50 Hz to 60 Hz	
Permissible DC voltage	630 V _{DC}	
Climatic testing class (according to EN 60068-1)	55/105/56/B	
Maximum application temperature	105 °C	
Rated temperature	105 °C	
Leads	Tinned wire	
Reference standards	IEC 60384-14:2013 IEC 60384-14:2013 / AMD1:2016 EN 60384-14:2013 + AMD1:2016 IEC 60065, pass. flamm. class B UL 60384-14 CSA E384-14	
Dielectric	Polypropylene film	
Electrodes	Metallized film	
Construction	Mono construction	
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0	
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type; code for dielectric material; manufacturer location, year and week; manufacturer's logo or name; safety approvals	

Note

· For more detailed data and test requirements, contact rfi@vishay.com



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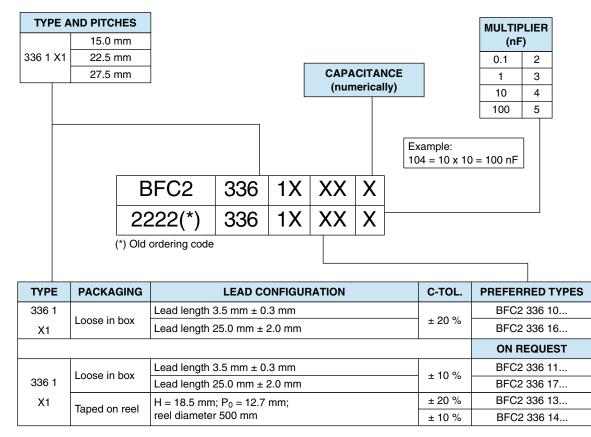
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COMPOSITION OF CATALOG NUMBER



Note

⁽¹⁾ For detailed tape specifications refer to packaging information: <u>www.vishay.com/doc?28139</u>.

SPECIFIC REFERENCE DATA				
DESCRIPTION	VALUE			
Tangent of loss angle:	at 10 kHz			
C ≤ 100 nF	≤ 10 x 10 ⁻⁴			
100 nF < C ≤ 470 nF	$\leq 20 \times 10^{-4}$			
C > 470 nF	≤ 70 x 10 ⁻⁴			
Rated voltage pulse slope (dU/d _t) _R at 385 V _{DC} :				
P = 15 mm	250 V/µs			
P = 22.5 mm	150 V/µs			
P = 27.5 mm	100 V/µs			
R between leads, for C \leq 0.33 µF at 100 V; 1 min	> 15 000 MΩ			
RC between leads, for C > 0.33 µF at 100 V; 1 min	> 5000 s			
R between leads and case; 100 V; 1 min	> 30 000 MΩ			
Withstanding (DC) voltage (cut off current 10 mA) $^{(1)}$; rise time \leq 1000 V/s	3400 V; 1 min			
Withstanding (AC) voltage between leads and case	2050 V; 1 min			

Note

⁽¹⁾ See "Voltage Proof Test for Metalized Film Capacitors": <u>www.vishay.com/doc?28169</u>



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$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	REEL 500 mm ⁽¹⁾⁽²⁾
PITCH = 15.0 mm ± 0.4 mm; dt = 0.6 mm ± 0.06 mm; U _{RAC} = 275 V; C-TOL 9007 1000 19001 19007 1000 16153 1000 16223 1000 16233 1000 16474	n H = 18.5 mm; P ₀ = 12.7 mm
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	NUMBER
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$ \begin{array}{ c c c c c c c c c c c c } \hline 0.10 & 7.0 \times 16.5 \times 26.0 & 2.9 & 19003 \\ \hline 0.15 & 8.5 \times 18.0 \times 26.0 & 3.8 & 10154 \\ \hline 0.22 & 10.0 \times 19.5 \times 26.0 & 6.8 & 10224 \\ \hline \\ \hline PITCH = 27.5 \ mm \pm 0.4 \ mm; \ d_t = 0.8 \ mm \pm 0.08 \ mm; \ U_{RAC} = 275 \ V; \ C-TOL \\ \hline \hline 0.22 & 11.0 \times 21.0 \times 31.0 & 7.4 & 19005 \\ \hline 0.33 & 13.0 \times 23.0 \times 31.0 & 9.2 & 10334 \\ \hline 0.47 & 15.0 \times 25.0 \times 31.0 & 12.3 & 10474 \\ \hline 0.68 & 18.0 \times 28.0 \times 31.0 & 16.1 & 10684 \\ \hline 1.00 & 21.0 \times 31.0 \times 31.0 & 20.3 & 10105 & 50 & 16105 & 75 \\ \hline \\ PITCH = 15.0 \ mm \pm 0.4 \ mm; \ d_t = 0.6 \ mm; \ U_{RAC} = 275 \ V; \ C-TOL \\ \hline \end{array} $	13104 600
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	19004 550
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$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	= ± 20 %
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	
0.68 18.0 x 28.0 x 31.0 16.1 10684 16684 1.00 21.0 x 31.0 x 31.0 20.3 10105 50 16105 75 PITCH = 15.0 mm ± 0.4 mm; dt = 0.6 mm ± 0.06 mm; U _{RAC} = 275 V; C-TOL	ز
1.00 21.0 x 31.0 x 31.0 20.3 10105 50 16105 75 PITCH = 15.0 mm ± 0.4 mm; dt = 0.6 mm ± 0.06 mm; U _{RAC} = 275 V; C-TOL	
PITCH = 15.0 mm ± 0.4 mm; dt = 0.6 mm ± 0.06 mm; U _{RAC} = 275 V; C-TOL	
	14103
50 x 11 0 x 1/5 1	14123 1100
0.015 0.015 11153 1000 17153 100 275 0.018 11183 1000 17183 100	0 14153 14183
0.022 0.010 11223 17223	14103
0.022 6.0 x 12.0 x 17.5 1.4 11273 17273	14223 900
PITCH = 15.0 mm \pm 0.4 mm; d _t = 0.8 mm \pm 0.08 mm; U _{RAC} = 275 V; C-TOL	
0.033 17333 17333	14333
0.039 7.0 x 13.5 x 17.5 1.8 11393 1000 17393	14393 800
0.047 0.000 11473 1000 17473 0.00	14473
0.056 8.5 x 15.0 x 17.5 2.4 11563 17563 50	14563 650
0.068 11683 17683	14683
0.082 10.0 x 16.5 x 17.5 3 11823 500 17823	14823 600
PITCH = 22.5 mm ± 0.4 mm; d _t = 0.8 mm ± 0.08 mm; U _{RAC} = 275 V; C-TOL	
0.10 7.0 x 16.5 x 26.0 2.9 11104 17104 50	
0.12 11124 17124	14124
0.12 8.5 x 18.0 x 26.0 3.8 11154 200 17124 25	14154 450
0.18 10.0 x 19.5 x 26.0 6.8 11184 17184 50	
PITCH = 27.5 mm ± 0.4 mm; dt = 0.8 mm ± 0.08 mm; U _{RAC} = 275 V; C-TOL	
0.22 11224 17224	
0.27 11.0 x 21.0 x 31.0 7.4 11274 17274	
0.33 13.0 x 23.0 x 31.0 9.2 11334 17334	
0.39 11394 100 17394 12	ز
0.47 15.0 x 25.0 x 31.0 12.3 11474 17474	
0.56 11564 17564	
0.68 18.0 x 28.0 x 31.0 16.1 11684 17684	
0.82 21.0 x 31.0 x 31.0 20.3 11824 50 17824 75	1

Notes

SPQ = Standard Packing Quantity

⁽¹⁾ Reel diameter = 356 mm is available on request ⁽²⁾ H = In tape height; P₀ = Sprocket hole distance; for detailed specifications refer to Packaging Information.

⁽³⁾ Weight for short lead product only

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APPROVALS					
SAFETY APPROVALS X1	VOLTAGE	VALUE	FILE NUMBERS	LINKS	
EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013))	275 V _{AC}	10 nF to 1 µF	ENEC16/FI/21/01061	www.vishay.com/doc?28197	
UL 60384-14	275 V _{AC}	10 nF to 1 µF	E354331	www.viebey.com/doc228188	
CSA E384-14	275 V _{AC}	10 nF to 1 µF	E354331	www.vishay.com/doc?28188	
CB-Test-Certificate	275 V _{AC}	10 nF to 1 µF	FI-39828/A1	www.vishay.com/doc?28198	

The ENEC-approval together with the CB-Certificate replace all national marks of the following countries (they have already signed the ENEC-Agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Switzerland and United Kingdom.





MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoleers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to "Packaging information".

Specific Method of Mounting to Withstand Vibration and Shock

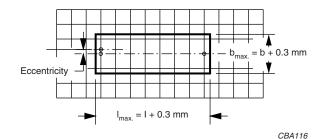
In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

- For pitches \leq 15 mm capacitors shall be mechanically fixed by the leads
- For longer pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements on Printed Circuit Board

The maximum length and width of film capacitors is shown in Figure:

- Eccentricity as in figure. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned
- Product height with seating plane as given by "IEC 60717" as reference: $h_{max.} \le h + 0.3 \text{ mm}$



SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note: **"Soldering Guidelines for Film Capacitors":** <u>www.vishay.com/doc?28171</u>

Storage Temperature

 T_{sta} = -25 °C to +35 °C with RH maximum 75 % without condensation

Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C \pm 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % \pm 2 %.

For reference testing, a conditioning period shall be applied over 96 h \pm 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

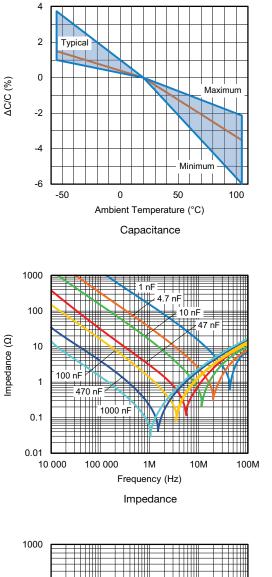
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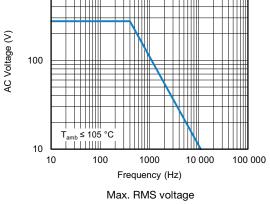


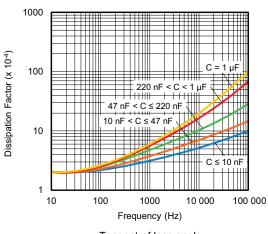
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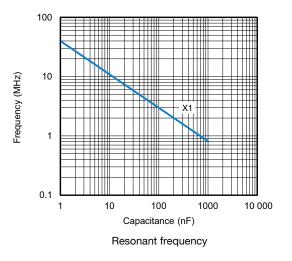
CHARACTERISTICS

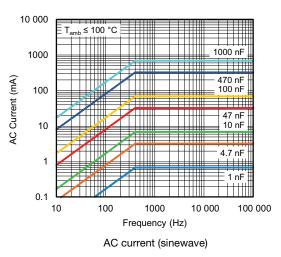






Tangent of loss angle





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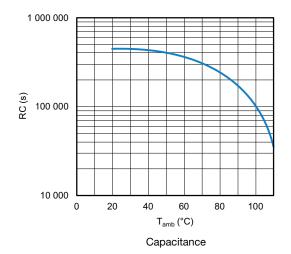
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APPLICATION NOTES

- For X2 electromagnetic interference suppression in standard across the line applications (50 Hz / 60 Hz) with a maximum mains voltage of 310 V_{AC}
- For series impedance applications we refer to application note www.vishay.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: <u>dc-film@vishay.com</u>
- These capacitors are not intended for continuous pulse application. For these situations capacitors of the AC and pulse programs must be used
- The maximum ambient temperature must not exceed 110 °C. (125 °C for less than 1000 h) for C \leq 470 nF and 110 °C for C > 470 nF
- Rated voltage pulse slope:

If the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 435 V_{DC} and divided by the applied voltage

INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-14 ed-4 (2013) and Specific Reference Data."

GROUP C INSPECTION REQUIREMENTS			
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1	D		
4.1 Dimensions (detail)			As specified in chapters "General Data" of this specification
Initial measurements		Capacitance Tangent of loss angle: For C \leq 470 nF at 100 kHz For C > 470 nF at 10 kHz	
4.3 Robustness of terminations		Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90°	No visible damage

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GROUP C INSPECTION REQUIREMENTS				
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS	
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1	D			
4.4 Resistance to soldering heat		No pre-drying Method: 1A Solder bath: 260 °C Duration: 10 s		
4.19 Component solvent resistance		Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h		
4.4.2 Final measurements		Visual examination	No visible damage Legible marking	
		Capacitance	$ \Delta C/C \le 5$ % of the value measured initially	
		Tangent of loss angle	Increase of tan δ : \leq 0.008 Compared to values measured initially	
		Insulation resistance	As specified in section "Insulation Resistance" of this specification	
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D			
Initial measurements		Capacitance Tangent of loss angle: For C \leq 470 nF at 100 kHz For C $>$ 470 nF at 10 kHz	No visible damage Legible marking	
4.20 Solvent resistance of the marking: see section "General Notes"; item 5		Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min	No visible damage	
4.6 Rapid change of temperature		θA = - 55 °C θB = + 105 °C 5 cycles		
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D			
4.6.1 Inspection		Duration t = 30 min		
4.7 Vibration (see note 3.1)		Visual examination Mounting: see section "Mounting" of this specification Procedure B4: Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h	No visible damage	
4.7.2 Final inspection		Visual examination	No visible damage	

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GROUP C INSPECTION REQUIREMENTS				
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS	
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D			
4.9 Shock (see note 3)		Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms		
4.9.2 Final measurements		Visual examination	No visible damage	
		Capacitance	$ \Delta C/C \leq 5$ % of the value measured initially	
		Tangent of loss angle	Increase of tan $\delta : \le 0.008$ Compared to values measured initially	
		Insulation resistance	As specified in section "Insulation Resistance" of this specification	
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B	D			
4.11 Climatic sequence				
4.11.1 Initial measurements		Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle: Measured initially in C1A and C1B		
4.11.2 Dry heat		Temperature: 105 °C Duration: 16 h		
4.11.3 Damp heat cyclic Test Db First cycle				
4.11.4 Cold		Temperature: - 55 °C Duration: 2 h		
4.11.5 Damp heat cyclic Test Db remaining cycles				
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B	D			
4.11.6 Final measurements		Visual examination	No visible damage Legible marking	
		Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.11.1.	
		Tangent of loss angle	Increase of tan $\delta :\leq 0.008$ compared to values measured in 4.11.1	
		Voltage proof 1200 V _{DC} ; 1 min between term	No permanent breakdown or flash-over	
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification	

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GROUP C INSPECTION REQUIREMENTS				
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS	
SUB-GROUP C2	D			
4.12 Damp heat steady state		56 days, 40 °C, 90 % to 95 % RH, no load capacitance		
4.12.1 Initial measurements		Tangent of loss angle at 10 kHz		
4.12.3 Final measurements		Visual examination	No visible damage Legible marking	
		Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.12.1.	
		Tangent of loss angle	Increase of tan δ : \leq 0.008 Compared to values measured in 4.12.1.	
		Voltage proof 1200 V _{DC} ; 1 min between term	No permanent breakdown or flash-over	
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification	
SUB GROUP C3	D			
4.13.1 Initial measurements		Capacitance Tangent of loss angle: For C \leq 470 nF at 100 kHz For C $>$ 470 nF at 10 kHz		
4.13 Impulse voltage		3 successive impulses, full wave, peak voltage: X1: 4 kV Max. 24 pulses	No selfhealing breakdowns or flashover	
4.14 Endurance		Duration: 1000 h 1.25 U _{RAC} at 105 °C Once in every hour the voltage is increased to 1000 V _{RMS} for 0.1 s via resistor of 47 $\Omega \pm 5$ %		
SUB GROUP C3	D			
4.14.7 Final measurements		Visual examination	No visible damage Legible marking	
		Capacitance	$ \Delta C/C \le 10$ % compared to values measured in 4.13.1.	
		Tangent of loss angle	Increase of tan δ : \leq 0.008 Compared to values measured in 4.13.1.	
		Voltage proof 1200 V _{DC} ; 1 min between terminations 2050 V _{DC} ; 1 min between terminations and case	No permanent breakdown or flash-over	
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification	

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GROUP C INSPECTION REQUIREMENTS				
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS	
SUB-GROUP C 4	D			
4.15 Charge and discharge		10 000 cycles (50 c/s) charge to U _R half sinewave Duration: 5 ms Discharge resistance: $R = \frac{385 V_{DC}}{1.5 x C(dU/dt)}$ $R_{min.} = 2.2$		
4.15.1 Initial measurements		Capacitance Tangent of loss angle For C \leq 470 nF at 100 kHz For C > 470 nF at 10 kHz		
4.15.3 Final measurements		Capacitance	$ \Delta C/C \le 10$ % compared to values measured in 4.15.1.	
		Tangent of loss angle	Increase of tan δ : ≤ 0.008 Compared to values measured in 4.15.1	
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification	
SUB-GROUP C5	D			
4.16 Radio frequency characteristic		Resonance frequency	As specified in section "Resonant Frequency" of this specification. \pm 10 %	
SUB-GROUP C6	D			
4.17 Passive flammability Class B		Bore of gas jet: Ø 0.5 mm Fuel: Butane Test duration for actual volume V in mm ³ : $V \le 250: 10 \text{ s}$ $250 < V \le 500: 20 \text{ s}$ $500 < V \le 1750: 30 \text{ s}$ V > 1750: 60 s One flame application	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.	
SUB-GROUP C7	D			
4.18 Active flammability		20 x 4 kV discharges on the test capacitor connected to U _R	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.	

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