

# Double Metallized Polypropylene Film Capacitor Radial Snubber Type



### **FEATURES**

- Low inductive construction
- Low loss dielectric
- · Double sided metallized for high pulse ratings







#### **APPLICATIONS**

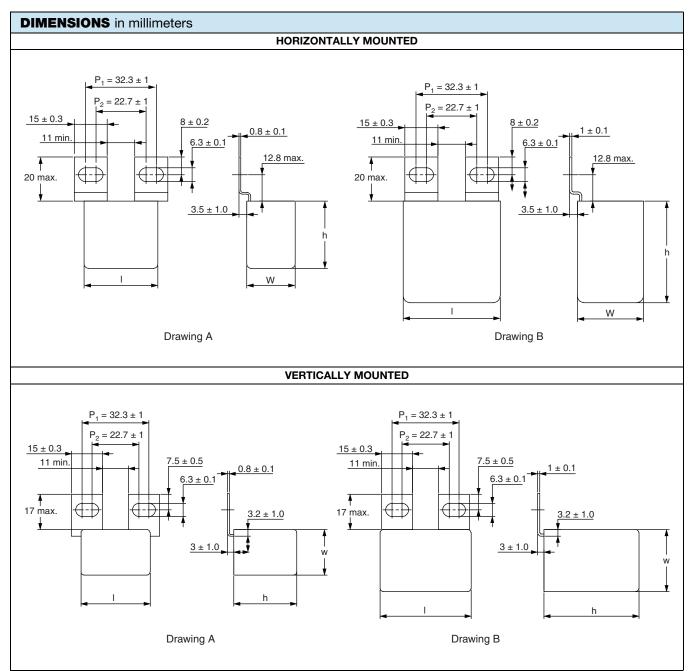
Industrial motor control circuits, mounted directly on the IGBT or GTO.

QUICK REFERENCE DATA				
Capacitance range (E12 series)	0.1 μF to 4.7 μF			
Capacitance tolerance	± 5 %; ± 10 %			
Rated (DC) voltage	630 V, 850 V, 1000 V, 1250 V, 1400 V, 1600 V, 2000 V, 2500 V			
Climatic testing class acc. to IEC 60068-1	50/085/56			
Rated (DC) temperature	85 °C			
Rated (AC) temperature	85 °C			
Maximum application temperature	85 °C			
Rated (AC) voltage	220 V, 300 V, 350 V, 425 V, 500 V, 550 V, 700 V, 900 V			
Rated peak-to-peak voltage	630 V, 850 V, 1000 V, 1250 V, 1400 V, 1600 V, 2000 V, 2500 V			
Reference standards	IEC 60384-17			
Dielectric Polypropylene film				
Electrodes	Double metallized			
Construction Mono construction for 630 V version Internal serial construction from 850 V <sub>D</sub>				
Encapsulation	Flame retardant plastic case (UL-class 94 V-0) and epoxy resin			
Tabs	Tinned coated copper			
Performance grade	Grade 1 (long life)			
Stability grade	Grade 2			
Marking	C-value, tolerance; rated voltage; code for dielectrical material; code for factory of origin; manufacturer's type; manufacturer; year and week of manufacture			

### Note

• For more detailed data and test requirements contact dc-film@vishay.com



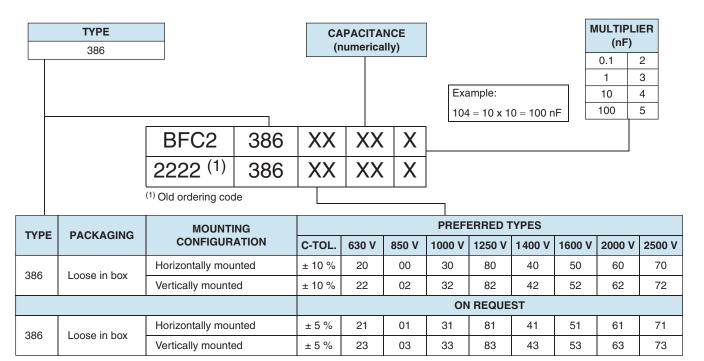


#### Note

 $P_1 = Pitch 1$ 

P<sub>2</sub> = Pitch 2

### **COMPOSITION OF CATALOG NUMBER**



SPECIFIC REFERENCE DATA									
PERCENTION	VALUE								
DESCRIPTION	630 V	850 V	1000 V	1250 V	1400 V	1600 V	2000 V	2500 V	
Capacitance range	0.33 μF to 4.7 μF	0.22 μF to 2.7 μF	0.33 μF to 1.8 μF	0.15 μF to 0.82 μF	0.1 μF to 0.68 μF	0.1 μF to 0.56 μF	0.1 μF to 0.47 μF	0.1 μF to 0.27 μF	
Maximum operating DC voltage	630 V	850 V	1000 V	1250 V	1400 V	1600 V	2000 V	2500 V	
Maximum operating AC voltage	220 V	300 V	350 V	425 V	500 V	550 V	700 V	900 V	
Tangent of loss angle		≤ 0.47 µF		0.56 µF ≤	C ≤ 1.0 µF		C > 1.0 F	:	
at 1 kHz		< 5 x 10 <sup>-4</sup>		< 5 >	( 10 <sup>-4</sup>		< 10 x 10	-4	
at 10 kHz	<	10 x 10 <sup>-4</sup>		< 10	x 10 <sup>-4</sup>		< 20 x 10 <sup>-4</sup>		
at 100 kHz	<	12 x 10 <sup>-4</sup>		< 25	x 10 <sup>-4</sup>				
R between terminals at 500 V; 1 min	> 5000 MΩ								
R between terminals and case; 500 V; 1 min				> 30 0	00 MΩ				
Withstanding (DC) voltage (cut off current 10 mA); rise time 100 V/s	1000 V; 1 min	1360 V; 1 min	1600 V; 1 min	2000 V; 1 min	2240 V; 1 min	2560 V; 1 min	3200 V; 1 min	4000 V; 1 min	
Withstanding (DC) voltage between terminals and case	2840 V; 1 min								
Maximum dU/dt (V/µs)	630 V	850 V	1000 V	1250 V	1400 V	1600 V	2000 V	2500 V	
$w \times h \times l = 22.0 \times 30.5 \times 33.5$	250	650	1000	1500	2000	2400	2500	5500	
$w \times h \times l = 22.0 \times 38.0 \times 44.0$	100	350	500	750	900	1000	1000	2000	
w x h x l = 30.0 x 46.0 x 44.0	75	260	350	550	650	750	750	1500	
ESR at 100 kHz	6 mΩ								
ESL	Typical 15 nH								
Temperature range	- 55 °C to + 85 °C								



		DIMENSIONS		CATALOG NUMBER BFC2 386 XXXXX AND PACKAGING	
U <sub>RDC</sub> (V)	CAP.	DIMENSIONS w x h x l	MASS	TRAY PACKAGING	
')	(μ <b>F</b> )	(mm)	(g)	C-TOL. = ± 10 %	SPQ
			1	DRAWING A	·
	0.33		39	20334	
	0.39		38	20394	
	0.47		38	20474	
	0.56	00.0 00.5 00.5	37	20564	50
	0.68	22.0 x 30.5 x 33.5	37	20684	56
	0.82		36	20824	
	1.0		35	20105	
)	1.2		35	20125	
				DRAWING B	
	1.5		60	20155	
	1.8	00.0 00.0 44.0	58	20185	40
	2.2	22.0 x 38.0 x 44.0	56	20225	42
	2.7		54	20275	
	3.3		86	20335	
	3.9	30.0 x 46.0 x 44.0	83	20395	36
	4.7		80	20475	
			1 1	DRAWING A	
	0.22		39	00224	
	0.27		39	00274	
	0.33		38	00334	
	0.39		38	00394	
	0.47	22.0 x 30.5 x 33.5	37	00474	56
	0.56		37	00564	
	0.68		36	00684	
)	0.82		35	00824	
	0.02		33	DRAWING B	
	1.0		61	00105	
	1.0	22.0 x 38.0 x 44.0	59	00103	42
		22.0 X 36.0 X 44.0			42
	1.5		58	00155	
	1.8	00.0 40.0 44.0	91	00185	00
	2.2	30.0 x 46.0 x 44.0	88	00225	36
	2.7		85	00275	
	0.00		00	DRAWING A	
	0.33	00.0 % 00.5 % 00.5	36	30334	50
	0.39	22.0 x 30.5 x 33.5	35	30394	56
	0.47		34	30474	
	O.E.C		60	DRAWING B	
	0.56		60	30564	
	0.68	22.0 x 38.0 x 44.0	59	30684	42
	0.82		57	30824	
	1.0		55	30105	
	1.2	00.0 40.0 44.5	88	30125	
	1.5	30.0 x 46.0 x 44.0	84	30155	36
	1.8		80	30185	
				DRAWING A	
	0.15		37	80154	
	0.18	22.0 x 30.5 x 33.5	35	80184	56
	0.22	22.0 X 30.3 X 33.3	34	80224	55
	0.27		33	80274	
				DRAWING B	
	0.33		59	80334	
	0.39	22.0 x 38.0 x 44.0	58	80394	42
	0.47		57	80474	
	0.56		89	80564	
	0.68	30.0 x 46.0 x 44.0	85	80684	36
	0.82		82	80824	



		DIMENSIONS		CATALOG NUMBER BFC2 38	6 XXXXX AND PACKAGING
U <sub>RDC</sub> (V)	CAP. (µF)	wxhxl	MASS (g)	TRAY PACKAGING	
(•)	(μι /	(mm)	(9)	C-TOL. = ± 10 %	SPQ
				DRAWING A	
	0.10		37	40104	
	0.12	22.0 x 30.5 x 33.5	36	40124	56
	0.15		35	40154	
			, ,	DRAWING B	
	0.18		61	40184	
100	0.22	22.0 x 38.0 x 44.0	59	40224	42
	0.27		57	40274	
	0.33		56	40334	
	0.39		89	40394	
	0.47	30.0 x 46.0 x 44.0	85	40474	36
	0.56		82	40564	
	0.68		79	40684	
			1 . 1	DRAWING A	
	0.10		37	50104	
	0.12	22.0 x 30.5 x 33.5	36	50124	56
	0.15		35	40154	
	0.12		1 04 1	DRAWING B	
00	0.18		61	50184	
	0.22	22.0 x 38.0 x 44.0	59	50224	42
	0.27		58	50274	
	0.33		57	50334	
	0.39	00.0 40.0 44.0	90	50394	20
	0.47	30.0 x 46.0 x 44.0	87	50474	36
	0.56		84	50564  DRAWING A	
	0.10		36	60104	
	0.10	22.0 x 30.5 x 33.5	35	60124	56
	0.12		33	DRAWING B	
	0.15		61	60154	
00	0.18		59	60184	
	0.22	22.0 x 38.0 x 44.0	58	60224	42
	0.27		57	60274	
	0.33		89	60334	
	0.39	30.0 x 46.0 x 44.0	86	60394	36
	0.47		84	60474	
			1	DRAWING B	
	0.10		60	70104	
	0.12	00.0 00.0 44.0	59	70124	40
00	0.15	22.0 x 38.0 x 44.0	57	70154	42
	0.18		55	70184	
	0.22	00.0 40.0 44.0	87	70224	20
	0.27	30.0 x 46.0 x 44.0	83	70274	36

### Note

• SPQ = Standard Packaging Quantity

### **MOUNTING**

### **Normal Use**

The capacitors are designed for direct mounting on IGBT or GTO.

#### Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the tabs are screwed tightly on the test board.

### Storage Temperature

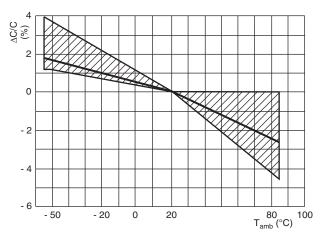
 $T_{stg}$  = - 25 °C to + 35 °C with RH maximum 75 % without condensation.

### **Ratings and Characteristics Reference Conditions**

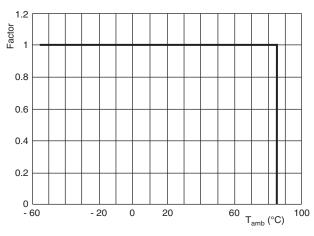
Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C  $\pm$  1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 %  $\pm$  2 %.

For reference testing, a conditioning period shall be applied over 96 h  $\pm$  4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

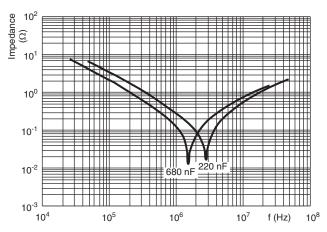
### **CHARACTERISTICS**



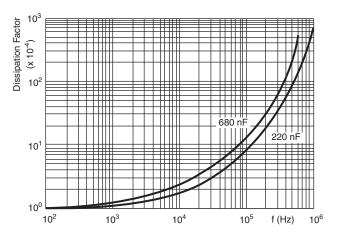
Capacitance as a function of ambient temperature (typical curve)



Max. DC and AC voltage as function of temperature

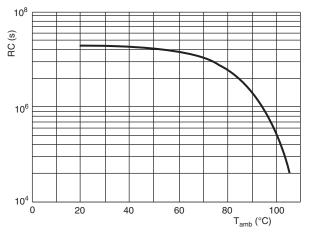


Impedance as a function of frequency (typical curve)

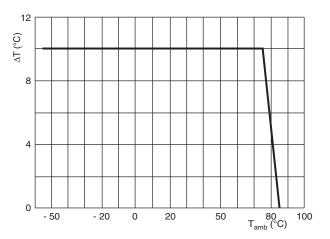


Tangent of loss angle as a function of frequency (typical curve)

### **CHARACTERISTICS**

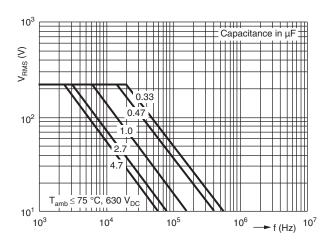


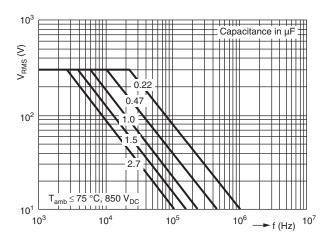
Insulation resistance as a function of ambient temperature (typical curve)

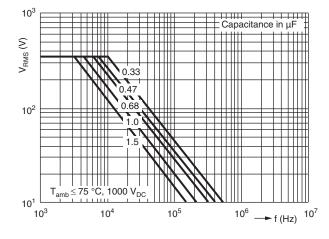


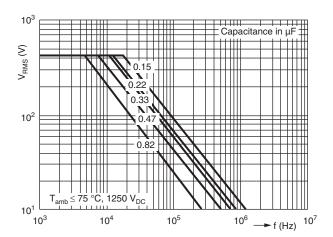
Max. allowed component temperature as a function of ambient temperature

### **MAXIMUM AC VOLTAGE AS A FUNCTION OF FREQUENCY**



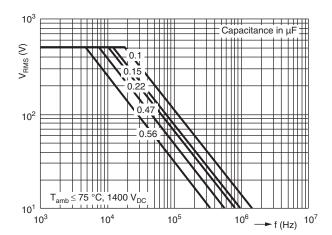


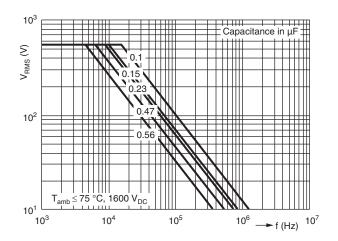


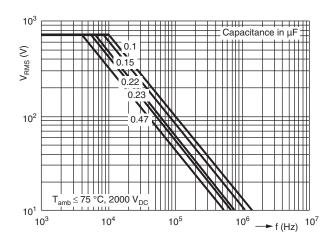


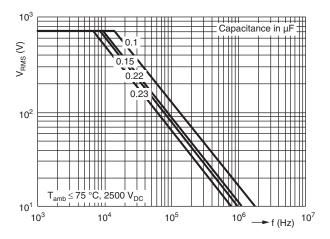


### MAXIMUM AC VOLTAGE AS A FUNCTION OF FREQUENCY









HEAT CONDUCTIVITY (G) AS A FUNCTION OF BOX LENGTH AND CAPACITOR BODY THICKNESS IN mW/°C					
W <sub>max</sub> .	HEAT CONDUC	HEAT CONDUCTIVITY (mW/°C)			
(mm)	BOX LENGTH 33.5 mm	BOX LENGTH 44.0 mm			
22.0	75	100			
30.0	-	140			

### POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free air ambient temperature.

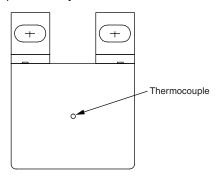
The power dissipation can be calculated according type detail specification "HQN-384-0/101: Technical Information Film Capacitors".

The component temperature rise ( $\Delta T$ ) can be measured (see section "Measuring the component temperature" for more details) or calculated by  $\Delta T = P/G$ :

- ΔT = Component temperature rise (°C)
- P = Power dissipation of the component (mW)
- G = Heat conductivity of the component (mW/°C)

### **MEASURING THE COMPONENT TEMPERATURE**

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded (T<sub>amb</sub>) and maximum loaded condition (T<sub>C</sub>).

The temperature rise is given by  $\Delta T = T_C - T_{amb}$ .

To avoid radiation or convection, the capacitor should be tested in a wind-free box.

#### APPLICATION NOTE AND LIMITING CONDITIONS

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

To select the capacitor for a certain application, the following conditions must be checked:

- 1. The peak voltage (U<sub>P</sub>) shall not be greater than the rated DC voltage (U<sub>RDC</sub>)
- 2. The peak-to-peak voltage (U<sub>P-P</sub>) shall not be greater than the maximum U<sub>P-P</sub> to avoid the ionization inception level
- 3. The voltage pulse slope (dU/dt) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by U<sub>RDC</sub> and divided by the applied voltage.

For all other pulses following equation must be fulfilled:

$$2 \times \int_{0}^{T} \left(\frac{dU}{dt}\right)^{2} \times dt < U_{RDC} \times \left(\frac{dU}{dt}\right)_{rated}$$

T is the pulse duration.

The rated voltage pulse slope is valid for ambient temperatures up to 85 °C.

- 4. The maximum component surface temperature rise must be lower than the limits (see figure).
- 5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table: "Heat Conductivity"

VOLTAGE CONDITIONS		
ALLOWED VOLTAGES	T <sub>amb</sub> ≤ 85 °C	
Maximum continuous RMS voltage	U <sub>RAC</sub>	
Maximum temperature RMS-overvoltage (< 24 h)	1.25 x U <sub>RAC</sub>	
Maximum peak voltage (V <sub>O-P</sub> ) (< 2 s)	1.6 x U <sub>RDC</sub>	



### **INSPECTION REQUIREMENTS**

### **General Notes**

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-17 and Specific Reference Data".

GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS			
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1					
4.1 Dimensions (detail)		As specified in chapters "General Data" of this specification			
4.3.1 Initial measurements	Capacitance Tangent of loss angle at 100 kHz				
4.14 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min. ± 0.5 min Recovery time: Min. 1 h, max. 2 h				
4.4.2 Final measurements	Visual examination	No visible damage Legible marking			
	Capacitance	$ \Delta C/C  \le 1$ % of the value measured initiall			
	Tangent of loss angle	Increase of $\tan \delta$ $\leq 0.001$ for: 100 nF < C $\leq$ 470 nF or $\leq 0.0015$ for: C > 470 nF Compared to values measured in 4.3.1			
SUB-GROUP C1B OTHER PART OF SAMPLE OF SUB-GROUP C1					
4.6.1 Initial measurements	Capacitance Tangent of loss angle at 100 kHz				
4.15 Solvent resistance of the marking	Isopropylalcohol at room temperature Method: 1 Rubbing material: Cotton wool Immersion time: 5.0 min. ± 0.5 min	No visible damage Legible marking			
4.6 Rapid change of temperature	θA = - 55 °C θB = + 85 °C 5 cycles Duration t = 30 min				
4.7 Vibration	Visual examination Mounting: See section "Mounting" for more information Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s² (whichever is less severe) Total duration 6 h	No visible damage			
4.7.2 Final inspection	Visual examination	No visible damage			
4.9 Shock	Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s² Duration of pulse: 11 ms				



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GROU	GROUP C INSPECTION REQUIREMENTS						
SUB-CLAUSE NUMBER AND TEST		CONDITIONS	PERFORMANCE REQUIREMENTS				
	ROUP C1B OTHER PART OF E OF SUB-GROUP C1						
4.9.3	Final measurements	Visual examination	No visible damage				
		Capacitance	$ \Delta C/C  \le 1$ % of the value measured in 4.6.1				
		Tangent of loss angle	Increase of $\tan \delta$ $\leq 0.001$ for: 100 nF < C $\leq$ 470 nF or $\leq 0.0015$ for: C > 470 nF Compared to values measured in 4.6.1				
		Insulation resistance	As specified in section "Insulation Resistance" of this specification				
	ROUP C1 COMBINED SAMPLE OF MENS OF SUB-GROUPS ID C1B						
4.10	Climatic sequence						
4.10.2	Dry heat	Temperature: + 85 °C Duration: 16 h					
4.10.3	Damp heat cyclic Test Db, first cycle						
4.10.4	Cold	Temperature: - 55 °C Duration: 2 h					
4.10.6	Damp heat cyclic Test Db, remaining cycles						
4.10.6.2	Final measurements	Voltage proof = U <sub>RDC</sub> for 1 min within 15 min after removal from testchamber	No breakdown of flashover				
		Visual examination	No visible damage Legible marking				
		Capacitance	$ \Delta C/C  \le 2$ % of the value measured in 4.4.2 or 4.9.3				
		Tangent of loss angle	Increase of $\tan \delta$ $\leq 0.001$ for: 100 nF < C $\leq$ 470 nF or $\leq 0.0015$ for: C > 470 nF Compared to values measured in 4.3.1. or 4.6.1				
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification				
SUB-GI	ROUP C2						
4.11	Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH no load					
4.11.1	Initial measurements	Capacitance Tangent of loss angle at 1 kHz					



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	IP C INSPECTION REQUI AUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
	ROUP C2	CONDITIONS	PERFORMANCE REQUIREMENTS
4.11.3	Final measurements	Voltage proof = U <sub>RDC</sub> for 1 min within 15 min after removal from testchamber	No breakdown of flashover
		Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C  \le 1$ % of the value measured in 4.11.1
		Tangent of loss angle	Increase of $\tan \delta$ $\leq 0.001$ for: 100 nF < C $\leq$ 470 nF or $\leq 0.0015$ for: C $\leq$ 470 nF Compared to values measured in 4.11.1
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GF	ROUP C3A		
4.12.1	Endurance test at 50 Hz alternating voltage	Duration: 2000 h Voltage: 1.25 x U <sub>RAC</sub> at 85 °C	
4.12.1.1	Initial measurements	Capacitance Tangent of loss angle at 100 kHz	
4.12.1.3	Final measurements	Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C  \le 5$ % compared to values measured in 4.12.1.1
		Tangent of loss angle	Increase of $\tan \delta$ $\leq 0.001$ for: 100 nF < C $\leq$ 470 nF or $\leq 0.0015$ for: C > 470 nF Compared to values measured in 4.12.1.1
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GF	ROUP C4		
4.2.6	Temperature characteristics Initial measurements Intermediate measurements Final measurements	Capacitance Capacitance at - 55 °C Capacitance at 20 °C Capacitance at + 85 °C Capacitance	For - 55 °C to + 20 °C: +1 % $\leq$   $\Delta$ C/C  $\leq$ 3.75 % or for 20 °C to 105 °C: -6 % $\leq$   $\Delta$ C/C  $\leq$ 0 % As specified in section "Capacitance" of this specification.
		Insulation resistance	As specified in section "Insulation Resistance" of this specification
4.13	Charge and discharge	10 000 cycles Charged to U <sub>RDC</sub> Discharge resistance:	·
		$R = \frac{U_{RDC}}{5 \times C (dU/dt)}$	
4.13.1	Initial measurements	Capacitance Tangent of loss angle at 100 kHz	
4.13.3	Final measurements	Capacitance	$ \Delta C/C  \le 1$ % compared to values measured in 4.13.1
		Tangent of loss angle	Increase of tan $\delta$ $\leq$ 0.001 for: 100 nF < C $\leq$ 470 nF or $\leq$ 0.0015 for: C > 470 nF Compared to values measured in 4.13.1
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification



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