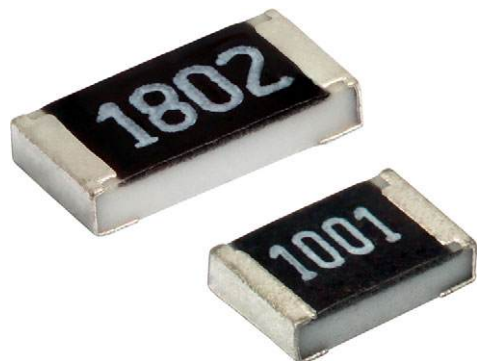




Thick Film Chip Resistors with CECC Approval, available with Established Reliability



FEATURES

- IECQ-CECC approved to EN 140401-802, version E, with established reliability, failure rate level E6
- IECQ-CECC approved to EN 140401-802, version A, without failure rate level
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912



RoHS
COMPLIANT
HALOGEN
FREE

APPLICATIONS

- Military
- Avionics
- Industrial

TECHNICAL SPECIFICATIONS		
DESCRIPTION	CRCW0805 EN802 ..	CRCW1206 EN802 ..
Imperial size	0805	1206
Metric size code (EN/CECC style)	RR2012M	RR3216M
Resistance range	1 Ω to 1 M Ω ; 0 Ω	
Resistance tolerance	$\pm 5\%$; $\pm 1\%$	
Temperature coefficient	± 200 ppm/K; ± 100 ppm/K; ± 50 ppm/K	
Rated dissipation, P_{70}	0.125 W	0.25 W
Operating voltage, U_{max} , AC _{RMS} or DC	150 V	200 V
Permissible film temperature, $\vartheta_{F max}$.	125 $^{\circ}$ C	
Operating temperature range	-55 $^{\circ}$ C to 125 $^{\circ}$ C	
Max. resistance change at P_{70} for resistance, $ \Delta R/R $ max., after:	$\pm 1\%$ tolerance products: 10 Ω to 1 M Ω	
1000 h	$\leq 1\%$	
8000 h	$\leq 2\%$	
Insulation resistance	≥ 1 G Ω	
Permissible voltage against ambient (insulation):		
1 min; U_{ins}	200 V	300 V

Notes

- Specifications given for a product description ending “EN802 ..” apply likewise to both product versions, the “Version A”, whose description ends with “EN802 E0” and the “Version E”, whose description ends with “EN802 E6”.
- These resistors do not feature a limited lifetime, when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

TECHNICAL SPECIFICATIONS for “Version A”		
DESCRIPTION	CRCW0805 EN802 E0	CRCW1206 EN802 E0
Nominal failure rate level	E0	
Quality factor, π_Q	3	
Failure rate, FIT _{observed}	$< 0.1 \times 10^{-9}/h$	

TECHNICAL SPECIFICATIONS for “Version E”		
DESCRIPTION	CRCW0805 EN802 E6	CRCW1206 EN802 E6
Assessed failure rate level	E6 = $10^{-6}/h$	
Quality factor, π_Q	0.3	
Failure rate, FIT _{observed}	$< 0.1 \times 10^{-9}/h$	

Note

- Failure rate level E6 ($10^{-6}/h$, $\pi_Q = 0.3$), equivalent to MIL level P, is superior to level E5 ($10^{-5}/h$, $\pi_Q = 1$) and thus can be used as a replacement.



TEMPERATURE COEFFICIENT AND RESISTANCE RANGE				
TYPE / SIZE	TCR	TOLERANCE	RESISTANCE	E-SERIES
CRCW0805 EN802 E0	± 200 ppm/K	± 5 %	1 Ω to 1 MΩ	E24
	± 100 ppm/K	± 1 %	10 Ω to 1 MΩ	E24; E96
	± 50 ppm/K	± 1 %	100 Ω to 1 MΩ	E24; E96
	Jumper ⁽²⁾ ; I _{max.} = 1.5 A	≤ 20 mΩ	0 Ω	-
CRCW0805 EN802 E6 ⁽¹⁾	± 200 ppm/K	± 5 %	1 Ω to 9.1 Ω	E24
	± 100 ppm/K	± 1 %	10 Ω to 1 MΩ	E96
	± 50 ppm/K	± 1 %	100 Ω to 1 MΩ	E96
	Jumper ⁽²⁾ ; I _{max.} = 1.5 A	≤ 20 mΩ	0 Ω	-
CRCW1206 EN802 E0	± 200 ppm/K	± 5 %	1 Ω to 1 MΩ	E24
	± 100 ppm/K	± 1 %	10 Ω to 1 MΩ	E24; E96
	± 50 ppm/K	± 1 %	100 Ω to 1 MΩ	E24; E96
	Jumper ⁽²⁾ ; I _{max.} = 2 A	≤ 20 mΩ	0 Ω	-
CRCW1206 EN802 E6 ⁽¹⁾	± 200 ppm/K	± 5 %	1 Ω to 9.1 Ω	E24
	± 100 ppm/K	± 1 %	10 Ω to 1 MΩ	E96
	± 50 ppm/K	± 1 %	100 Ω to 1 MΩ	E96
	Jumper ⁽²⁾ ; I _{max.} = 2 A	≤ 20 mΩ	0 Ω	-

Notes

- (1) Other TCR or tolerances, or combinations thereof, or resistance values from other E-series than given are not permitted in EN 140401-802 for version E products.
- (2) The temperature coefficient of resistance (TCR) is not specified for 0 Ω jumpers.

PACKAGING						
TYPE / SIZE	CODE	QUANTITY	PACKAGING STYLE	WIDTH	PITCH	PACKAGING DIMENSIONS
CRCW0805 EN802 E6	EN = E52	1000	Paper tape acc. IEC 60286-3, Type 1a, on reel	8 mm	4 mm	Ø 180 mm / 7"
CRCW0805 EN802 ..	EA = ET1	5000				Ø 285 mm / 11 1/4"
	EB = ET5	10 000				Ø 180 mm / 7"
CRCW1206 EN802 E6	EN = E52	1000				Ø 180 mm / 7"
CRCW1206 EN802 ..	EA = ET1	5000				Ø 285 mm / 11 1/4"
	EB = ET5	10 000				Ø 285 mm / 11 1/4"



PART NUMBER AND PRODUCT DESCRIPTION																	
Part Number: CRCW0805562RFKEAE6																	
Part Number for Zero Ohm Jumpers: CRCW08050000Z0EAE6																	
C	R	C	W	0	8	0	5	5	6	2	R	F	K	E	A	E	6
C	R	C	W	0	8	0	5	0	0	0	0	Z	0	E	A	E	6
TYPE / SIZE		RESISTANCE			TOLERANCE			TCR			PACKAGING			SPECIAL			
CRCW0805 CRCW1206		R = Decimal K = Thousand M = Million 0000 = Jumper			F = ± 1 % J = ± 5 % Z = Jumper			H = ± 50 ppm/K K = ± 100 ppm/K N = ± 200 ppm/K 0 = Jumper			EN EA EB			EN 140401-802 E6 EN 140401-802 E0			
Product Description: CRCW0805 100 562R 1 % ET1 EN802 E6																	
Product Description for Zero Ohm Jumpers: CRCW0805 0R0 ET1 EN802 E6																	
CRCW0805	100	562R	1 %	ET1	EN802	E6	CRCW0805	-	0R0	-	ET1	EN802	E6				
TYPE / SIZE		TCR		RESISTANCE		TOLERANCE		PACKAGING		SPECIFICATION		FAILURE RATE LEVEL					
CRCW0805 CRCW1206		± 50 ppm/K ± 100 ppm/K ± 200 ppm/K		10R = 10 Ω 562R = 562 Ω 10K = 10 kΩ 1M = 1 MΩ 0R0 = Jumper		± 1 % ± 5 %		E52 ET1 ET5		EN 140401-802		E6 E0					

EN 140401-802 ORDERING INFORMATION	
Example of the ordering information for a resistor: CRCW0805 100 562R 1 % EN802 E6	
EN140401-802EZRR2012MS562RFE6	
The elements used in the component number have the following meaning:	
EN140401-802	EN detail specification number
EZ	Assessment level for the zero-defect approach
RR2012M	Style
S	Temperature coefficient, according to EN 60062 U = ± 200 ppm/K; S = ± 100 ppm/K; R = ± 50 ppm/K
562R	Resistance value, according to EN 60062, 4 characters
F	Tolerance on rated resistance, according to EN 60062 J = ± 5 %; F = ± 1 %
E6	Failure rate level according to EN 60115-1, table ZB.1 for "version A" the nominal failure rate level is E0
Please note that the EN 140401-802 ordering information is not specific to the nature of the termination plating.	

Note

- The ordering information according to EN 140401-802: 2007 shown above succeeds and replaces the ordering information according to earlier versions of the detail specification EN 140401-802 or its predecessor CECC 40401-802, for example:
 CECC 40401-802 EZ RR2012M B 562R F E6
 CECC 40401-802 S RR2012 B 562R F E6
 with EZ; S Assessment level, where EZ is successor to and superior replacement for S
 RR2012M; RR2012 Style, with suffix M for "metric"
 B Temperature coefficient, according to the detail specification
 A = ± 200 ppm/K; B = ± 100 ppm/K; C = ± 50 ppm/K



DESCRIPTION

Production follows a set of instructions established for reproducibility. A thick film layer and a glass-over are deposited on a high grade ceramic substrate (Al_2O_3) with its prepared inner contacts. The target value is achieved by laser cutting an L shaped groove in the resistive layer. The resistor elements are covered by a protective coating designed for electrical, mechanical and climatic protection. The terminations receive a final pure tin on nickel plating. A four-character code marking designates the resistance value in accordance with **IEC 60062** ⁽¹⁾.

The result of the determined production is verified by an extensive testing procedure performed on 100 % of the individual resistors. Only accepted products are placed into the paper tape according to **IEC 60286-3** ⁽¹⁾, **type 1a**.

ASSEMBLY

The resistors are suitable for processing on automatic SMD assembly systems. They are suitable for automatic soldering using wave, reflow or vapour phase as shown in **IEC 61760-1** ⁽¹⁾. Solderability is specified for 2 years after production.

The resistors are lead (Pb)-free, the pure tin plating provides compatibility with both, lead (Pb)-free and tin lead (SnPb) based soldering processes. The immunity of the plating against tin whisker growth has been proven under extensive testing.

The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, potting compounds, and their processes, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system.

MATERIALS

Vishay acknowledges the following systems for the regulation of hazardous substances:

- IEC 62474, Material Declaration for Products of and for the Electrotechnical Industry, with the list of declarable substances given therein ⁽²⁾
- The Global Automotive Declarable Substance List (GADSL) ⁽³⁾
- The REACH regulation (1907/2006/EC) and the related list of substances with very high concern (SVHC) ⁽⁴⁾ for its supply chain

The products do not contain any of the banned substances as per IEC 62474, GADSL, or the SVHC list, see www.vishay.com/how/leadfree.


Hence the products fully comply with the following directives:

- 2000/53/EC End-of-Life Vehicle Directive (ELV) and Annex II (ELV II)
- 2011/65/EU Restriction of the Use of Hazardous Substances Directive (RoHS) with amendment 2015/863/EU
- 2012/19/EU Waste Electrical and Electronic Equipment Directive (WEEE)

Vishay pursues the elimination of conflict minerals from its supply chain, see the Conflict Minerals Policy at www.vishay.com/doc?49037.

APPROVALS

The resistors are approved within the **IECQ-CECC** Quality Assessment System for Electronic Components to the detail specification **EN 140401-802** which refers to **EN 60115-1**, **EN 60115-8** and the variety of environmental test procedures of the **IEC 60068** ⁽¹⁾ series.

Conformity is attested by the use of the **CECC** logo () as the Mark of Conformity on the package label.

The Vishay Draloric production facility is registered with the CAGE code SH903.

RELATED PRODUCTS

A parallel family of lead (Pb)-bearing thick film chip resistors with CECC approval, available with established reliability, is available, see datasheet:

- “D.. EN802 - Lead (Pb)-Bearing Thick Film Chip Resistors with CECC Approval, Available with Established Reliability”
(www.vishay.com/doc?28808)

A wider range of product sizes, TCR, tolerance and resistance values, plus the option of values from a different E series is available without approval to any EN specification (quality factor $\pi_Q = 10$). See the datasheets:

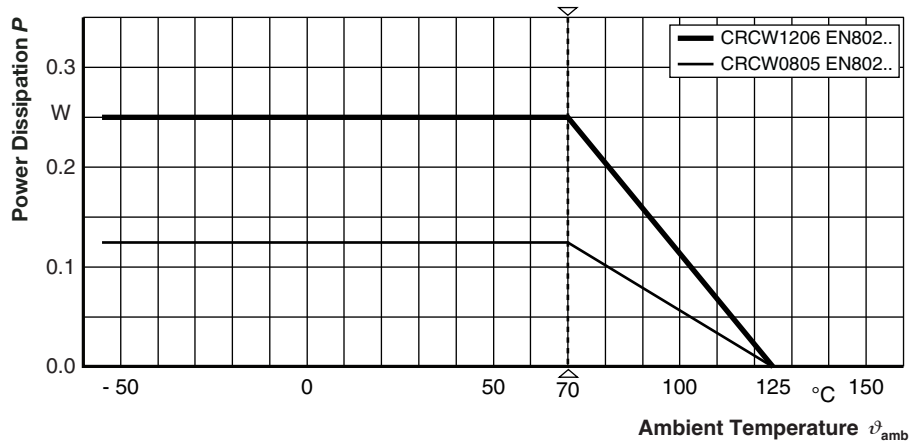
- “D/CRCW e3 - Standard Thick Film Chip Resistors”
(www.vishay.com/doc?20035)
- “D/CRCW - Lead (Pb)-Bearing Thick Film, Rectangular Chip Resistors”
(www.vishay.com/doc?20008)

Notes

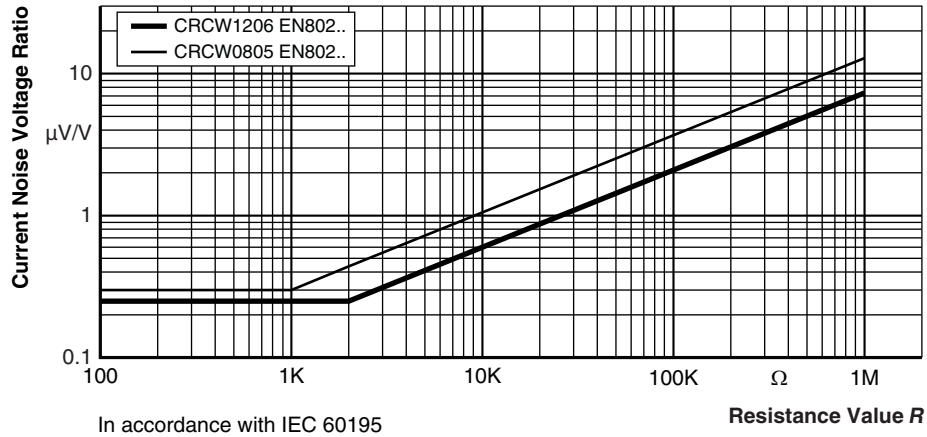
- ⁽¹⁾ The quoted IEC standards are also released as EN standards with the same number and identical contents.
- ⁽²⁾ The IEC 62474 list of declarable substances is maintained in a dedicated database, which is available at <http://std.iec.ch/iec62474>.
- ⁽³⁾ The Global Automotive Declarable Substance List (GADSL) is maintained by the American Chemistry Council, and available at www.gadsl.org.
- ⁽⁴⁾ The SVHC list is maintained by the European Chemical Agency (ECHA) and available at <http://echa.europa.eu/candidate-list-table>.



FUNCTIONAL PERFORMANCE

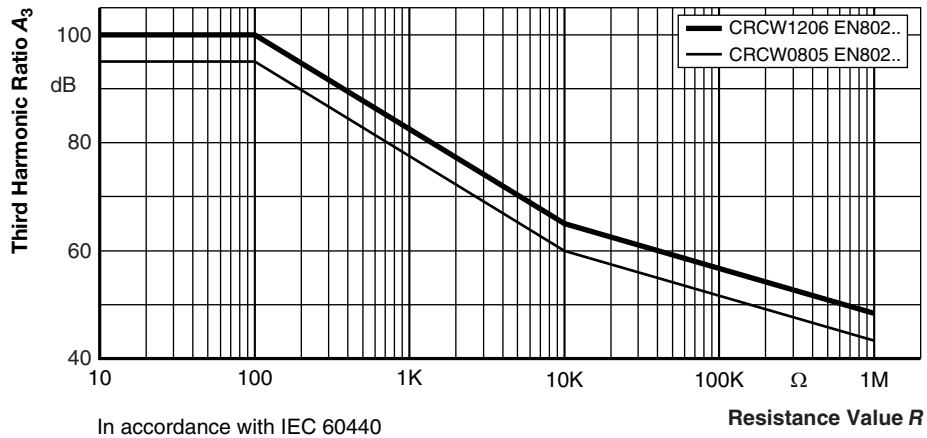


Derating



In accordance with IEC 60195

Current Noise Voltage Ratio



In accordance with IEC 60440

Non-Linearity - Third Harmonic Ratio A₃



TESTS AND REQUIREMENTS

All tests are carried out in accordance with the following specifications:

EN 60115-1, generic specification

EN 60115-8 (successor of EN 140400), sectional specification

EN 140401-802, detail specification

IEC 60068-2-xx ⁽¹⁾, test methods

The parameters stated in the Test Procedures and Requirements table are based on the required tests and permitted limits of EN 140401-802. The table presents only the most important tests, for the full test schedule refer to the documents listed above. However, some additional tests and a number of improvements against those minimum requirements have been included.

The testing also covers most of the requirements specified by EIA/ECA-703 and JIS-C-5201-1.

The tests are carried out under standard atmospheric conditions in accordance with IEC 60068-1 ⁽¹⁾, 4.5, whereupon the following values are applied:

Temperature: 15 °C to 35 °C

Relative humidity: 25 % to 75 %

Air pressure: 86 kPa to 106 kPa (860 mbar to 1060 mbar).

A climatic category LCT / UCT / 56 is applied, defined by the lower category temperature (LCT), the upper category temperature (UCT), and the duration of exposure in the damp heat, steady state test (56 days).

The components are mounted for testing on printed-circuit boards in accordance with EN 60115-8, 2.4.2, unless otherwise specified.

TEST PROCEDURES AND REQUIREMENTS					
EN 60115-1 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (ΔR)	
				STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER
				Stability for product types:	
			CRCW0805 EN802.. CRCW1206 EN802..	10 Ω to 1 M Ω	1.0 Ω to 1 M Ω
4.5	-	Resistance	-	$\pm 1 \%$	$\pm 5 \%$
4.7	-	Voltage proof	$U = 1.4 \times U_{ins}$; 60 s	No flashover or breakdown	
4.13	-	Short time overload	$U = 2.5 \times \sqrt{P_{70} \times R} \leq 2 \times U_{max.}$; duration according to style 0805: 1 s; 1206: 2 s	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$
4.17	58 (Td)	Solderability	Solder bath method; Sn60Pb40; non-activated flux (235 \pm 5) °C; (2 \pm 0.2) s	Good tinning ($\geq 95 \%$ covered); no visible damage	
			Solder bath method; Sn96.5Ag3Cu0.5; non-activated flux (245 \pm 5) °C; (3 \pm 0.3) s	Good tinning ($\geq 95 \%$ covered); no visible damage	
4.8	-	Temperature coefficient	(20 / -55 / 20) °C and (20 / 125 / 20) °C	± 50 ppm/K; ± 100 ppm/K	± 200 ppm/K
4.32	21 (Ue ₃)	Shear (adhesion)	45 N	No visible damage	
4.33	21 (Ue ₁)	Substrate bending	Depth 2 mm, 3 times	No visible damage; no open circuit in bent position $\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$
4.19	14 (Na)	Rapid change of temperature	30 min at -55 °C 30 min at 125 °C		
			5 cycles 1000 cycles	$\pm (0.25 \% R + 0.05 \Omega)$ $\pm (1 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$ $\pm (1 \% R + 0.05 \Omega)$



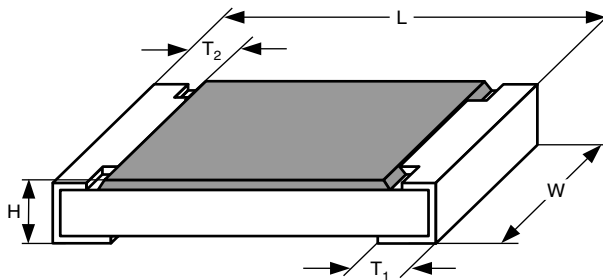
TEST PROCEDURES AND REQUIREMENTS					
EN 60115-1 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (ΔR)	
				STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER
				Stability for product types:	
			CRCW0805 EN802.. CRCW1206 EN802..	10 Ω to 1 M Ω	1.0 Ω to 1 M Ω
4.23		Climatic sequence:			
4.23.2	2 (Bb)	Dry heat	125 °C; 16 h		
4.23.3	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 1 cycle		
4.23.4	1 (Ab)	Cold	-55 °C; 2 h	$\pm (1 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.1 \Omega)$
4.23.5	13 (M)	Low air pressure	1 kPa; (25 \pm 10) °C; 1 h		
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 5 cycles		
4.23.7	-	DC load	$U = \sqrt{P_{70} \times R} \leq U_{max.}$; 1 min		
4.25.1	-	Endurance at 70 °C	$U = \sqrt{P_{70} \times R} \leq U_{max.}$; 1.5 h on; 0.5 h off; 70 °C; 1000 h 70 °C; 8000 h	$\pm (1 \% R + 0.05 \Omega)$ $\pm (2 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.1 \Omega)$ $\pm (4 \% R + 0.1 \Omega)$
4.18	58 (Td)	Resistance to soldering heat	Solder bath method; (260 \pm 5) °C; (10 \pm 1) s	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$
4.35	-	Flammability, needle flame test	IEC 60695-11-5 ⁽¹⁾ , 10 s	No burning after 30 s	
4.24	78 (Cab)	Damp heat, steady state	(40 \pm 2) °C (93 \pm 3) % RH; 56 days	$\pm (1 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.1 \Omega)$
4.25.3	-	Endurance at upper category temperature	125 °C; 1000 h	$\pm (1 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.1 \Omega)$
4.40	-	Electrostatic discharge (human body model)	IEC 61340-3-1 ⁽¹⁾ 3 pos. + 3 neg. discharges; Voltage acc. to style 0805: 800 V; 1206: 1000 V	$\pm (1 \% R + 0.05 \Omega)$	
4.29	45 (XA)	Component solvent resistance	Isopropyl alcohol; 50 °C; method 2	No visible damage	
4.30	45 (XA)	Solvent resistance of marking	Isopropyl alcohol; 50 °C; method 1, toothbrush	Marking legible, no visible damage	
4.22	6 (Fc)	Vibration, endurance by sweeping	$f = 10$ Hz to 2000 Hz; $x, y, z \leq 1.5$ mm; $A \leq 200$ m/s ² ; 10 sweeps per axis	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$
4.39	-	Periodic electric overload	$U = \sqrt{15 \times P_{70} \times R} \leq 2 \times U_{max.}$; 0.1 s on; 2.5 s off; 1000 cycles	$\pm (1 \% R + 0.05 \Omega)$	
4.27	-	Single pulse high voltage overload; 10 μ s/700 μ s	$U = 10 \times \sqrt{P_{70} \times R} \leq 2 \times U_{max.}$; 10 pulses	$\pm (1 \% R + 0.05 \Omega)$	

Note

⁽¹⁾ The quoted IEC standards are also released as EN standards with the same number and identical contents.



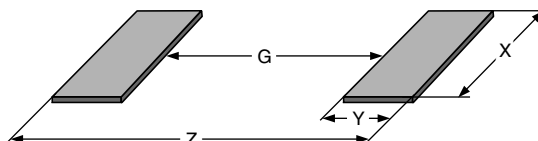
DIMENSIONS



DIMENSIONS AND MASS						
TYPE / SIZE	L (mm)	W (mm)	H (mm)	T ₁ (mm)	T ₂ (mm)	MASS (mg)
CRCW0805 EN802..	2.00 ± 0.15	1.25 ± 0.15	0.5 ± 0.15	0.40 ± 0.20	0.40 ± 0.20	≤ 5.5
CRCW1206 EN802..	3.20 ± 0.15	1.60 ± 0.15	0.5 ± 0.15	0.50 ± 0.25	0.50 ± 0.25	≤ 10

Notes

- The resistors are marked using the four-character code system of IEC 60062 ⁽¹⁾ on their black protective coating.
- ⁽¹⁾ The quoted IEC standards are also released as EN standards with the same number and identical contents.



RECOMMENDED SOLDER PAD DIMENSIONS								
TYPE / SIZE	WAVE SOLDERING				REFLOW SOLDERING			
	G (mm)	Y (mm)	X (mm)	Z (mm)	G (mm)	Y (mm)	X (mm)	Z (mm)
CRCW0805 EN802..	0.65	1.40	1.50	3.45	0.65	1.10	1.40	2.85
CRCW1206 EN802..	1.50	1.60	1.90	4.70	1.50	1.25	1.75	4.00



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