# RCA e3

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Vishay Draloric



## Automotive, Sulfur Resistant Lead (Pb)-Free Thick Film, Rectangular Chip Resistors



### **FEATURES**

- Superior resistance against H<sub>2</sub>S-atmosphere
- Stability △*R*/*R* = 1 % for 1000 h at 70 °C
- Metal glaze on high quality ceramic
- Pure tin solder contacts on Ni barrier layer, provides compatibility with lead (Pb)-free and lead containing soldering processes
- · AEC-Q200 qualified, rev. C compliant
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912

STANDA	ARD E	LECTRI	CAL SPECIFIC	ATIONS						
MODEL	CASE SIZE INCH	CASE SIZE METRIC	POWER RATING P <sub>70 °C</sub> W	LIMITING ELEMENT VOLTAGE MAX. V	TEMPERATURE COEFFICIENT ppm/K	TOLERANCE %	RESISTANCE RANGE Ω	SERIES		
					± 50	± 0.5, ± 1	100 to 1.0M	E24; E96		
RCA0402				50	± 100	± 0.5	10 to 1.0M	E24; E96		
	0402	RR1005	0.063		± 100	± 1	10 to 10M	E24; E96		
1040402	0402	1111005			± 200	± 1	1.0 to 9.76	E24; E96		
					± 200	± 5	1.0 to 10M	E24		
				Zero-Ohm-Resiste	pr: $R_{\text{max.}} = 20 \text{ m}\Omega, I_{\text{r}}$	<sub>nax.</sub> at 70 °C = 1.				
					± 50	± 0.5, ± 1	100 to 10M	E24; E96		
			0.10	75	± 100	± 0.5	10 to 10M	E24; E96		
RCA0603	0603	RR1608	0.10	10	± 100	± 1	1.0 to 10M	E24; E96		
					± 200	± 5	1.0 to 10M	E24		
				Zero-Ohm-Resiste	pr: $R_{\text{max.}} = 20 \text{ m}\Omega, I_{\text{r}}$					
RCA0805				150	± 50	± 0.5, ± 1	100 to 10M	E24; E96		
	0805	RR2012	0.125		± 100	± 0.5	10 to 10M	E24; E96		
			0.125		± 100	± 1	1.0 to 10M	E24; E96		
					± 200	± 5	1.0 to 10M	E24		
			Zero-Ohm-Resistor: $R_{max.} = 20 \text{ m}\Omega$ , $I_{max.}$ at 70 °C = 2.5 A							
RCA1206	1206	RR3216	0.25	200	± 50	± 0.5, ± 1	100 to 10M	E24; E96		
					± 100	± 0.5	10 to 10M	E24; E96		
					± 100	± 1	1.0 to 10M	E24; E96		
					± 200	± 5	1.0 to 10M	E24		
			Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$ , $I_{\text{max.}}$ at 70 °C = 3.5 A							
	1210	RR3225		200	± 50	± 0.5, ± 1	100 to 1.0M	E24; E96		
			0.5		± 100	± 0.5	10 to 1.0M	E24; E96		
RCA1210					± 100	± 1	1.0 to 10M	E24; E96		
					± 200	± 5	1.0 to 10M	E24		
				Zero-Ohm-Resiste	or: $R_{\text{max.}} = 20 \text{ m}\Omega, I_{\text{r}}$	<sub>nax.</sub> at 70 °C = 5.	.0 A			
					± 50	± 0.5, ± 1	100 to 2.2M	E24; E96		
			1.0	200	± 100	± 0.5	100 to 2.2M	E24; E96		
RCA1218	1218	218 RR3246	1.0	200	± 100	± 1	1.0 to 2.2M	E24; E96		
						± 200	± 5	1.0 to 2.2M	E24	
				Zero-Ohm-Resiste	or: $R_{\text{max.}} = 20 \text{ m}\Omega, I_{\text{r}}$	<sub>nax.</sub> at 70 °C = 7.	.0 A			
					± 50	± 0.5, ± 1	100 to 10M	E24; E96		
			0.75	400	± 100	± 0.5	10 to 10M	E24; E96		
RCA2010	2010	RR5025	0.75	400	± 100	± 1	1.0 to 10M	E24; E96		
					± 200	± 5	1.0 to 10M	E24		
				Zero-Ohm-Resiste	or: $R_{\text{max.}} = 20 \text{ m}\Omega, I_{\text{r}}$		.0 A			
					± 50	± 0.5, ± 1	100 to 10M	E24; E96		
			1.0	500	± 100	± 0.5	10 to 10M	E24; E96		
RCA2512	2512	RR6332	1.0	500	± 100	± 1	1.0 to 10M	E24; E96		
					± 200	± 5	1.0 to 10M	E24		
				Zero-Ohm-Resiste	or: $R_{\text{max.}} = 20 \text{ m}\Omega, I_{\text{r}}$	nax at 70 °C = 7.	.0 A			

#### Notes

These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional time.

Marking: See document "Surface Mount Resistor Marking" (document number 20020). Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.

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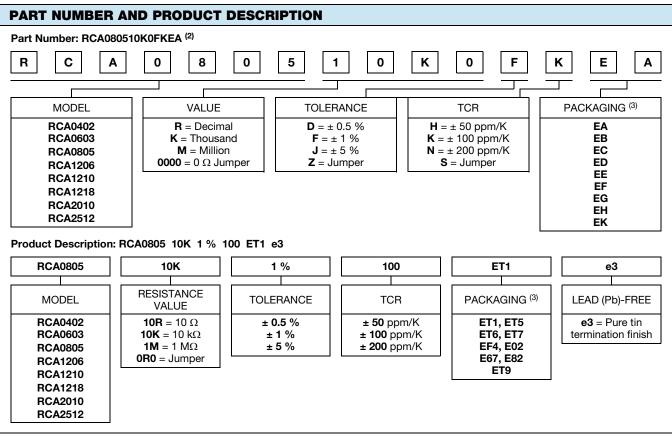
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TECHNICAL SPECIFICATIONS										
PARAMETER	UNIT	RCA0402	RCA0603	RCA0805	RCA1206	RCA1210	RCA1218	RCA2010	RCA2512	
Rated dissipation $P_{70}^{(1)}$	W	0.063	0.10	0.125	0.25	0.5	1.0	0.75	1.0	
Limiting element voltage U <sub>max.</sub> AC/DC	V	50	75	150	200	200	200	400	500	
Insulation voltage $U_{\text{ins.}}$ (1 min)	V	> 75	> 100	> 200	> 300	> 300	> 300	> 300	> 300	
Insulation resistance	Ω	> 10 <sup>9</sup>								
Category temperature range	°C	- 55 to + 155								
Failure rate	h <sup>-1</sup> < 0.1 × 10 <sup>-9</sup>									
Mass	mg	0.65	2	5.5	10	16	29.5	25.5	40.5	

### Note

(1) The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.



Notes

<sup>(2)</sup> Preferred way for ordering products is by use of the PART NUMBER

<sup>(3)</sup> Please refer to table PACKAGING, see next page



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PACKAGING													
		REEL											
MODEL		DIAMETER				PACKAGI	NG CODE						
MODEL	TAPE WIDTH		РІТСН	PIECES/ REEL	PART N	IUMBER	PRODUCT DESC.						
				===	PAPER	BLISTER	PAPER	BLISTER					
		180 mm/7"	2 mm	10 000	ED		ET7						
RCA0402	8 mm	285 mm/11.25"	2 mm	20 000	EC		ET6						
		330 mm/13"	2 mm	50 000	EE		EF4						
		180 mm/7"	4 mm	5000	EA		ET1						
RCA0603	8 mm	285 mm/11.25"	4 mm	10 000	EB		ET5						
		330 mm/13"	4 mm	20 000	EC		ET6						
	8 mm	180 mm/7"	4 mm	5000	EA		ET1						
RCA0805		285 mm/11.25"	4 mm	10 000	EB		ET5						
		330 mm/13"	4 mm	20 000	EC		ET6						
	8 mm	180 mm/7"	4 mm	5000	EA		ET1						
RCA1206		285 mm/11.25"	4 mm	10 000	EB		ET5						
		330 mm/13"	4 mm	20 000	EC		ET6						
		180 mm/7"	4 mm	5000	EA		ET1						
RCA1210	8 mm	285 mm/11.25"	4 mm	10 000	EB		ET5						
		330 mm/13"	4 mm	20 000	EC		ET6						
RCA1218	12 mm	180 mm/7"	4 mm	4000		EK		ET9					
RCA2010	12 mm	180 mm/7"	4 mm	4000		EF		E02					
DCA2512	12 mm	180 mm/7"	8 mm	2000		EG		E67					
RCA2512	12 mm		4 mm	4000		EH		E82					

# DIMENSIONS in millimeters Image: state of the state of the

INCH	METRIC	L	W	н	T1	T2	а	b	I	а	b	I
0402	1005	$1.0 \pm 0.05$	$0.5 \pm 0.05$	$0.35\pm0.05$	$0.25 \pm 0.05$	0.2 ± 0.1	0.4	0.6	0.5			
0603	1608	1.55 <sup>+ 0.10</sup> - 0.05	0.85 ± 0.1	$0.45 \pm 0.05$	0.3 ± 0.2	0.3 ± 0.2	0.5	0.9	1.0	0.9	0.9	1.0
0805	2012	2.0 <sup>+ 0.20</sup> - 0.10	1.25 ± 0.15	$0.45 \pm 0.05$	0.3 + 0.20 - 0.10	0.3 ± 0.2	0.7	1.3	1.2	0.9	1.3	1.3
1206	3216	3.2 + 0.10	1.6 ± 0.15	$0.55\pm0.05$	0.45 ± 0.2	0.4 ± 0.2	0.9	1.7	2.0	1.1	1.7	2.3
1210	3225	$3.2 \pm 0.2$	$2.5 \pm 0.2$	$0.55 \pm 0.05$	$0.45 \pm 0.2$	$0.4 \pm 0.2$	0.9	2.5	2.0	1.1	2.5	2.2
1218	3246	3.2 <sup>+ 0.10</sup> - 0.20	4.6 ± 0.15	$0.55\pm0.05$	0.45 ± 0.2	$0.4 \pm 0.2$	1.05	4.9	1.9	1.25	4.8	1.9
2010	5025	5.0 ± 0.15	2.5 ± 0.15	0.6 ± 0.1	$0.6 \pm 0.2$	$0.6 \pm 0.2$	1.0	2.5	3.9	1.2	2.5	3.9
2512	6332	$6.3 \pm 0.2$	3.15 ± 0.15	0.6 ± 0.1	0.6 ± 0.2	0.6 ± 0.2	1.0	3.2	5.2	1.2	3.2	5.2

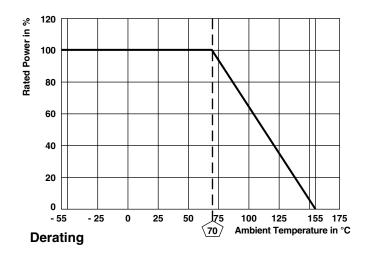
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### FUNCTIONAL PERFORMANCE

PERFORMANCE IN SULFUR-CONTAINING AMBIANCE									
TEST NAME	HUMID SULFUR VAPOR TEST	HUMID SULFUR VAPOR TEST (Accelerated)							
Reference specification	ASTM B809-95	ASTM B809-95 accelerated conditions							
Test conditions (temperature, humidity)	60 °C ± 2 °C 85 % ± 4 % RH	90 °C ± 2 °C 74 % ± 7 % RH							
Aggressive agent	Sulfur (saturated vapor)	Sulfur (saturated vapor)							
Failure criteria in VI under magnification	No silver sulfide growth at the interface between termination and protective overcoat. No signs of mechanical damage.	No silver sulfide growth at the interface between termination and protective overcoat. No signs of mechanical damage.							
Failure criteria in electrical test	$\leq$ (± 1 % <i>R</i> + 0.05 Ω)	≤ (± 1 % <i>R</i> + 0.05 Ω)							
Time before failure	8000 h	1000 h							





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TEST PROCEDURES AND REQUIREMENTS									
				REQUIREMENTS PERMISSIBLE CHANGE (ΔR)					
EN 60115-1	IEC 60068-2		PROCEDURE	SIZE 0402	SIZE 0603 TO 2512				
CLAUSE	TEST METHOD	TEST		STABILITY CLAS	SS 2 OR BETTER				
			Stability for product types:						
			RCA e3	1 Ω to	10 MΩ				
4.5	-	Resistance	-	0.5 %, ± 1 %, ± 5 %					
4.8.4.2	-	Temperature coefficient	(20/- 55/20) °C and (20/125/20) °C	± 50 ppm/K, ± 100 ppm/K, ± 200 ppm/ł					
4.13	-	Short time overload	$U = 2.5 \text{ x } \sqrt{P_{70} \text{ x } R}$ $\leq 2 \text{ x } U_{\text{max.}};$ duration: According to style	± (0.25 % R + 0.05 Ω)					
4.19	14 (Na)	Rapid change of temperature	30 min. at - 55 °C; 30 min. at 125 °C 5 cycles 1000 cycles	$\pm$ (0.25 % R + 0.05 Ω) $\pm$ (1 % R + 0.05 Ω)					
4.25.1	-	Endurance at 70 °C	U = √P <sub>70</sub> x R ≤ U <sub>max</sub> ; 1.5 h on; 0.5 h off; 70 °C , 1000 h	± (1 % <i>R</i> + 0.05 Ω)	± (0.5 % <i>R</i> + 0.05 Ω)				
4.18.2	58 (Td)	Resistance to soldering heat	Solder bath method (260 ± 5) °C (10 ± 1) s	± (0.25 % <i>R</i> + 0.05 Ω)					
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; (93 ± 3) % RH; 56 days	$\pm$ (1 % R + 0.05 Ω) $\pm$ (0.5 % R + 0.0					
4.25.3	-	Endurance at upper category temperature	155 °C, 1000 h	± (0.5 % <i>R</i> + 0.05 Ω)					

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- AEC-Q200, automotive specification
- IEC 60068-2, environmental test procedures
- ASTM B 809-95, standard test method for porosity in metallic coatings by humid sulfur.

Packaging of components is done in paper or blister tapes according to IEC 60286-3.



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