

Vishay

vPolyTanTM Polymer Surface-Mount Chip Capacitors, Low ESR, Leadframeless Molded Type, Hi-Rel Commercial Off-The-Shelf (COTS)





LINKS TO ADDITIONAL RESOURCES







PERFORMANCE / ELECTRICAL CHARACTERISTICS

Operating Temperature: -55 °C to +125 °C (above 105 °C, additional voltage derating is required)

Capacitance Range:

15 μF to 470 μF (discrete capacitors) 30 μF to 2800 μF (stacked capacitors) Capacitance Tolerance: \pm 20 %

Voltage Rating: 16 V_{DC} to 75 V_{DC}

FEATURES

- Ultra low ESR
- High reliability processing including:
 - 100 % surge current tested
 - Accelerated voltage conditioning
 - Thermal shock
 - Statistical DC leakage screening at elevated temperature and voltage, covered by U.S. patent and worldwide patents pending. PATENT(S): www.vishay.com/patents/



- · High ripple current capability
- Stable capacitance over operating temperature, voltage, and frequency range
- No wear out effect
- Molded case 7343 EIA size and stacks
- Terminations: wraparound (for EE case)
- Material categorization: for definitions of compliance please see <u>www.vishav.com/doc?99912</u>

Note

This datasheet provides information about parts that are RoHS-compliant and / or parts that are non RoHS-compliant. For example, parts with lead (Pb) terminations are not RoHS-compliant. Please see the information / tables in this datasheet for details

APPLICATIONS

- Decoupling, smoothing, filtering
- Switch mode and point of load power supply
- Infrastructure equipment
- Storage and networking

| ORDI | ERING | INFORMAT | ION | | | | | |
|------|---|--|--|---|--|--|--|--------------------------------|
| T54 | EE | 457 | М | 030 | E (1) | Z | Α | 025 |
| | EE, E2, E3, E4, E6 See Ratings and Case Codes tables. | This is expressed in picofarads. The first two digits are the significant figures. The third is the number of zeros to follow. | CAPACITANCE TOLERANCE M = ± 20 % | This is expressed in volts. To complete the three-digit block, zeros precede the voltage rating. A decimal point is indicated by an "R" (6R3 = 6.3 V) | B = 100 % tin / bulk in formed tray | RELIABILITY LEVEL S = hi-rel std. (40 h burn-in) Z = non- established reliability | SURGE CURRENT LEVEL A = 10 cycles at +25 °C and DCL screening at elevated temperature / voltage B = 10 cycles at -55 °C / +85 °C and DCL screening at elevated temperature / voltage S = 3 cycles at +25 °C and DCL screening at elevated temperature / voltage D = 10 cycles at +25 °C E = 10 cycles at -55 °C / +85 °C F = 3 cycles at +25 °C | ESR Maximum 100 kHz ESR in mΩ |

Note

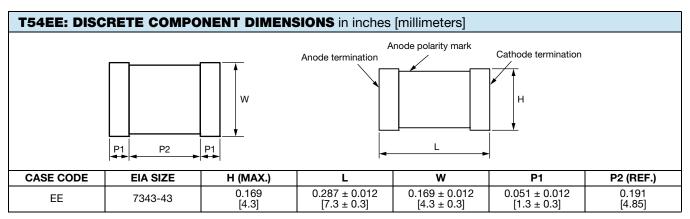
(1) Tape and reel is available for discrete capacitors (T54EE) only. Stacked capacitors (T54Ex) are shipped in formed trays. Contact factory for stack capacitors packing options.

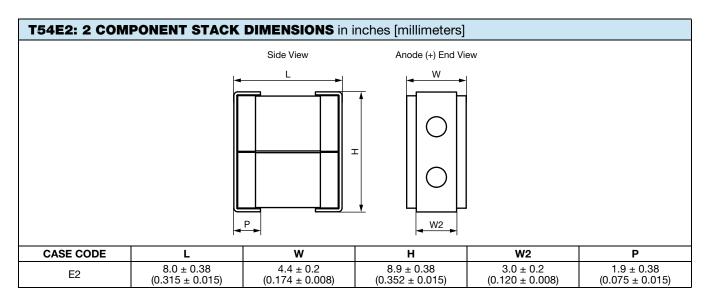
PATENT(S): www.vishay.com/patents

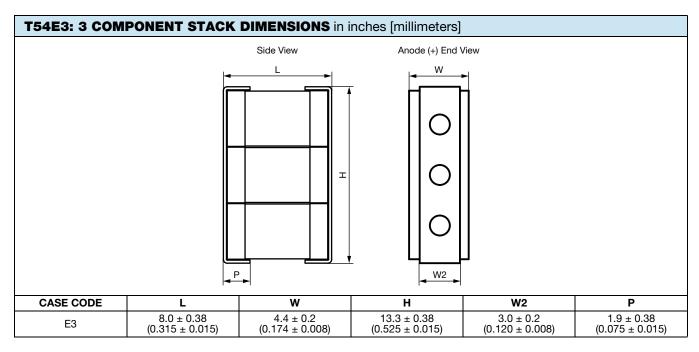
Revision: 11-Dec-2020

This Vishay product is protected by one or more United States and international patents.

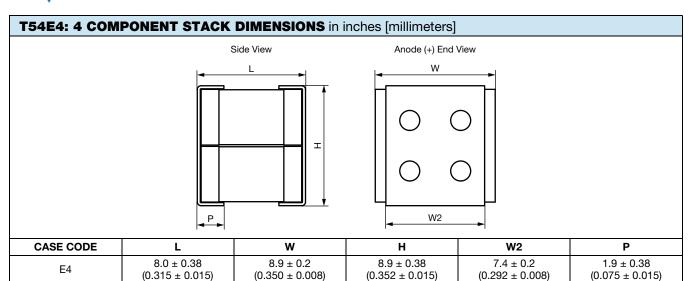


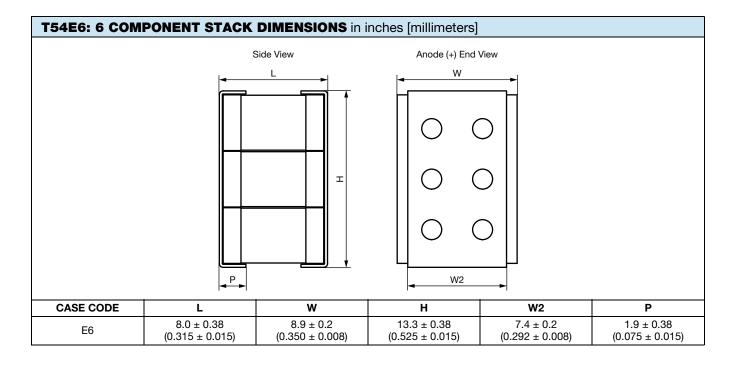












| T54EE: RAT | T54EE: RATINGS AND CASE CODES (ESR $m\Omega$) | | | | | | | | |
|------------|--|--------------|---------|-------------------------|----------|-------------------------|--|--|--|
| μF | 16 V | 30 V | 35 V | 50 V | 63 V | 75 V | | | |
| 15 | | | | | EE (100) | EE (100) | | | |
| 22 | | | | EE (100) | EE (100) | EE (100) ⁽¹⁾ | | | |
| 47 | | | EE (70) | EE (100) ⁽¹⁾ | | | | | |
| 150 | | EE (150, 75) | | | | | | | |
| 220 | EE (25) | | | | | | | | |
| 330 | EE (25) | | | | | | | | |
| 470 | EE (25) | | | | | | | | |

Note

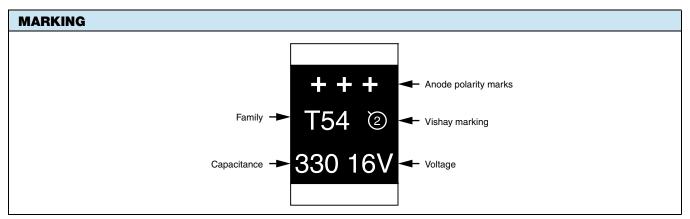
⁽¹⁾ Rating in development: preliminary rating and electrical values. Contact factory for availability

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| μF | RATINGS AND C | 30 V | 35 V | 50 V | 63 V | 75 V |
|------|-------------------|-------------|------------|-------------|--------------------|--------------------|
| | 10 V | 30 V | 35 V | 50 V | | |
| 30 | | | | | E2 (50) | E2 (50) |
| 45 | | | | E2 (50) | E2 (50) E3 (35) | E2 (50) E3 (35) |
| 60 | | | | | E4 (25) | E4 (25) |
| 66 | | | | E3 (35) | E3 (35) | E3 (35) |
| 90 | | | | E4 (25) | E4 (25) E6 (17) | E4 (25) E6 (17) |
| 95 | | | E2 (35/28) | E2 (50) | | |
| 130 | | | | E6 (17) | E6 (17) | E6 (17) |
| 140 | | | E3 (25/18) | E3 (35) | | |
| 190 | | | E4 (18/14) | E4 (25) | | |
| 280 | | | E6 (12/10) | E6 (17) | | |
| 300 | | E2 (75, 38) | | | | |
| 450 | E2 (13) | E3 (50, 25) | | | | |
| 600 | | E4 (38, 20) | | | | |
| 660 | E2 (13) E3 (9) | | | | | |
| 900 | E4 (7) | E6 (25, 13) | | | | |
| 940 | E2 (13, 10) | | | | | |
| 990 | E3 (9) | | | | | |
| 1300 | E4 (7) E6 (5) | | | | | |
| 1400 | E3 (9, 7) | | | | | |
| 1900 | E4 (7, 5) | | | | | |
| 2000 | E6 (5) | | | | | |
| 2800 | E6 (5) | | | | | |

Note

⁽¹⁾ Contact marketing for availability of stacked capacitors



Note

(1) Marking shows discrete capacitor rating

| T54EE: DIS | CRET | E COMPONENT STA | NDARD R | ATINGS | | | | | |
|-------------|--------|--------------------------|-------------------------|--------------------------|-----------------------|------------------------------------|---------------------|-------------|-----|
| CAPACITANCE | CASE | | MAX. DCL | MAX. DF AT +25 °C | MAX. ESR AT +25 °C | MAX. RIPPLE, | HI TEMPERAT LOAD | URE | |
| (μF) | CODE | PART NUMBER | AT +25 °C (μΑ) | 120 Hz (%) | 100 kHz (mΩ) | 100 kHz I _{RMS} (A) | TEMPERATURE (°C) | TIME (h) | MSL |
| | | 16 \ | / _{DC} AT +105 | °C, 10 V _{DC} A | T 125 °C | | | | |
| 220 | EE | T54EE227M016(1)(2)(3)025 | 352 | 10 | 25 | 3.143 | 125 | 2000 | 3 |
| 330 | EE | T54EE337M016(1)(2)(3)025 | 528 | 10 | 25 | 3.143 | 125 | 2000 | 3 |
| 470 | EE | T54EE477M016(1)(2)(3)025 | 752 | 10 | 25 | 3.143 | 125 | 2000 | 3 |
| | | 30 \ | / _{DC} AT +105 | °C, 20 V _{DC} A | T 125 °C | | | | |
| 150 | EE | T54EE157M030(1)(2)(3)150 | 450 | 10 | 150 | 1.283 | 125 | 2000 | 3 |
| 150 | EE | T54EE157M030(1)(2)(3)075 | 450 | 10 | 75 | 1.815 | 125 | 2000 | 3 |
| | | 35 \ | / _{DC} AT +105 | °C, 25 V _{DC} A | T 125 °C | | | | |
| 47 | EE | T54EE476M035(1)(2)(3)070 | 165 | 10 | 70 | 1.878 | 125 | 2000 | 3 |
| | | 50 \ | / _{DC} AT +105 | °C, 33 V _{DC} A | T 125 °C | | | | |
| 22 | EE | T54EE226M050(1)(2)(3)100 | 110 | 10 | 100 | 1.572 | 125 | 1000 | 3 |
| 47 | EE (1) | T54EE476M050(1)(2)(3)100 | 235 | 10 | 100 | 1.572 | 125 | 1000 | 3 |
| | | 63 \ | / _{DC} AT +105 | °C, 43 V _{DC} A | T 125 °C | | | | |
| 15 | EE | T54EE156M063(1)(2)(3)100 | 95 | 10 | 100 | 1.572 | 125 | 1000 | 3 |
| 22 | EE | T54EE226M063(1)(2)(3)100 | 139 | 10 | 100 | 1.572 | 125 | 1000 | 3 |
| | | 75 \ | / _{DC} AT +105 | °C, 50 V _{DC} A | T 125 °C | | | | |
| 15 | EE | T54EE156M075(1)(2)(3)100 | 113 | 10 | 100 | 1.572 | 125 | 1000 | 3 |
| 22 | EE (1) | T54EE226M075(1)(2)(3)100 | 165 | 12 | 100 | 1.572 | 125 | 1000 | 3 |

Notes

- Part number definitions:
 - (1) Termination and packaging: E, L, C, H, B, V (2) Reliability level: Z, S

 - (3) Surge current: A, B, S, D, E, F
- (1) Rating in development: preliminary rating and electrical values. Contact factory for availability

| T54Ex: CO | T54Ex: COMPONENT STACK STANDARD RATINGS (1) | | | | | | | | |
|-------------|---|--------------------------|-------------------------|--------------------------|-----------------------|------------------------------------|---------------------|-------------|-----|
| CAPACITANCE | CASE | | MAX. DCL | MAX. DF AT +25 °C | MAX. ESR AT +25 °C | MAX. RIPPLE, | HI TEMPERAT LOAD | URE | |
| (μF) | CODE | PART NUMBER | AT +25 °C (μΑ) | 120 Hz (%) | 100 kHz (mΩ) | 100 kHz I _{RMS} (A) | TEMPERATURE (°C) | TIME (h) | MSL |
| | | 16 \ | / _{DC} AT +105 | °C, 10 V _{DC} A | T 125 °C | | | | |
| 450 | E2 | T54E2457M016(1)(2)(3)013 | 704 | 10 | 13 | 4.359 | 125 | 2000 | 3 |
| 660 | E2 | T54E2667M016(1)(2)(3)013 | 1056 | 10 | 13 | 4.359 | 125 | 2000 | 3 |
| 660 | E3 | T54E3667M016(1)(2)(3)009 | 1056 | 10 | 9 | 5.239 | 125 | 2000 | 3 |
| 880 | E4 | T54E4887M016(1)(2)(3)007 | 1408 | 10 | 7 | 5.940 | 125 | 2000 | 3 |
| 940 | E2 | T54E2947M016(1)(2)(3)013 | 1504 | 10 | 13 | 4.359 | 125 | 1000 | 3 |
| 940 | E2 | T54E2947M016(1)(2)(3)010 | 1504 | 10 | 10 | 4.970 | 125 | 1000 | 3 |
| 990 | E3 | T54E3997M016(1)(2)(3)009 | 1584 | 10 | 9 | 5.239 | 125 | 2000 | 3 |
| 1300 | E4 | T54E4138M016(1)(2)(3)007 | 2112 | 10 | 7 | 5.940 | 125 | 2000 | 3 |
| 1300 | E6 | T54E6138M016(1)(2)(3)005 | 2112 | 10 | 5 | 7.029 | 125 | 2000 | 3 |
| 1400 | E3 | T54E3148M016(1)(2)(3)009 | 2256 | 10 | 9 | 5.239 | 125 | 1000 | 3 |
| 1400 | E3 | T54E3148M016(1)(2)(3)007 | 2256 | 10 | 7 | 5.940 | 125 | 1000 | 3 |
| 1900 | E4 | T54E4198M016(1)(2)(3)007 | 3008 | 10 | 7 | 5.940 | 125 | 1000 | 3 |
| 1900 | E4 | T54E4198M016(1)(2)(3)005 | 3008 | 10 | 5 | 7.029 | 125 | 1000 | 3 |
| 2000 | E6 | T54E6208M016(1)(2)(3)005 | 3168 | 10 | 5 | 7.029 | 125 | 2000 | 3 |
| 2800 | E6 | T54E6288M016(1)(2)(3)005 | 4512 | 10 | 5 | 7.029 | 125 | 1000 | 3 |

- Part number definitions:
 - (1) Termination and packaging: E, L, C, H, B, V. Contact factory for packing options
 - (2) Reliability level: Z, S
 - (3) Surge current: A, B, S, D, E, F
- (1) Contact marketing for availability of stacked capacitors
- (2) Rating in development: preliminary rating and electrical values. Contact factory for availability

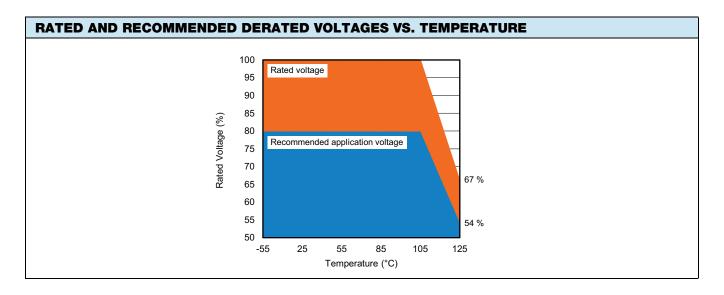


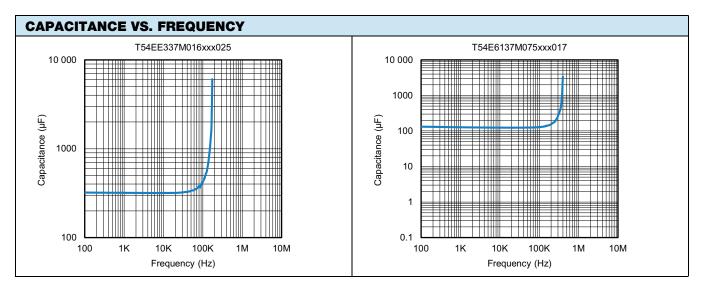
| CAPACITANCE | CASE | | MAX. DCL | MAX. DF AT +25 °C | MAX. ESR AT +25 °C | MAX. RIPPLE, | HI TEMPERAT LOAD | URE | |
|-------------|-------------------|--|---------------------------|--------------------------|-----------------------|------------------------------------|---------------------|--------------|--------|
| (μF) | CODE | PARIMIMBER | AT +25 °C (μΑ) | 120 Hz (%) | 100 kHz (mΩ) | 100 kHz I _{RMS} (A) | TEMPERATURE (°C) | TIME (h) | MSL |
| | | 30 \ | / _{DC} AT +105 ° | °C, 20 V _{DC} A | T 125 °C | | | | |
| 300 | E2 | T54E2307M030(1)(2)(3)075 | 900 | 10 | 75 | 1.815 | 125 | 2000 | 3 |
| 300 | E2 | T54E2307M030(1)(2)(3)038 | 900 | 10 | 38 | 2.550 | 125 | 2000 | 3 |
| 450 | E3 | T54E3457M030(1)(2)(3)050 | 1350 | 10 | 50 | 2.223 | 125 | 2000 | 3 |
| 450 | E3 | T54E3457M030(1)(2)(3)025 | 1350 | 10 | 25 | 3.143 | 125 | 2000 | 3 |
| 600 | E4 | T54E4607M030(1)(2)(3)038 | 1800 | 10 | 38 | 2.550 | 125 | 2000 | 3 |
| 600 | E4 | T54E4607M030(1)(2)(3)020 | 1800 | 10 | 20 | 3.514 | 125 | 2000 | 3 |
| 900 | E6 | T54E6907M030(1)(2)(3)025 | 2700 | 10 | 25 | 3.143 | 125 | 2000 | 3 |
| 900 | E6 | T54E6907M030(1)(2)(3)013 | 2700 | 10 | 13 | 4.359 | 125 | 2000 | 3 |
| | | 35 \ | / _{DC} AT +105 ° | °C, 25 V _{DC} A | T 125 °C | | | | |
| 95 | E2 | T54E2956M035(1)(2)(3)035 | 330 | 10 | 35 | 2.657 | 125 | 2000 | 3 |
| 95 | E2 | T54E2956M035(1)(2)(3)028 | 330 | 10 | 28 | 2.970 | 125 | 2000 | 3 |
| 140 | E3 | T54E3147M035(1)(2)(3)025 | 495 | 10 | 25 | 3.143 | 125 | 2000 | 3 |
| 140 | E3 | T54E3147M035(1)(2)(3)018 | 495 | 10 | 18 | 3.704 | 125 | 2000 | 3 |
| 190 | E4 | T54E4197M035(1)(2)(3)018 | 660 | 10 | 18 | 3.704 | 125 | 2000 | 3 |
| 190 | E4 | T54E4197M035(1)(2)(3)014 | 660 | 10 | 14 | 4.200 | 125 | 2000 | 3 |
| 280 | E6 | T54E6287M035(1)(2)(3)012 | 990 | 10 | 12 | 4.537 | 125 | 2000 | 3 |
| 280 | E6 | T54E6287M035(1)(2)(3)010 | 990 | 10 | 10 | 4.970 | 125 | 2000 | 3 |
| | | | / _{DC} AT +105 ° | | | | | | |
| 45 | E2 | T54E2456M050(1)(2)(3)050 | 220 | 10 | 50 | 2.223 | 125 | 1000 | 3 |
| 66 | E3 | T54E3666M050(1)(2)(3)035 | 330 | 10 | 35 | 2.657 | 125 | 1000 | 3 |
| 95 | E2 | T54E2956M050(1)(2)(3)050 | 470 | 10 | 50 | 2.223 | 125 | 1000 | 3 |
| 90 | E4 | T54E4906M050(1)(2)(3)025 | 440 | 10 | 25 | 3.143 | 125 | 1000 | 3 |
| 130 | E6 | T54E6137M050(1)(2)(3)017 T54E3147M050(1)(2)(3)035 | 660 705 | 10 | 17 25 | 3.812 | 125 | 1000 | 3 |
| 140 190 | E3 E4 | T54E4197M050(1)(2)(3)025 | 705 940 | 10 10 | 35 25 | 2.657 3.143 | 125 125 | 1000 1000 | 3 3 |
| 280 | E6 | T54E6287M050(1)(2)(3)017 | 1410 | 10 | 25 17 | 3.812 | 125 | 1000 | 3 |
| 200 | LU | | / _{DC} AT +105 | | | 3.012 | 125 | 1000 | |
| 30 | E2 | T54E2306M063(1)(2)(3)050 | 190 | 10 | 50 | 2.223 | 125 | 1000 | 3 |
| 45 | E2 | T54E2456M063(1)(2)(3)050 | 278 | 10 | 50 50 | 2.223 | 125 | 1000 | 3 |
| 45 | E3 | T54E3456M063(1)(2)(3)035 | 285 | 10 | 35 | 2.657 | 125 | 1000 | 3 |
| 60 | E4 | T54E4606M063(1)(2)(3)025 | 380 | 10 | 25 | 3.143 | 125 | 1000 | 3 |
| 66 | E3 | T54E3666M063(1)(2)(3)035 | 417 | 10 | 35 | 2.657 | 125 | 1000 | 3 |
| 90 | E4 | T54E4906M063(1)(2)(3)025 | 556 | 10 | 25 | 3.143 | 125 | 1000 | 3 |
| 90 | E6 | T54E6906M063(1)(2)(3)017 | 570 | 10 | 17 | 3.812 | 125 | 1000 | 3 |
| 130 | E6 | T54E6137M063(1)(2)(3)017 | 834 | 10 | 17 | 3.812 | 125 | 1000 | 3 |
| | | 75 \ | / _{DC} AT +105 ° | C, 50 V _{DC} A | T 125 °C | | | | |
| 30 | E2 ⁽²⁾ | T54E2306M075(1)(2)(3)050 | 226 | 10 | 50 | 2.223 | 125 | 1000 | 3 |
| 45 | E2 ⁽²⁾ | T54E2456M075(1)(2)(3)050 | 330 | 12 | 50 | 2.223 | 125 | 1000 | 3 |
| 45 | E3 ⁽²⁾ | T54E3456M075(1)(2)(3)035 | 339 | 10 | 35 | 2.657 | 125 | 1000 | 3 |
| | | . , , , , , | | | | | | | |
| 60 | E4 ⁽²⁾ | T54E4606M075(1)(2)(3)025 | 452 | 10 | 25 | 3.143 | 125 | 1000 | 3 |
| 66 | E3 ⁽²⁾ | T54E3666M075(1)(2)(3)035 | 495 | 12 | 35 | 2.657 | 125 | 1000 | 3 |
| 90 | E4 ⁽²⁾ | T54E4906M075(1)(2)(3)025 | 660 | 12 | 25 | 3.143 | 125 | 1000 | 3 |
| 90 | E6 (2) | T54E6906M075(1)(2)(3)017 | 678 | 10 | 17 | 3.812 | 125 | 1000 | 3 |
| 130 | E6 ⁽²⁾ | T54E6137M075(1)(2)(3)017 | 990 | 12 | 17 | 3.812 | 125 | 1000 | 3 |

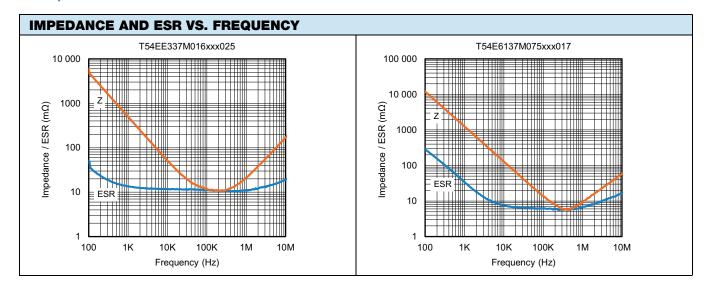
- Part number definitions:
- Part number definitions.
 (1) Termination and packaging: E, L, C, H, B, V. Contact factory for packing options
 (2) Reliability level: Z, S
 (3) Surge current: A, B, S, D, E, F
 (1) Contact marketing for availability of stacked capacitors
- (2) Rating in development: preliminary rating and electrical values. Contact factory for availability



| RECOMMENDED VOLTAGE DERATING GUIDELINES | | | | | | | |
|---|---|--|--|--|--|--|--|
| CAPACITOR VOLTAGE RATING | OPERATION VOLTAGES FOR TEMPERATURES -55 °C TO +105 °C | OPERATION VOLTAGES FOR TEMPERATURES +105 °C TO +125 °C | | | | | |
| 16 | 12.8 | 8.6 | | | | | |
| 30 | 24.0 | 16.2 | | | | | |
| 35 | 28.0 | 18.9 | | | | | |
| 50 | 40.0 | 27.0 | | | | | |
| 63 | 50.4 | 34.0 | | | | | |
| 75 | 60.0 | 40.5 | | | | | |







| POWER DISSIPATION | |
|-------------------|---|
| CASE CODE | MAXIMUM PERMISSIBLE POWER DISSIPATION AT +25 °C (W) IN FREE AIR |
| EE | 0.247 |

| STANDARD PACKAGING QUANTITY | | | | | |
|-----------------------------|-------------------------------|--------|--|--|--|
| CASE CODE | QUANTITY (PCS/PACKAGING UNIT) | | | | |
| CASE CODE | 7" REEL | ½ REEL | | | |
| EE | 400 | 200 | | | |

Note

Contact factory for stack capacitors packing and board mounting options

| PERFORMANC | E CHARACTERISTICS (for discrete capa | acitors T54EE) | |
|----------------------|--|--------------------|--|
| ITEM | CONDITION | POST TEST PERFOR | RMANCE |
| Life test at +105 °C | 2000 h application of rated voltage at 105 °C, | Capacitance change | Within ± 20 % of initial value |
| | MIL-STD-202 method 108 | Dissipation factor | Within initial limits |
| | | Leakage current | Shall not exceed 300 % of initial limit |
| Life test at +125 °C | 2000 h application of 2/3 rated voltage at 125 °C, | Capacitance change | Within ± 20 % of initial value |
| | MIL-STD-202 method 108 | Dissipation factor | Within initial limits |
| | | Leakage current | Shall not exceed 300 % of initial limit |
| Shelf life test | elf life test 2000 h no voltage applied at 105 °C, | | Within ± 20 % of initial value |
| at +105 °C | °C MIL-STD-202 method 108 | Dissipation factor | Within initial limits |
| | | Leakage current | Shall not exceed 300 % of initial limit |
| Humidity tests | At 60 °C / 90 % RH 500 h, no voltage applied | Capacitance change | -20 % to +40 % of initial value |
| | | Dissipation factor | Within initial limit |
| | | Leakage current | Shall not exceed 300 % of initial limit |
| Stability at low and | -55 °C | Capacitance change | Within -20 % to 0 % of initial value |
| high temperatures | | Dissipation factor | Shall not exceed 150 % of initial limit |
| | | Leakage current | n/a |
| | 25 °C | Capacitance change | Within ± 20 % of initial value |
| | | Dissipation factor | Within initial limit |
| | | Leakage current | Within initial limit |
| | 85 °C | Capacitance change | Within -0 % to +50 % of initial value |
| | | Dissipation factor | Within initial limit |
| | | Leakage current | Shall not exceed 1000 % of initial value |
| | 105 °C | Capacitance change | Within -0 % to +50 % of initial value |
| | | Dissipation factor | Within initial limit |
| | | Leakage current | Shall not exceed 1000 % of initial limit |



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| ITEM | CONDITION | POST TEST PERFOR | MANCE |
|---------------|--|--|---|
| Surge voltage | 105 °C, 1000 successive test cycles at 1.3 of | Capacitance change | Within ± 20 % of initial value |
| | rated voltage in series with a 33 Ω resistor at the rate of 30 s ON, 30 s OFF | Dissipation factor | Within initial limit |
| | | Leakage current | Shall not exceed 300 % of initial limit |
| | MIL-STD-202, method 213, condition E, | Capacitance change | Within ± 20 % of initial value |
| | 1000 <i>g</i> peak | Dissipation factor | Within initial limit |
| | | Leakage current | Shall not exceed 300 % of initial limit |
| Vibration | MIL-STD-202, method 204, condition D, 10 Hz to 2000 Hz 20 <i>g</i> peak | Capacitance change | Within ± 20 % of initial value |
| | | Dissipation factor | Within initial limit |
| | | Leakage current | Shall not exceed 300 % of initial limit |
| | | There shall be no mechanical or visual damage to capacitors post-conditioning. | |
| Shear test | Apply a pressure load of 17.7 N for 10 s ± 1 s | Capacitance change | Within ± 20 % of initial value |
| | horizontally to the center of capacitor side body | Dissipation factor | Within initial limit |
| | | Leakage current | Shall not exceed 300 % of initial limit |

| PRODUCT INFORMATION | | | | | |
|----------------------------|--------------------------|--|--|--|--|
| Polymer Guide | www.vishay.com/doc?40076 | | | | |
| Moisture Sensitivity | www.vishay.com/doc?40135 | | | | |
| Infographic | www.vishay.com/doc?48084 | | | | |
| Sample Board | www.vishay.com/doc?48073 | | | | |
| FAQ | | | | | |
| Frequently Asked Questions | www.vishay.com/doc?42106 | | | | |



Guide for Tantalum Solid Electrolyte Chip Capacitors With Polymer Cathode

INTRODUCTION

Tantalum electrolytic capacitors are the preferred choice in applications where volumetric efficiency, stable electrical parameters, high reliability, and long service life are primary considerations. The stability and resistance to elevated temperatures of the tantalum/tantalum oxide/manganese dioxide system make solid tantalum capacitors an appropriate choice for today's surface mount assembly technology.

Vishay Sprague has been a pioneer and leader in this field, producing a large variety of tantalum capacitor types for consumer, industrial, automotive, military, and aerospace electronic applications.

Tantalum is not found in its pure state. Rather, it is commonly found in a number of oxide minerals, often in combination with Columbium ore. This combination is known as "tantalite" when its contents are more than one-half tantalum. Important sources of tantalite include Australia, Brazil, Canada, China, and several African countries. Synthetic tantalite concentrates produced from tin slags in Thailand, Malaysia, and Brazil are also a significant raw material for tantalum production.

Electronic applications, and particularly capacitors, consume the largest share of world tantalum production. Other important applications for tantalum include cutting tools (tantalum carbide), high temperature super alloys, chemical processing equipment, medical implants, and military ordnance.

Vishay Sprague is a major user of tantalum materials in the form of powder and wire for capacitor elements and rod and sheet for high temperature vacuum processing.

THE BASICS OF TANTALUM CAPACITORS

Most metals form crystalline oxides which are non-protecting, such as rust on iron or black oxide on copper. A few metals form dense, stable, tightly adhering, electrically insulating oxides. These are the so-called "valve" metals and include titanium, zirconium, niobium, tantalum, hafnium, and aluminum. Only a few of these permit the accurate control of oxide thickness by electrochemical means. Of these, the most valuable for the electronics industry are aluminum and tantalum.

Capacitors are basic to all kinds of electrical equipment, from radios and television sets to missile controls and automobile ignitions. Their function is to store an electrical charge for later use.

Capacitors consist of two conducting surfaces, usually metal plates, whose function is to conduct electricity. They are separated by an insulating material or dielectric. The dielectric used in all tantalum electrolytic capacitors is tantalum pentoxide.

Tantalum pentoxide compound possesses high-dielectric strength and a high-dielectric constant. As capacitors are being manufactured, a film of tantalum pentoxide is applied to their electrodes by means of an electrolytic process. The film is applied in various thicknesses and at various voltages and although transparent to begin with, it takes on different colors as light refracts through it. This coloring occurs on the tantalum electrodes of all types of tantalum capacitors.

Rating for rating, tantalum capacitors tend to have as much as three times better capacitance/volume efficiency than aluminum electrolytic capacitors. An approximation of the capacitance/volume efficiency of other types of capacitors may be inferred from the following table, which shows the dielectric constant ranges of the various materials used in each type. Note that tantalum pentoxide has a dielectric constant of 26, some three times greater than that of aluminum oxide. This, in addition to the fact that extremely thin films can be deposited during the electrolytic process mentioned earlier, makes the tantalum capacitor extremely efficient with respect to the number of microfarads available per unit volume. The capacitance of any capacitor is determined by the surface area of the two conducting plates, the distance between the plates, and the dielectric constant of the insulating material between the plates.

| COMPARISON OF CAPACITOR DIELECTRIC CONSTANTS | | |
|--|--------------------------|--|
| DIELECTRIC | e DIELECTRIC CONSTANT | |
| Air or vacuum | 1.0 | |
| Paper | 2.0 to 6.0 | |
| Plastic | 2.1 to 6.0 | |
| Mineral oil | 2.2 to 2.3 | |
| Silicone oil | 2.7 to 2.8 | |
| Quartz | 3.8 to 4.4 | |
| Glass | 4.8 to 8.0 | |
| Porcelain | 5.1 to 5.9 | |
| Mica | 5.4 to 8.7 | |
| Aluminum oxide | 8.4 | |
| Tantalum pentoxide | 26 | |
| Ceramic | 12 to 400K | |

In the tantalum electrolytic capacitor, the distance between the plates is very small since it is only the thickness of the tantalum pentoxide film. As the dielectric constant of the tantalum pentoxide is high, the capacitance of a tantalum capacitor is high if the area of the plates is large:

$$C = \frac{eA}{t}$$

where

C = capacitance

e = dielectric constant

A = surface area of the dielectric

t = thickness of the dielectric

Tantalum capacitors contain either liquid or solid electrolytes. In solid electrolyte capacitors, a dry material (manganese dioxide) forms the cathode plate. A tantalum lead is embedded in or welded to the pellet, which is in turn connected to a termination or lead wire. The drawings show the construction details of the surface mount types of tantalum capacitors shown in this catalog.

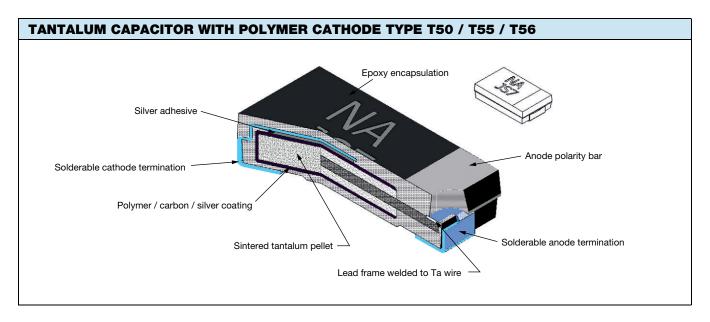


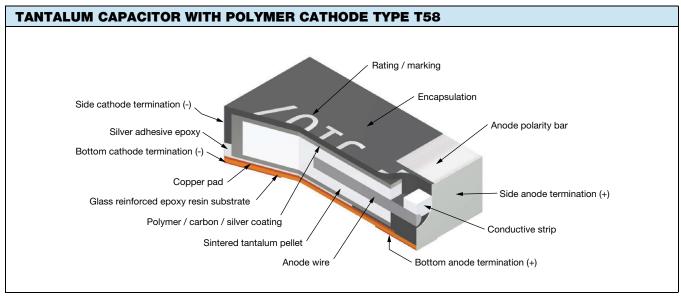
SOLID ELECTROLYTE POLYMER TANTALUM CAPACITORS

Solid electrolyte polymer capacitors utilize sintered tantalum pellets as anodes. Tantalum pentoxide dielectric layer is formed on the entire surface of anode, which is further impregnated with highly conductive polymer as cathode system.

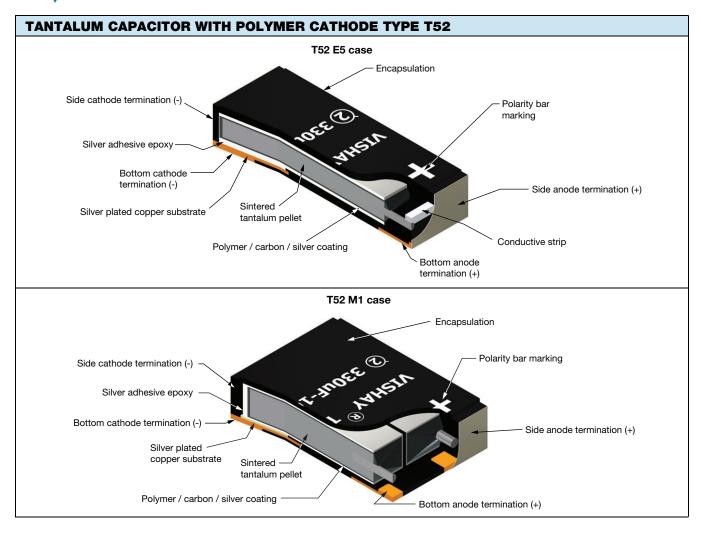
The conductive polymer layer is then coated with graphite, followed by a layer of metallic silver, which provides a conductive surface between the capacitor element and the outer termination (lead frame or other).

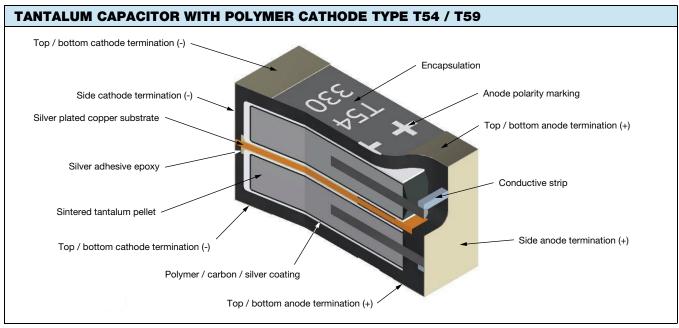
Molded chip polymer tantalum capacitor encases the element in plastic resins, such as epoxy materials. After assembly, the capacitors are tested and inspected to assure long life and reliability. It offers excellent reliability and high stability for variety of applications in electronic devices. Usage of conductive polymer cathode system provides very low equivalent series resistance (ESR), which makes the capacitors particularly suitable for high frequency applications.











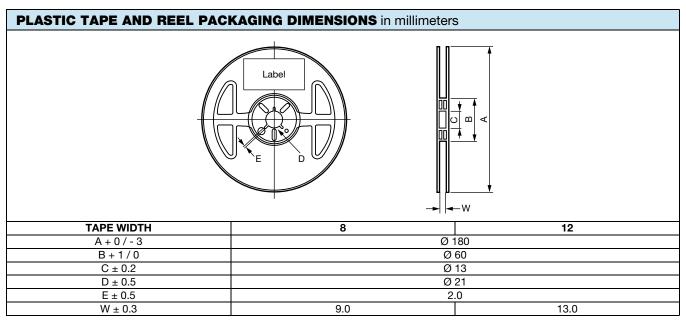


| POLYMER CAPACITORS - MOLDED CASE | | |
|----------------------------------|--|--|
| SERIES | T50, T55, T56 | |
| PRODUCT IMAGE | THE SECOND SECON | |
| TYPE | VPolyTan TM , molded case, high performance polymer | |
| FEATURES | High performance | |
| TEMPERATURE RANGE | -55 °C to +105 °C | |
| CAPACITANCE RANGE | 3.3 μF to 1000 μF | |
| VOLTAGE RANGE | 2.5 V to 63 V | |
| CAPACITANCE TOLERANCE | ± 20 % | |
| LEAKAGE CURRENT | 0.1 CV | |
| DISSIPATION FACTOR | 8 % to 10 % | |
| ESR | $6~\text{m}\Omega$ to $500~\text{m}\Omega$ | |
| CASE SIZES | J, P, A, T, B, Z, V, D, C | |
| TERMINATION FINISH | Cases J, P, C: 100 % tin Case A, T, B, Z, V, D: Ni / Pd / Au | |

| POLYMER CAPACITORS - LEADFRAMELESS MOLDED CASE | | | | |
|--|---|---|---|--|
| SERIES | T52 | T58 | T59 | T54 |
| PRODUCT IMAGE | | # 1/07 | | THE PARTY OF THE P |
| TYPE | vPolyTan TM polymer surface mount chip capacitors, low profile, leadframeless molded type | vPolyTan TM polymer surface mount chip capacitors, compact, leadframeless molded type | vPolyTan TM polymer surface mount chip capacitors, low ESR, leadframeless molded type | vPolyTan [™] polymer surface mount chip capacitors, low ESR, leadframeless molded type, hi-rel commercial off-the-shelf (COTS) |
| FEATURES | Low profile | Small case size | Multianode | Hi-rel COTS, multianode |
| TEMPERATURE RANGE | -55 °C to +105 °C | -55 °C to +105 °C | -55 °C to +105 °C | -55 °C to +125 °C |
| CAPACITANCE RANGE | 47 μF to 1500 μF | 1 μF to 330 μF | 15 μF to 470 μF | 15 μF to 470 μF |
| VOLTAGE RANGE | 10 V to 35 V | 6.3 V to 35 V | 16 V to 75 V | 16 V to 75 V |
| CAPACITANCE TOLERANCE | ± 20 % | ± 20 % | ± 10 %, ± 20 % | ± 20 % |
| LEAKAGE CURRENT | 0.1 CV | | | |
| DISSIPATION FACTOR | 10 % | 8 % to 14 % | 12 % | 12 % |
| ESR | 25 m Ω to 55 m Ω | 50 m Ω to 500 m Ω | 25 m Ω to 150 m Ω | 25 m Ω to 150 m Ω |
| CASE SIZES | E5, M1, M9, B2 | MM, M0, W0, W9, A0, BB | EE | EE |
| TERMINATION | 100 % tin | | 100 % ti | n / lead |

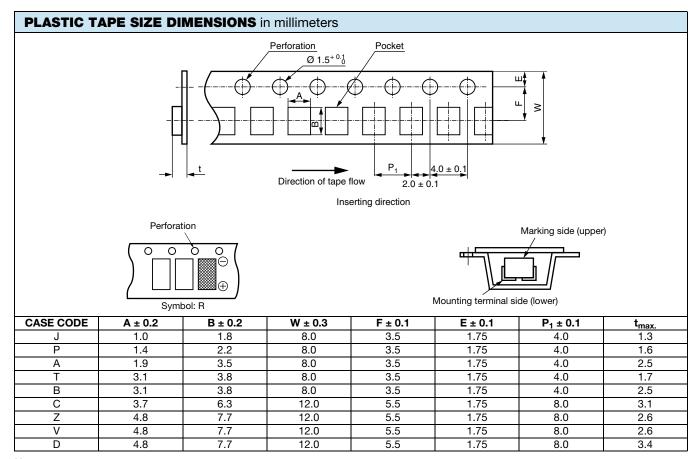


MOLDED CAPACITORS, T50 / T55 / T56 TYPES



Note

· A reel diameter of 330 mm is also applicable

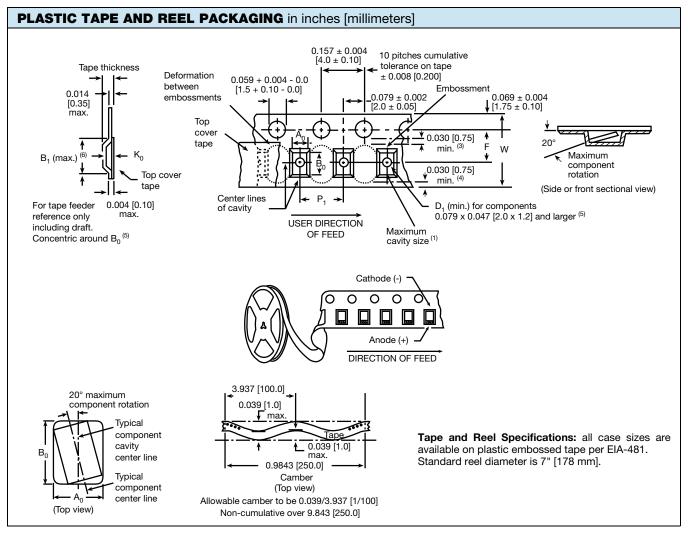


Note

A reel diameter of 330 mm is also applicable



LEADFRAMELESS MOLDED CAPACITORS, ALL TYPES



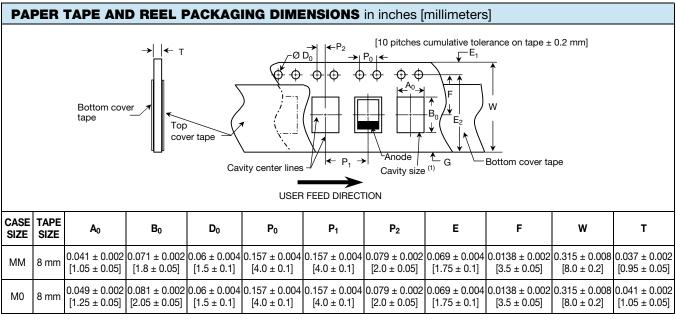
- Metric dimensions will govern. Dimensions in inches are rounded and for reference only
- (1) A₀, B₀, K₀, are determined by the maximum dimensions to the ends of the terminals extending from the component body and / or the body dimensions of the component. The clearance between the ends of the terminals or body of the component to the sides and depth of the cavity (A₀, B₀, K₀) must be within 0.002" (0.05 mm) minimum and 0.020" (0.50 mm) maximum. The clearance allowed must also prevent rotation of the component within the cavity of not more than 20°
- (2) Tape with components shall pass around radius "R" without damage. The minimum trailer length may require additional length to provide "R" minimum for 12 mm embossed tape for reels with hub diameters approaching N minimum
- (3) This dimension is the flat area from the edge of the sprocket hole to either outward deformation of the carrier tape between the embossed cavities or to the edge of the cavity whichever is less
- (4) This dimension is the flat area from the edge of the carrier tape opposite the sprocket holes to either the outward deformation of the carrier tape between the embossed cavity or to the edge of the cavity whichever is less
- (5) The embossed hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location shall be applied independent of each other
- (6) B₁ dimension is a reference dimension tape feeder clearance only



| CARRIER 1 | CARRIER TAPE DIMENSIONS in inches [millimeters] | | | | | | |
|-------------------|---|--------------------------------------|-----------------------|--------------------------------|-----------------------|-------------------------------|--|
| CASE CODE | TAPE SIZE | B ₁ (MAX.) ⁽¹⁾ | D ₁ (MIN.) | F | K ₀ (MAX.) | P ₁ | w |
| E5 | 12 mm | 0.329 [8.35] | 0.059 [1.5] | 0.217 ± 0.002 [5.50 ± 0.05] | 0.071 [1.8] | 0.315 ± 0.004 [8.0 ± 0.10] | 0.476 ± 0.008 [12.1 ± 0.20] |
| MM ⁽²⁾ | 8 mm | 0.075 [1.91] | 0.02 [0.5] | 0.138 [3.5] | 0.043 [1.10] | 0.157 [4.0] | 0.315 [8.0] |
| M1, M9 | 12 mm | 0.32 [8.2] | 0.059 [1.5] | 0.217 ± 0.002 [5.5 ± 0.05] | 0.094 [2.39] | 0.315 ± 0.04 [8.0 ± 1.0] | 0.472 + 0.012 / - 0.004 [12.0 + 0.3 / - 0.10] |
| W9 | 8 mm | 0.126 [3.20] | 0.030 [0.75] | 0.138 [3.5] | 0.045 [1.15] | 0.157 [4.0] | 0.315 [8.0] |
| W0 | 8 mm | 0.126 [3.20] | 0.030 [0.75] | 0.138 [3.5] | 0.045 [1.15] | 0.157 [4.0] | 0.315 [8.0] |
| A0 | 8 mm | - | 0.02 [0.5] | 0.138 [3.5] | 0.049 [1.25] | 0.157 [4.0] | 0.315 [8.0] |
| BB | 8 mm | 0.157 [4.0] | 0.039 [1.0] | 0.138 [3.5] | 0.087 [2.22] | 0.157 [4.0] | 0.315 [8.0] |
| EE | 12 mm | 0.32 [8.2] | 0.059 [1.5] | 0.217 ± 0.002 [5.5 ± 0.05] | 0.175 [4.44] | 0.315 ± 0.04 [8.0 ±1.0] | 0.472 + 0.012 / - 0.004 [12.0 + 0.3 / - 0.10] |
| B2 | 8 mm | 0.157 [4.0] | 0.039 [1.0] | 0.138 [3.5] | 0.057 [1.45] | 0.157 [4.0] | 0.315 [8.0] |

Notes

- (1) For reference only
- (2) Standard packaging of MM case is with paper tape. Plastic tape is available per request



Note

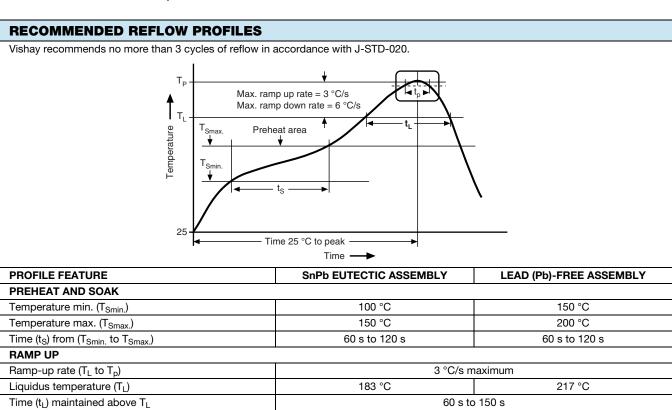
⁽¹⁾ A₀, B₀ are determined by the maximum dimensions to the ends of the terminals extending from the component body and / or the body dimensions of the component. The clearance between the ends of the terminals or body of the component to the sides and depth of the cavity (A₀, B₀) must be within 0.002" (0.05 mm) minimum and 0.020" (0.50 mm) maximum. The clearance allowed must also prevent rotation of the component within the cavity of not more than 20°



PACKING AND STORAGE

Polymer capacitors meet moisture sensitivity level rating (MSL) of 3 or 4 as specified in IPC/JEDEC® J-STD-020 and are dry packaged in moisture barrier bags (MBB) per J-STD-033. MSL for each particular family is defined in the datasheet - either in "Features" section or "Standard Ratings" table. Level 3 specifies a floor life (out of bag) of 168 hours and level 4 specifies a floor life of 72 hours at 30 °C maximum and 60 % relative humidity (RH). Unused capacitors should be re-sealed in the MBB with fresh desiccant. A moisture strip (humidity indicator card) is included in the bag to assure dryness. To remove excess moisture, capacitors can be dried at 40 °C (standard "dry box" conditions).

For detailed recommendations please refer to J-STD-033.



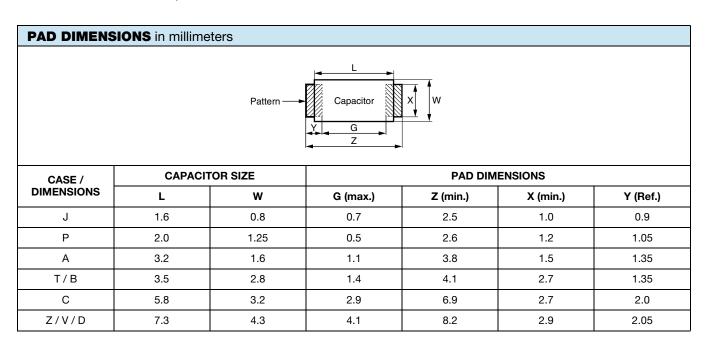
| Liquidus temperature (T _L) | 183 °C | 217 °C | |
|---|--|---------------|--|
| Time (t _L) maintained above T _L | 60 s to 150 s | | |
| Peak package body temperature (Tp) max. | Depends on type and case - see table below | | |
| Time (t _p) within 5 °C of the peak max. temperature | 20 s | 5 s | |
| RAMP DOWN | | | |
| Ramp-down rate (T _p to T _L) | 6 °C/s | maximum | |
| Time from 25 °C to peak temperature | 6 min maximum | 8 min maximum | |
| <u> </u> | | | |
| | | | |
| PEAK PACKAGE BODY TEMPERATURE (T) MAXIMUM | | | |

| PEAK PACKAGE BODY TEMPERATURE (Tp) MAXIMUM | | | | |
|--|---------------------------|-------------------------|-----------------------------------|--|
| TYPE CASE CODE - | CASE CODE | PEAK PACKAGE BODY T | EMPERATURE (T _P) MAX. | |
| | SnPb EUTECTIC ASSEMBLY | LEAD (Pb)-FREE ASSEMBLY | | |
| T55 | J, P, A, T, B, C, Z, V, D | | 260 °C | |
| T52 | E5, M1, M9, B2 | | 260 °C | |
| T58 | MM, M0, W9, W0, A0, BB | n/a | 260 °C | |
| T50 | D | | 260 °C | |
| T56 | D | | 250 °C | |
| T59 | EE | 220 °C | 250 °C | |
| T54 | EE | 220 °C | 250 °C | |

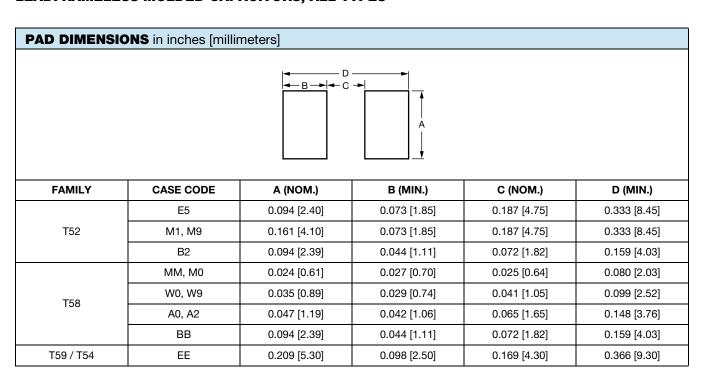
- T50, T52, T55, T56, and T58 capacitors are process sensitive. PSL classification to JEDEC J-STD-075: R4G
- T54 and T59 capacitors with 100 % tin termination are process sensitive.
 PSL classification to JEDEC J-STD-075: R6G



MOLDED CAPACITORS, T50 / T55 / T56 TYPES



LEADFRAMELESS MOLDED CAPACITORS, ALL TYPES





GUIDE TO APPLICATION

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 AC Ripple Current: the maximum allowable ripple current shall be determined from the formula:

$$I_{RMS} = \sqrt{\frac{P}{R_{ESR}}}$$

where.

P = power dissipation in W at +45 °C as given in the tables in the product datasheets.

R_{ESR} = the capacitor equivalent series resistance at the specified frequency.

 AC Ripple Voltage: the maximum allowable ripple voltage shall be determined from the formula:

$$V_{RMS} = Z \sqrt{\frac{P}{R_{ESR}}}$$

or, from the formula:

$$V_{RMS} = I_{RMS} \times Z$$

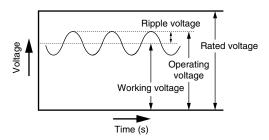
where,

P = power dissipation in W at +45 °C as given in the tables in the product datasheets.

R_{ESR} = The capacitor equivalent series resistance at the specified frequency.

Z = The capacitor impedance at the specified frequency.

2.1 The tantalum capacitors must be used in such a condition that the sum of the working voltage and ripple voltage peak values does not exceed the rated voltage as shown in figure below.



3. **Temperature Derating:** power dissipation is affected by the heat sinking capability of the mounting surface. If these capacitors are to be operated at temperatures above +45 °C, the permissible ripple current (or voltage) shall be calculated using the derating coefficient as shown in the table below:

| MAXIMUM RIPPLE CURRENT TEMPERATURE DERATING FACTOR | | |
|--|------|--|
| ≤ 45 °C | 1.0 | |
| 55 °C | 0.8 | |
| 85 °C | 0.6 | |
| 105 °C | 0.4 | |
| 125 °C | 0.25 | |

4. **Reverse Voltage:** the capacitors are not intended for use with reverse voltage applied. However, they are capable of withstanding momentary reverse voltage peaks, which must not exceed the following values:

At 25 $^{\circ}\text{C}$: 10 % of the rated voltage or 1 V, whichever is smaller.

At 85 $^{\circ}\text{C}\text{:}5$ % of the rated voltage or 0.5 V, whichever is smaller.

At 105 $^{\circ}\text{C}$: 3 % of the rated voltage or 0.3 V, whichever is smaller.

5. Mounting Precautions:

- 5.1 **Soldering:** capacitors can be attached by conventional soldering techniques; vapor phase, convection reflow, infrared reflow, wave soldering, and hot plate methods. The soldering profile charts show recommended time / temperature conditions for soldering. Preheating is recommended. The recommended maximum ramp rate is 2 °C per s. Attachment with a soldering iron is not recommended due to the difficulty of controlling temperature and time at temperature. The soldering iron must never come in contact with the capacitor. For details see www.vishay.com/doc?40214.
- 5.2 Limit Pressure on Capacitor Installation with Mounter: pressure must not exceed 4.9 N with a tool end diameter of 1.5 mm when applied to the capacitors using an absorber, centering tweezers, or similar (maximum permitted pressurization time: 5 s). An excessively low absorber setting position would result in not only the application of undue force to the capacitors but capacitor and other component scattering, circuit board wiring breakage, and / or cracking as well, particularly when the capacitors are mounted together with other chips having a height of 1 mm or less.

5.3 Flux Selection

- 5.3.1 Select a flux that contains a minimum of chlorine and amine.
- 5.3.2 After flux use, the chlorine and amine in the flux remain must be removed.
- 5.4 Cleaning After Mounting: the following solvents are usable when cleaning the capacitors after mounting. Never use a highly active solvent.
 - Halogen organic solvent (HCFC225, etc.)
 - Alcoholic solvent (IPA, ethanol, etc.)
 - Petroleum solvent, alkali saponifying agent, water,

Circuit board cleaning must be conducted at a temperature of not higher than 50 °C and for an immersion time of not longer than 30 minutes. When an ultrasonic cleaning method is used, cleaning must be conducted at a frequency of 48 kHz or lower, at an vibrator output of 0.02 W/cm³, at a temperature of not higher than 40 °C, and for a time of 5 minutes or shorter.

- Care must be exercised in cleaning process so that the mounted capacitor will not come into contact with any cleaned object or the like or will not get rubbed by a stiff brush or similar. If such precautions are not taken particularly when the ultrasonic cleaning method is employed, terminal breakage may occur
- When performing ultrasonic cleaning under conditions other than stated above, conduct adequate advance checkout



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Vishay

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TCN4227M016R0070E TCJD227M006R0035E TCJD337M006R0050E TCJD227M016R0050E TCJD157M016R0050E
TCJA336M016R0200E TCJB157M006R0035E TCME477M006R0007E T591D476M020ATE050 T58BB476M016C0200
TCME337M010R0015E TCQD227M004R0025E TCJY227M010R0015 T520D227M2R5ATE040 T520Y687M004ATE025
T521D106M050ANE090 T521D186M050ATE090 T521D476M016ATE090 T541X337M010AH6530 T541X687M006AH6510
T59EE156M063E0100 TCQY336M016R0070E TCBD157M006CRSZ0H00E T520V157M004ATE015 T520T106M12RATE150
T545V476M016ATE045 T527I107M006ATE200 T523H157M025APE070 T525B336M006AHE080 TCNX476M035R0150
F381A336MSALZT FA1E566M10126VR T520X477M006AHE040 T541X336M050BH6710 T541X337M016BH6720
293D106X9025C2WE3 NTP106M10TRB(200)F NTP157M10TRD(40)F NTP337M2.5TRV(15)F NTP157M10TRD(55)F
NTP686M4TRA(180)F T520D107M010ATE0807280 T55D336M0035C0100 T55D107M010C0018