

# Bulk Metal<sup>®</sup> Foil Technology Hermetically Sealed Power and Current Sensing Resistor with TCR of <u>2 ppm/°C</u> and Power up to <u>10 Watts</u>



#### Any value available within resistance range

Vishay Bulk Metal<sup>®</sup> Foil power resistors offer the best approach to low value power and current sensing when a combination of accuracy, tight TCR, low thermal EMF, low voltage coefficient, Kelvin connection, and long term stability (under power) are required.

Vishay Models VHP-3 and VHP-4 offer all welded construction and screw mounting directly to a metal heat sink for maximum heat transfer. Hermetic sealing and nitrogen back fill provide the maximum protection against environmental stresses, thereby ensuring long term stability. A special feature of this construction is Kovar eyelet's and OFHC solder plated copper leads providing the lowest thermal EMFs in the industry.

Vishay Model VPR247 has many of the advantages of the VHP-4 but with significantly reduced size and weight. It also has gold plated copper leads.

Our Application Engineering department is available to advise and to make recommendations. For non-standard technical requirements and special applications, please contact us.

TABLE 1 - VHP-3 <sup>1)</sup> SPECIFICATIONS			
RESISTANCE RANGE (Ω)	TIGHTEST TOLERANCE	TYPICAL TCR <sup>3), 4)</sup>	MAXIMUM TCR <sup>3)</sup>
50 to 80K	± 0.01 %		± 5 ppm/°C
25 to < 50	± 0.02 %		± 7 ppm/°C
10 to < 25	± 0.05 %		± 10 ppm/°C
5 to < 10	± 0.1 %		± 13 ppm/°C
2 to < 5	± 0.25 %	± 2 ppm/°C	± 20 ppm/°C
1 to < 2	± 0.5 %		± 25 ppm/°C
0.5 to < 1	± 1.0 %		
0.25 to < 0.5	± 2.0 %		± 50 ppm/°C
0.1 to < 0.25	± 5.0 %		

#### **FEATURES**

Temperature coefficient of resistance TCR:
 ± 2 ppm/°C typical (- 55 °C to + 125 °C,
 + 25 °C ref.) (see tables 1 and 2)



RoHS\*

• Tolerance: to ± 0.01 % (see tables 1 and 2)

Power rating (heat-sinked): 10 W

• Load life stability: ± 0.01 % at 25 °C, 2000 h at rated power

• Resistance range: 0.05  $\Omega$  to 80 k $\Omega$ 

• Electrostatic discharge (ESD) above 25 000 V

· Non inductive, non capacitive design

• Rise time: 1.0 ns without ringing

• Current noise: < - 40 dB

Thermal EMF: 0.05 μV/°C typical
Voltage coefficient: < 0.1 ppm/V</li>

Non inductive: 0.08 μH
Non hot spot design

• Terminal finishes available:

VHP-3 and VHP-4: lead (Pb)-free

tin/lead alloy

VPR247: gold plated

• Any value available within resistance range (e.g. 1K234)

 Prototype samples available from 48 h. For more information, please contact <u>foil@vishaypg.com</u>

• For better performances, please contact Application Engineering

TABLE 2 - VHP-4 AND VPR247 SPECIFICATIONS <sup>1), 2)</sup>			
RESISTANCE RANGE ( $\Omega$ )	TIGHTEST TOLERANCE	TYPICAL TCR <sup>3), 4)</sup>	MAXIMUM TCR <sup>3)</sup>
10 to 500	± 0.01 %	± 2 ppm/°C	± 5 ppm/°C
5 to < 10	± 0.02 %		± 6 ppm/°C
2 to < 5	± 0.05 %		± 8 ppm/°C
1 to < 2	± 0.1 %		± 10 ppm/°C
0.5 to < 1	± 0.25 %		± 15 ppm/°C
0.25 to < 0.5	± 0.5 %		± 20 ppm/°C
0.1 to < 0.25	± 1.0 %		± 25 ppm/°C
0.05 to < 0.1	± 2.0 %		± 30 ppm/°C

#### Notes

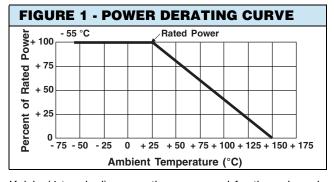
- 1. Weight of VHP-3 and VHP-4 = 15 g maximum VPR247 = 7 g maximum
- 2. Available up to 500  $\boldsymbol{\Omega}$
- 3. 55 °C to + 125 °C, + 25 °C ref.
- 4. See figure 5

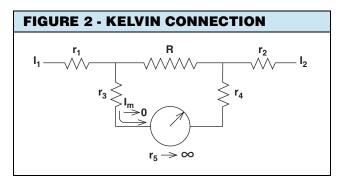
<sup>\*</sup> Pb containing terminations are not RoHS compliant, exemptions may apply

# Vishay Foil Resistors

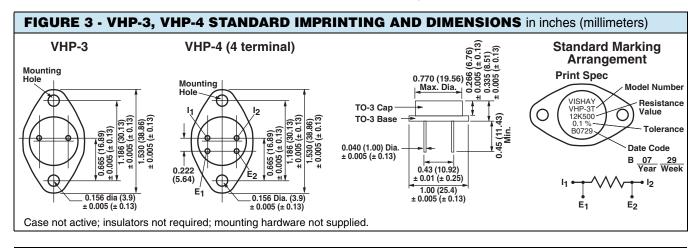


TABLE 3 - GENERAL SPECIFICATIONS		
Stability		
Load life 2000 h	$\pm$ 0.05 % maximum $\Delta$ R, 3 W in still air at + 25 °C $\pm$ 0.05 % maximum $\Delta$ R under full rated power (10 W at + 25 °C on heat sink)	
Shelf life	± 0.0005 % (5 ppm) maximum ΔR/year	
Power Rating		
At + 25 °C (see Fig. 1)	10 W or 3 A - heat sink <sup>2)</sup> 3 W or 3 A - free air	
Current Noise	< 0.010 μV (RMS)/V of applied voltage (- 40 dB)	
High Frequency Operation		
Rise time	1.0 ns at 1 k $\Omega$ without ringing	
Inductance (L) <sup>3)</sup>	0.1 μH maximum; 0.08 μH typical	
Capacitance (C)	1.0 pF maximum; 0.5 pF typical	
Voltage Coefficient	< 0.1 ppm/V	
Operating Temperature Range	- 55 °C to + 150 °C	
Hermeticity	10 <sup>-7</sup> Atmospheric cc/s maximum	
Maximum Working Voltage <sup>7)</sup>	600 V	
Thermal EMF <sup>8)</sup>	0.1 μV/°C maximum (lead effect) 2.5 μV/W maximum (power effect)	

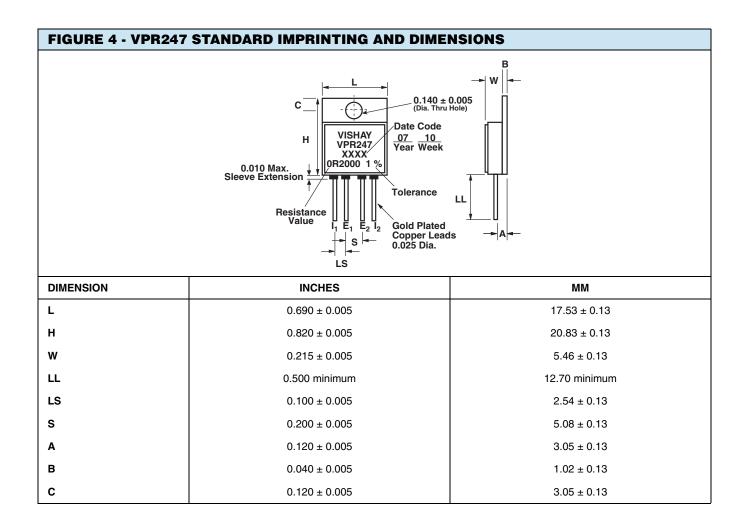


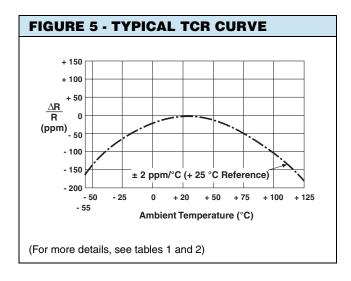


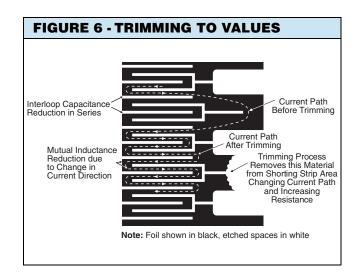
Kelvin (4-terminal) connections are used for these low ohmic value products to measure a precise voltage drop across the resistive element. In these applications the contact resistance, lead resistance, and their TCR effect may be greater than that of the element itself and could cause significant errors if the standard 2-terminal connection is used. Figure 2 shows a high impedance measurement system where  $r_5$  approaches infinity and  $I_m$  approaches zero resulting in negligible IR drop through  $r_3$  and  $r_4$  which negates their lead resistance and TCR effect. With the voltage sense leads  $E_1$  and  $E_2$  inside of  $r_1$  and  $r_2$  the resistance and TCR effect of the current leads,  $I_1$  and  $I_2$  are negated and only the resistance and TCR of the element R are sensed. This method of measurement is essential for precise current sensing.











## Vishay Foil Resistors



TABLE 4 - ENVIRONMEN	TAL PERFORMANCE		
	METHOD PARAGRAPH <sup>6)</sup>	MIL-PRF-39009 AR LIMITS	VHP-3, VHP-4 AND VPR247 TYPICAL AR TEST DATA <sup>9)</sup>
Test Group I			
Conditioning	4.8.2	$\pm$ 0.2 % + 0.01 $\Omega$	± 0.03 %
Test Group II			
Resistance temperature	4.8.4	< 1 Ω	See tables 1 and 2, page 1
Characteristic		± 100 ppm/°C;	
(- 55 °C to + 125 °C)		1 Ω to 19.6 Ω:	
		± 50 ppm/°C;	
		≥ 20 Ω:	
		± 30 ppm/°C	
Low temperature storage	4.8.16	± 0.3 % + 0.01 Ω	± 0.005 %
DWV			
(300 V at atmospheric pressure)	4.8.5	± 0.2 % + 0.01 Ω	± 0.005 %
Insulation resistance	4.8.6	$10^4~{ m M}\Omega$	$> 10^4  \mathrm{M}\Omega$
Low temperature operation	4.8.7	± 0.3 % + 0.01 Ω	± 0.01 %
Short time overload <sup>8)</sup>			
(5 s at 15 W)	4.8.8	± 0.3 % + 0.01 Ω	± 0.03 %
Moisture resistance	4.8.9	± 0.5 % + 0.01 Ω	± 0.02 %
Terminal strength	4.8.10	± 0.2 % + 0.01 Ω	± 0.005 %
Test Group III			
Shock - specified pulse			
(Post-test DWV at 300 V)	4.8.11	± 0.2 % + 0.01 Ω	± 0.005 %
Vibration - high frequency			
(Post-test DWV at 300 V)	4.8.12	± 0.2 % + 0.01 Ω	± 0.005 %
Test Group IV			
Life test			
10 W at 25 °C for 2000 h	4.8.13	± 1.0 % + 0.01 Ω	± 0.01 %
80 % power at + 70 °C			
for 2000 h	-	-	± 0.04 %
Test Group V			
High temperature exposure			
2000 h at + 150 °C	4.8.14	± 1.0 % + 0.05 Ω	± 0.05 %

#### Notes

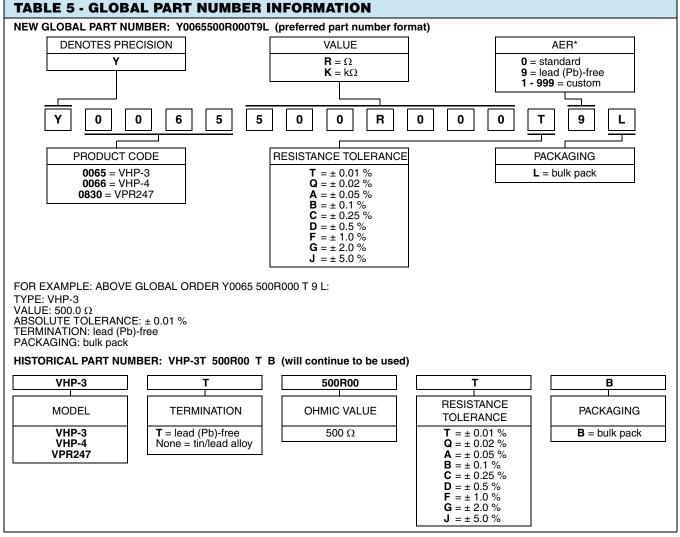
- 1. Whichever is lower.
- Heat sink chassis dimensions and requirements per MIL-PRF-39009/1:

	INCHES	MM
L	6.00	152.4
W	4.00	101.6
Н	2.00	50.8
Т	0.04	1.0

3. Inductance (L) due mainly to the leads.

- The resolution limit of existing test equipment (within the measurement capability of the equipment, or "essentially zero").
- 5. Not to exceed power rating of resistor.
- Vishay test data as compared to MIL-PRF-39009 is shown for illustration purposes, Vishay test conditions that deviate from the Mil test method are noted within parentheses.
- 7. Maximum ambient temperature rating is + 150  $^{\circ}$ C.
- 8. Maximum overload rating is 15 W (5 x rated power in free air; 1.5 x rated power on heatsink), with applied voltage not to exceed 750 V.
- 9.  $\Delta$ R's are as shown plus 0.001  $\Omega$  to allow for measurement errors at low resistance values.





#### Note

<sup>\*</sup> For non-standard requests, please contact Application Engineering.



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