

Bulk Metal® Foil Ultra High Technology Precision Trimming Potentiometers, 1 ¹/₄" Rectilinear, RJ12 Style, Designed to Meet or Exceed The Requirements of MIL-PRF-22097, Char. F with Smooth and Unidirectional Output



INTRODUCTION

Vishay Foil precision trimmers have the Bulk Metal® Foil resistive element which possesses a unique inherent temperature and load life stability. Plus, their advanced virtually back lash-free adjustment mechanism makes them easy to set quickly and accurately and keeps the setting exactly on target.

FEATURES

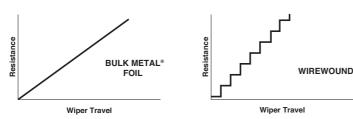
 Temperature coefficient of resistance (TCR): ± 10 ppm/°C maximum ⁽³⁾ (- 55 °C to + 150 °C ref. at + 25 °C); through the wiper ⁽⁴⁾; ± 25 ppm/°C



A smooth and unidirectional resistance with leadscrew adjustment

ROHS*

- Load life stability: 0.1 % typical ΔR , 0.5 % maximum ΔR under full rated power at + 85 °C** for 2000 h
- Settability: 0.05 % typical; 0.1 % maximum
- Setting stability: 0.1 % typical; 0.5 % maximum, ΔSS
- Power rating: 0.5 W at + 85 °C
- Resistance range: 2 Ω to 20 k Ω
- "O"-ring prevents ingress of fluids during any board cleaning operation
- Electrostatic discharge (ESD) up to 25 000 V
- Terminal finish: gold plated (tin/lead finish is available on request; see notes at figures 1 and 2)



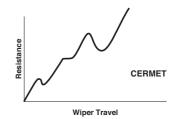


TABLE 1 - MODEL SELECTION						
MODEL	TERMINATION STYLE	AVERAGE WEIGHT (g)	POWER RATING at + 85 °C AMBIENT	NO. OF TURNS		
1202	P-In line PC pins	2.5	0.5 W	25 ± 2		
	Y-staggered PC pins (1)	2.5				
	L-flexible wire leads	3.3				
	LB-flexible wire leads with bushings (panel mounted)	5.1				

Note

See Figures 1 and 2

TABLE 2 - VALUES VS. TOLERANCES				
STANDARD RESISTANCE VALUES (in Ω)	STANDARD TOLERANCES			
2, 5, 10 ⁽²⁾	± 10 %, ± 20 %			
20, 50, 100, 200, 250, 500, 1K, 2K, 5K, 10K, 20K	5 %, 10 %			

TABLE 3 - 1202 (RJ12) SERIES ELECTRICAL SPECIFICATIONS

Temperature Coefficient of Resistance (TCR), 50 Ω and up: End-to-end $^{(3)}$: \pm 10 ppm/°C (- 55 °C to + 150 °C, ref. + 25 °C) 2 Ω , 5 Ω , 10 Ω , 20 Ω : \pm 20 ppm/°C (- 55 °C to + 150 °C, ref. + 25 °C)

Through the wiper $^{(4)}$: ± 25 ppm/°C (- 55 °C to + 150 °C, ref. + 25 °C)

Stability:

Load life at 2000 h, under full rated power of 0.5 W at + 85 °C; 0.1 % typical Δ R; 0.5 % maximum Δ R

Load life at 10 000 h, under full rated power of 0.5 W at + 85 °C; 0.1 % typical ΔR ; 1.0 % maximum ΔR

Power Rating (5): 0.5 W at + 85 °C

Settability: 0.05 % typical; 0.1 % maximum

Setting Stability: 0.1 % typical; 0.5 % maximum

Contact Resistance variation - CRV (noise):

3 Ω typical; 10 Ω maximum

Hop-off: 0.25 % typical; 1.0 % maximum

High-Frequency Operation to 100 MHz:

Rise time: 10 ns at 1 k Ω Inductance: 0.08 μ H typical

Capacitance: 0.5 pF typical

Operating Temperature Range: - 55 °C to + 150 °C

Note

- Refer to page 4 for footnotes
- * Pb containing terminations are not RoHS compliant, exemptions may apply
- ** See a definition of typical in the VPG glossary at the link http://www.vishaypg.com/foil-resistors/fag/glossary/

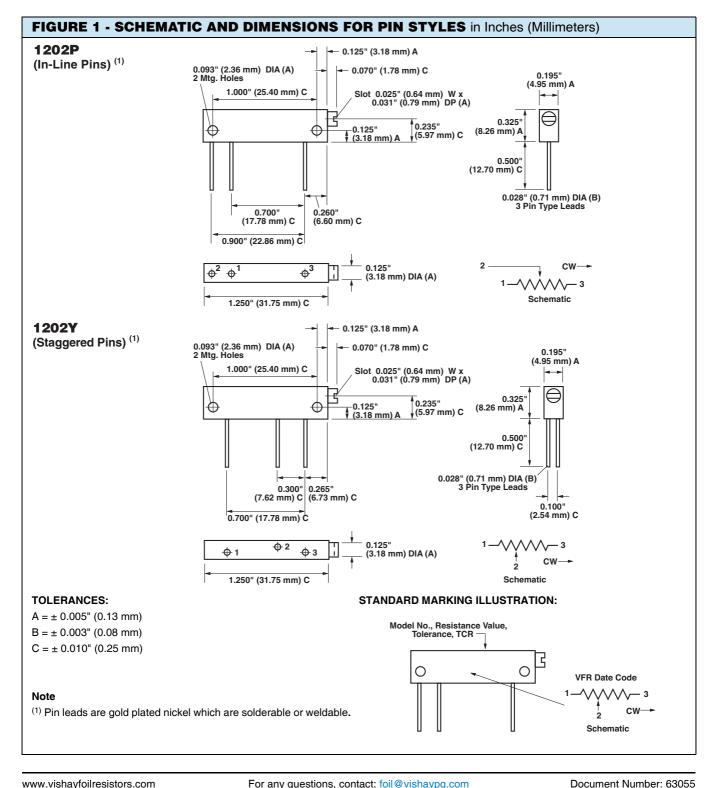
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Vishay Foil Resistors

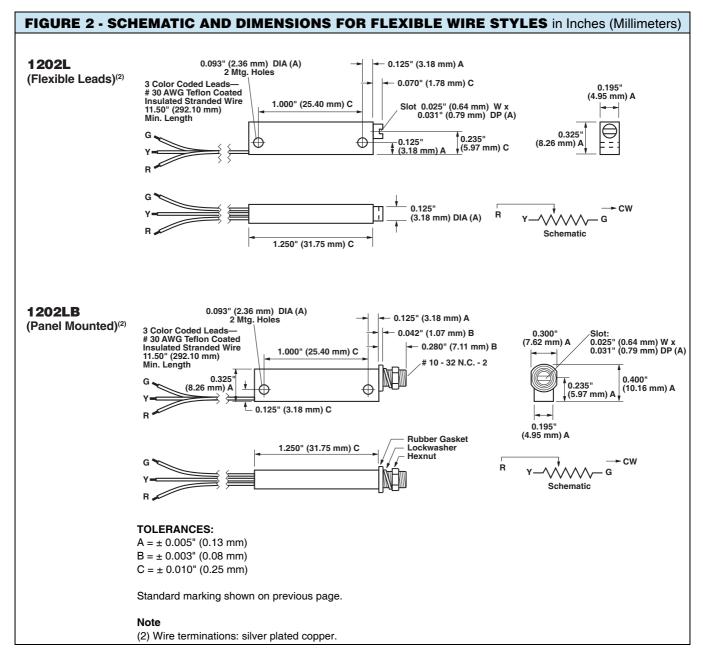


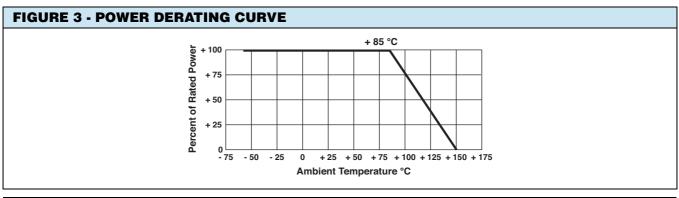
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TABLE 4 - MECHANICAL SPECIFICATIONS					
Adjustment Turns	urns 25 ± 2 Case Material Glass fortified diallyl-phthalate (DAP)		Glass fortified diallyl-phthalate (DAP); black		
Mechanical Stops	Wiper idles - no discontinuity	Shaft Torque	8 oz. in. maximum; 3 oz. in. typical		
Internal Terminations	All welded - no flux	Backlash	0.05 % typical		









Vishay Foil Resistors



TABLE 5 - COMPARISON					
	MIL-PRF-22097/2 CHARACTERISTIC F	1202 MAXIMUM (Worst Case) (6)			
TEST GROUP I Visual and mechanical Total resistance Actual effective electrical travel End resistance Contact resistance variation - CRV (noise) Dielectric withstanding voltage - DWV Per MIL-STD-202, methods 301 and 105	No failures	No failures $ \pm 10 \% \\ 25 \pm 2 \text{ turns} \\ 2 \Omega \\ 3 \Omega \text{ typical, } 10 \Omega \text{ maximum} $			
Atmospheric pressure Barometric pressure Insulation resistance Shaft torque Thermal shock	$\begin{array}{c} 900~V_{AC},~1~\text{min} \\ 350~V_{AC},~1~\text{min} \\ \geq 1000~M\Omega \\ 8~\text{oz. in. maximum} \\ \pm~1.0~\% \end{array}$	$\begin{array}{l} 900~V_{AC},~1~\text{min} \\ 350~V_{AC},~1~\text{min} \\ \geq 1000~M\Omega \\ 8~\text{oz. in. maximum} \\ \pm~1.0~\% \end{array}$			
TEST GROUP II Resistance temperature characteristic - TCR Moisture resistance Contact resistance variation - CRV (noise)	± 0.01 % (± 100 ppm/°C) ± 1.0 % 3.0 % or 3 Ω ⁽⁷⁾	\pm 0.001 % (\pm 10 ppm/°C) \pm 0.5 % 3 Ω typical, 10 Ω maximum			
TEST GROUP III Shock (specified pulse) Vibration (high-frequency) Contact resistance variation - CRV (noise) Salt spray	\pm 1.0 % \pm 1.0 % \pm 3.0 % or 3 Ω $^{(7)}$ No corrosion	\pm 0.5 % \pm 0.5 % $3~\Omega$ typical, 10 Ω maximum No corrosion			
TEST GROUP IV Solder heat Life (1000 h at + 85 °C) ⁽⁸⁾ Contact resistance variation - CRV (noise)	± 1.0 % ± 2.0 % ± 3.0 % or 3 Ω ⁽⁷⁾	\pm 0.05 % \pm 0.5 % $3~\Omega$ typical, 10 Ω maximum			
TEST GROUP V Low-temperature operation High-temperature exposure Contact resistance variation - CRV (noise)	± 1.0 % ± 2.0 % ± 3.0 % or 3 Ω ⁽⁷⁾	\pm 0.5 % \pm 0.5 % $3~\Omega$ typical, 10 Ω maximum			
TEST GROUP VI Rotational life Contact resistance variation - CRV (noise) Terminal strength	\pm 2.0 % \pm 3.0 % or 3 Ω $^{(7)}$ 2 lbs	\pm 2.0 % 3 Ω typical, 10 Ω maximum 2 lbs			
TEST GROUP VII Solderability (excluding terminations L and LB) Immersion (excluding terminations L and LB)	MIL-STD-202 method 208 No continuous stream of bubbles	MIL-STD-202 method 208 No continuous stream of bubbles			
TEST GROUP VIII Fungus	MIL-STD-810 method 508 No mechanical damage	MIL-STD-810 method 508 No mechanical damage			

Notes

- (1) Preferred termination style for current 1-1/4 inch rectilinear trimmers (staggered PC pins present a sturdier mounting arrangement for shock, vibration, and impact situations).
- (2) 10 Ω at ± 5 % available on special order.
- $^{(3)}$ Maximum TCR applies to the 3 σ (sigma) limit or 99.73 % of a production lot. (Measured end-to-end with wiper off the element.)
- $^{(4)}$ Measurements of TCR through the wiper are influenced more by setting stability and the percentage of the total resistance in use (at the wiper) than by fundamental resistance change due to temperature alone. The parameter shown in Table 3 is a 2 σ distribution typifying the behavior of the device when used with 40 % or more of the total resistance in use.
- (5) Derated linearly from full power at + 85 °C to zero power at + 150 °C. See Figure 3 in this datasheet.
- (6) All ΔR 's are measured to the tolerance specified + 0.01 Ω .
- (7) Whichever is greater.
- $^{(8)}$ Load-Life test performed at nominal rated power, 0.5 W, at $+\,85\,^{\circ}\text{C}.$

Special Available Options:

Special marking

Special lengths for lead wires (L, LB Style)

Hooked leads

Alternate bushing and PC combinations

Power conditioning and screening operations

VFR TRIMMERS ARE INSPECTED

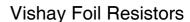
100 % for:

- Immersion
- · Resistance tolerance check
- End resistance
- · Visual-mechanical
- · Dynamic tests for continuity, CRV

By sample for:

- TCR
- DWV

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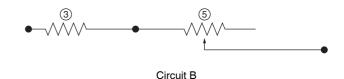


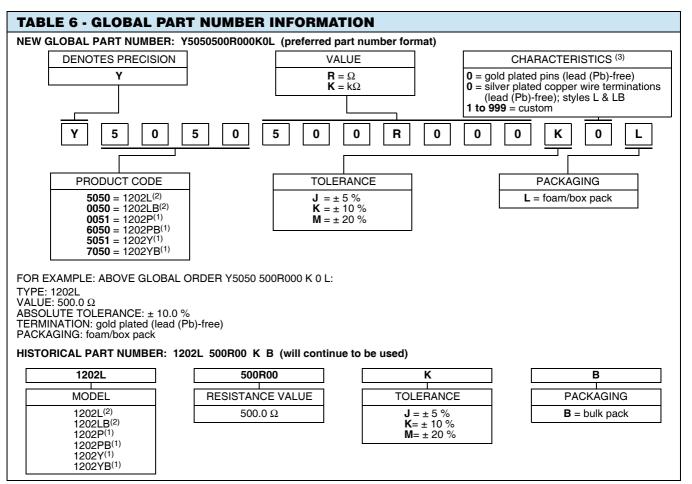
Circuit A is a conventional circuit employing a high value wire wound trimmer (4) linearized by two padding resistors (1 and 2) for the purpose of trimming resistor (3) to within less than 100 ppm absolute resistance.

100 ppm absolute resistance.

Circuit A

Circuit B uses only a low value infinite resolution Vishay trimming potentiometer (5) to accomplish the same results. Saving in cost and board space is achieved. A low value wire wound trimmer cannot be used because of poor resolution.





Notes

- (1) Pin leads are gold plated nickel which are solderable or weldable (lead (Pb)-free).
- (2) Wire terminations: silver plated cooper (lead (Pb)-free).
- (3) For non-standard requests, please contact application engineering.



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