



## Short Machine Taps

Unified Coarse and Fine thread ANSI B 1.1

## Maschi macchina corti

filettatura unificata, serie grossa e fina ANSI B1.1



≈ **DIN 352**    **Form D**    **HSS-G**    **Tol. 2B**

**UNC / UNF**

| Nominal Diameter<br>S | L 1 | L 2 | D 2 | ∅ | Art.-No. |
|-----------------------|-----|-----|-----|---|----------|
|-----------------------|-----|-----|-----|---|----------|

### UNC

|               |     |    |      |      |       |
|---------------|-----|----|------|------|-------|
| UNC 1/4 x 20  | 50  | 19 | 6.0  | 4.9  | 63314 |
| UNC 5/16 x 18 | 56  | 22 | 6.0  | 4.9  | 63316 |
| UNC 3/8 x 16  | 70  | 24 | 7.0  | 5.5  | 63318 |
| UNC 7/16 x 14 | 70  | 24 | 8.0  | 6.2  | 63320 |
| UNC 1/2 x 13  | 75  | 29 | 9.0  | 7.0  | 63322 |
| UNC 9/16 x 12 | 80  | 30 | 11.0 | 9.0  | 63324 |
| UNC 5/8 x 11  | 80  | 32 | 12.0 | 9.0  | 63326 |
| UNC 3/4 x 10  | 95  | 40 | 14.0 | 11.0 | 63330 |
| UNC 7/8 x 9   | 100 | 40 | 18.0 | 14.5 | 63334 |
| UNC 1" x 8    | 110 | 50 | 18.0 | 14.5 | 63338 |

### UNF

|               |     |    |      |      |       |
|---------------|-----|----|------|------|-------|
| UNF 1/4 x 28  | 50  | 18 | 6.0  | 4.9  | 64314 |
| UNF 5/16 x 24 | 56  | 22 | 6.0  | 4.9  | 64316 |
| UNF 3/8 x 24  | 63  | 22 | 7.0  | 5.5  | 64318 |
| UNF 7/16 x 20 | 63  | 22 | 8.0  | 6.2  | 64320 |
| UNF 1/2 x 20  | 75  | 24 | 9.0  | 7.0  | 64322 |
| UNF 9/16 x 18 | 80  | 28 | 11.0 | 9.0  | 64324 |
| UNF 5/8 x 18  | 80  | 28 | 12.0 | 9.0  | 64326 |
| UNF 3/4 x 16  | 95  | 32 | 14.0 | 11.0 | 64330 |
| UNF 7/8 x 14  | 100 | 36 | 18.0 | 14.5 | 64334 |
| UNF 1" x 12   | 110 | 40 | 18.0 | 14.5 | 64338 |

#### Application:

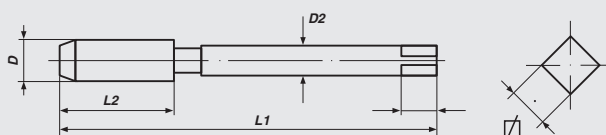
##### for general use

- non abrasive material up to 900 N/mm<sup>2</sup>
- unalloyed and low alloyed steel
- for through holes
- for thread cutting by hand and machine

#### Applicazione:

##### per uso universale

- Materiali con buona trucidibilità fino a R 900 N/mm<sup>2</sup>
- Acciaio non legati e scarsamente legati
- per fori passanti
- per uso manuale e con macchina



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