



Short Machine Taps

american tapered pipe thread, taper 1:16

Maschi a macchina corti

filettatura americana conica per tubi, cono 1:16



HSS-G

NPT

| Nominal Diameter S | L 1 | L 2 | D 2 | ☐ | Art.-No. |
|-----------------------|-----|-----|-----|---|----------|
|-----------------------|-----|-----|-----|---|----------|

Form C

| | | | | | |
|------------------|-----|----|----|------|-------|
| NPT 1/16 x 27 | 65 | 19 | 7 | 5.5 | 63510 |
| NPT 1/8 x 27 | 65 | 19 | 7 | 5.5 | 63512 |
| NPT 1/4 x 18 | 70 | 25 | 11 | 9.0 | 63514 |
| NPT 3/8 x 18 | 75 | 26 | 12 | 9.0 | 63516 |
| NPT 1/2 x 14 | 80 | 31 | 16 | 12.0 | 63518 |
| NPT 3/4 x 14 | 100 | 33 | 20 | 16.0 | 63522 |
| NPT 1" x 11.5 | 110 | 38 | 25 | 20.0 | 63526 |
| NPT 1.1/4 x 11.5 | 125 | 41 | 32 | 24.0 | 63534 |
| NPT 1.1/2 x 11.5 | 140 | 42 | 36 | 29.0 | 63542 |
| NPT 2" x 11.5 | 160 | 44 | 36 | 29.0 | 63554 |

Form B, Spiral Point / con imbocco corretto

| | | | | | |
|------------------|-----|------|------|------|-------|
| NPT 1/16 x 27 | 55 | 17.5 | 8.0 | 6.0 | 98502 |
| NPT 1/8 x 27 | 55 | 19.0 | 8.0 | 6.0 | 98506 |
| NPT 1/4 x 18 | 62 | 28.0 | 11.0 | 9.0 | 98514 |
| NPT 3/8 x 18 | 65 | 28.0 | 14.0 | 11.0 | 98518 |
| NPT 1/2 x 14 | 80 | 35.0 | 18.0 | 14.0 | 98522 |
| NPT 3/4 x 14 | 85 | 35.0 | 23.0 | 17.0 | 98530 |
| NPT 1" x 11.5 | 95 | 45.0 | 26.0 | 21.0 | 98538 |
| NPT 1.1/4 x 11.5 | 105 | 45.0 | 32.0 | 26.0 | 98546 |
| NPT 1.1/2 x 11.5 | 110 | 45.0 | 38.0 | 29.0 | 98554 |
| NPT 2" x 11.5 | 120 | 50.0 | 46.0 | 35.0 | 98570 |

Form C, 35° Spiral Flute / spirale destra a 35°

| | | | | | |
|------------------|-----|------|------|------|-------|
| NPT 1/16 x 27 | 55 | 17.5 | 8.0 | 6.0 | 98702 |
| NPT 1/8 x 27 | 55 | 19.0 | 8.0 | 6.0 | 98706 |
| NPT 1/4 x 18 | 62 | 28.0 | 11.0 | 9.0 | 98714 |
| NPT 3/8 x 18 | 65 | 28.0 | 14.0 | 11.0 | 98718 |
| NPT 1/2 x 14 | 80 | 35.0 | 18.0 | 14.0 | 98722 |
| NPT 3/4 x 14 | 85 | 35.0 | 23.0 | 17.0 | 98730 |
| NPT 1" x 11.5 | 95 | 45.0 | 26.0 | 21.0 | 98738 |
| NPT 1.1/4 x 11.5 | 105 | 45.0 | 32.0 | 26.0 | 98746 |
| NPT 1.1/2 x 11.5 | 110 | 45.0 | 38.0 | 29.0 | 98754 |
| NPT 2" x 11.5 | 120 | 50.0 | 46.0 | 35.0 | 98770 |

Application:

for general use

- non abrasive material up to 900 N/mm²
- unalloyed and low alloyed steel
- for thread cutting by hand and machine

Form C: for through and blind holes

Spiral Point: for through holes

Spiral Flute: for blind holes

Applicazione:

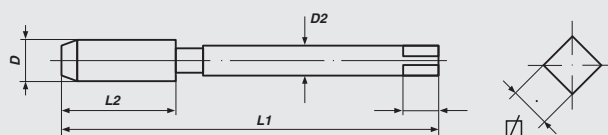
per uso universale

- Materiali con buona trucidibilità fino a R 900 N/mm²
- Acciaio non legati e scarsamente legati
- per uso manuale e con macchina

Forma C: per fori passanti e ciechi

Forma B: per fori passanti

35° RSP: per fori ciechi



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