



# **RFBPF Series – 3225(1210)- RoHS Compliance**

# MULTILAYER CERAMIC BAND PASS FILTER

# Halogens Free Product

1350 ~ 1675 MHz Working Frequency

# P/N: RFBPF3225180C27B1U

\*Contents in this sheet are subject to change without prior notice.

## **Approval sheet**



## FEATURES

- 1. Miniature footprint: 3.2 X 2.5 X 1.8 mm<sup>3</sup>
- 2. Low Insertion Loss
- 3. High Rejection
- 4. LTCC process

## APPLICATIONS

1. 1350 ~ 1675 MHz working frequency

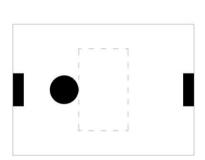
P1

2. For MoCA application

## CONSTRUCTION

Top view

P3



P2

PIN	Connection		
1	Input port		
2	GND		
3	Output port		

## DIMENSIONS

Figure		Symbol	Dimension (mm)
		L	$3.20 \pm 0.20$
Top view >	W	$2.50 \pm 0.20$	
	Т	$1.80 \pm 0.20$	
	Side view	A	$0.95 \pm 0.20$
Bottom view		В	$0.60 \pm 0.20$
	B	С	$0.30 \pm 0.15$
		D	0.70 ± 0.15
		E	1.20 ± 0.15
		F	2.00 ± 0.15

## ELECTRICAL CHARACTERISTICS

RFBPF3225180C27B1U	Specification		
Frequency range	1350 ~ 1675 MHz		
	2.0 dB max. at +25°C		
Insertion Loss	2.2 dB max. at -40°C ~ +85°C		
	32.0 dB min. @ 5.0 ~ 1225.0 MHz		
Attenuation	35.0 dB min. @ 2300 ~ 2500 MHz		
VSWR	2.0 max.		
Port Impedance	75 Ω		
Moisture sensitivity levels	LEVEL 1 (Refer to : IPC/JEDEC J-STD-020)		
Operating & Storage Condition (Component) Operation Temperature Range: -40 ~ +85 °C Storage Temperature Range: -40 ~ +85 °C         Storage Condition before Soldering (Included pace Storage Temperature Range: +5 ~ +40 °C Humidity: 30 to 70% relative humidity         Typical	ckaging material) I Electrical Chart		
Signature of the second			
LAND PATTERN			
	Figure		
Unit : mm	<ul> <li>⊘0.3</li> <li>LAND</li> <li>Solder resist</li> <li>No pattern Solder resist</li> <li>O Through hole</li> </ul>		
	npedance, depending on PCB material and thickness.		



## Approval sheet

# **RELIABILITY TEST**

Test item	Test condition / Test method	Specification
Solderability	*Solder bath temperature : $235 \pm 5^{\circ}C$	At least 95% of a surface of each terminal
JIS C 0050-4.6	*Immersion time $: 2 \pm 0.5$ sec	electrode must be covered by fresh solder.
JESD22-B102D	Solder : Sn3Ag0.5Cu for lead-free	
Resistance to soldering heat	*Preheating temperature : $120~150^{\circ}$ C,	No mechanical damage.
JIS C 0050-5.4	1 minute.	Electrical specification shall satisfy the
	*Solder temperature : 270±5°C	descriptions in electrical characteristics under
	*Immersion time : 10±1 sec	the operational temperature range within -40
	Solder : Sn3Ag0.5Cu for lead-free	~ 85°C.
	Measurement to be made after keeping at	Loss of metallization on the edges of each
		electrode shall not exceed 25%.
	room temperature for 24±2 hrs	
Drop Test JIS C 0044	*Height:75 cm	No mechanical damage.
Customer's specification.	*Test Surface : Rigid surface of concrete or	Electrical specification shall satisfy the
customer s specification.	steel.	descriptions in electrical characteristics under
	*Times : 6 surfaces for each units ; 2 times	the operational temperature range within -40
	for each side.	~ 85°C.
Vibration	*Frequency:10Hz~55Hz~10Hz(1min)	No mechanical damage.
JIS C 0040	*Total amplitude : 1.5mm	Electrical specification shall satisfy the
	*Test times : 6hrs.(Two hrs each in three	descriptions in electrical characteristics under
	mutually perpendicular directions)	the operational temperature range within -40
		~ 85°C.
Adhesive Strength	*Pressurizing force :	No remarkable damage or removal of the
of Termination	5N(≦0603);10N(>0603)	termination.
JIS C 0051- 7.4.3	*Test time : 10±1 sec	
Bending test	The middle part of substrate shall be	No mechanical damage.
JIS C 0051- 7.4.1	pressurized by means of the pressurizing rod	Electrical specification shall satisfy the
	at a rate of about 1 mm/s per second until the	descriptions in electrical characteristics under
	deflection becomes 1mm/s and then pressure	the operational temperature range within -40
	shall be maintained for $5\pm1$ sec.	~ 85°C.
	Measurement to be made after keeping at	
	room temperature for 24±2 hours	



# Approval sheet

Temperature cycle JIS C 0025	<ol> <li>30±3 minutes at -40°C±3°C,</li> <li>10~15 minutes at room temperature,</li> <li>30±3 minutes at +85°C±3°C,</li> <li>10~15 minutes at room temperature, Total 100 continuous cycles</li> <li>Measurement to be made after keeping at room temperature for 24±2 hrs</li> </ol>	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
High temperature JIS C 0021	*Temperature : 85°C±2°C *Test duration : 1000+24/-0 hours Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
Humidity (steady conditions) JIS C 0022	<ul> <li>*Humidity : 90% to 95% R.H.</li> <li>*Temperature : 40±2°C</li> <li>*Time : 1000+24/-0 hrs.</li> <li>Measurement to be made after keeping at room temperature for 24±2 hrs</li> <li>% 500hrs measuring the first data then 1000hrs data</li> </ul>	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.
Low temperature JIS C 0020	*Temperature : -40°C±2°C *Test duration : 1000+24/-0 hours Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.

### SOLDERING CONDITION

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2,

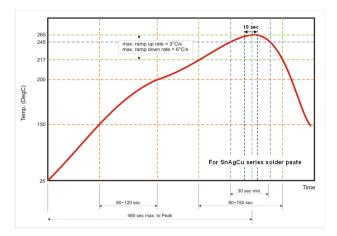


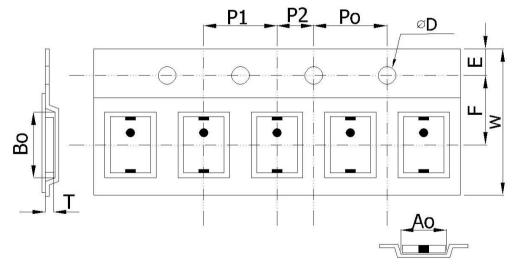
Fig 2. Infrared soldering profile

### **ORDERING CODE**

RF	BPF	322518	0	C	27B1U
Walsin	Product Code	Dimension code	Unit of	Application	Specification
RF device	BPF :	Per 2 digits of Length,	dimension	C: 1350 ~ 1675 MHz	Design code
	Band Pass Filter	Width, Thickness :	0 : 0.1 mm		
		e.g. :	1 :1.0 mm		
		322518 =			
		Length 32,			
		Width 25,			
		Thickness 18			

Minimum Ordering Quantity: 2000 pcs per reel.

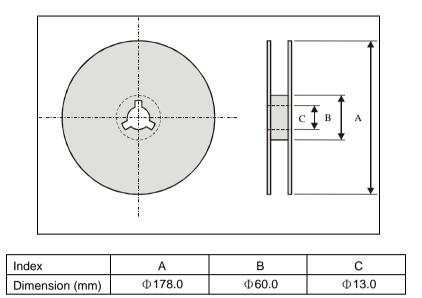
## PACKAGING



### Plastic Tape specifications (unit :mm)

Index	Ao	Во	ΦD	Т	W
Dimension (mm)	$\textbf{2.72}\pm\textbf{0.10}$	$\textbf{3.60} \pm \textbf{0.10}$	1.55 + 0.10	$\textbf{2.10} \pm \textbf{0.10}$	$\textbf{8.0}\pm\textbf{0.10}$
Index	E	F	Po	P1	P2
Dimension (mm)	$1.75\pm0.10$	$\textbf{3.50} \pm \textbf{0.05}$	$4.00\pm0.10$	$4.00\pm0.10$	$2.00\pm0.10$

### Reel dimensions



Taping Quantity: 2000 pieces per 7" reel

### CAUTION OF HANDLING

#### Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects, which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Medical equipment
- (5) Disaster prevention / crime prevention equipment
- (6) Traffic signal equipment
- (7) Transportation equipment (vehicles, trains, ships, etc.)
- (8) Applications of similar complexity and /or reliability requirements to the applications listed in the above.

#### Storage condition

- (1) Products should be used in 6 months from the day of WALSIN outgoing inspection.
- (2) Storage environment condition.
  - Products should be storage in the warehouse on the following conditions.
  - Temperature : +5 to +40°C
  - Humidity : 30 to 70% relative humidity
  - Don't keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.
  - Products should be storage on the palette for the prevention of the influence from humidity, dust and son on.
  - Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.
  - Products should be storage under the airtight packaged condition.

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