



# **RFDIP Series – 1608(0603)- RoHS Compliance**

# **MULTILAYER CERAMIC DIPLEXER**

# Halogens Free Product

# GPS 1.57 GHz/ISM 2.4 GHz Band Application

# P/N: RFDIP1608060TS6T20

\*Contents in this sheet are subject to change without prior notice.

## Approval sheet



### FEATURES

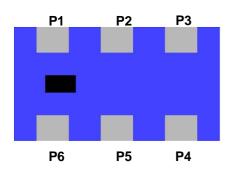
- 1. Miniature footprint: 1.6 X 0.8X 0.6 mm<sup>3</sup>
- 2. Low Insertion Loss
- 3. High attenuation on 2<sup>nd</sup> harmonic suppressed
- 4. LTCC process

#### APPLICATIONS

1. GPS 1.57GHz/ ISM 2.4GHz band RF application

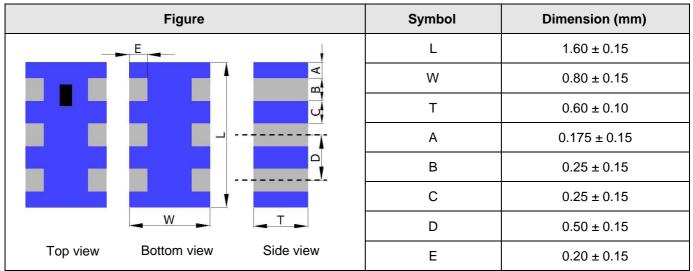
### CONSTRUCTION

Top view

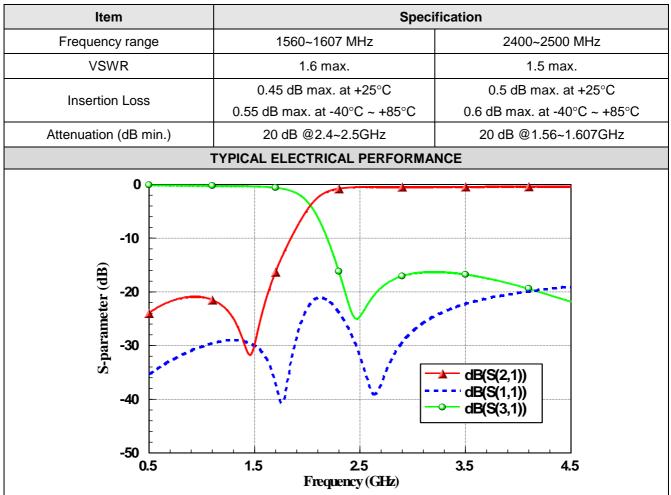


PIN	Connection	PIN	Connection	
1	1.57GHz port	4	GND	
2	GND	5	Common port	
3	2.4GHz Port	6	GND	

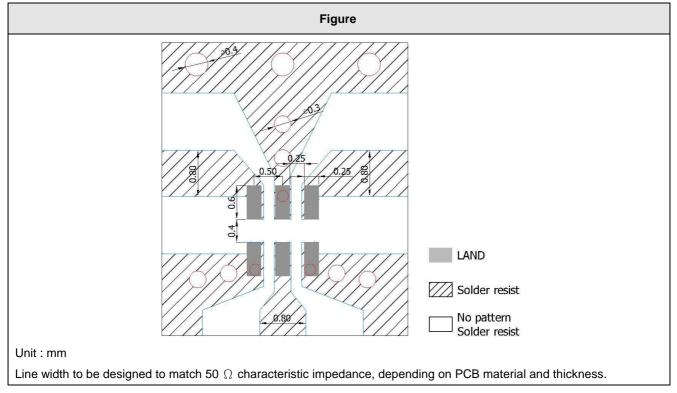
#### DIMENSIONS



#### ELECTRICAL CHARACTERISTICS



SOLDER LAND PATTERN





### Approval sheet

### RELIABILITY TEST

Test item	Test condition / Test method	Specification
Solderability	*Solder bath temperature : $235 \pm 5^{\circ}$ C	At least 95% of a surface of each terminal
JIS C 0050-4.6	*Immersion time : $2 \pm 0.5$ sec	electrode must be covered by fresh solder.
JESD22-B102D	Solder:Sn3Ag0.5Cu for lead-free	
Leaching (Resistance to dissolution of metallization) IEC 60068-2-58	*Solder bath temperature : 260 ± 5°C *Leaching immersion time : 30 ± 0.5 sec Solder : SN63A	Loss of metallization on the edges of each electrode shall not exceed 25%.
Resistance to soldering heat JIS C 0050-5.4	<ul> <li>*Preheating temperature : 120~150°C,</li> <li>1 minute.</li> <li>*Solder temperature : 270±5°C</li> <li>*Immersion time : 10±1 sec</li> <li>Solder : Sn3Ag0.5Cu for lead-free</li> <li>Measurement to be made after keeping at</li> <li>room temperature for 24±2 hrs</li> </ul>	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C. Loss of metallization on the edges of each electrode shall not exceed 25%.
Drop Test JIS C 0044 Customer's specification. Vibration JIS C 0040	<ul> <li>*Height : 75 cm</li> <li>*Test Surface : Rigid surface of concrete or steel.</li> <li>*Times : 6 surfaces for each units ; 2 times for each side.</li> <li>*Frequency : 10Hz~55Hz~10Hz(1min)</li> </ul>	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C. No mechanical damage.
	*Total amplitude : 1.5mm *Test times : 6hrs.(Two hrs each in three mutually perpendicular directions)	Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 $\sim$ 85°C.
Adhesive Strength of Termination JIS C 0051- 7.4.3	*Pressurizing force : 5N(≦0603) ; 10N(>0603) *Test time : 10±1 sec	No remarkable damage or removal of the termination.
Bending test JIS C 0051- 7.4.1	The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm/s per second until the deflection becomes 1mm/s and then pressure shall be maintained for 5±1 sec. Measurement to be made after keeping at room temperature for 24±2 hours	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85°C.



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Temperature cycle JIS C 0025	<ol> <li>30±3 minutes at -40°C±3°C,</li> <li>10~15 minutes at room temperature,</li> <li>30±3 minutes at +85°C±3°C,</li> <li>10~15 minutes at room temperature,</li> <li>Total 100 continuous cycles</li> <li>Measurement to be made after keeping at room temperature for 24±2 hrs</li> </ol>	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ $85$ °C.
High temperature JIS C 0021	*Temperature : 85°C±2°C *Test duration : 1000+24/-0 hours Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 $\sim 85$ °C.
Humidity (steady conditions) JIS C 0022	<ul> <li>*Humidity : 90% to 95% R.H.</li> <li>*Temperature : 40±2°C</li> <li>*Time : 1000+24/-0 hrs.</li> <li>Measurement to be made after keeping at room temperature for 24±2 hrs</li> <li>※ 500hrs measuring the first data then 1000hrs data</li> </ul>	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85℃.
Low temperature JIS C 0020	*Temperature : -40°C±2°C *Test duration : 1000+24/-0 hours Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics under the operational temperature range within -40 ~ 85℃.

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2,

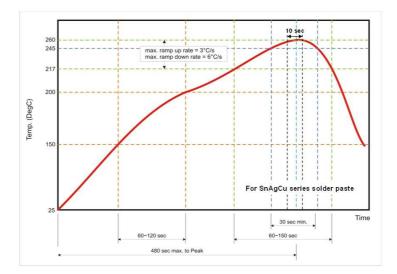


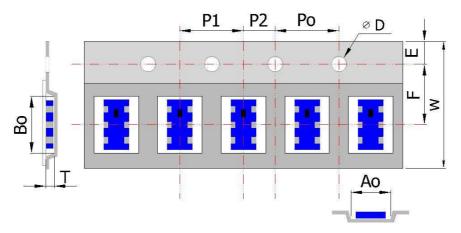
Fig 2. Infrared soldering profile

#### ORDERING CODE

RF	DIP	160806	0	Т	S6T20
Walsin	Product Code	Dimension code	Unit of dimension	Application	Specification
RF device	DIP :Diplexer	Per 2 digits of	0 : 0.1 mm	Т:	Design code
		Length, Width, Thickness :	1 :1.0 mm	GPS/ISM2.4GHz	
		e.g. :			
		1608 =			
		Length 16,			
		Width 08,			
		Thickness 06			

Minimum Ordering Quantity: 4000 pcs per reel.

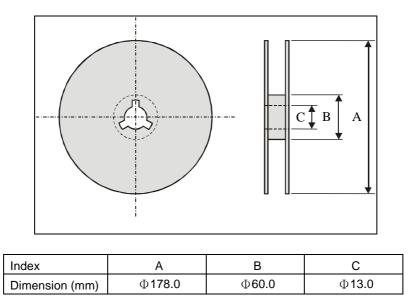
### PACKAGING



#### Paper Tape specifications (unit :mm)

Index	Ao	Во	ΦD	Т	W
Dimension (mm)	$0.975 \pm 0.05$	1.76 ±0.05	1.55 + 0.05	$0.75 \pm 0.03$	$}8.0\pm0.10$
Index	E	F	Po	P1	P2
Dimension (mm)	$1.75\pm0.10$	$3.50\pm0.05$	$4.00\pm0.10$	$4.00\pm0.10$	$2.00\pm0.05$

#### **Reel dimensions**



Taping Quantity:4000 pieces per 7" reel

#### CAUTION OF HANDLING

#### Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects, which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Medical equipment
- (5) Disaster prevention / crime prevention equipment
- (6) Traffic signal equipment
- (7) Transportation equipment (vehicles, trains, ships, etc.)
- (8) Applications of similar complexity and /or reliability requirements to the applications listed in the above.

#### Storage condition

- (1) Products should be used in 6 months from the day of WALSIN outgoing inspection, which can be confirmed.
- (2) Storage environment condition.
  - Products should be storage in the warehouse on the following conditions.
  - Temperature : -10 to +40°C
  - Humidity : 30 to 70% relative humidity
  - Don't keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.
  - Products should be storage on the palette for the prevention of the influence from humidity, dust and son on.
  - Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.
  - Products should be storage under the airtight packaged condition.

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