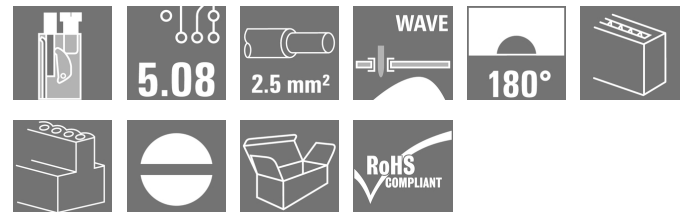


## TOP1.5GS180ES 5 1STI OR

**Weidmüller Interface GmbH & Co. KG**  
 Klingenbergstraße 26  
 D-32758 Detmold  
 Germany

www.weidmueller.com

### Product image



Similar to illustration

Conductor entry and screw connection in the same direction on this PCB terminal with 5.08 mm pitch for conductor cross-sections up to 2.5 mm<sup>2</sup>. Conductor outlet direction 90° and 180°.

### General ordering data

Version	Printed circuit board terminals, 5.08 mm, Number of poles: 1, 180°, Solder pin length (l): 4.5 mm, tinned, orange, TOP connection, Clamping range, max.: 2.5 mm <sup>2</sup> , Box
Order No.	<a href="#">0643960000</a>
Type	TOP1.5GS180ES 5 1STI OR
GTIN (EAN)	4008 190087944
Qty.	235 pc(s).
Product data	IEC: 630 V / 24 A / 0.5 - 2.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 26 - AWG 14
Packaging	Box

Creation date May 25, 2021 10:33:31 PM CEST

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## Technical data

## Dimensions and weights

Depth	18.5 mm	Depth (inches)	0.728 inch
Height	24 mm	Height (inches)	0.945 inch
Height of lowest version	19.5 mm	Width	6.88 mm
Width (inches)	0.271 inch	Net weight	3.27 g

## System parameters

Product family	OMNIMATE Signal - series TOP1.5GS	Wire connection method	TOP connection
Mounting onto the PCB	THT solder connection	Conductor outlet direction	180°
Pitch in mm (P)	5.08 mm	Pitch in inches (P)	0.2 inch
Number of poles	1	Pin series quantity	1
Fitted by customer	No	Solder pin length (l)	4.5 mm
Solder pin dimensions	0.8 x 1.0 mm	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)+	0, 1 mm	Number of solder pins per pole	2
Screwdriver blade	0.6 x 3.5	Screwdriver blade standard	DIN 5264
Tightening torque, min.	0.4 Nm	Tightening torque, max.	0.5 Nm
Clamping screw	M 2.5	Stripping length	10 mm
L1 in mm	0 mm	L1 in inches	0 inch
Touch-safe protection acc. to DIN VDE 0470	IP 20	Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch
Volume resistance	1.20 mΩ		

## Material data

Insulating material	PA	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	I
Comparative Tracking Index (CTI)	≥ 600	Insulation strength	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-2	Contact material	CuZn
Contact surface	tinned	Layer structure of solder connection	1.5...3 μm Ni / 4...6 μm Sn
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-25 °C	Temperature range, installation, max.	100 °C

## Conductors suitable for connection

Clamping range, min.	0.13 mm <sup>2</sup>
Clamping range, max.	2.5 mm <sup>2</sup>
Wire connection cross section AWG, min.	AWG 26
Wire connection cross section AWG, max.	AWG 14
Solid, min. H05(07) V-U	0.5 mm <sup>2</sup>
Solid, max. H05(07) V-U	2.5 mm <sup>2</sup>
Flexible, min. H05(07) V-K	0.5 mm <sup>2</sup>
Flexible, max. H05(07) V-K	2.5 mm <sup>2</sup>
w. plastic collar ferrule, DIN 46228 pt 4, 0.5 mm <sup>2</sup> min.	
w. plastic collar ferrule, DIN 46228 pt 4, 2.5 mm <sup>2</sup> max.	
w. wire end ferrule, DIN 46228 pt 1, min.	0.5 mm <sup>2</sup>
w. wire end ferrule, DIN 46228 pt 1, max.	2.5 mm <sup>2</sup>
Plug gauge in accordance with EN 60999 a x b; ø	2.4 mm x 1.5 mm

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## Technical data

Clampable conductor	Cross-section for conductor connection	Type	fine-wired	
		nominal	0.5 mm <sup>2</sup>	
	wire end ferrule	Stripping length	nominal	12 mm
		Recommended wire-end ferrule	<a href="#">H0.5/16 OR</a>	
		Stripping length	nominal	10 mm
		Recommended wire-end ferrule	<a href="#">H0.5/10</a>	
	Cross-section for conductor connection	Type	fine-wired	
		nominal	0.75 mm <sup>2</sup>	
	wire end ferrule	Stripping length	nominal	12 mm
		Recommended wire-end ferrule	<a href="#">H0.75/16 W</a>	
		Stripping length	nominal	10 mm
		Recommended wire-end ferrule	<a href="#">H0.75/10</a>	
	Cross-section for conductor connection	Type	fine-wired	
		nominal	1 mm <sup>2</sup>	
	wire end ferrule	Stripping length	nominal	12 mm
		Recommended wire-end ferrule	<a href="#">H1.0/16D R</a>	
		Stripping length	nominal	10 mm
		Recommended wire-end ferrule	<a href="#">H1.0/10</a>	
	Cross-section for conductor connection	Type	fine-wired	
		nominal	1.5 mm <sup>2</sup>	
wire end ferrule	Stripping length	nominal	10 mm	
	Recommended wire-end ferrule	<a href="#">H1.5/10</a>		
	Stripping length	nominal	12 mm	
	Recommended wire-end ferrule	<a href="#">H1.5/16 R</a>		
Cross-section for conductor connection	Type	fine-wired		
	nominal	2.5 mm <sup>2</sup>		
wire end ferrule	Stripping length	nominal	10 mm	
	Recommended wire-end ferrule	<a href="#">H2.5/10</a>		
Reference text	Length of ferrules is to be chosen depending on the product and the rated voltage., The outside diameter of the plastic collar should not be larger than the pitch (P)			

## Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	24 A
Rated current, max. number of poles (Tu=20°C)	19 A	Rated current, min. number of poles (Tu=40°C)	21 A
Rated current, max. number of poles (Tu=40°C)	16 A	Rated voltage for surge voltage class / pollution degree II/2	630 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 120 A

## TOP1.5GS180ES 5 1STI OR

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## Technical data

## Rated data acc. to CSA

Institute (CSA)



Certificate No. (CSA)

154685-1501716

Rated voltage (Use group B / CSA)	300 V
Rated current (Use group B / CSA)	10 A
Wire cross-section, AWG, min.	AWG 26
Reference to approval values	Specifications are maximum values, details - see approval certificate.

Rated voltage (Use group D / CSA)	300 V
Rated current (Use group D / CSA)	10 A
Wire cross-section, AWG, max.	AWG 14

## Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (Use group B / UL 1059)	300 V
Rated current (Use group B / UL 1059)	10 A
Wire cross-section, AWG, min.	AWG 26
Reference to approval values	Specifications are maximum values, details - see approval certificate.

Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group D / UL 1059)	10 A
Wire cross-section, AWG, max.	AWG 14

## Packing

Packaging	Box	VPE length	83 mm
VPE width	96 mm	VPE height	164 mm

## Classifications

ETIM 6.0	EC002643	ETIM 7.0	EC002643
ECLASS 9.0	27-44-04-01	ECLASS 9.1	27-44-04-01
ECLASS 10.0	27-44-04-01	ECLASS 11.0	27-46-01-01

## Important note

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Notes

- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

## Approvals

Approvals



ROHS	Conform
UL File Number Search	E60693

**Data sheet**

**TOP1.5GS180ES 5 1STI OR**

**Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 26  
D-32758 Detmold  
Germany

[www.weidmueller.com](http://www.weidmueller.com)

**Technical data**

**Downloads**

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**Data sheet**

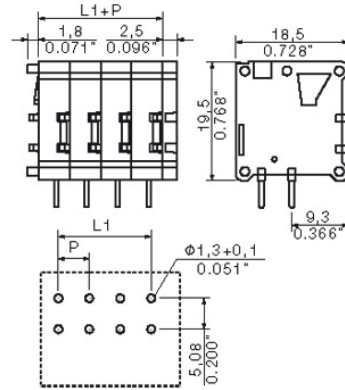
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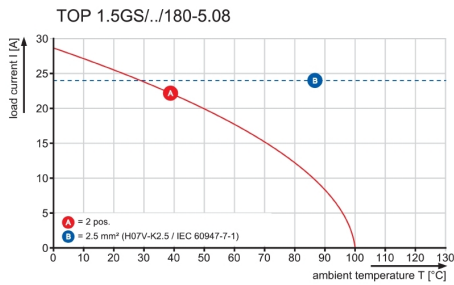
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**Drawings**

**Dimensional drawing**



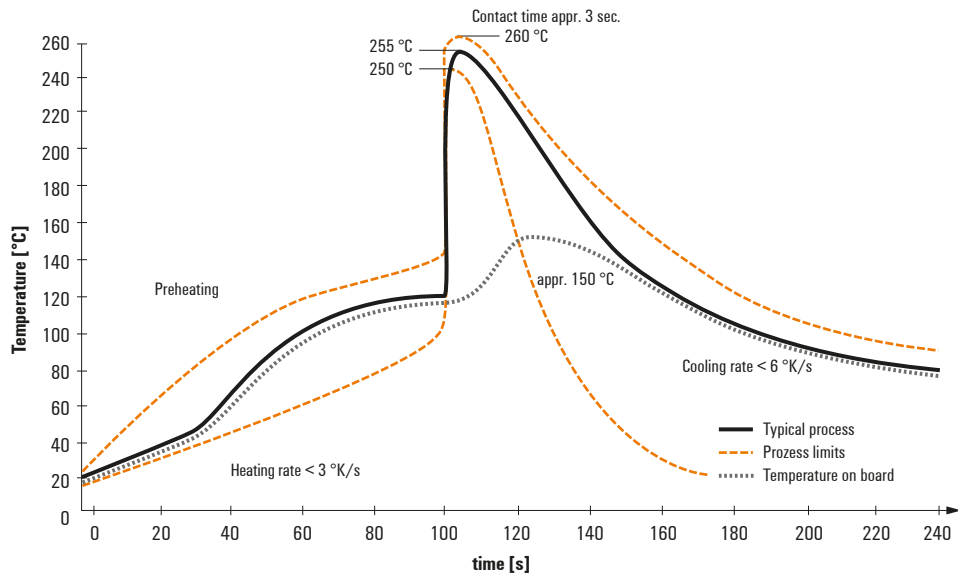
**Graph**



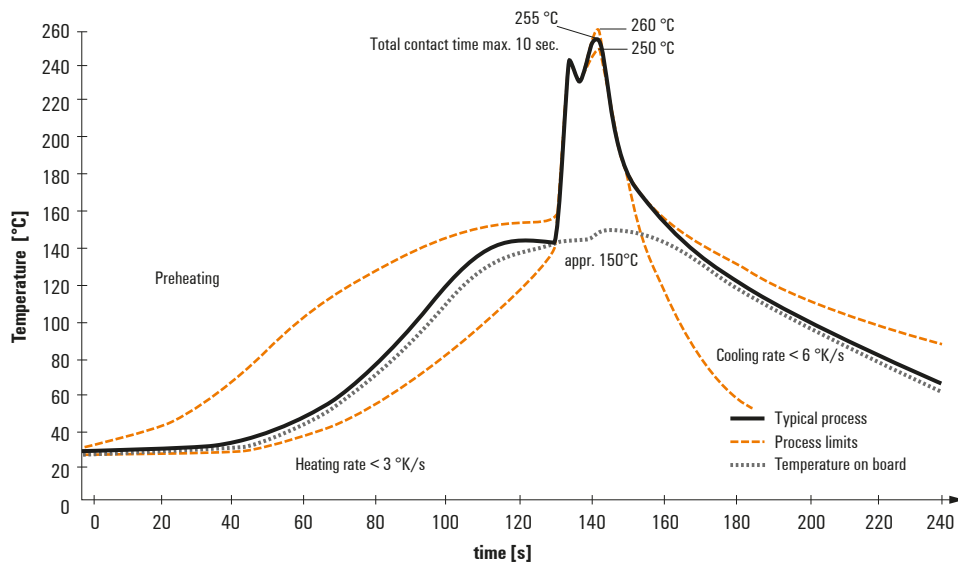
## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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