

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

## **Product image**





















# The new benchmark for component density: the virtual 0.875mm pitch - for 1mm<sup>2</sup> I/O connections

The only 4-row double level male connectors for standard IP20 sensor interfaces with 3.5 pitch

The S2L in a double pack - a standard has surpassed itself:

- Each 3.5mm wide, 4 I/O contacts for 1mm<sup>2</sup> connection cross-section
- Force-fit enclosure geometry guarantees maximum stability
- Solder flange eliminates the need for a screw fastening

Less is more - basic advantages for your applications:

- 75% space savings on the circuit board
- Solder flange reduces process costs
- · Less mechanical load on the soldering points
- More space for displays in the front panel, for example

A "small" contribution to greater competitiveness: additional features in the same installation space or a more compact device with the same range of functions.

#### General ordering data

Version	PCB plug-in connector, male header, Solder flange, THT/THR solder connection, 3.50 mm, Number of poles: 24, Solder pin length (I): 3.2 mm, tinned, black, Box
Order No.	<u>1045390000</u>
Туре	S2LD-THR 3.50/24/90LF 3.2SN BK BX
GTIN (EAN)	4032248779086
Qty.	20 pc(s).
Product data	IEC: 200 V / 10 A UL: 150 V / 7 A
Packaging	Вох



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# **Technical data**

## **Dimensions and weights**

Depth	24.4 mm	Depth (inches)	0.961 inch
Height	35 mm	Height (inches)	1.378 inch
Height of lowest version	31.8 mm	Width	28 mm
Width (inches)	1.102 inch	Net weight	14.85 g

## **System specifications**

Product family	OMNIMATE Signal - series B2L/S2L 3.50 - 2-row	Type of connection	Board connection
Mounting onto the PCB	THT/THR solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Number of poles	24
Number of solder pins per pole	1	Solder pin length (I)	3.2 mm
Solder pin dimensions	d = 1.0 mm, Octagonal	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance ([	D)+ 0,1 mm	Outside diameter of solder pad	2.1 mm
Template aperture diameter	1.9 mm	L1 in mm	17.5 mm
L1 in inches	1.516 inch	Number of rows	2
Pin series quantity	4	Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch, plugged
Touch-safe protection acc. to DIN VDE 0470	IP20 plugged/ IP10 unplugged	Can be coded	Yes
Plugging force/pole, max.	3 N		

### **Material data**

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIb
Comparative Tracking Index (CTI)	≥ 175	Moisture Level (MSL)	1
UL 94 flammability rating	V-0	Contact material	Copper alloy
Contact surface		Layer structure of solder connection	23 μm Ni / 57 μm Sn
	tinned		glossy
Layer structure of plug contact	25 µm Sn / 13 µm Ni	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

## Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	10 A
Rated current, max. number of poles (Tu=20°C)	10 A	Rated current, min. number of poles (Tu=40°C)	9 A
Rated current, max. number of poles (Tu=40°C)	8.5 A	Rated voltage for surge voltage class / pollution degree II/2	200 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	100 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	1.5 kV		



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# **Technical data**

#### Rated data acc. to CSA

Institute (CSA)	€£.	Certificate No. (CSA)	
			200039-1488444
Rated voltage (Use group B / CSA)	50 V	Rated voltage (Use group C / CSA)	50 V
Rated voltage (Use group D / CSA)	150 V	Rated current (Use group B / CSA)	5 A
Rated current (Use group C / CSA)	9.5 A	Rated current (Use group D / CSA)	9.5 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

#### Rated data acc. to UL 1059

Institute (cURus)		Certificate No. (cl
	C 7 US	

cURus)

	U <b>= ==</b> U3		E60693
Rated voltage (Use group B / UL 1059)	150 V	Rated current (Use group B / UL 1059)	7 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

# **Packing**

Packaging	Box	VPE length	132 mm
VPE width	122 mm	VPE height	42 mm
Classifications			

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ECLASS 9.0	27-44-04-02
ECLASS 9.1	27-44-04-02	ECLASS 10.0	27-44-04-02
ECLASS 11.0	27-46-02-01	<del></del>	

Important note	
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized
ire comornity	standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties
	in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	Additional colours on request
	Gold-plated contact surfaces on request
	Spacing between rows: see hole layout
	Rated current related to rated cross-section & min. No. of poles.
	• P on drawing = pitch
	<ul> <li>Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> </ul>



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# **Technical data**

#### **Approvals**

A	
Approvals	® c <b>F</b> L°us Ⅲ

ROHS	Conform
UL File Number Search	E60693

#### **Downloads**

Approval/Certificate/Document of	
Conformity	Declaration of the Manufacturer
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	FL DRIVES EN MB DEVICE MANUF. EN FL DRIVES DE FL BUILDING SAFETY EN FL APPL LED LIGHTING EN FL INDUSTR.CONTROLS EN FL MACHINE SAFETY EN FL HEATING ELECTR EN FL APPL INVERTER EN FL BASE STATION_EN FL ELEVATOR EN
	FL POWER SUPPLY EN FL 72H SAMPLE SER EN
	PO OMNIMATE EN
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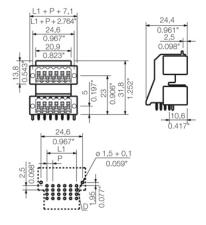
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# **Drawings**

# **Dimensional drawing**





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# **Accessories**

#### **Coding elements**



# Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery. Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

### **General ordering data**

Туре	B2L/S2L 3.50 KO OR BX	Version	Product data	Packaging
Order No.	<u>1849730000</u>	PCB plug-in connector, Accessories, Coding element, orange, Number	r	Box
GTIN (EAN)	4032248378197	of poles: 1		
Qty.	100 pc(s).			
Туре	B2L/S2L 3.50 KO BK BX	Version	Product data	Packaging
Type Order No.	B2L/S2L 3.50 KO BK BX 1849740000	Version PCB plug-in connector, Accessories, Coding element, black, Number	Product data	Packaging Box
	· ·		Product data	0 0



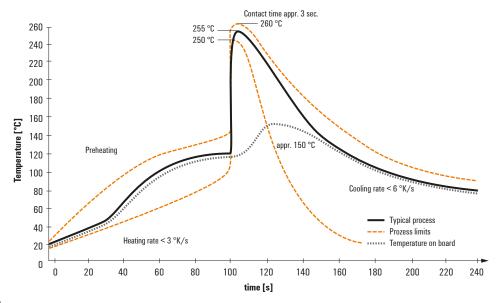
# Recommended wave solderding profiles

#### Weidmüller Interface GmbH & Co. KG

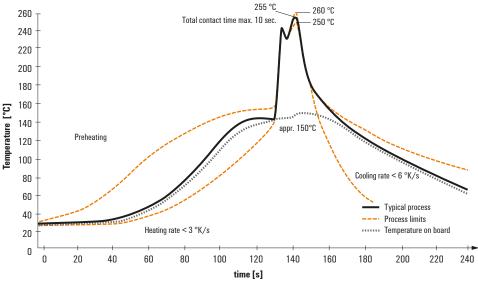
Klingenbergstraße 16 D-32758 Detmold Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

## Single Wave:



#### **Double Wave:**



## Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

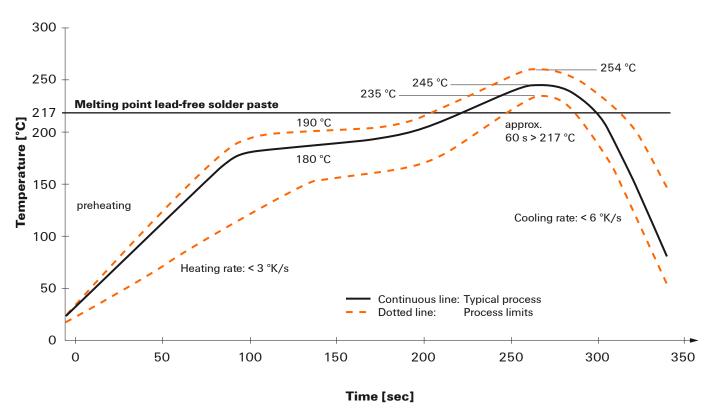


# Recommended reflow soldering profile

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## Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- · Time for pre heating
- Maximum temperature
- Time above melting point
- · Time for cooling
- · Maximum heating rate
- · Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3$ K/s. In parallel the solder paste is ,activated. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq$  -6K/s solder is cured. Board and components cool down while avoiding cold cracks.

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