

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

Product image



















Pin headers made from glass-fibre-reinforced plastic with 90° wire outlet; optimised for wave soldering. The flange variant (F) can be screwed onto the respective counter piece or the circuit board. There is no need for an extra screw to connect the circuit board when the solder flange (LF) version is used. This also protects the solder points from mechanical strain. All pin headers can be manually coded or ordered pre-coded. HC = High Current.

General ordering data

Version	PCB plug-in connector, male header, closed side, THT solder connection, 5.08 mm, Number of poles: 10, 90°, Solder pin length (I): 3.2 mm, tinned, orange, Box
Order No.	<u>1147530000</u>
Туре	SL 5.08HC/10/90G 3.2SN OR BX
GTIN (EAN)	4050118051193
Qty.	50 pc(s).
Product data	IEC: 400 V / 24 A UL: 300 V / 18.5 A
Packaging	Box

Creation date January 11, 2022 12:06:50 AM CET



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Technical data

Dimensions and weights

Depth	12 mm	Depth (inches)	0.472 inch
Height	11.7 mm	Height (inches)	0.461 inch
Height of lowest version	8.5 mm	Width	54 mm
Width (inches)	2.126 inch	Net weight	4.26 g

System specifications

Product family	OMNIMATE Signal - series	Type of connection	
	BL/SL 5.08		Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	Outgoing elbow	90°
Number of poles	10	Number of solder pins per pole	1
Solder pin length (I)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance ((D)+ 0,1 mm
L1 in mm	45.72 mm	L1 in inches	1.8 inch
Number of rows	1	Pin series quantity	1
Protection degree	IP20	Volume resistance	≤5 mΩ
Can be coded	Yes	Plugging force/pole, max.	10 N
Pulling force/pole, max.	7.5 N		

Material data

Insulating material	PA GF	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	II
Comparative Tracking Index (CTI)	≥ 550	UL 94 flammability rating	V-0
Contact material	CuMg	Contact surface	tinned
Layer structure of solder connection	13 µm Ni / 24 µm Sn matt	Layer structure of plug contact	13 μm Ni / 24 μm Sn matt
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-25 °C	Temperature range, installation, max.	100 °C

Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
tested acc. to standard	IEC 60664-1, IEC 61984	(Tu=20°C)	24 A
Rated current, max. number of poles (Tu=20°C)	19 A	Rated current, min. number of poles (Tu=40°C)	21 A
Rated current, max. number of poles (Tu=40°C)	16.5 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV		

Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	18.5 A	Rated current (Use group D / CSA)	10 A



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Technical data

Rated data acc. to UL 1059

Institute (cURus)		Certificate No. (cURus)	
			E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	18.5 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Packing

Packaging	Box	VPE length	168 mm
VPE width	118 mm	VPE height	38 mm

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ECLASS 9.0	27-44-04-02
ECLASS 9.1	27-44-04-02	ECLASS 10.0	27-44-04-02
ECLASS 11.0	27-46-02-01		

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	Additional colours on request

- · Additional colours on request
- · Gold-plated contact surfaces on request
- · Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- · Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

Approvals

Approvals	C TOUS III KEMA
ROHS	Conform
UL File Number Search	E60693



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Technical data

Downloads

Approval/Certificate/Document of	
Conformity	Declaration of the Manufacturer
Engineering Data	CAD data – STEP
Product Change Notification	EN - Change of packaging
	DE - Change of packaging
Catalogues	Catalogues in PDF-format
Brochures	FL DRIVES EN
	MB DEVICE MANUF. EN
	FL DRIVES DE
	FL BUILDING SAFETY EN
	FL APPL LED LIGHTING EN
	FL INDUSTR.CONTROLS EN
	FL MACHINE SAFETY EN
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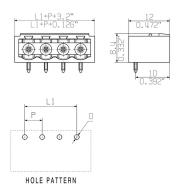
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Drawings

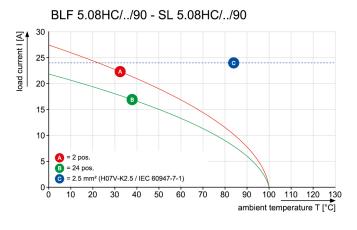
Product image



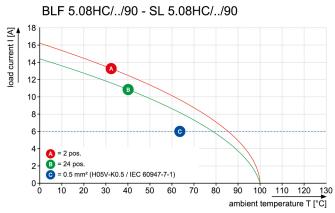
Dimensional drawing



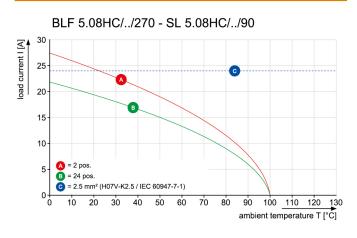
Graph



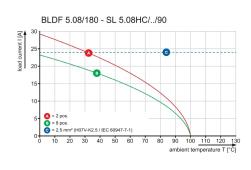
Graph



Graph



Graph





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Accessories

LED Light guides



Effective: the link between LED and front panel.

Floodlight indicators allow users to monitor the switching states without requiring a special design: optical plastic directs the light from standard LEDs around a bend into the connectors or through the front plate.

The fibre-optic elements are simply clipped behind the relevant 90° bend male connectors (90° outlet direction). Versions with different incoming light beam heights achieve maximum light efficiency for LEDs with different designs or heights.

The advantages compared to conventional solutions:

- No additional LED circuit board required behind the front panel
- No "long-legged" LEDs with separate mounting required
- Bent fibre-optic cable line for maximum light efficiency
- Uncomplicated front plate bore holes due to circular shape of outgoing light beam
- Easy to maintain correct clearance and creepage distance
- Can be partitioned for smaller pole numbers

The result: simplified manufacturing process, reduced costs and simplified design

General ordering data

Gonorai	oracining data			
Туре	SL FLA 9.0/1	Version	Product data	Packaging
Order No.	<u>1580120000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190031909	Number of poles: 1		
Qty.	100 pc(s).			
Туре	SL FLA 1.5/24	Version	Product data	
Order No.	<u>1595850000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		
GTIN (EAN)	4008190092573	Number of poles: 1		
Qty.	10 pc(s).			
Туре	SL FLA 9.0/24	Version	Product data	
Order No.	<u>1595870000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		
GTIN (EAN)	4008190079796	Number of poles: 1		
Qty.	10 pc(s).			
Туре	SL FLA 3.8/24	Version	Product data	
Order No.	<u>1595860000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		
GTIN (EAN)	4008190140892	Number of poles: 1		
Qty.	10 pc(s).			
Туре	SL FLA 2,3/24	Version	Product data	Packaging
Order No.	1636680000	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190409968	Number of poles: 1		
Qty.	10 pc(s).			
Туре	SL FLA 1.5/1	Version	Product data	Packaging
Order No.	<u>1580100000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Вох
GTIN (EAN)	4008190152475	Number of poles: 1		
Qty.	100 pc(s).			
Qty.	,			



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Accessories **S**

Туре	SL FLA 2,3/1	Version	Product data	Packaging
Order No.	<u>1636670000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190409975	Number of poles: 1		
Qty.	100 pc(s).			
Туре	SL FLA 3.8/1	Version	Product data	Packaging
Type Order No.	SL FLA 3.8/1 1580110000	Version PCB plug-in connector, Accessories, Flood-light display, Transparent,	Product data	Packaging Box
	,		Product data	0 0

Additional accessories



No task is too small when creating the perfect solution. br />

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

- Test plugs ensure reliable pick-up from diagnostic sockets
- Cross-connectors ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements divide a large number of male connectors into several separate socket connector channels
- Locks and clips optional vibration-resistant clipon connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

General ordering data

Туре	SL AT SW	Version	Product data	Packaging
Order No.	<u>1770240000</u>	PCB plug-in connector, Accessories, Spacer, black, Number of poles: 1		Box
GTIN (EAN)	4032248117710			
Qty.	100 pc(s).			
Туре	SL AT OR	Version	Product data	Packaging
Type Order No.	SL AT OR 1598300000	Version PCB plug-in connector, Accessories, Spacer, orange, Number of poles:		Packaging Box
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Accessories

Coding elements



Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery. Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

General ordering data

Туре	BLZ/SL KO BK BX	Version	Product data	Packaging
Order No.	<u>1545710000</u>	PCB plug-in connector, Accessories, Coding element, black, Number		Box
GTIN (EAN)	4008190087142	of poles: 1		
Qty.	50 pc(s).			
Туре	BLZ/SL KO OR BX	Version	Product data	Packaging
Order No.	<u>1573010000</u>	PCB plug-in connector, Accessories, Coding element, orange, Number	r	Вох
GTIN (EAN)	4008190048396	of poles: 1		

Blocks for PCB mounting





Minor component, major effect:

Clip-on attachment elements increase the mechanical resilience of the whole plug connection by

- securing the male connectors to the circuit board
- providing a vibration-proof connection between the sockets and the male connectors

Clip-on or pre-assembled - always the right solution:

- Hard-wearing, precise fitting dovetail joint
- Hard-wearing metal threaded inserts
- · Suitable for all outlet directions

Maximum stability, minimum effort:

- Extremely resilient for frequent fastening operations
- · Complete set for easy selection

The result: soldering points, contacts and overall module are more resilient against mechanical stress such as vibrations and tensile loads.

General ordering data

Туре	SLA BB11R OR	Version	Product data	Packaging
Order No.	1604120000	PCB plug-in connector, Accessories, Mounting block, orange, Number	r	Вох
GTIN (EAN)	4008190182977	of poles: 1		
Qtv.	20 pc(s).			



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Accessories

Туре	SLA BB11R SW	Version	Product data	Packaging
Order No.	<u>1692340000</u>	PCB plug-in connector, Accessories, Mounting block, black, Number of	of	Box
GTIN (EAN)	4008190864965	poles: 1		
Qty.	20 pc(s).			



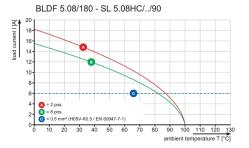
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Drawings

Graph





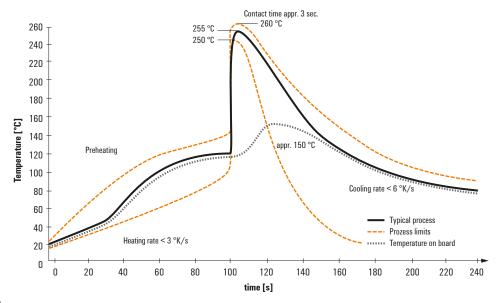
Recommended wave solderding profiles

Weidmüller Interface GmbH & Co. KG

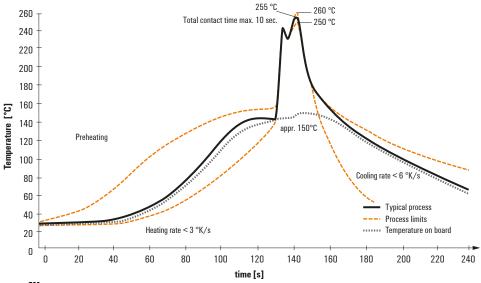
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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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253 MVE-273 MVEB-153 1700096 1705142 1712417 1713020 1713088 1745195 1760594 1776118-2 1790852 1-796689-8 1-796692-6

1800001 1800114 1995279 20020314-C121B01LF CB2-12 KP03215000J0G KP04215000J0G S451 282802-2 29.007 29.116 30.103

30.106