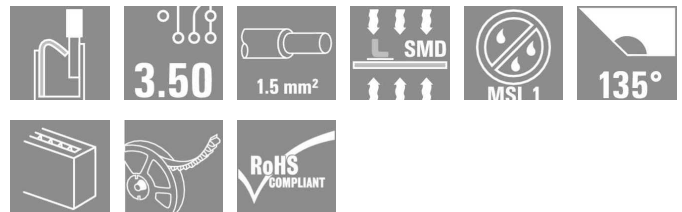


OMNIMATE Signal - series LSF LSF-SMD 3.50/02/135 SN BK RL

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The innovative quick connector - simple, safe and economical:

PCB terminals with spring connection and direct PUSH IN technology. A milestone in connection technology.

Amazingly simple and simply amazing in practice:

- Connect and easily detach solid wires or wires with wire-end ferrules without using tools
- Processed automatically in the reflow or vapour phase
- Potentials and clamping points marked clearly by coloured push buttons

World-class design-in and processing phases, and suitable for a vast range of applications.

PCB terminal for fully automatic assembly using reflow soldering (SMD), with PUSH IN wire connections. Conductor insertion and slider operation from the same direction (TOP).

- **Solid & flexible conductors with wire-end ferrules need only to be inserted and they are ready.**
- **When connecting stranded wires without wire-end ferrules the actuating element is used to open the terminal point**
- **Intuitive handling – since the wire-entry area and handling area are clearly separated.**
- **Packaged in tape-on-reel**
- **Conductor outlet direction 135°**

General ordering data

Type	LSF-SMD 3.50/02/135 SN BK RL
Order No.	1473310000
Version	PCB terminal, 3.50 mm, No. of poles: 2, 135°, tinned, Black, PUSH IN spring connection, Clamping range, rated connection, max.: 1.5 mm ² , Tape (Ø 330 mm)
GTIN (EAN)	4050118279610
Qty.	210 pc(s).
Product data	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 12 A / AWG 24 - AWG 16
Packaging	Tape (Ø 330 mm)

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LSF-SMD 3.50/02/135 SN BK RL

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Technical data**Dimensions and weights**

Net weight	2.307 g
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System characteristics

Product family	OMNIMATE Signal - series LSF	Wire connection method	PUSH IN spring connection
Mounting onto the PCB	Reflow solder connection	Conductor outlet direction	135°
Pitch in mm (P)	3.5 mm	Pitch in inches (P)	0.138 inch
No. of poles	2	Fitted by customer	No
Coplanarity:	100 µm	Number of solder pins per pole	2
Stripping length	8 mm	L1 in mm	3.5 mm
L1 in inches	0.138 inch	Touch-safe protection acc. to DIN VDE 0470	IP 20
Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch	Volume resistance	1.60 mΩ


Material data

Moisture Level (MSL)	1	Insulating material	LCP GF
Colour	Black	UL 94 flammability rating	V-0
CTI	≥ 175	Coating	4-6 µm SN
Contact material	Cu-Leg	Contact surface	tinned
Layer structure of solder connection	4-6 µm Sn matt	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		

Connectable conductors

Clamping range, rated connection, min.	0.13 mm ²	Clamping range, rated connection, max.	1.5 mm ²
Wire connection cross section AWG, min.	AWG 24	Wire connection cross section AWG, max.	AWG 16
Solid, min. H05(07) V-U	0.2 mm ²	Solid, max. H05(07) V-U	1.5 mm ²
Flexible, min. H05(07) V-K	0.2 mm ²	Flexible, max. H05(07) V-K	1.5 mm ²
w. wire end ferrule, DIN 46228 pt 1, min.	0.25 mm ²	w. wire end ferrule, DIN 46228 pt 1, max.	1.5 mm ²
w. plastic collar ferrule, DIN 46228 pt 4, min.	0.25 mm ²	w. plastic collar ferrule, DIN 46228 pt 4, max.	0.75 mm ²

CSA rating data

Institute (CSA)		Certificate No. (CSA)	200039-1664286
Rated voltage (Use group B)	300 V	Rated current (use group B)	10 A
Rated voltage (use group D)	300 V	Rated current (use group D)	10 A
Wire cross-section, AWG, min.	AWG 24	Wire cross-section, AWG, max.	AWG 16

Data sheet

**OMNIMATE Signal - series LSF
LSF-SMD 3.50/02/135 SN BK RL**

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Technical data

UL 1059 rating data

Institute (cURus)



Certificate No. (cURus)

E60693

Rated voltage (use group B)	300 V	Rated current (use group B)	12 A
Rated voltage (use group D)	300 V	Rated current (use group D)	10 A
Wire cross-section, AWG, min.	AWG 24	Wire cross-section, AWG, max.	AWG 16

Rating data acc. to IEC 60664-1 / IEC 61984

Rated current, min. no. of poles (Tu=20°C)	12 A	Rated current, max. no. of poles (Tu=20°C)	12 A
Rated current, number of poles (Tu=40°C), min	12 A	Rated current, number of poles (Tu=40°C), max.	12 A
Rated voltage for surge voltage class / pollution degree II/2	320 V	Rated voltage for surge voltage class / pollution degree III/2	160 V
Rated voltage for surge voltage class / pollution degree III/3	160 V	Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV
Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV	Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV
Short-time withstand current resistance	3 x 1s with 80 A		

Classifications

ETIM 3.0	EC001284	ETIM 4.0	EC002643
ETIM 5.0	EC002643	ETIM 6.0	EC002643
eClass 6.2	27-26-11-01	eClass 7.1	27-44-04-01
eClass 8.1	27-44-04-01	eClass 9.0	27-44-04-01

Notes

Notes

IPC conformity The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

Approvals

Approvals



ROHS

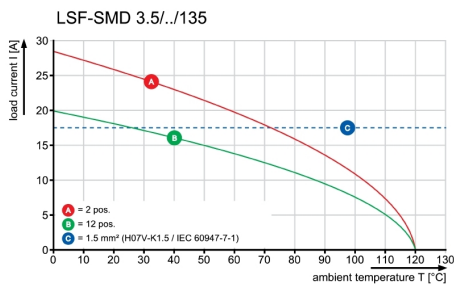
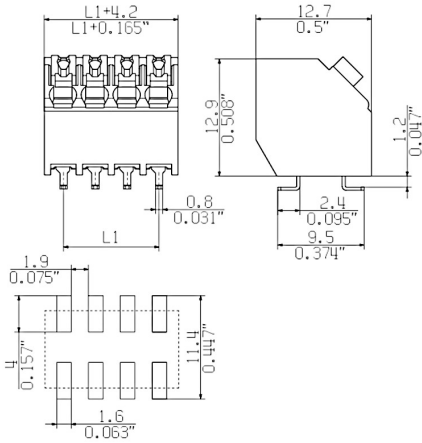
Conform

Data sheet

**OMNIMATE Signal - series LSF
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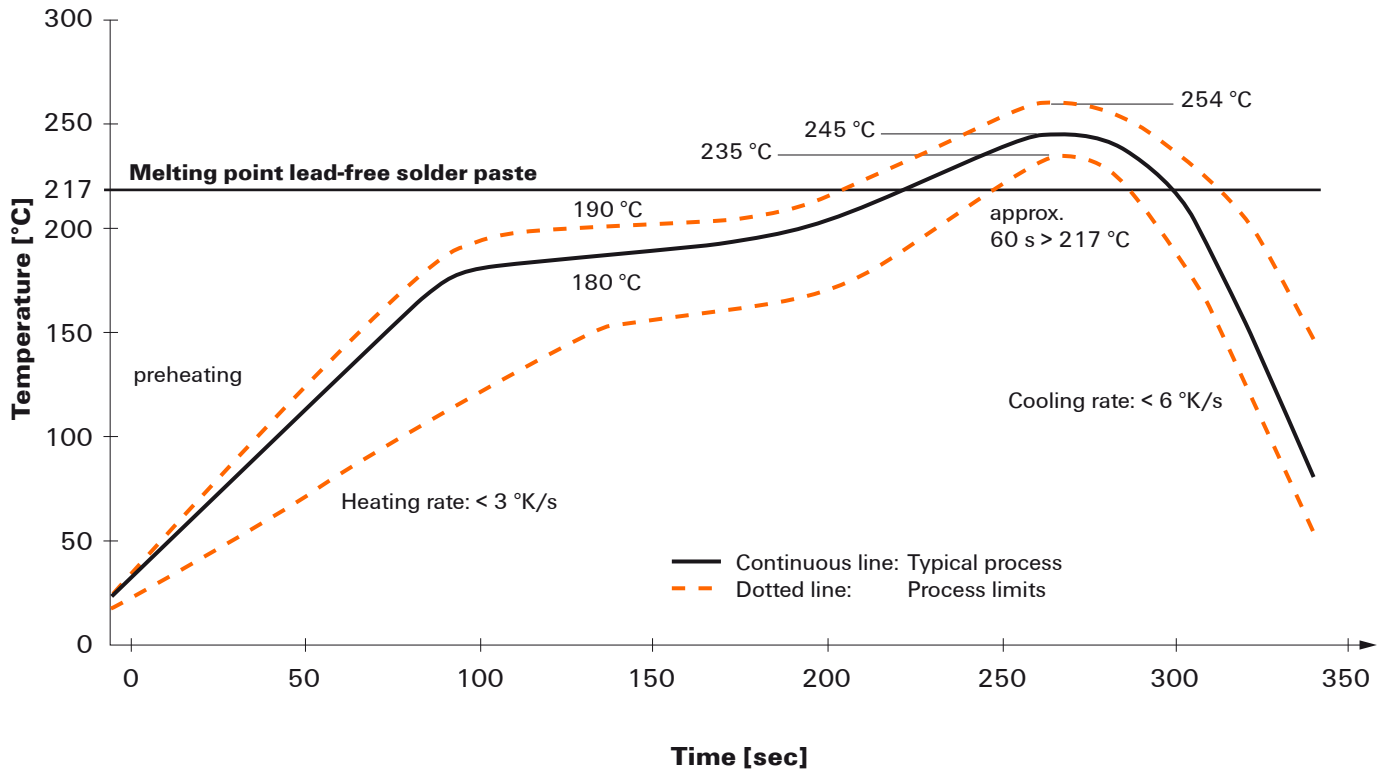
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Drawings



Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

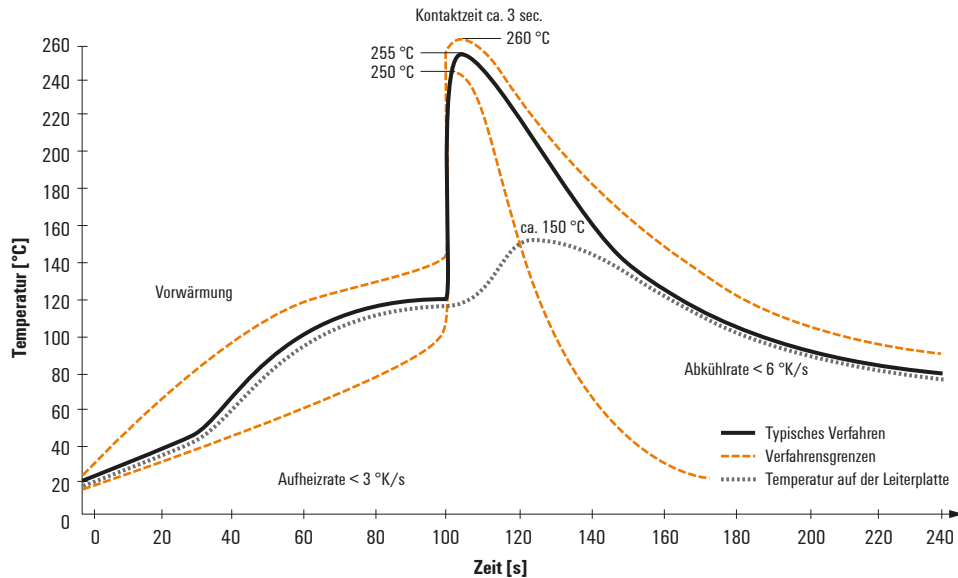
- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is ,activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.

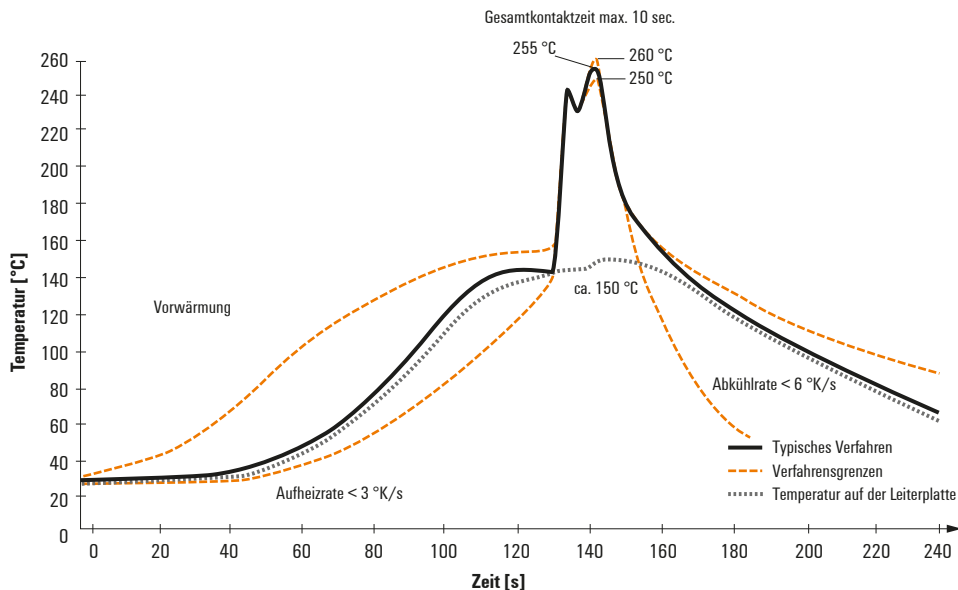
Empfohlene Wellen-Lötprofile

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Einzelwelle:



Doppelwelle:



Wellen-Lötprofile

Bedrahtete Anschlüsselemente sind in Anlehnung an die Norm DIN EN 61760-1 zu verarbeiten. Anbei zwei Empfehlungen für praxisbezogene Wellenlötprofile, mit denen Leiterplattenanschlussklemmen und Steckverbinder von Weidmüller qualifiziert sind.

Bei der Wahl eines passenden Profils für Ihre Anwendung sind unter anderem folgende Faktoren zu beachten:

- Stärke der Leiterplatte
- Cu-Anteile in den Lagen
- Ein-/Beidseitige Bestückung
- Produktspektrum
- Aufheiz- und Abkühlrate

Die Einzel- und Doppelwelle zeigt jeweils den empfohlenen Verarbeitungsbereich inkl. der maximalen Löttemperatur von 260°C. In der Praxis liegt die maximale Löttemperatur sehr häufig weit unter dem o.g. Maximalprofil.

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