

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

### **Product image**

















Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

### **General ordering data**

Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.50 mm, Number of poles: 2, 90°, Solder pin length (I): 4.5 mm, tinned, black, Box
Order No.	<u>1614160000</u>
Туре	SL 3.50/02/90G 4.5 SN BK BX
GTIN (EAN)	4008190020088
Qty.	100 pc(s).
Product data	IEC: / 17 A UL: 300 V / 10 A
Packaging	Box

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## **Technical data**

### **Dimensions and weights**

Depth	11.1 mm	Depth (inches)	0.437 inch
Height	12 mm	Height (inches)	0.472 inch
Height of lowest version	7.5 mm	Width	8.4 mm
Width (inches)	0.331 inch	Net weight	0.651 g

### **System specifications**

Product family	OMNIMATE Signal - series	Type of connection	
	BL/SL 3.50		Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	90°
Number of poles	2	Number of solder pins per pole	1
Solder pin length (I)	4.5 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter (D)	1.4 mm	Solder eyelet hole diameter tolerance (I	D)+ 0,1 mm
L1 in mm	3.5 mm	L1 in inches	0.138 inch
Number of rows	1	Pin series quantity	1
Touch-safe protection acc. to DIN VDE	Safe from back-of-hand	Touch-safe protection acc. to DIN VDE	
57 106	touch	0470	IP 10
Volume resistance	6.00 mΩ	Can be coded	Yes
Plugging force/pole, max.	10 N	Pulling force/pole, max.	10 N

### **Material data**

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact base material	CuSn	Contact material	CuSn
Contact surface		Layer structure of solder connection	24 μm Ni / 58 μm Sr
	tinned		glossy
Layer structure of plug contact	24 undefined Ni / 58	Storage temperature, min.	
	undefined Sn glossy		-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

### Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	17 A
Rated current, max. number of poles		Rated current, min. number of poles	
(Tu=20°C)	12 A	(Tu=40°C)	14.5 A
Rated current, max. number of poles			
(Tu=40°C)	10 A		

### Rated data acc. to CSA

Institute (CSA)	(F)	Certificate No. (CSA)	
			12400-313
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		



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## **Technical data**

#### Rated data acc. to UL 1059

nstitute (UR)	<i>511.</i>	Certificate No. (UR)	
			E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

### **Packing**

Packaging	Box	VPE length	80 mm
VPE width	97 mm	VPE height	40 mm

#### Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ECLASS 9.0	27-44-04-02
ECLASS 9.1	27-44-04-02	ECLASS 10.0	27-44-04-02
ECLASS 11.0	27-46-02-01		

Notes

important note	
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

· Gold-plated contact surfaces on request

· Additional colours on request

- · Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- · Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

#### **Approvals**

Approvals	
ROHS	Conform
UL File Number Search	E60693

#### **Downloads**

Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	<u>FL DRIVES EN</u>
	FL DRIVES DE

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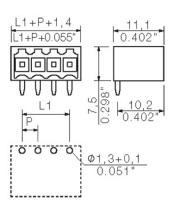
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## **Drawings**

### **Product image**



### **Dimensional drawing**





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### **Accessories**

#### **LED Light guides**



### Effective: the link between LED and front panel.

Floodlight indicators allow users to monitor the switching states without requiring a special design: optical plastic directs the light from standard LEDs around a bend into the connectors or through the front plate.

The fibre-optic elements are simply clipped behind the relevant 90° bend male connectors (90° outlet direction). Versions with different incoming light beam heights achieve maximum light efficiency for LEDs with different designs or heights.

The advantages compared to conventional solutions:

- No additional LED circuit board required behind the front panel
- No "long-legged" LEDs with separate mounting required
- Bent fibre-optic cable line for maximum light efficiency
- Uncomplicated front plate bore holes due to circular shape of outgoing light beam
- Easy to maintain correct clearance and creepage distance
- Can be partitioned for smaller pole numbers

The result: simplified manufacturing process, reduced costs and simplified design

#### **General ordering data**

Туре	SL 3.5 FLA 2.3/1.75/8	Version	Product data	Packaging
Order No.	<u>1597640000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190011321	Number of poles: 1		
Qty.	25 pc(s).			
Туре	SL 3.5 FLA 1.5/1.75/8	Version	Product data	Packaging
Order No.	<u>1597630000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190148386	Number of poles: 1		
Qty.	50 pc(s).			
Туре	SL 3.5 FLA 1.5/8	Version	Product data	Packaging
Order No.	<u>1597510000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190127541	Number of poles: 1		
Qty.	50 pc(s).			
Туре	SL 3.5 FLA 2.3/8	Version	Product data	Packaging
Order No.	<u>1597520000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190120566	Number of poles: 1		
Qty.	50 pc(s).			
Туре	SL 3.5 FLA 4.0/8	Version	Product data	Packaging
Order No.	<u>1597530000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190075699	Number of poles: 1		
Qty.	50 pc(s).			
Туре	SL 3.5 FLA 4.0/1.75/8	Version	Product data	Packaging
Order No.	<u>1597650000</u>	PCB plug-in connector, Accessories, Flood-light display, Transparent,		Box
GTIN (EAN)	4008190027773	Number of poles: 1		
Qty.	50 pc(s).			



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### Accessories

#### **Additional accessories**



# No task is too small when creating the perfect solution. br />

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

- Test plugs ensure reliable pick-up from diagnostic sockets
- Cross-connectors ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements divide a large number of male connectors into several separate socket connector channels
- Locks and clips optional vibration-resistant clipon connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

#### General ordering data

Туре	BL/SL 3.50 VR OR BX	Version	Product data
Order No.	<u>1669310000</u>	PCB plug-in connector, Accessories, Latches, orange, Number of poles:	
GTIN (EAN)	4008190428488	1	
Qty.	100 pc(s).		
Туре	BL/SL 3.50 VR BK BX	Version	Product data
Type Order No.	BL/SL 3.50 VR BK BX 1669300000	Version PCB plug-in connector, Accessories, Latches, black, Number of poles:	
• •	,		

#### **Coding elements**



## Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery. Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

### **General ordering data**

Туре	BL SL 3.5 KO SW	Version	Product data	Packaging
Order No.	<u>1610100000</u>	PCB plug-in connector, Accessories, Coding element, black, Number		Box
GTIN (EAN)	4008190187637	of poles: 1		
Otv	100 pc(s)			

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## Accessories

Туре	BL SL 3.5 KO OR	Version	Product data	Packaging
Order No.	<u>1693430000</u>	PCB plug-in connector, Accessories, Coding element, orange, Number	r	Box
GTIN (EAN)	4008190867447	of poles: 1		
Qty.	100 pc(s).			



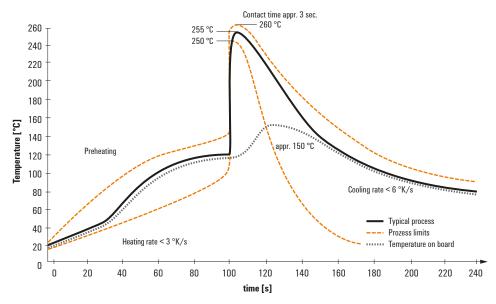
### Recommended wave solderding profiles

#### Weidmüller Interface GmbH & Co. KG

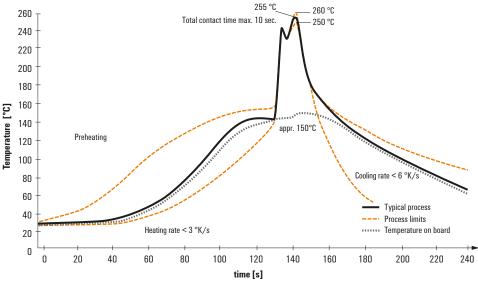
Klingenbergstraße 16 D-32758 Detmold Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

### Single Wave:



#### **Double Wave:**



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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