

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

Product image

















Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

General ordering data

Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.50 mm, Number of poles: 8, 180°, Solder pin length (I): 4.5 mm, tinned, black, Box
Order No.	<u>1614250000</u>
Туре	SL 3.50/08/180G 4.5SN BK BX
GTIN (EAN)	4008190021702
Qty.	50 pc(s).
Product data	IEC: 320 V / 17 A UL: 300 V / 10 A
Packaging	Вох

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Technical data

Dimensions and weights

Depth	7.5 mm	Depth (inches)	0.295 inch
Height	15.6 mm	Height (inches)	0.614 inch
Height of lowest version	11.1 mm	Width	29.4 mm
Width (inches)	1.157 inch	Net weight	2.44 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	180°
Number of poles	8	Number of solder pins per pole	1
Solder pin length (I)	4.5 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter (D)	1.4 mm	Solder eyelet hole diameter tolerance ([D)+ 0,1 mm
L1 in mm	24.5 mm	L1 in inches	0.965 inch
Number of rows	1	Pin series quantity	1
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch	Touch-safe protection acc. to DIN VDE 0470	IP 10
Volume resistance	≤5 mΩ	Can be coded	Yes
Plugging force/pole, max.	10 N	Pulling force/pole, max.	10 N

Material data

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	57 µm Sn glossy	Layer structure of plug contact	57 undefined Sn glossy
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17 A
Rated current, max. number of poles (Tu=20°C)	12 A	Rated current, min. number of poles (Tu=40°C)	14.5 A
Rated current, max. number of poles (Tu=40°C)	10 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 100 A



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Technical data

Rated data acc. to CSA

Institute (CSA)	€P ·	Certificate No. (CSA)	
			12400-313
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

	see approval certificate.		
Rated data acc. to UL 1059			
Institute (UR)	<i>27</i> .	Certificate No. (UR)	
			E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		
Packing			
Packaging	Box	VPE length	115 mm
VPE width	77 mm	VPE height	53 mm

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ECLASS 9.0	27-44-04-02
ECLASS 9.1	27-44-04-02	ECLASS 10.0	27-44-04-02
ECLASS 11.0	27-46-02-01		

Important note	
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	Additional colours on request
	Gold-plated contact surfaces on request
	Rated current related to rated cross-section & min. No. of poles.
	• P on drawing = pitch
	 Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
	 Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months



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Technical data

Approvals

Approvals

ROHS	Conform
UL File Number Search	E60693

Downloads

Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	FL DRIVES EN FL DRIVES DE



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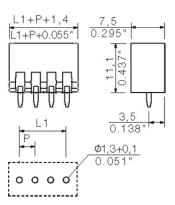
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Drawings

Product image



Dimensional drawing





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Accessories

Additional accessories



No task is too small when creating the perfect solution. br />

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

- Test plugs ensure reliable pick-up from diagnostic sockets
- Cross-connectors ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements divide a large number of male connectors into several separate socket connector channels
- Locks and clips optional vibration-resistant clipon connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

General ordering data

Туре	BL/SL 3.50 VR BK BX	Version	Product data
Order No.	1669300000	PCB plug-in connector, Accessories, Latches, black, Number of poles:	
GTIN (EAN)	4008190428471	1	
Qty.	100 pc(s).		
Туре	BL/SL 3.50 VR OR BX	Version	Product data
Type Order No.	BL/SL 3.50 VR OR BX 1669310000	Version PCB plug-in connector, Accessories, Latches, orange, Number of pole	
• •	, ·		

Coding elements



Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery. Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

General ordering data

Туре	BL SL 3.5 KO SW	Version	Product data	Packaging
Order No.	<u>1610100000</u>	PCB plug-in connector, Accessories, Coding element, black, Number		Box
GTIN (EAN)	4008190187637	of poles: 1		
Otv	100 nc(s)			

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Accessories

Туре	BL SL 3.5 KO OR	Version	Product data	Packaging
Order No.	<u>1693430000</u>	PCB plug-in connector, Accessories, Coding element, orange, Number	r	Box
GTIN (EAN)	4008190867447	of poles: 1		
Qty.	100 pc(s).			



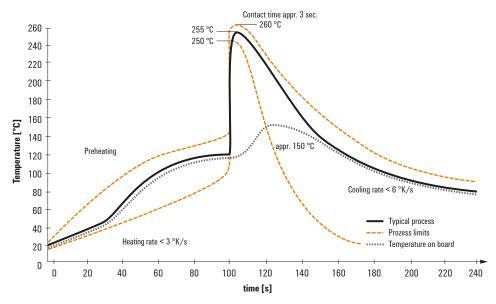
Recommended wave solderding profiles

Weidmüller Interface GmbH & Co. KG

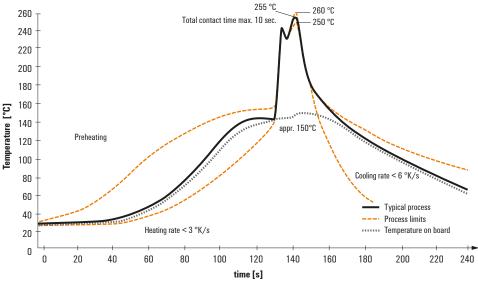
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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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Other Similar products are found below:

MBE-1512 MBE-154 MBE-156 MBES-153 MBES-156 MH-2512 MHE-132 MHE-163 MI-254 (35) MI-272 880507 MPT-275

15602-04-08-21 ELM023100 BA311TU BA411SU MV-152 MV-252-D MV-253/NCNOC MV-254-D MV-255 MV-462 MV-493 MVE
252 MVE-253 MVE-273 MVEB-153 1700096 1705142 1712417 1713020 1713088 1745195 1760594 1776118-2 1790852 1-796689-8

1-796692-6 1800001 1800114 1995279 20020314-C121B01LF CB2-12 KP03215000J0G KP04215000J0G S451 282802-2 29.007 29.116

30.103