

**SLD 3.50V/32/180G 4.5SN BK BX****Weidmüller Interfaces GmbH & Co. KG**

Postfach 3030

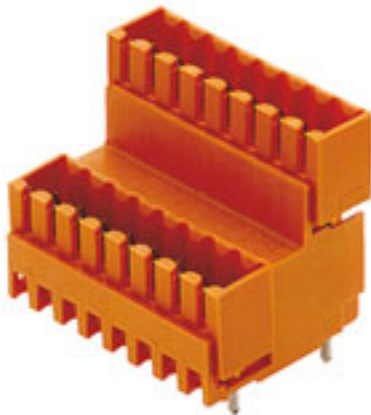
32760 Detmold

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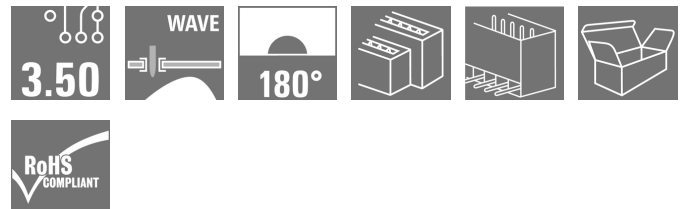
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**Product image**

Similar to illustration

Double-level, staggered pin header for wave soldering at 3.50 mm pitch. They are available in closed and flanged versions. The male connectors provide space for labelling and can be coded.

**General ordering data**

Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.50 mm, Number of poles: 32, 180°, Solder pin length (l): 4.5 mm, tinned, black, Box
Order No.	<a href="#">1641800000</a>
Type	SLD 3.50V/32/180G 4.5SN BK BX
GTIN (EAN)	4008190280215
Qty.	10 pc(s).
Product data	IEC: 200 V / 10.5 A UL: 300 V / 8 A
Packaging	Box

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## Technical data

## Dimensions and weights

Depth	22 mm	Depth (inches)	0.866 inch
Height	28.7 mm	Height (inches)	1.13 inch
Height of lowest version	24.2 mm	Width	57.4 mm
Width (inches)	2.26 inch	Net weight	20.2 g

## System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	180°
Number of poles	32	Number of solder pins per pole	1
Solder pin length (l)	4.5 mm	Solder pin length tolerance	0 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter (D)	1.4 mm	Solder eyelet hole diameter tolerance (D)+	0,1 mm
L1 in mm	52.5 mm	L1 in inches	2.067 inch
Number of rows	2	Pin series quantity	2
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch	Touch-safe protection acc. to DIN VDE 0470	IP 10
Volume resistance	≤5 mΩ	Can be coded	Yes
Plugging force/pole, max.	10 N	Pulling force/pole, max.	8 N

## Material data

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	UL 94 flammability rating	V-0
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	2...3 μm Ni / 5...7 μm Sn glossy	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

## Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	10.5 A
Rated current, max. number of poles (Tu=20°C)	8 A	Rated current, min. number of poles (Tu=40°C)	9 A
Rated current, max. number of poles (Tu=40°C)	7 A	Rated voltage for surge voltage class / pollution degree II/2	200 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	125 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 80 A

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154685-1318353

**Technical data**

**Rated data acc. to CSA**

Institute (CSA)



Certificate No. (CSA)

Rated voltage (Use group B / CSA)	300 V
Rated current (Use group B / CSA)	8 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.

Rated voltage (Use group D / CSA)	300 V
Rated current (Use group D / CSA)	8 A

**Packing**

Packaging	Box	VPE length	155 mm
VPE width	62 mm	VPE height	58 mm

**Classifications**

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ETIM 8.0	EC002637	ECLASS 9.0	27-44-04-02
ECLASS 9.1	27-44-04-02	ECLASS 10.0	27-44-04-02
ECLASS 11.0	27-46-02-01	ECLASS 12.0	27-46-02-01

**Important note**

IPC conformity Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

- Notes
- Additional variants on request
  - Rated current related to rated cross-section & min. No. of poles.
  - Spacing between rows: see hole layout
  - P on drawing = pitch
  - Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
  - Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

**Approvals**

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (UR)	E60693

**Downloads**

Catalogues	<a href="#">Catalogues in PDF-format</a>
Brochures	<a href="#">FL DRIVES EN</a> <a href="#">FL DRIVES DE</a>

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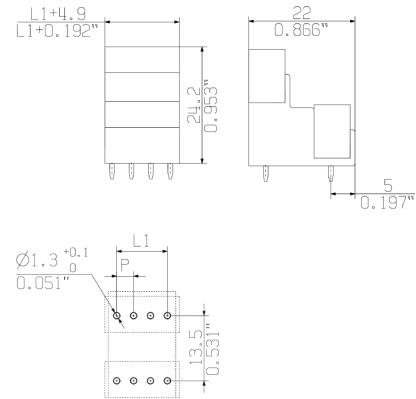
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**Drawings**

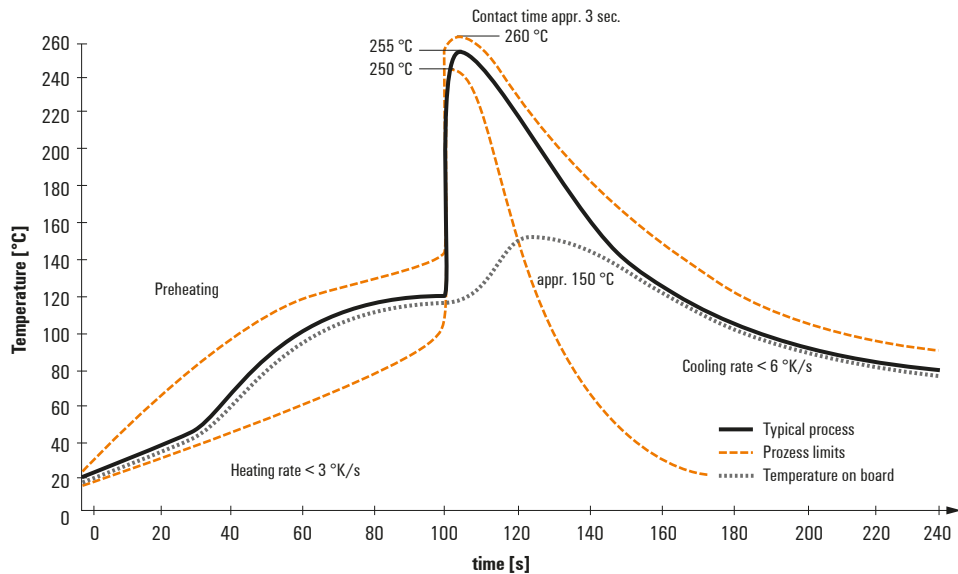
**Dimensional drawing** [info@weidmueller.com](mailto:info@weidmueller.com)



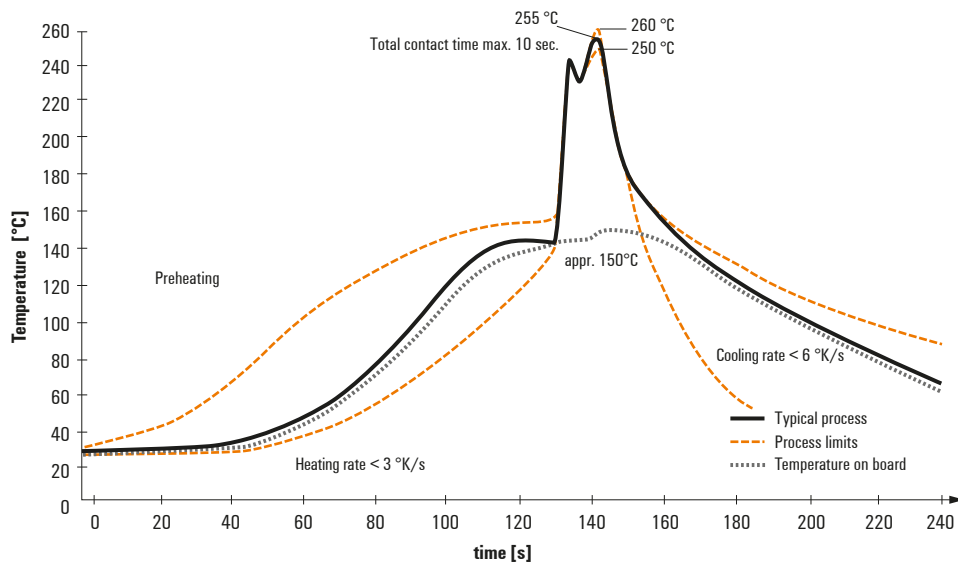
## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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