

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

Product image

















Similar to illustration

High-temperature-resistant, straight, 2-tier male connector for all common soldering methods. Optimised for automatic assembly. Packed in box or tape. 3.2 mm solder pin suitable for reflow and wave soldering. These male connectors can be labelled and coded.

General ordering data

Version	PCB plug-in connector, male header, closed side, THT/THR solder connection, 3.50 mm, Number of poles: 20, 90°, Solder pin length (I): 3.2 mm, tinned, black, Box
Order No.	<u>1794280000</u>
Туре	S2L-SMT 3.50/20/90G 3.2SN BK BX
GTIN (EAN)	4032248231447
Qty.	48 pc(s).
Product data	IEC: 160 V / 10 A UL: 150 V / 10 A
Packaging	Box

Creation date September 16, 2022 12:04:11 PM CEST



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Technical data

Dimensions and weights

Depth	14.2 mm	Depth (inches)	0.559 inch
Height	14.2 mm	Height (inches)	0.559 inch
Height of lowest version	10.8 mm	Width	36.4 mm
Width (inches)	1.433 inch	Net weight	6.15 g

System specifications

Product family	OMNIMATE Signal - series	Type of connection	
1 Toddet farming	B2L/S2L 3.50 - 2-row	Type of confidential	Board connection
Mounting onto the PCB	THT/THR solder	Pitch in mm (P)	
	connection		3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	90°
Number of poles	20	Number of solder pins per pole	1
Solder pin length (I)	3.2 mm	Solder pin dimensions	d = 1.0 mm, Octagonal
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+ 0,1 mm	
Outside diameter of solder pad	2.1 mm	Template aperture diameter	1.9 mm
L1 in mm	31.5 mm	L1 in inches	1.24 inch
Number of rows	1	Pin series quantity	2
Touch-safe protection acc. to DIN VDE	Safe from back-of-hand	Touch-safe protection acc. to DIN VDE	
57 106	touch	0470	IP 10
Can be coded	Yes	Plugging force/pole, max.	3 N
Pulling force/pole, max.	6 N		

Material data

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	IIIb
Comparative Tracking Index (CTI)	≥ 175	Moisture Level (MSL)	1
UL 94 flammability rating	V-0	Contact material	Copper alloy
Contact surface		Layer structure of solder connection	23 μm Ni / 57 μm Sn
	tinned		glossy
Layer structure of plug contact	25 µm Sn / 13 µm Ni	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	10 A
Rated current, max. number of poles (Tu=20°C)	10 A	Rated current, min. number of poles (Tu=40°C)	9 A
Rated current, max. number of poles (Tu=40°C)	8.5 A	Rated voltage for surge voltage class / pollution degree II/2	160 V
Rated voltage for surge voltage class / pollution degree III/2	125 V	Rated voltage for surge voltage class / pollution degree III/3	50 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	1.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	1.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 77 A



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Technical data

Rated data acc. to CSA

Certificate No. (CSA) Rated voltage (Use group C, Rated current (Use group B, Rated current (Use group D, sions are values, details -val certificate. VPE length VPE height TO ECLASS 9.0 CO ECLASS 10.0 CO ECLASS 12.0	/ CSA) 5 A		
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Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.			
al variants on request	'		
ed contact surfaces on request			
between rows: see hole layout			
rrent related to rated cross-section & min. No. of poles.			
• P on drawing = pitch			
ta refer only to the component itself. Clearance and cre ned in accordance with the relevant application standar	. •		
n storage of the product with average temperature of 5	50 °C and average humidity 70%, 36 month		
t tr	ce with IPC-A-610 "Class 2". Further claims on the pro- al variants on request ed contact surfaces on request between rows: see hole layout rrent related to rated cross-section & min. No. of poles. wing = pitch ta refer only to the component itself. Clearance and cre- ned in accordance with the relevant application standa		

ROHS

UL File Number Search

Certificate No. (UR)

Conform

E60693

UL Website



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Technical data

Downloads

Approval/Certificate/Document of	
Conformity	Declaration of the Manufacturer
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	FL DRIVES EN
	MB SMT EN
	FL DRIVES DE
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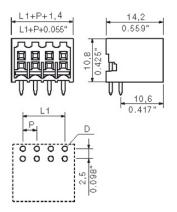
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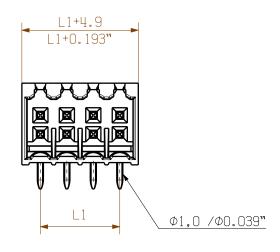
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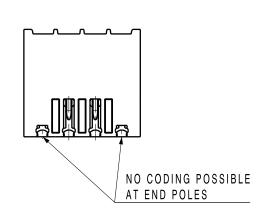
Drawings

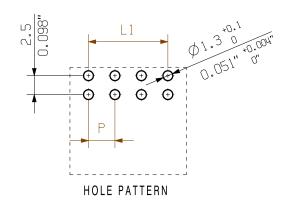
Dimensional drawing



WEIDMUELLER INTERFACE GmbH & Co.KG







For the mounting of PCBs, it should be noted to rated data relates only to the PCB components. The neccessary creepage and clearance paths observed in connection with the respective appropriate the property of the property

max. 0.071**

The current-carrying capacity and pitch tolerar be determined according to DIN IEC 326 part 3

Weidmüller PCB components are tested to the standard, and are valid for its field of application Provided that the components are used to the purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.



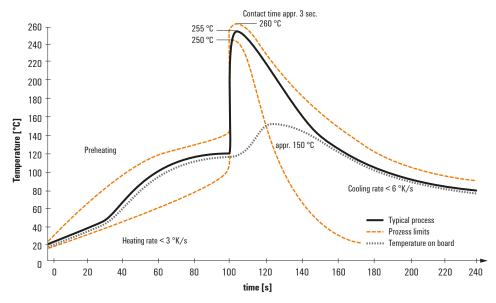
Recommended wave solderding profiles

Weidmüller Interface GmbH & Co. KG

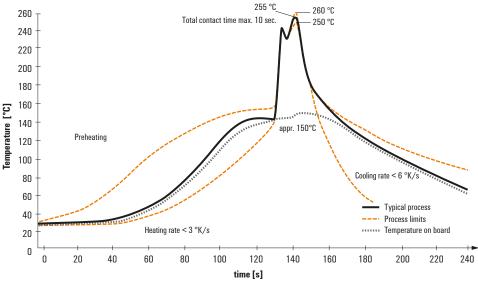
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Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

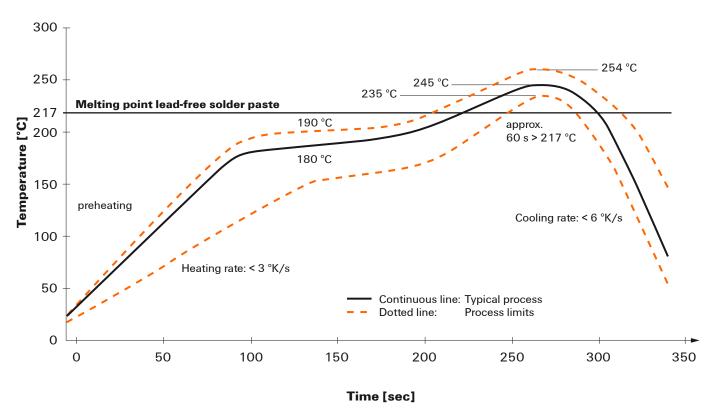


Recommended reflow soldering profile

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Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com



Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- · Time for pre heating
- Maximum temperature
- Time above melting point
- · Time for cooling
- · Maximum heating rate
- · Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3$ K/s. In parallel the solder paste is ,activated′. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at \geq -6K/s solder is cured. Board and components cool down while avoiding cold cracks.

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