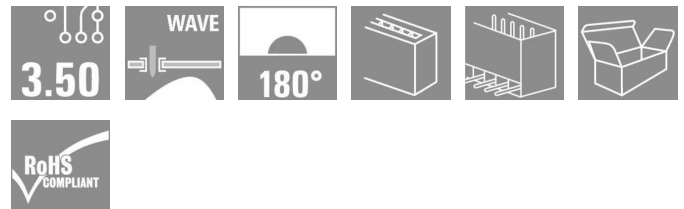


**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/02/180G 3.2SN OR BX**

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Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

General ordering data

Type	SL 3.50/02/180G 3.2SN OR BX
Order No.	1604470000
Version	PCB plug-in connector, male header, closed side, THT solder connection, 3.50 mm, No. of poles: 2, 180°, Solder pin length (l): 3.2 mm, tinned, Orange, Box
GTIN (EAN)	4008190137526
Qty.	100 pc(s).
Product data	IEC: 320 V / 17 A UL: 300 V / 10 A
Packaging	Box

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Technical data
Dimensions and weights

Net weight 0.58 g

System parameters

Product family		Mounting onto the PCB	
OMNIMATE Signal - series BL/SL 3.50		THT solder connection	
Outgoing elbow	180°	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	No. of poles	2
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Plugging cycles	25	Can be coded	Yes
Number of solder pins per pole	1	Solder eyelet hole diameter (D)	1.4 mm
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm	L1 in mm	3.5 mm
L1 in inches	0.138 inch	Insulation resistance	≥ 10 ⁸ Ω
Touch-safe protection acc. to DIN VDE 0470	IP 10	Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch
Volume resistance	6.00 mΩ		


Material data

Insulating material	PBT	Colour	Orange
Insulating material group	IIla	UL 94 flammability rating	V-0
CTI	≥ 200	Contact material	CuSn
Layer structure of solder connection	5-7 μm Sn glossy	Layer structure of plug contact	5-7 undefined Sn glossy
Contact surface	tinned	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %

Rating data acc. to IEC 60664-1 / IEC 61984

Rated current, min. no. of poles (Ta = 20°C)	17 A	Rated current, max. no. of poles (Ta = 20°C)	12 A
Rated current, min. no. of poles (Ta = 40°C)	14.5 A	Rated current, max. no. of poles (Ta = 40°C)	10 A
Rated voltage for surge voltage class / pollution degree III/3	160 V	Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated voltage for surge voltage class / pollution degree II/2	320 V	Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV
Short-time withstand current resistance	3 x 1s with 100 A		

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	154685-1318353
Rated voltage (Use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	10 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

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Technical data**Rated data acc. to UL 1059**

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (use group B)	300 V
Rated current (use group B)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.

Rated voltage (use group D)	300 V
Rated current (use group D)	10 A

Classifications

ETIM 3.0	EC001284	ETIM 4.0	EC002637
ETIM 5.0	EC002637	ETIM 6.0	EC002637
UNSPSC	30-21-18-10	eClass 5.1	27-26-07-04
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02
eClass 8.1	27-44-04-02	eClass 9.0	27-44-04-02

Notes

Notes

- Additional colours on request
- Gold-plated contact surfaces on request
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.

IPC conformity

The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

Approvals

Approvals



ROHS

Conform

Downloads

EDA Layout Library (Mentor Graphics Expedition, Mentor Graphics Pads, Altium Designer) [Select your download](#)

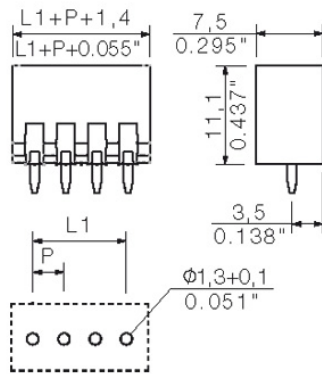
CAD Library (P-CAD Format - ASCII) [SL.zip](#)

CAD Library (P-CAD Format - Standard) [SL.zip](#)

[3-D model](#)

Data sheet**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/02/180G 3.2SN OR BX**

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Drawings

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Mating connector (fully pluggable)
BL 3.50/180


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/02/180 SN OR BX	1597360000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190435868	100 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/02/180 SN BK BX	1615670000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190058890	100 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

BL 3.50/90


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/02/90 SN OR BX	1638550000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190276102	258 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/02/90 SN BK BX	1638780000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 90°, Clamping yoke connection, Clamping	4008190276324	258 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/02/180G 3.2SN OR BX**

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Mating connector (fully pluggable)

range, rated connection,
max.: 1.5 mm², Box

BL 3.50/270


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/02/270 SN OR BX	1639470000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277024	258 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/02/270 SN BK BX	1639700000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277253	258 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

BLIDCB 3.5


Female connectors for fast processing with insulation displacement connectors (IDC) for connecting wires at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLIDCB 3.50/02/- SN OR BX	1751380000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 90°/270°, IDC terminal, Clamping range, rated connection, max.: 0.5 mm ² , Box	4032248174201	10 pc(s).	IEC: 250 V / 6 A / 0.35 - 0.5 mm ² UL: 300 V / 7 A / AWG 22 - AWG 20	Box
2014-05-20T08:00:00 BLIDCB 3.50/02/- SN BK BX	1770670000			PCB plug-in connector, female plug, 3.50 mm,	4032248174454 10 pc(s).	IEC: 250 V /

**OMNIMATE Signal - series BL/SL 3.50
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Mating connector (fully pluggable)

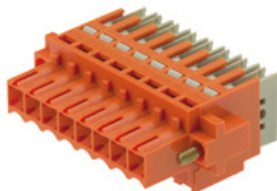
No. of poles:	6
2, 90°/270°,	A /
IDC terminal,	0.35
Clamping range,	-
rated connection,	0.5
max.: 0.5 mm ² ,	mm ²
Box	UL:
	300
	V /
	7
	A /
	AWG
	22
	-
	AWG
	20

**OMNIMATE Signal - series BL/SL 3.50
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Mating connector (conditionally pluggable)

BLIDCB 3.5F



Female connectors for fast processing with insulation displacement connectors (IDC) for connecting wires at 3.50 pitch. They provide space for labelling and can be coded.

General ordering data

Delivery status Available until	Type	Order No.	Version	GTIN (EAN)	Qty.
This article will no longer be available in the future.	BLIDCB 3.50/02/-F SN BK BX	1770740000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 90°/270°, IDC terminal, Clamping range, rated connection, max.: 0.5 mm ² , Box	4032248174522	10 pc(s)
BLIDCB 3.50/02/-F SN OR BX	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 90°/270°, IDC terminal, Clamping range, rated connection, max.: 0.5 mm ² , Box	1751450000	4032248174386	IEC: 250 V / 6 A / 0.35 - 0.5 mm ² UL: 300 V / 7 A / AWG 22 - AWG 20	10 pc(s) Box

BL 3.50/180F



Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/02/180F SN OR BX	1606640000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190187088	100 pc(s)	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/02/180G 3.2SN OR BX**

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Mating connector (conditionally pluggable)

BL 3.50/02/180F SN BK BX	1615780000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190061272 100 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
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BL 3.50/90F


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/02/90F SN OR BX	1639010000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190276553 156 pc(s).		IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/02/90F SN BK BX	1639240000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190276782 156 pc(s).		IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

BL 3.50/180LH


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/02/180LH SN BK BX	1687880000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 180°, Clamping yoke connection, Clamping	4008190853433 100 pc(s).		IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

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Mating connector (conditionally pluggable)

		range, rated connection, max.: 1.5 mm ² , Box		
BL 3.50/02/180LH SN OR BX	1687650000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190853204 100 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² Box UL: 300 V / 10 A / AWG 28 - AWG 14

BL 3.50/270F


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

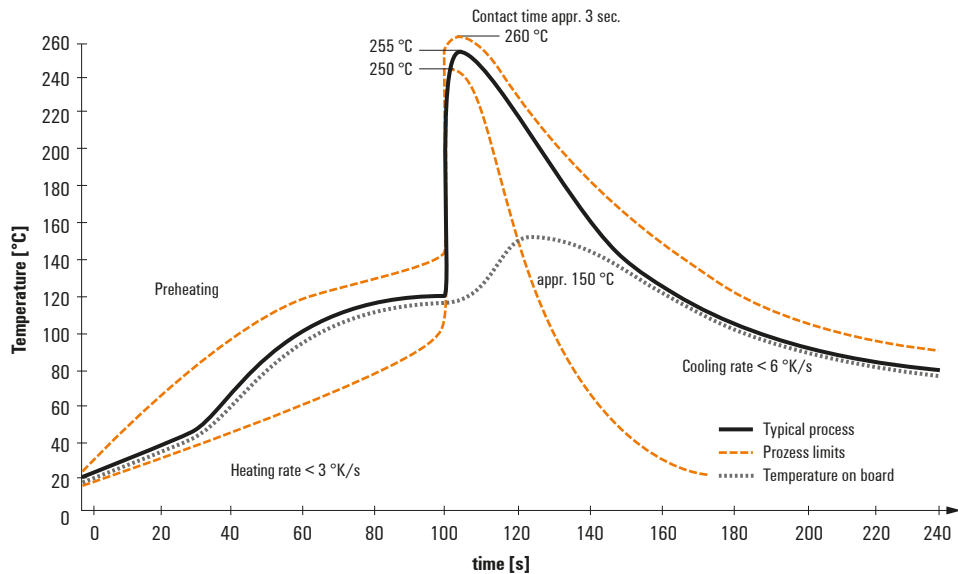
General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/02/270F SN OR BX	1639930000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277482 156 pc(s).		IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/02/270F SN BK BX	1640160000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 2, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277727 156 pc(s).		IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

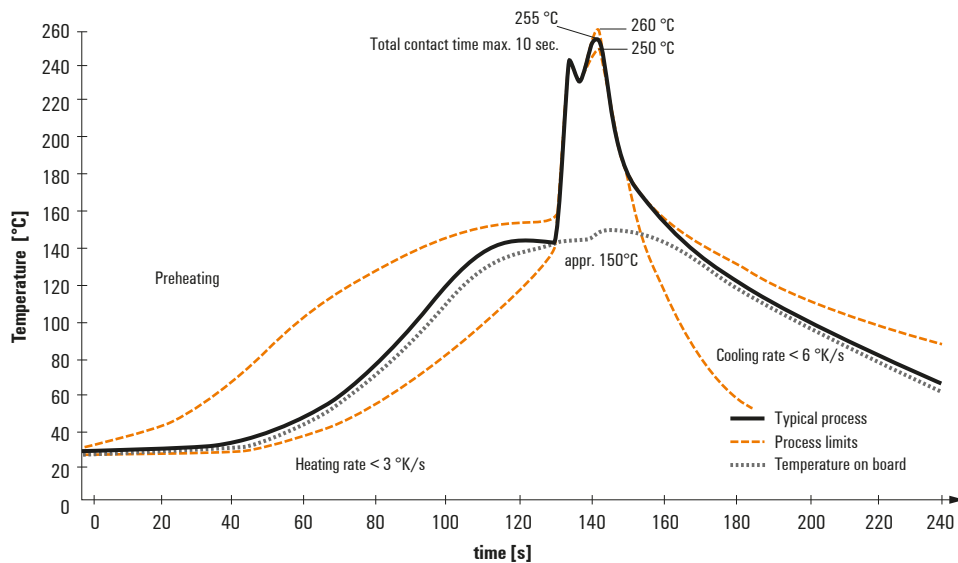
Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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Let's connect.

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