

**XL-2520SURC/TR10****技术数据表** Technical Data Sheet**2520 红光(反贴) 贴片小蝴蝶弯脚朝上****特点 (Characteristics) :**

- \* 外观尺寸 (L/W/H) : 2.1\*2.3\*2.6\*Φ1.8mm
- Out line Dimensions (L / w / h): 2.1\*2.3\*2.6\*Φ1.8mm
- \* 发光颜色及胶体: 红光/透明胶体
- Luminous color and colloid: Red light/ water colloid
- \* 环保工艺符合 ROHS 要求
- Environmental protection products Complied With ROHS Directive
- \* EIA 规范标准包装
- EIA standard packaging
- \* 适用于 SMT 贴片自动化生产
- Suitable for SMT automatic production
- \* 适用于红外线回流焊制程
- Suitable for infrared reflow soldering process

**应用领域 (Product application) :**

- \* 仪表板、刹车灯、转向灯
- Automotive: Dashboards, stop lamps, turn signals.
- \* 数码电子游戏机
- Digital electronic game console
- \* 各类医疗和工业设备按钮指示
- Indication of various medical and industrial equipment buttons
- \* 消费和工业电子状态指示
- Status indicators: Consumer & industrial electronics.
- \* 背光: 液晶显示器, 键盘广告
- Backlight: LCD, Key pads advertising.
- \* 3C 数码 (键盘、电脑主机箱) 指示灯
- 3c digital (keyboard, computer main unit box) indicator light



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## 电性参数

## Electrical Characteristics

## 极限参数 (Ta=25℃) Absolute Maximum Rating (ta=25 °C)

项目参数 Parameter	符号 Symbol	数值 Value	单位 Unit
最大功耗 (Max Power Dissipation)	PD	50	mW
最大正向电流 (Max Continuous Forward Current)	IF	20	mA
最大反向电压 (Max Reverse Voltage)	VR	5	V
最大脉冲峰值电流 (Peak Forward Current)	IFP	80	mA
焊接温度/时间 (Lead Soldering Temperature/Time)	TSOL	260℃ ≤ 6S	℃/S
工作环境 (Operating Temperature Range)	TOPR	-20 ~ +85 °C	℃
储存温度 (Storage Temperature Range)	TSTR	-40 ~ +85 °C	℃

## 光电参数 (Ta=25℃) Optical-electrical parameter (ta=25 °C)

项目参数 Parameter	符号 Symbol	最小值 Min.	一般值 Typ.	最大值 Max.	单位 Unit	测试条件 Test conditions
发光强度 (Luminous Intensity)	Iv	1500		3000	mcd	IF=20mA
发光角度 (Viewing Angle)	2θ1/2	/	20°	/	deg	IF=20mA
峰值波长 (Peak Wave Length)	λp	/	625	/	nm	IF=20mA
主波长 (Dominant Wave Length)	λd	620	625	630	nm	IF=20mA
正向电压 (Forward Voltage)	VF	1.8	2.0	2.3	V	IF=20mA
反向电流 (Reverse Current)	IR	/	/	≤5	μA	VR=5V

备注 (Note) :

1. 此发光亮度为根据人眼对发光亮度之感应曲线之模拟发光强度符合 CIE (国际光委会组织)  
The luminous intensity is the simulated luminous intensity according to the response curve of human eyes to luminous intensity, which conforms to CIE (International Light Commission)

1. 此发光角度之测量为其发光亮度一半时所测试之数据

2. The measurement of the luminous angle is the data measured when the luminous brightness is half.

3. 3. 发光亮度保证误差正负 15%

Guaranteed error of luminous brightness is plus or minus 15%.

**亮度分档:****Brightness grading:**

代码 Code	最小值 Min	最大值 Max	单位 Unit	测试条件 Test conditions
S71	1500	3000	mcd	IF=20mA
S72	3000	4500		

**电压分档:****Voltage grading:**

代码 Code	最小值 Min	最大值 Max	单位 Unit	测试条件 Test conditions
A03	1.8	2.0	V	IF=20mA
A04	2.0	2.2		
A05	2.2	2.4		

**波长分档:****Wavelength grading:**

代码 Code	最小值 Min	最大值 Max	单位 Unit	测试条件 Test conditions
HR01	615	620	nm	IF=20mA
HR02	620	625		
HR03	625	630		

## 典型特性曲线

### Typical Characteristics Curves

Fig.1 Relative Intensity vs. Wavelength

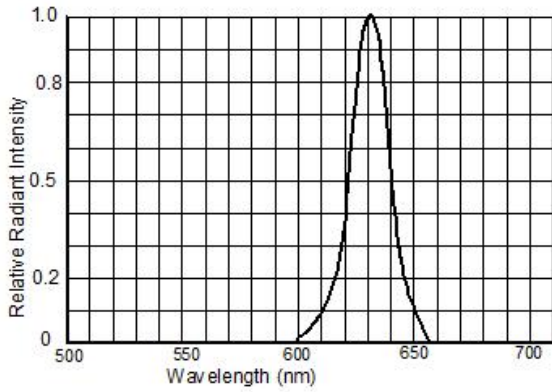


Fig.2 Forward Current vs. Ambient Temperature

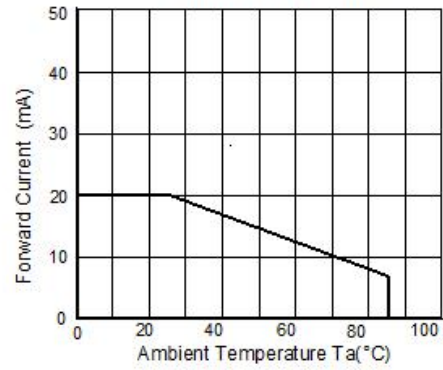


Fig.3 Forward Current vs. Forward Voltage

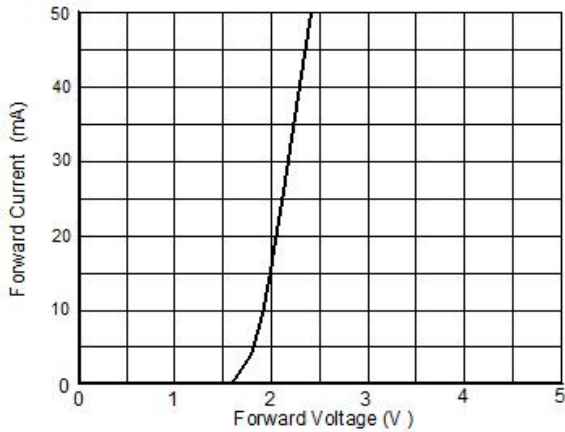


Fig.4 Relative Luminous Intensity vs. Ambient Temperature

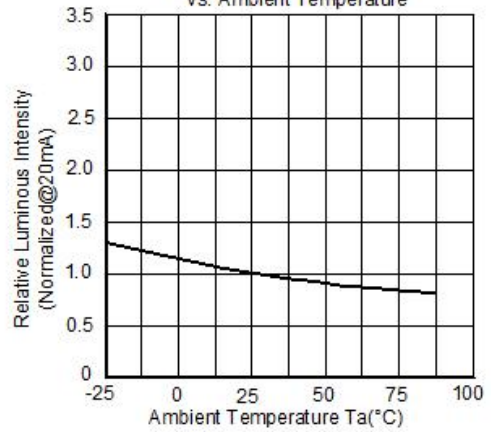


Fig.5 Relative Radiant Intensity vs. Forward Current

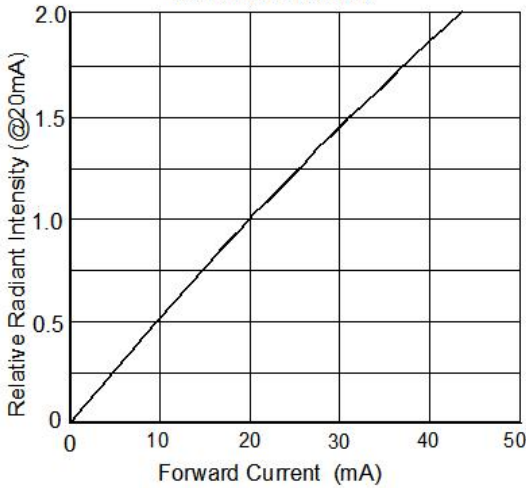
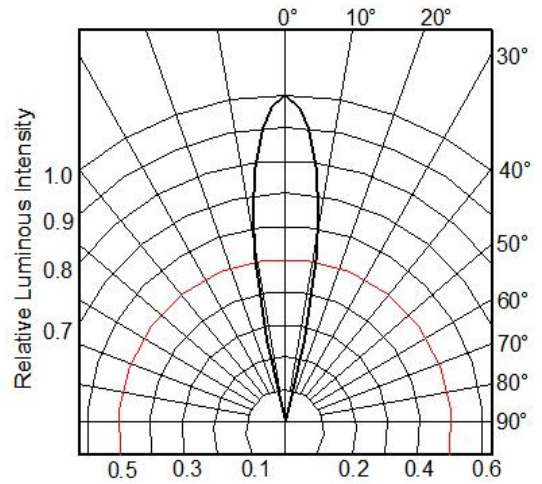


Fig.6 Radiation diagram(Ta=25°C)



## 可靠性试验

### Reliability Test Items And Conditions

#### \*可靠性实验项目 Reliability Test Project

描述 Description	项目 Item	测试标准 Test criterion	测试条件 Test condition	测试时间 Test time	数量 Qty	失效数量 Fail qty
寿命测试 Life test	常温寿命测试 Life test(room temperature)	JIS7021:B4	Ta=25°C±5°C, IF=20mA	1000Hrs	22	0
环境测试 Ambience test	高温存储 High temperature store	JIS7021:B10 MIL-STD-202:210A MIL-STD-750:2031	Ta=85°C±5°C	1000Hrs	22	0
	低温存储 Low temperature store	JIS7021:B12	Ta=-35°C±5°C	1000Hrs	22	0
	高温高湿测试 High temperature/ humidity test	JIS7021:B11 MIL-STD-202:103D	Ta=85°C±5°C RH=85%	1000Hrs	22	0
	冷热冲击测试 Cold / Heat strike test	JIS7021::B4 MIL-STD-202:107D MIL-STD-750:1026	30min -10°C±5°C ↔ 100°C±5°C 5min 5min	50Cycles	22	0
	冷热循环测试 Cold and heat cycle test	JIS7021:A3 MIL-STD-202:107D MIL-STD-705:105E	5min 5min 5min -35°C~25°C~85°C~35°C 30min 5min 30min 5min	50Cycles	22	0

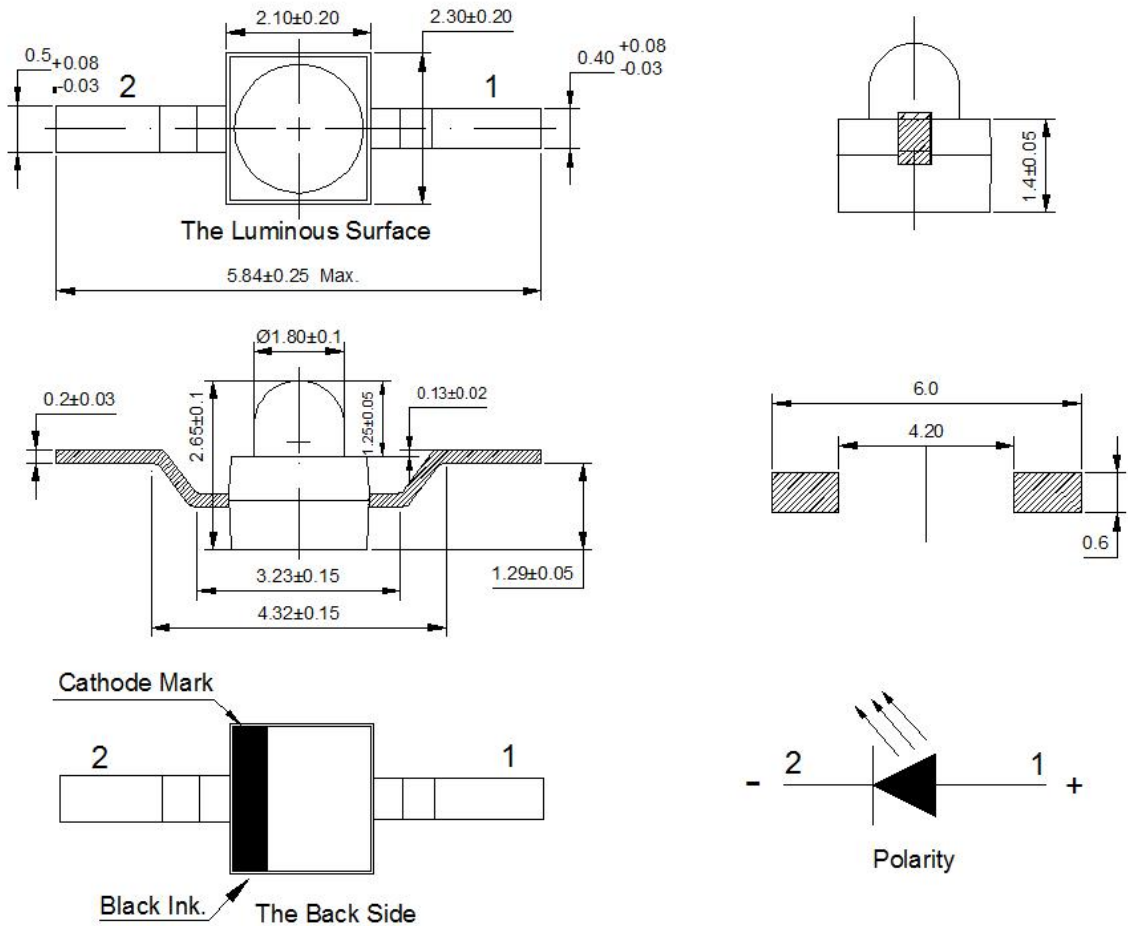
#### \*判断标准 Judging criterion:

项目 Item	符号 Symbol	实验条件 Experiment condition	判断标准 Criteria
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			Min.	Max.
Forward Voltage 正向电压	V <sub>F</sub>	I <sub>F</sub> =20mA	----	Initial Datex1.1
Reverse Current 反向电流	I <sub>R</sub>	V <sub>R</sub> =5V	----	5 μ A
Luminous Intensity 发光强度	I <sub>V</sub>	I <sub>F</sub> =20mA	Initial Datex0.7	----

## 外形尺寸

### Outline Dimension

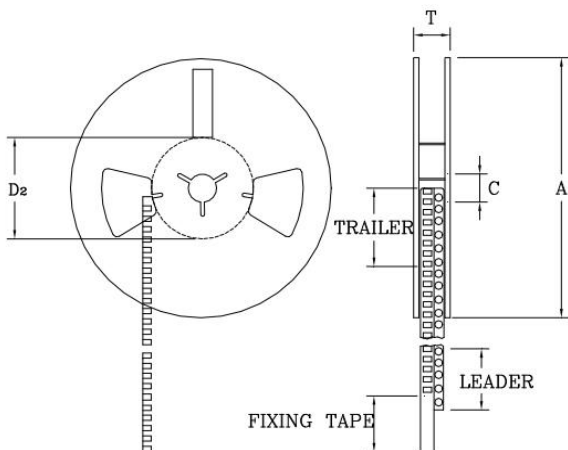
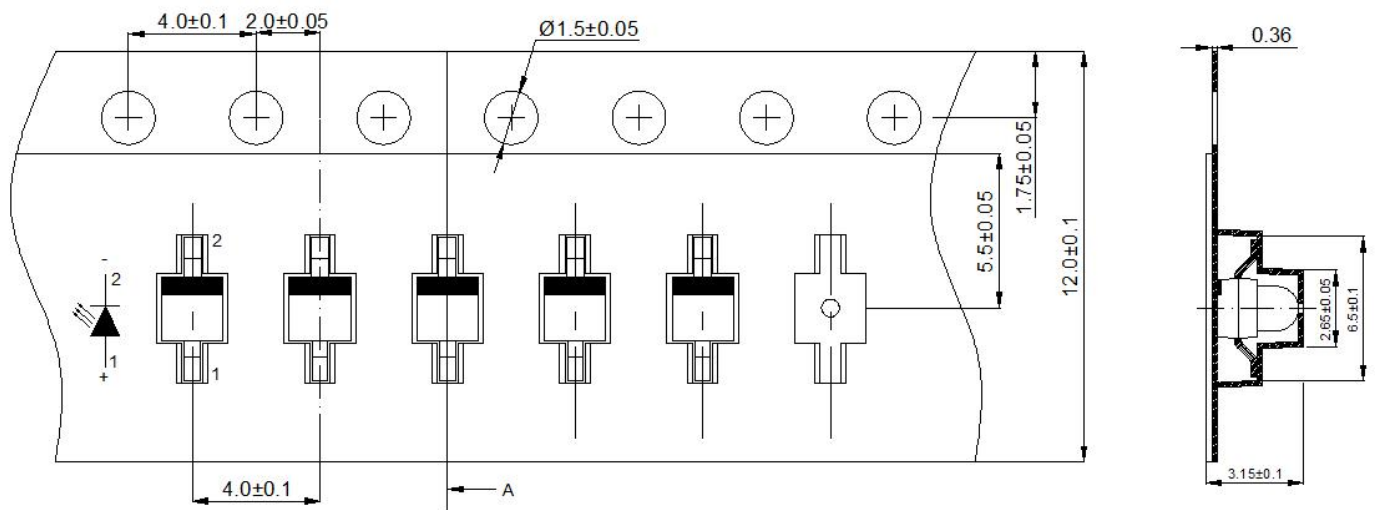


- Notes:
1. All dimensions are in millimeters (inches).
  2. Tolerance is  $\pm 0.254$ mm (0.01") unless otherwise specified.
  3. Lead spacing is measured where the leads emerge from the package.
  4. Specifications are subject to change with notice.
  5. The colors of the lines are specified in the specification unless otherwise specified.

## 包装 (1)

### Packaging (1)

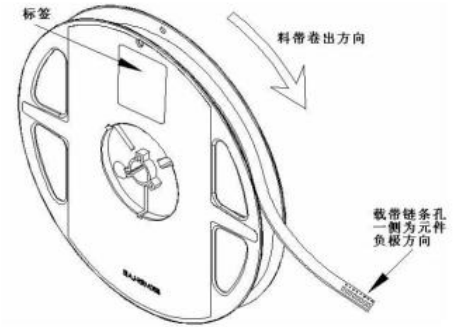
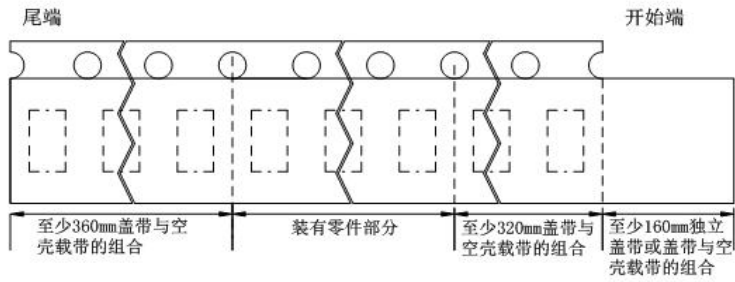
#### 载带与圆盘尺寸 Belt and disk dimensions



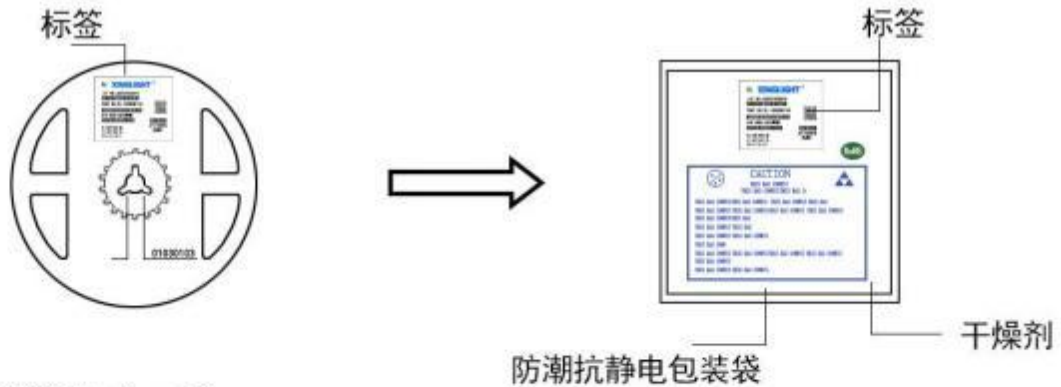
ITEM	Symbol	Specification			
		Min.		Max.	
		mm	inch	mm	inch
Flange Diameter	A	178	7.008	180	7.087
Hub Spindle Hole	C	12.5	0.492	13.5	0.531
Hub Diameter	D2	20.0	0.788	21.5	0.846
Flange Space Between Flanges	T	16.0	0.629	17.0	0.669



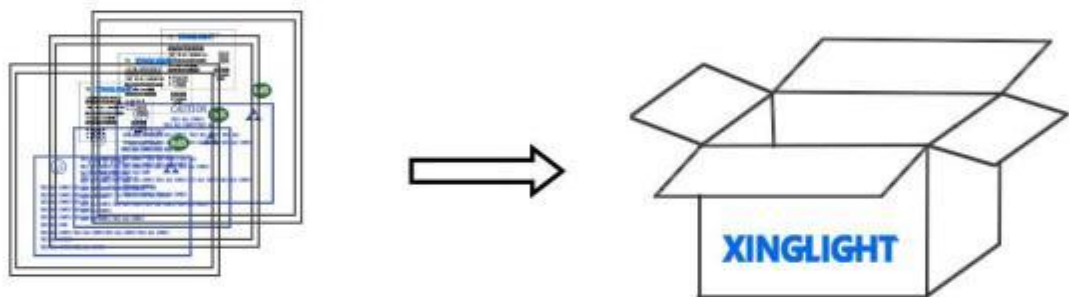
◇ 圆盘及载带卷出方向及空穴规格 Disk and carrier belt direction of roll and hole dimensions



◇ 防潮防静电包装 Moisture Proof and Anti-Electrostatic Foil Bag



◇ 外包装箱 Cardboard Box



Capacity 5 or 10 reels per box (内箱容量: 50或100卷)

◇ 标签说明: Label Explanation

- LOT NO: 批次信息
- PART NO: 产品型号
- BIN CODE: 产品名称
- WL: 波长范围
- IV: 光强范围
- VF: 电压范围



## 焊接指导 (1)

### Guideline for Soldering (1)

#### 1. 使用烙铁人手焊接

##### Hand Soldering

只建议在修理和重工的情况下使用手工焊接；推荐使用功率低于 30 W 的烙铁，焊接时烙铁的温度必须保持在 300℃ 以下，且每个电极只能进行一次焊接，每次焊接的持续时间不得超过 3 秒。

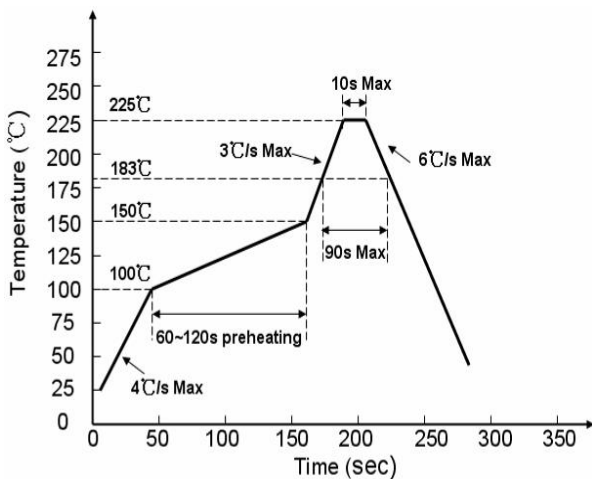
人手焊接过程中的不慎操作易引起 LED 产品的损坏，应当小心谨慎。

Manual welding is recommended only for repair and heavy industry situations. A soldering iron of less than 30W is recommended to be used in Hand Soldering. Please keep the temperature of the soldering iron under 300℃ while soldering. Each terminal of the LED is to go for less than 3 second and for one time only.

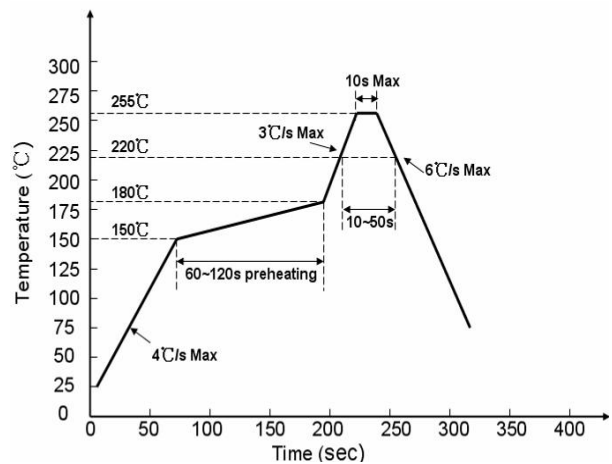
Be careful because the damage of the product is often started at the time of the hand soldering.

#### 2. 回流焊接： 推荐使用以下无铅回流焊接温度图进行。

**Reflow Soldering:** Use the conditions shown in the under Figure of Pb -Free Reflow Soldering.



有铅制程 Lead process



无铅制程 lead free

回流焊接最多只能进行两次。

Reflow soldering should not be done more than two times.

在回流焊接升温过程中，请不要对 LED 施加任何压力。

Stress on the LEDs should be avoided during heating in soldering process.

在焊接完成后，待产品温度下降到室温之后，再进行其他处理。

After soldering, do not deal with the product before its temperature drop down to room temperature.

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## 焊接指导 (2)

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### Guideline for Soldering (2)

#### 3. 清洗:

##### Cleaning

在焊接后推荐使用酒精进行清洗，在温度不高于 30°C 的条件下持续 3 分钟，不高于 50°C 的条件下持续 30 秒。

使用其他类似溶剂清洗前，请先确认使用的溶剂不会对 LED 的封装和环氧树脂部分造成损伤。超声波清洗也是有效的方法，一般最大功率不应超过 300W，否则可能对 LED 造成损伤。请根据具体的情况预先测试清洗条件是否会对 LED 造成损伤。

It is recommended that alcohol be used as a solvent for cleaning after soldering. Cleaning is to go under 30°C for 3 minutes or 50°C for 30 seconds. When using other solvents, it should be confirmed beforehand whether the solvents will dissolve the package and the resin or not.

Ultrasonic cleaning is also an effective way for cleaning. But the influence of Ultrasonic cleaning on LED depends on factors such as ultrasonic power. Generally, the ultrasonic power should not be higher than 300W. Before cleaning, a pretest should be done to confirm whether any damage to LEDs will occur.

**\* 注意：** 此一般指导原则并不适用于所有 PCB 设计和焊接设备的配置。具体工艺受到诸多因素的影响，请根据特定的 PCB 设计和焊接设备来确定焊接方案。

**\* Note:** This general guideline may not apply to all PCB designs and configurations of all soldering equipment. The technics in practise is influenced by many factors, it should be specialized base on the PCB designs and configurations of the soldering equipment..

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## 使用注意事项 (1)

### Precautions (1)

#### 1. 贮存:

##### Storage

- 本产品使用密封防潮抗静电袋包装，并附有干燥剂，未开封的产品有一年的保存时间。

Moisture proof and anti-electrostatic package with moisture absorbent material is used, to keep moisture to a minimum.

- 开封前，产品须存放在温度不高于 30℃，湿度不高于 60%RH 的环境中。

Before opening the package, the product should be kept at 30℃ or less and humidity less than 60% RH, and be used within a year.

- 开封后，产品须存放在温度不高于 30℃，湿度不高于 10%RH 的环境中，且应该在 168 小时（7 天）内使用完。建议工作环境为温度不高于 30℃，湿度不高于 60%RH。

After opening the package, the product should be stored at 30℃ or less and humidity less than 10%RH, and be soldered within 168 hours (7 days). It is recommended that the product be operated at the workshop condition of 30℃ or less and humidity less than 60%RH.

- 对于尚未焊接的 LED，如果吸湿剂或包装失效，或者产品没有符合以上有效存储条件，烘焙可以起到一定的性能恢复效果。烘焙条件：60±5) °C，持续24 小时。

If the moisture absorbent material has fade away or the LEDs have exceeded the storage time, baking treatment should be performed based on the following condition: (60±5)°C for 24 hours.

#### 2. 静电:

##### Static Electricity

静电和电涌会导致产品特性发生改变，例如正向电压降低等，如果情况严重甚至会损毁产品。所以在使用时必须采取有效的防静电措施。所有相关的设备和机器都应该正确接地，同时必须采取其他防止静电和电涌的措施。使用防静电手环，防静电垫子，防静电工作服、工作鞋、手套，防静电容器，都是有效的防止静电和电涌的措施。

Static electricity or surge voltage damages the LEDs. Damaged LEDs will show some unusual characteristic such as the forward voltage becomes lower, or the LEDs do not light at the low current. even not light.

All devices, equipment and machinery must be properly grounded. At the same time, it is recommended that wrist bands or anti-electrostatic gloves, anti-electrostatic containers be used when dealing with the LEDs.

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## 使用注意事项 (2)

### Precautions (2)

#### 3. 设计建议:

##### Design Consideration

设计电路时，通过 LED 的电流不能超过规定的最大值。同时，还需使用保护电阻，否则，微小的电压

## 使用注意事项（3）

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### Precautions (3)

#### 4. 其他事项:

##### Others

直接用手拿取产品不但会污染封装树脂表面，也可能由于静电等因素导致产品性能的改变。过度的压力也可能直接影响封装内部的管芯和全线。因此请勿对产品施加过度压力，特别当产品处于高温状态下，例如在回流焊接过程中。



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