

Metal Oxide Varistor (MOV) Data Sheet

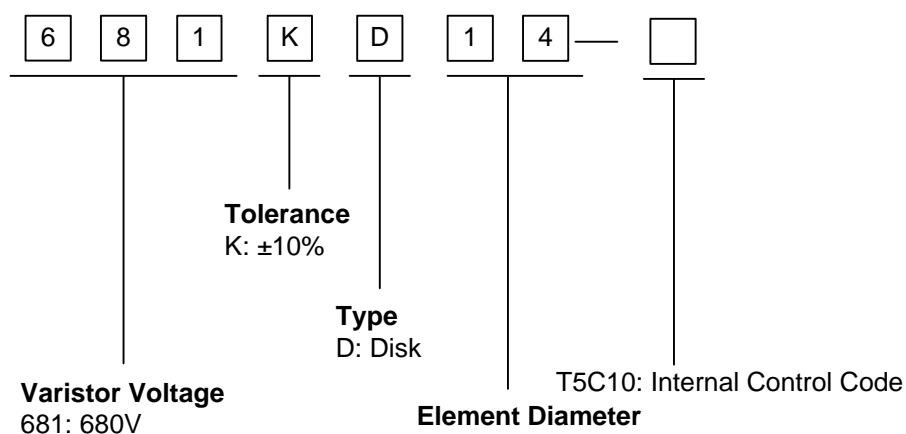
Features

- Fast responding to transient over-voltage
- Large absorbing transient energy capability
- Low clamping ratio and no follow-on current
- Meets MSL level 1, per J-STD-020
- Operating Temperature : -40°C ~ +105°C
- Storage Temperature : -40°C ~ +125°C
- Safety certification : UL 、 CSA 、 VDE

Applications

- Transistor, diode, IC, thyristor or triac semiconductor protection
- Surge protection in consumer electronics
- Surge protection in industrial electronics
- Surge protection in electronic home appliances, gas and petroleum appliances
- Relay and electromagnetic valve surge absorption

Part Number Code



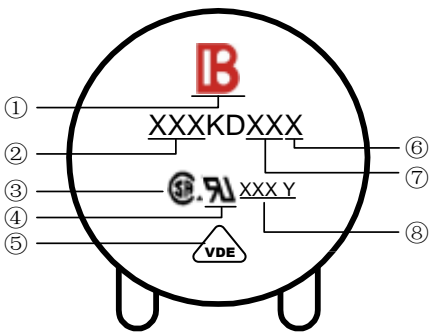
Dimensions

Symbol	Dimension (mm)
H	14.5~20.0
L(±1.0)	10.0
D	14.0~16.5
F(±0.8)	7.5
T	4.0~5.0
d(±0.05)	0.8
e(±0.8)	4.2

Electrical Characteristics

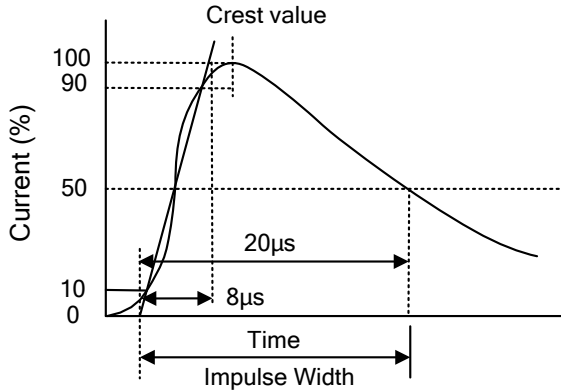
Model Number:681KD14					Part Number:681KD14-T5C10				
Maximum Allowable Voltage		Varistor Voltage	Maximum Clamping Voltage		Withstanding Surge current	Maximum Energy (10/1000µs)	Rated Power	Leakage Current	Typical Capacitance (Reference)
V _{AC} (V)	V _{DC} (V)	V _{1mA} (V)	I _P (A)	V _C (V)	I (A)	(J)	(W)	@83% of V _{1mA} (µA)	@1KHz (pf)
420	560	680(612~748)	50	1120	4500	130	0.6	≤25	290

Marking Code



- ① Brightking Logo
- ② Varistor Voltage
- ③ CSA Accreditation Logo
- ④ UL Accreditation Logo
- ⑤ VDE Accreditation Logo
- ⑥ “J” is High Surge Code, no “J” is Standard Surge
- ⑦ Disk Size
- ⑧ Internal control code

Electrical Ratings

Items	Test Condition/Description	Requirement					
Varistor Voltage	The voltage between the two terminals with the specified measuring current 1mA.DC applied is called Vb.						
Maximum Allowable Voltage	The recommended maximum sine wave voltage (RMS) or the Maximum DC voltage can be applied continuously.						
Maximum Clamping Voltage	The maximum voltage between the two terminals with the specification standard impulse current. Applied waveform: 8/20μs 		To meet the Specified value				
Rated Wattage	The maximum average power that can be applied within the specified ambient temperature.						
Energy	The maximum energy within the varistor voltage change of ±10% when one impulse of 10/1000μs or 2ms is applied.						
Withstanding Surge Current	The maximum current within the varistor voltage change of ±10% with the standard impulse current (8/20μs) applied one time.						
Varistor Voltage Temp. Coefficient	$\left \frac{V_{1mA@105^{\circ}C} - V_{1mA@25^{\circ}C}}{V_{1mA@25^{\circ}C}} \times \frac{1}{80} \times 100\%(\%/^{\circ}C) \right $ $\left \frac{V_{1mA@-40^{\circ}C} - V_{1mA@25^{\circ}C}}{V_{1mA@25^{\circ}C}} \times \frac{1}{65} \times 100\%(\%/^{\circ}C) \right $		≤0.05%/°C				
Surge Life	The change of Vb shall be measured after the impulse listed below which is applied 10,000 times continuously with the interval of ten seconds at room temperature. <table border="1" data-bbox="438 1888 1201 2011"> <tr> <td rowspan="2">14Φ series</td> <td>180K to 680K</td> <td>75A (8/20μs)</td> </tr> <tr> <td>820K to 182K</td> <td>150A (8/20μs)</td> </tr> </table>	14Φ series	180K to 680K	75A (8/20μs)	820K to 182K	150A (8/20μs)	$\frac{\Delta V_b}{V_b} \leq \pm 10\%$
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	820K to 182K	150A (8/20μs)					

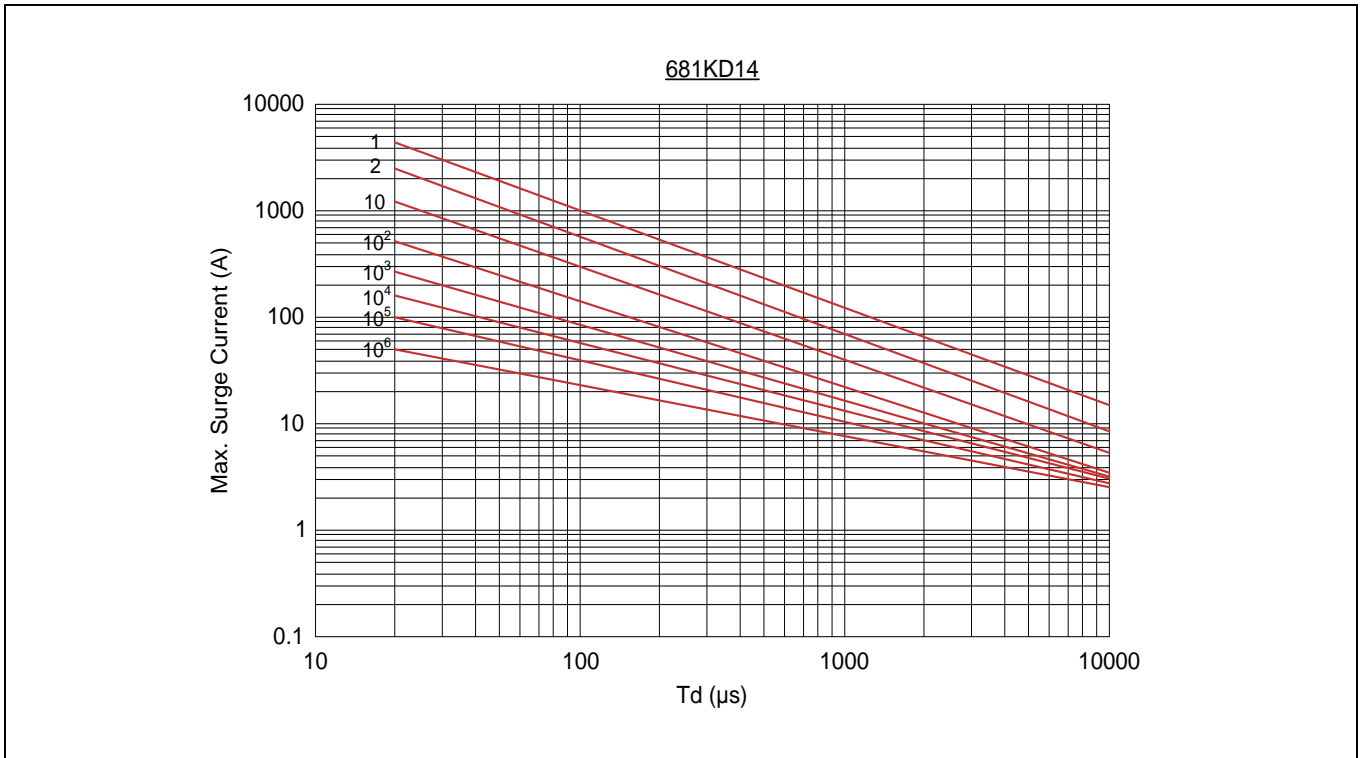
Mechanical Characteristics

Items	Test conditions / Methods	Specifications								
Tensile Strength of Terminals	Gradually applying the force specified and keeping the unit fixed for 10±1 sec. <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Terminal diameter (mm)</th> <th>Force (kg)</th> </tr> </thead> <tbody> <tr> <td>0.5<d≤0.8</td> <td>1.0</td> </tr> <tr> <td>0.8<d≤1.25</td> <td>2.0</td> </tr> <tr> <td>1.25<d</td> <td>4.0</td> </tr> </tbody> </table>	Terminal diameter (mm)	Force (kg)	0.5<d≤0.8	1.0	0.8<d≤1.25	2.0	1.25<d	4.0	No visible damage ΔV _{1mA} /V _{1mA} ≤5%
Terminal diameter (mm)	Force (kg)									
0.5<d≤0.8	1.0									
0.8<d≤1.25	2.0									
1.25<d	4.0									
Bending Strength of Terminals	Hold specimen and apply the force specified below to each lead. Bend the specimen to 90°, then return to the original position. Repeat the procedure in the opposite direction. <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Terminal diameter (mm)</th> <th>Force (kg)</th> </tr> </thead> <tbody> <tr> <td>0.5<d≤0.8</td> <td>0.5</td> </tr> <tr> <td>0.8<d≤1.25</td> <td>1.0</td> </tr> <tr> <td>1.25<d</td> <td>2.0</td> </tr> </tbody> </table>	Terminal diameter (mm)	Force (kg)	0.5<d≤0.8	0.5	0.8<d≤1.25	1.0	1.25<d	2.0	No visible damage ΔV _{1mA} /V _{1mA} ≤5%
Terminal diameter (mm)	Force (kg)									
0.5<d≤0.8	0.5									
0.8<d≤1.25	1.0									
1.25<d	2.0									
Vibration	Frequency range: 10~55 Hz Amplitude: 0.75mm or 98m/s ² Direction: 3 mutually perpendicular directions, 2hrs each.	No visible damage ΔV _{1mA} /V _{1mA} ≤5%								
Solder ability	Solder Temp: 245±5°C Dipping Time: 2±0.5 sec	At least 95% of terminal electrode is covered by new solder								
Resistance to Soldering Heat	Solder Temp: 260±5°C Dipping Time: 10±1 sec	No visible damage ΔV _{1mA} /V _{1mA} ≤10%								

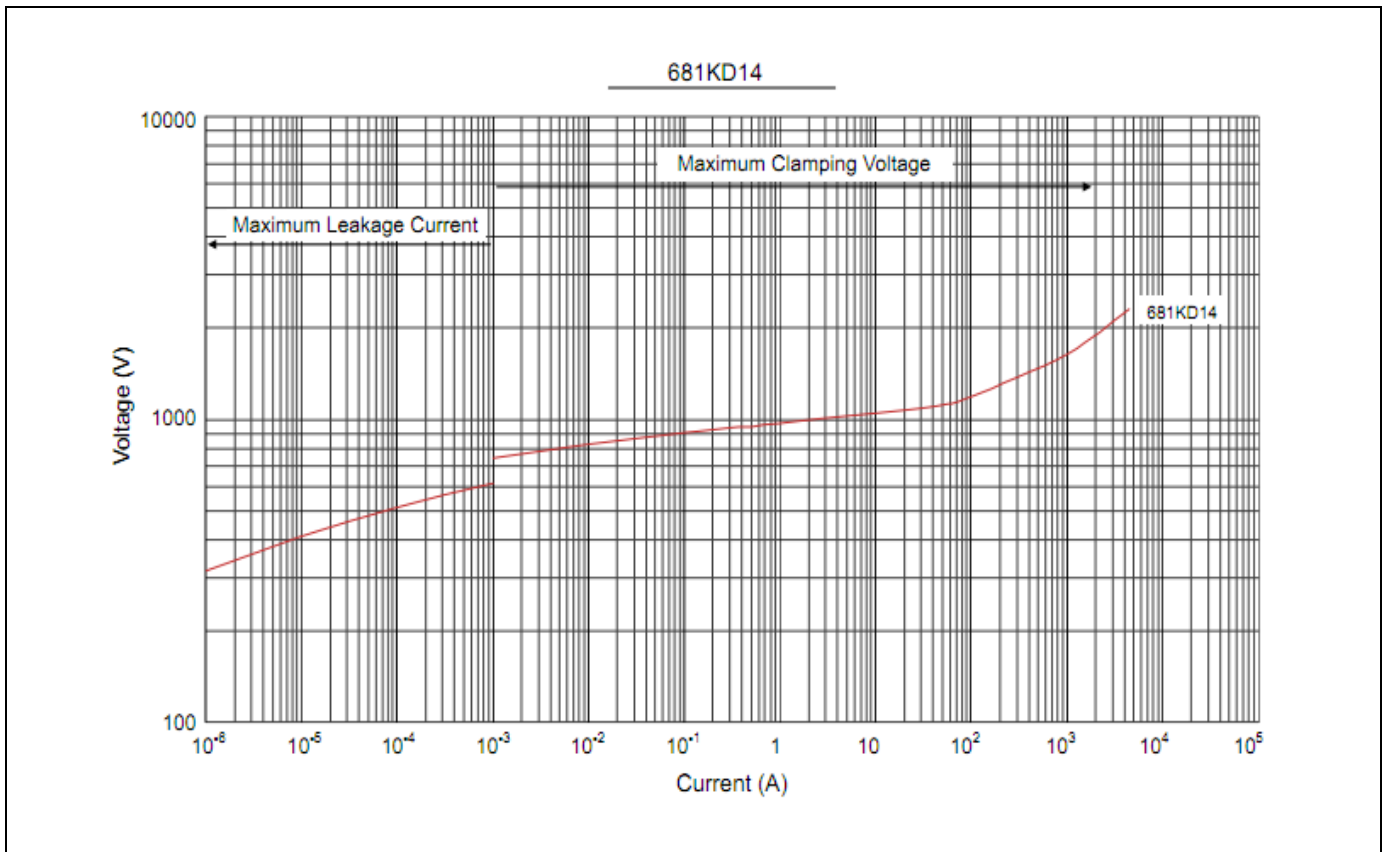
Reliability

Items	Test conditions / Methods	Specifications															
High Temperature Storage	Ambient Temp: 125±2°C Duration: 1000hrs	ΔV _{1mA} /V _{1mA} ≤5%															
Low Temperature Storage	Ambient Temp: -40±2°C Duration: 1000hrs	ΔV _{1mA} /V _{1mA} ≤5%															
Humidity	Ambient Temp: 40±2°C, 90~95% R.H. Duration: 1000hrs	ΔV _{1mA} /V _{1mA} ≤5%															
Temperature Cycle	The conditions shown below shall be repeated 5 cycles <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Step</th> <th>Temperature (°C)</th> <th>Period (minutes)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-40±3</td> <td>30±3</td> </tr> <tr> <td>2</td> <td>Room temperature</td> <td>15±3</td> </tr> <tr> <td>3</td> <td>125±3</td> <td>30±3</td> </tr> <tr> <td>4</td> <td>Room temperature</td> <td>15±3</td> </tr> </tbody> </table>	Step	Temperature (°C)	Period (minutes)	1	-40±3	30±3	2	Room temperature	15±3	3	125±3	30±3	4	Room temperature	15±3	No visible damage ΔV _{1mA} /V _{1mA} ≤5%
Step	Temperature (°C)	Period (minutes)															
1	-40±3	30±3															
2	Room temperature	15±3															
3	125±3	30±3															
4	Room temperature	15±3															
High Temperature Load	Ambient Temp: 105±2°C Duration: 1000hrs Load: Max. Allowable Voltage In AC eara.	ΔV _{1mA} /V _{1mA} ≤10%															
Damp Heat Load	Ambient Temp: 40±2°C, 90~95% R.H. Duration: 1000hrs Load: Max. Allowable Voltage	No visible damage ΔV _{1mA} /V _{1mA} ≤10%															
Voltage Proof	Metal balls method, 2500Vac 1 min.	No visible damage															

Maximum Surge Current Derating Curve

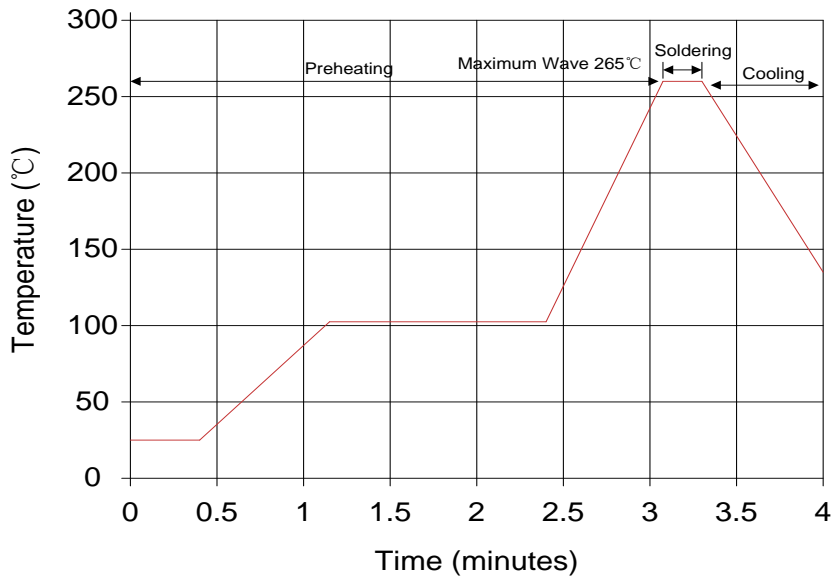


Maximum Leakage Current and Maximum Clamping Voltage Curve



Soldering Recommendation

Lead-free Wave Soldering Recommendation



Item	Conditions
Peak Temperature	265°C
Dipping Time	10 seconds
Soldering	1 time

Recommendation Reworking Conditions with Soldering Iron

Item	Conditions
Temperature of Soldering Iron-tip	360°C (max.)
Soldering Time	3 seconds (max.)
Distance from Varistor	2mm (min.)

Taping Dimensions

Packaging Dimensions (Unit: mm)	Quantity
<p>In bulk for Terminals Trimmed Products</p>	<p>250pcs/bag 4bags/box</p>

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