# DATA SHEET <br> ANIT-SUIFURATIED GHIP RiESISTOiS <br> AF series <br> 5\%, |\%, 0.5\% 

sizes 020I/0402/0603/0805/I206/I2I0/I2I8/20I0/25 I2
RoHS compliant \& Halogen free


## SCOPE

This specification describes AF0201 to AF25I2 chip resistors with anti-sulfuration capabilities.

## APPLICATIONS

- Industrial Equipment
- Power Application
- Networking Application
- High-end Computer \& Multimedia Electronics in high sulfur environment
- Automotive electronics


## FEATURES

- AEC-Q200 qualified
- Superior resistance against sulfur containing atmosphere
- Halogen free product and production
- RoHS compliant
- Reduces environmentally hazardous waste
- High component and equipment reliability
- Saving of PCB space
- Moisture sensitivity level: MSL I


## ORDERING INFORMATION - GLOBAL PART NUMBER

Part number is identified by the series name, size, tolerance, packaging type, temperature coefficient, taping reel and resistance value.

## GLOBAL PART NUMBER

AF XXXX $\underline{X} \underline{\mathbf{X}} \underline{\mathbf{X X}} \underline{\mathbf{X X X X}} \underline{\underline{L}}$
(I) (2) (3) (4) (5) (6) (7)
(I) SIZE

020|/0402/0603/0805/|206/|2|0/I2|8/20|0/25|2
(2) TOLERANCE
$D= \pm 0.5 \%$
$\mathrm{F}= \pm 1 \%$
$\mathrm{J}= \pm 5 \%$ (for jumper ordering, use code of J)
(3) PACKAGING TYPE
$R=$ Paper taping reel
$K=$ Embossed plastic tape reel
(4) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Base on spec
(5) TAPING REEL
$07=7$ inch dia. Reel
$13=13$ inch dia. Reel
(6) RESISTANCE VALUE

There are 2~4 digits indicated the resistance value. Letter R/K/M is decimal point.
Detailed resistance rules are displayed in the table of "Resistance rule of global part number".
(7) DEFAULT CODE

Letter $L$ is system default code for ordering only (Note)


## OrDERING EXAMPLE

The ordering code for an AF0402 chip resistor, value $100 \mathrm{~K} \Omega$ with $\pm \mathrm{I} \%$ tolerance, supplied in 7 -inch tape reel with IOKpcs quantity is: AF0402FR-07I00KL.

## NOTE

I. All our R-Chip products are RoHS compliant and Halogen free. "LFP" of the internal 2D reel label states "Lead-Free Process"
2. On customized label, "LFP" or specific symbol can be printed

AF0603 / AF0805 / AFI206 / AFI2I0 / AF20I0 / AF25I2

## $1 \square$ E- 24 series: 3 digits, $\pm 5 \%, \geq 10 \Omega$

Fig. 2 Value $=10 \mathrm{~K} \Omega$
First two digits for significant figure and 3 rd digit for number of zeros

## AF0603

## 24

E-24 series: 3 digits, $\pm \mathrm{I} \%$
One short bar under marking letter
Fig. 3 Value $=24 \Omega$

II[
E-96 series: 3 digits, $\pm 1 \%$
First two digits for E-96 marking rule and 3rd letter for number of zeros
Fig. $4 \quad$ Value $=12.4 \mathrm{~K} \Omega$
AF0805 / AFI206 / AFI2I0 / AF20I0 / AF25I2

102 Both E-24 and E-96 series: 4 digits, $\pm 1 \%$
Fig. 5 Value $=10 \mathrm{~K} \Omega$
First three digits for significant figure and 4 th digit for number of zeros

## AFI2I8



E-24 series: 3 digits, $\pm 5 \%$
First two digits for significant figure and 3rd digit for number of zeros
Fig. 6 Value $=10 \mathrm{~K} \Omega$


Both E-24 and E-96 series: 4 digits, $\pm 1 \%$
First three digits for significant figure and 4th digit for number of zeros
Fig. 7 Value $=10 \mathrm{~K} \Omega$

## NOTE

For further marking information, please see special data sheet "Chip resistors marking". Marking of AF series is the same as RC series

## CONSTRUCTJON

The resistors are constructed on top of high grade ceramic body. Internal metal electrodes are added at each end and connected by a resistive glaze. The resistive glaze is covered by a glass.
The composition of the glaze is adjusted to give the approximate required resistance value and laser trimming of this resistive glaze achieves the value within tolerance. The whole element is covered by a protective overcoat. Size 0603 and bigger is marked with the resistance value on top. Finally, the two external terminations ( $\mathrm{Ni} /$ matte tin) are added. See fig. 8

## DJMENSIONS

Table I For outlines see fig. 8

| TYPE | $\mathrm{L}(\mathrm{mm})$ | $\mathrm{W}(\mathrm{mm})$ | $H(\mathrm{~mm})$ | $\mathrm{I}_{1}(\mathrm{~mm})$ | $\mathrm{I}_{2}(\mathrm{~mm})$ |
| :--- | :---: | :---: | :---: | :---: | :---: |
| AF020I | $0.60 \pm 0.03$ | $0.30 \pm 0.03$ | $0.23 \pm 0.03$ | $0.12 \pm 0.05$ | $0.15 \pm 0.05$ |
| AF0402 | $1.00 \pm 0.05$ | $0.50 \pm 0.05$ | $0.32 \pm 0.05$ | $0.20 \pm 0.10$ | $0.25 \pm 0.10$ |
| AF0603 | $1.60 \pm 0.10$ | $0.80 \pm 0.10$ | $0.45 \pm 0.10$ | $0.25 \pm 0.15$ | $0.25 \pm 0.15$ |
| AF0805 | $2.00 \pm 0.10$ | $1.25 \pm 0.10$ | $0.50 \pm 0.10$ | $0.35 \pm 0.20$ | $0.35 \pm 0.20$ |
| AFI206 | $3.10 \pm 0.10$ | $1.60 \pm 0.10$ | $0.55 \pm 0.10$ | $0.45 \pm 0.20$ | $0.40 \pm 0.20$ |
| AFI2I0 | $3.10 \pm 0.10$ | $2.60 \pm 0.15$ | $0.55 \pm 0.10$ | $0.45 \pm 0.15$ | $0.50 \pm 0.20$ |
| AFI218 | $3.10 \pm 0.10$ | $4.60 \pm 0.10$ | $0.55 \pm 0.10$ | $0.45 \pm 0.20$ | $0.40 \pm 0.20$ |
| AF20I0 | $5.00 \pm 0.10$ | $2.50 \pm 0.15$ | $0.55 \pm 0.10$ | $0.55 \pm 0.15$ | $0.50 \pm 0.20$ |
| AF25I2 | $6.35 \pm 0.10$ | $3.10 \pm 0.15$ | $0.55 \pm 0.10$ | $0.60 \pm 0.20$ | $0.50 \pm 0.20$ |

## OUTLINES



Fig. 8 Chip resistor outlines

## ELECTRICAL CHARACTERISTJCS

## Table 2

|  | CHARACTERISTICS |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| TYPE | RESISTANCE RANGE | Operating Temperature Range |  | Max. Overload Voltage | Dielectric <br> Withstanding Voltage | Temperature Coefficient of Resistance | Jumper Criteria |


|  |  |  |  |  |  | Rated Current 0.5A |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\pm 5 \%$ (E24), |  |  |  |  |  |
|  | $1 \Omega$ to $10 \mathrm{M} \Omega$ |  |  |  |  | Max. Current |
| AF020 | $\pm 0.5 \%, \pm 1 \% \text { (E24/E96), }$ <br> $1 \Omega$ to $10 M \Omega$ | 25 V | 50 V | 50 V | $10 \Omega<\mathrm{R} \leq 10 \mathrm{M} \Omega, \pm 200 \mathrm{ppm} /{ }^{\circ} \mathrm{C}$ | 1.0 A |



## FOOTPRJNT AND SOLDERING PROFULES

For recommended footprint and soldering profiles of AF-series is the same as RC-series. Please see the special data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY
Table 3 Packing style and packaging quantity

| PACKING STYLE | REEL | AF020I | AF0402 | AF0603/0805/ | AFI210 | AFI218/2010/ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | DIMENSION |  |  | 1206 |  | 2512 |
| Paper taping reel (R) | 7" (178 mm) | 10,000/20,000 | 10,000/20,000 | 5,000 | 5,000 | -- |
|  | $13^{\prime \prime}(330 \mathrm{~mm})$ | 50,000 | 50,000 | 20,000 | 20,000 | -- |
| Embossed taping reel (K) | 7" (178 mm) | -- | -- | -- | -- | 4,000 |

## NOTE

I. For paper/embossed tape and reel specification/dimensions, please see the special data sheet "Chip resistors packing".

## PUNCTIONAL DESCRIPTION

## OPERATING TEMPERATURE RANGE

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AFO2OI - AF25I2 Range:
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$-55^{\circ} \mathrm{C}$ to $+155^{\circ} \mathrm{C}$ (Fig. 7)

## POWER RATING

Each type rated power at $70^{\circ} \mathrm{C}$ :
AFO20I $=1 / 20 \mathrm{~W}(0.05 \mathrm{~W})$
AF0402=I/I6 W (0.0625W)
AF0603=I/IO W (0.IW)
AF0805=I/8 W (0.125W)
AFI206=1/4 W (0.25W)
AFI2IO $=1 / 2 \mathrm{~W}(0.5 \mathrm{~W})$
AFI218=IW
AF2010=3/4W (0.75W)
AF25I2=IW

## RATED VOLTAGE



Fig. 7 Maximum dissipation ( $\mathrm{P}_{\text {max }}$ ) in percentage of rated power as a function of the operating ambient temperature ( $T_{\text {amb }}$ )

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:
$V=\sqrt{(P \times R)}$
Where
$\mathrm{V}=$ Continuous rated DC or AC (rms) working voltage (V)

P = Rated power (W)
$R=$ Resistance value ( $\Omega$ )

## TESTS AND REQUNREMENS

Table 4 Test condition, procedure and requirements

| TEST | TEST METHOD | PROCEDURE | REQUIREMENTS |
| :--- | :--- | :--- | :--- |
| Temperature | IEC $60 I I 5-I 4.8$ | At $+25 /-55^{\circ} \mathrm{C}$ and $+25 /+125^{\circ} \mathrm{C}$ | Refer to table 2 |
| Coefficient of <br> Resistance <br> (T.C.R.) | MIL-STD-202 Method 304 | Formula: |  |
|  |  | T.C.R $=\frac{R_{2}-R_{1}}{R_{1}\left(t_{2}-t_{1}\right)} \times 10^{6}\left(\mathrm{ppm} /{ }^{\circ} \mathrm{C}\right)$ |  |
|  | Where |  |  |
|  | $\mathrm{t}_{1}=+25^{\circ} \mathrm{C}$ or specified room temperature |  |  |
|  | $\mathrm{t}_{2}=-55^{\circ} \mathrm{C}$ or $+125^{\circ} \mathrm{C}$ test temperature |  |  |
|  | $\mathrm{R}_{1}=$ resistance at reference temperature in ohms |  |  |
|  | $\mathrm{R}_{2}=$ resistance at test temperature in ohms |  |  |


| Life/Endurance | IEC 60\|I5-I 4.25 <br> MIL-STD-202 Method 108 | At $70 \pm 2^{\circ} \mathrm{C}$ for 1,000 hours, RCWV applied for 1.5 hours on, 0.5 hour off, still-air required | $\pm(1.0 \%+0.05 \Omega)$ |
| :---: | :---: | :---: | :---: |
|  |  |  | $<100 \mathrm{~m} \Omega$ for Jumper |
| High | MIL-STD-202 Method I08 | 1,000 hours at $155 \pm 3^{\circ} \mathrm{C}$ | $\pm(1.0 \%+0.05 \Omega)$ |
| Temperature Exposure |  | unpowered | $<100 \mathrm{~m} \Omega$ for Jumper |


| Moisture <br> Resistance | MIL-STD-202 Method I06 | Each temperature / humidity cycle is defined at 8 hours, 3 cycles / 24 hours for 10 d. with $25^{\circ} \mathrm{C} /$ $65^{\circ} \mathrm{C} 95 \%$ R.H, without steps 7a \& 7b, unpowered <br> Parts mounted on test-boards, without condensation on parts | $\pm(0.5 \%+0.05 \Omega)$ for $0.5 \%, 1 \%$ tol. <br> $\pm(1.0 \%+0.05 \Omega)$ for $5 \%$ tol. <br> $<100 \mathrm{~m} \Omega$ for Jumper |
| :---: | :---: | :---: | :---: |
| Thermal Shock | MIL-STD-202 Method I07 | $-55 /+125^{\circ} \mathrm{C}$ <br> Number of cycles required is 300 . Devices mounted <br> Maximum transfer time is 20 seconds. Dwell time is 15 minutes | $\pm(0.5 \%+0.05 \Omega)$ for $0.5 \%, 1 \%$ tol. <br> $\pm(1 \%+0.05 \Omega)$ for $5 \%$ tol. <br> $<100 \mathrm{~m} \Omega$ for Jumper |
| Short Time Overload | IEC60\|15-1 4.13 | 2.5 times of rated voltage or maximum overload voltage whichever is less for 5 seconds at room temperature | $\pm(1.0 \%+0.05 \Omega)$ <br> No visible damage |
| Bending | IEC 60115-1 4.33 | Chips mounted on a 90 mm glass epoxy resin PCB (FR4) <br> Bending: 0201/0402: 5 mm <br> 0603/0805: 3 mm <br> 1206 \& above: 2 mm <br> Bending time: $60 \pm 5$ seconds | $\pm(1.0 \%+0.05 \Omega)$ <br> $<100 \mathrm{~m} \Omega$ for Jumper <br> No visible damage |


| TEST | TEST METHOD | PROCEDURE | REQUIREMENTS |
| :---: | :---: | :---: | :---: |
| Biased Humidity | MIL-STD-202 method 103 | I,000 hours; $85^{\circ} \mathrm{C} / 85 \%$ R.H., $10 \%$ of operating power. <br> Measurement at $24 \pm 4$ hours after test conclusion. | $\begin{aligned} & \|\Omega \leq R \leq\| M \Omega: \pm(3 \%+0.05 \Omega) \\ & \|M \Omega<R \leq\| 0 M \Omega: \pm(5 \%+0.05 \Omega) \end{aligned}$ |
| Solderability |  |  |  |
| - Resistance to Soldering Heat | IEC 60115-I 4.18 <br> MIL-STD-202 Method 215 | Condition B, no pre-heat of samples <br> Lead-free solder, $260 \pm 5^{\circ} \mathrm{C}, 10 \pm \mid$ seconds immersion time <br> Procedure 2 for SMD: devices fluxed and cleaned with isopropanol | $\pm(0.5 \%+0.05 \Omega)$ for $0.5 \%, 1 \%$ tol. $\pm(1.0 \%+0.05 \Omega)$ for $5 \%$ tol. <br> $<50 \mathrm{~m} \Omega$ for Jumper <br> No visible damage |
| - Wetting | J-STD-002 | Electrical test not required | Well tinned ( $\geq 95 \%$ covered) |
|  |  | Magnification IOX | No visible damage |
|  |  | SMD conditions: |  |
|  |  | (a) Method B, aging 4 hours at $155^{\circ} \mathrm{C}$ dry heat, lead-free solder bath at $245{ }^{\circ} \mathrm{C}$ <br> (b) Method B , dipping at $215^{\circ} \mathrm{C}$ for 3 seconds |  |
| FOS | ASTM-B-809-95* | Sulfur 750 hours, $105^{\circ} \mathrm{C}$. unpowered | $\pm(4.0 \%+0.05 \Omega)$ |
|  | * Modified |  |  |

REVISION HISTORY
REVISION DATE CHANGE NOTIFICATION DESCRIPTION

| Version 5 | Jun. 21, 2016 | - | - Update test and requirement |
| :---: | :---: | :---: | :---: |
| Version 4 | Dec. 24, 2015 | - | - Update Dielectric Withstanding Voltage\& Resistance value |
| Version 3 | Apr. 01,2015 | - | - Modified test and requirements |
| Version 2 | Nov. 20, 2014 | - | - Tests and requirement update |
| Version I | Sep. 27, 2013 | - | - Size 0201/I2 $0 / 1218 / 2010 / 2512$ extend |
| Version 0 | Jan 07, 2011 | - | - First issue of this specification |

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