

Professional & Flame-Proof Type

Miniature Style [FC0 Series]



INTRODUCTION

The FCO Series Carbon Film Professional & Flame-Proof Resistors are manufactured by coating a homogeneous film of pure carbon on high grade ceramic rods. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps. The resistors are coated with layers of green color lacquer.

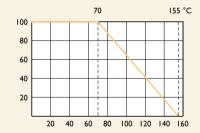
FEATURES

Power Rating	0.4W, 0.6W
Resistance Tolerance	±2%, ±5%
T.C.R.	see Table
Flameproof Multi-layer Coating Meets	UL-94V-0
Flameproof Feature Meets Overload Test	UL-1412

DERATING CURVE

For resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with the curve below.

Rated Load (%)



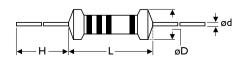
Ambient Temperature (°C)

TABLE I TEMPERATURE COEFFICIENT

STYLE	TEMP. COEFFIC	TEMP. COEFFICIENT (ppm/°C)			
	under I00KΩ	Ι00ΚΩ - ΙΜΩ	IMΩ - I0MΩ		
FC0204, FC0207	-500~300	-700~0	-1,500~0		

DIMENSIONS

Unit: mm



STYLE	DIMENSION			
Miniature	L	øD	н	ød
FC0204	3.4±0.3	1.9±0.2	28±2.0	0.45±0.05
FC0207	6.3±0.5	2.4±0.2	28±2.0	0.55±0.05

Note:			

ELECTRICAL CHARACTERISTICS

STYLE	FC0204	FC0207	
Power Rating at 70°C	0.4VV	0.6W	
Maximum Working Voltage	200V	300V	
Maximum Overload Voltage	400V	600V	
Voltage Proof on Insulation	300V	500V	
Resistance Range	$I\Omega$ - $I0M\Omega$ & 0Ω for E24 series value		
Operating Temp. Range	-55°C to +155°C		
Temperature Coefficient	see Table 1		

Note: Special value is available on request

ENVIRONMENTAL CHARACTERISTICS

PERFORMANCE TEST	TEST METHOD	APPRAISE	
Short Time Overload	IEC 60115-1 4.13	2.5 times RCWV for 5 Sec.	±0.75%+0.05Ω
Voltage Proof on Insulation	IEC 60115-1 4.7	in V-block for 60 Sec., test voltage by type	By type
Temperature Coefficient	IEC 60115-1 4.8	-55°C to +155°C	By type
Insulation Resistance	IEC 60115-1 4.6	in V-block for 60 Sec.	>1,000ΜΩ
Solderability	IEC 60115-1 4.17	235±5°C for 3±0.5 Sec.	95% Min. coverage
Solvent Resistance of Marking	IEC 60115-1 4.30	IPA for 5±0.5 Min. with ultrasonic	No deterioration of coatings and markings
Robustness of Terminations	IEC 60115-1 4.16	Direct load for 10 Sec. in the direction of the terminal leads	≥2.5kg (24.5N)
Periodic-pulse Overload	IEC 60115-1 4.39	4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec. off)	±1.0%+0.05Ω
Damp Heat Steady State	IEC 60115-1 4.24	40±2°C, 90-95% RH for 56 days, loaded with 0.1 times RCVVV	±3.0%+0.05Ω
Endurance at 70°C	IEC 60115-1 4.25	70±2°C at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off)	±3.0%+0.05Ω
Temperature Cycling	IEC 60115-1 4.19	-55°C ⇒ Room Temp. ⇒ +155°C ⇒ Room Temp. (5 cycles)	±1.0%+0.05Ω
Resistance to Soldering Heat	IEC 60115-1 4.18	260±3°C for 10±1 Sec., immersed to a point 3±0.5mm from the body	±1.0%+0.05Ω
Accidental Overload Test	IEC 60115-1 4.26	4 times RCWV for 1 Min.	No evidence of flaming or arcing

EXPLANATIONS OF ORDERING CODE

Code 7

Tolerance

 $P = \pm 0.02 \%$

 $A = \pm 0.05 \%$

B = +0.1 %

C = +0.25%

 $D = \pm 0.5 \%$

F = ±1 %

 $G = \pm 2 \%$

 $| = \pm 5 \%$

 $K = \pm 10 \%$

- = Base on Spec

52-

Code 13 - 17

0RI = 0.1

100R = 100

10K = 10.000

10M = 10,000,000

Resistance Value

Code I - 3

Series Name See Index

Code 4 - 6

Power Rating -05 = ød0.5mm

-06 = ød0.6mm

-07 = ød0.7mm-08 = ød0.8mm

-10 = ød1.0mm

-14 = ød1.4mm

-12 = 1/6W

-25 = 1/4W

25S = 1/4WS

-50 = 1/2W

50S = 1/2WS

100 = 1 W

IWS = IWS

200 = 2W

2WS = 2WS

204 = 0.4W

207 = 0.6W

300 = 3W3WS = 3WS

3WM = 3WM

400 = 4W

500 = 5W5WS = 5WS

5SS = 5WSS

700 = 7W

7WS = 7WS

10A = 10W

20A = 20W

30A = 30W

40A = 40W

50A = 50W

10S = 10WS

15A = 15W

25A = 25W

10B = 100W 25B = 250W Code 8

Packing Style

T = Tape/Box

R = Tape/Reel

B = Bulk

Code 9

Temperature Coefficient of Resistance

- = Base on Spec.

 $A = \pm 5 \text{ ppm/}^{\circ}\text{C}$

 $B = \pm 10 \text{ ppm/}^{\circ}\text{C}$

 $C = \pm 15 \text{ ppm/}^{\circ}C$

 $S = \pm 20ppm/^{\circ}C$

 $D = \pm 25 \text{ ppm/}^{\circ}C$

 $E = \pm 50 \text{ ppm/}^{\circ}\text{C}$

 $F = \pm 100 \text{ ppm/°C}$

 $G = \pm 200 \text{ ppm/}^{\circ}C$

 $H = \pm 250 \text{ ppm/°C}$

 $I = \pm 300 \text{ ppm/°C}$

 $I = \pm 350 \text{ ppm/°C}$

Code 10 - 12

Forming Type

26 - 26mm

52- = 52.4mm

73 - = 73 mm

81 - 81 mm

91 - = 91 mm

F = FType

FK = FKType

FKK = FKK Type

FFK = F-form Kink

M = M-Type Forming

MB = M-form W/flat

MT = MT Type Forming

MR = MRType

AV = AVIsert

PN = PANAsert

EXCEPTION:

• Cement series:

<Code 8>: Special packing style code

B: Bulk with wirewound or metal oxide sub-assembly for resistance value

W: Bulk with ceramic based wirewound sub-assembly for resistance value

M: Bulk with metal oxide sub-assembly for resistance value

F: Bulk with Fiberglass based wirewound sub-assembly for resistance value

<Code 10-12>: Without forming code

Example: SQP500|B-10R

• JPW series:

<Code 13-17>: without resistance value code

Example: **JPW-06-T-52-**

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