

# DATA SHEET

## CARBON FILM RESISTORS

Flameproof

FCR Series

$\pm 2\%$ ,  $\pm 5\%$

1/4W to 3W

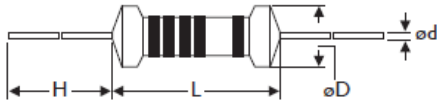
RoHS compliant & Halogen Free





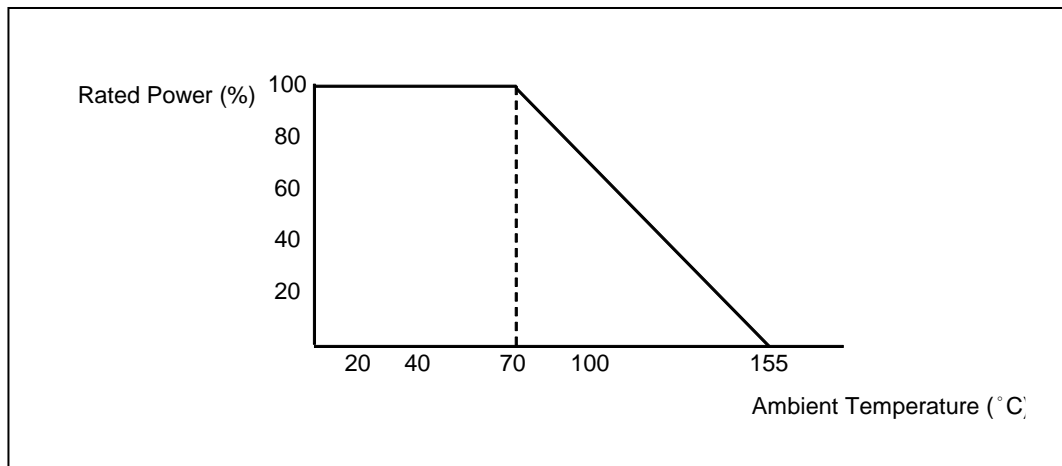
**DIMENSIONS**

Unit: mm



Normal	Miniature	L	ψD	H	ψd
FCR -25	FCR 50S	6.3 ± 0.5	2.4 ± 0.2	28 ± 2.0	0.55 ± 0.05
FCR -50	FCR 1WS	9.0 ± 0.5	3.3 ± 0.3	26 ± 2.0	0.55 ± 0.05
FCR 100	FCR 2WS	11.5 ± 1.0	4.5 ± 0.5	35 ± 2.0	0.8 ± 0.05
FCR 200	FCR 3WS	15.5 ± 1.0	5.0 ± 0.5	33 ± 2.0	0.8 ± 0.05

**DERATING CURVE**



**ELECTRICAL CHARACTERISTICS**

**TABLE 1**

CHARACTERISTICS	FCR-25	FCR50S	FCR-50	FCR1WS	FCR100	FCR2WS	FCR200	FCR3WS
Power Rating at 70 °C	1/4W	1/2W	1/2W	1W	1W	2W	2W	3W
Maximum Working Voltage	250V	300V	350V	400V	500V	500V	500V	500V
Maximum Overload Voltage	500V	600V	700V	800V	1000V	1000V	1000V	1000V
Voltage Proof on Insulation	400V	400V	500V	500V	500V	500V	500V	500V
Resistance Range	1Ω ~ 10MΩ for E24 series value							
Operating Temp. Range	- 55°C to +155°C							
Temperature Coefficient	See table 2							

Note: For resistance value out of above range is by request.

**TABLE 2 TEMPERATURE COEFFICIENT**

TYPE	Temp. Coefficient ppm/°C		
	Under 100KΩ	100K ~ 1MΩ	1M ~ 10MΩ
FCR100, FCR200, FCR2WS FCR3WS	± 350	-500~0	-1500~0
FCR-25 , FCR-50,FCR50S , FCR1WS	- 500 ~ + 350	-700~0	-1500~0

**TEST AND REQUIRMENTS**

TEST	TEST METHOD	PROCEDURE	APPRAISE
Short Time Overload	IEC 60115-1 4.13	2.5 times RCWV for 5 sec.(Not more than maximum overload voltage)	±0.75%+0.05Ω
Voltage Proof on Insulation	IEC 60115-1 4.7	In V-Block for 60 sec. test voltage as above table	No Breakdown
Temperature Coefficient	IEC 60115-1 4.8	Between -55°C to +155°C	By Type
Insulation Resistance	IEC 60115-1 4.6	In V-Block for 60 sec.	>1,000MΩ
Solderability	IEC 60115-1 4.17	245±5°C for 3±0.5 Sec.	95% Min. coverage
Solvent Resistance of Marking	IEC 60115-1 4.30	IPA for 5±0.5 Min. with ultrasonic	No deterioration of coatings and markings
Robustness of Terminations	IEC 60115-1 4.16	Direct load for 10 Sec. in the direction of the terminal leads	≥2.5Kg(24.5N)
Periodic-pulse Overload	IEC 60115-1 4.39	4 times RCWV(or Umax., whichever less) 10,000 cycles (1 Sec. on, 25 Sec.off)	±1.0%+0.05Ω
Damp Heat Steady State	IEC 60115-1 4.24	40±2°C,90-95% RH for 56 days, loaded with 0.1 times RCWV (or Umax., whichever less)	±3.0%+0.05Ω
Endurance at 70°C	IEC 60115-1 4.25	70±2°C at RCWV(or Umax., whichever less) for 1,000 Hr.(1.5 Hr.on,0.5 Hr. off)	±3.0%+0.05Ω
Temperature Cycling	IEC 60115-1 4.19	-55°C → Room Temp. → +155°C → Room Temp.(5 cycles)	±1.0%+0.05Ω
Resistance to Soldering Heat	IEC 60115-1 4.18	260±3°C for 10±1 Sec., immersed to a point 3±0.5mm from the body	±1.0%+0.05Ω
Accidental Overload Test	IEC 60115-1 4.26	4 times RCWV(or Umax., whichever less) for 1 Min.	No evidence of flaming or arcing

Note:

**RCWV (Rated Continuous Working Voltage):**

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{(P \times R)}$$

or max. working voltage whichever is less

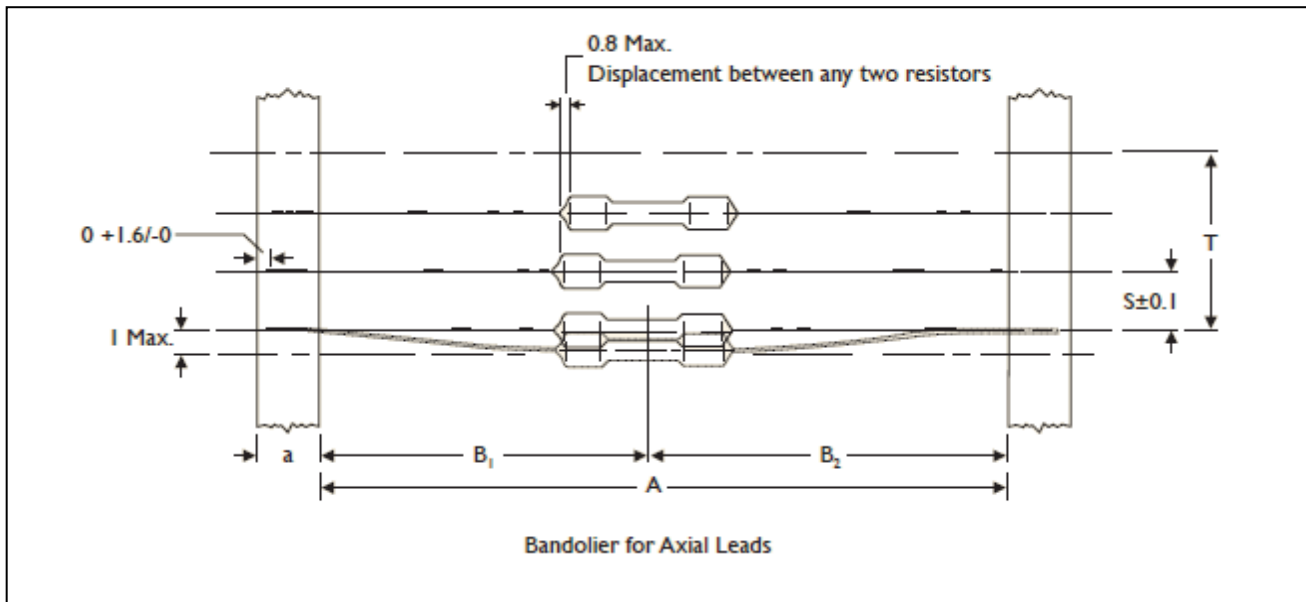
Where

V=Continuous rated DC or AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value ( $\Omega$ )

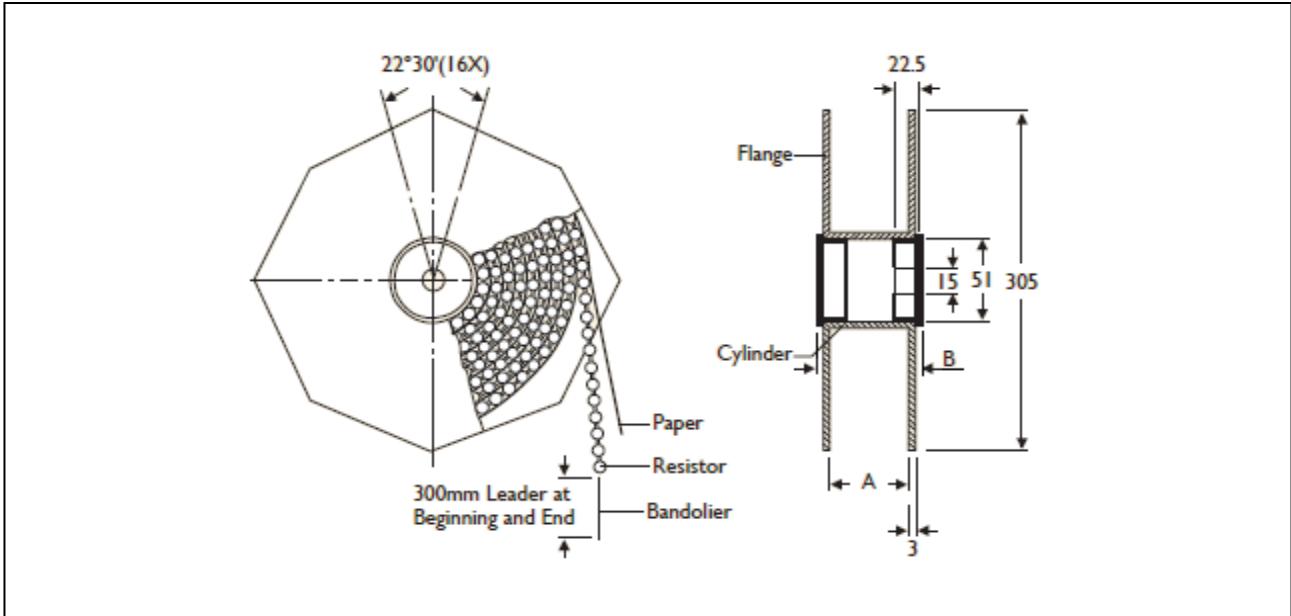
**AXIAL / REEL TAPE SPECIFICATION**



Unit: mm

Normal	Miniature	a	A	B1-B2 (Max.)	S (spacing)	T (max. deviation of spacing)
FCR-25	FCR50S	$6 \pm 0.5$	$52.4 \pm 1.5$	1.2	5	
			$26.0 \pm 1.5$	1		
FCR-50	FCR1WS	$6 \pm 0.5$	$52.4 \pm 1.5$	1.2	5	
FCR100	FCR2WS	$6 \pm 0.5$	$73.0 \pm 1.5$	1.5	5	1 mm per 10 spacing, 0.5 mm per 5 spacing,
			$52.4 \pm 1.5$	1.2		
FCR200	FCR3WS	$6 \pm 0.5$	$73.0 \pm 1.5$	1.5	10	
			$52.4 \pm 1.5$	1.2		

**TAPE ON REEL PACKING**

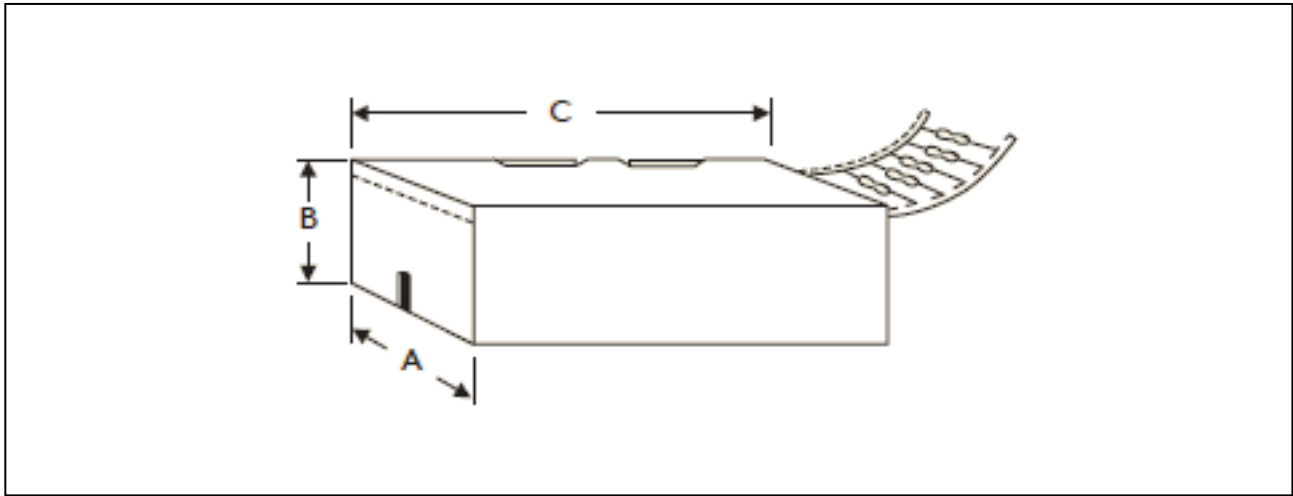


TYPE

Unit: mm/piece

Normal	Miniature	Across Flange(A)	B	Quantity Per Reel
FCR-25	FCR50S	66.5	75.5	5,000
FCR-50	FCR1WS	66.5	75.5	2,500
FCR100	FCR2WS	87	96	2,000
FCR200	FCR3WS	87	96	1,000

**TAPE ON BOX PACKING**



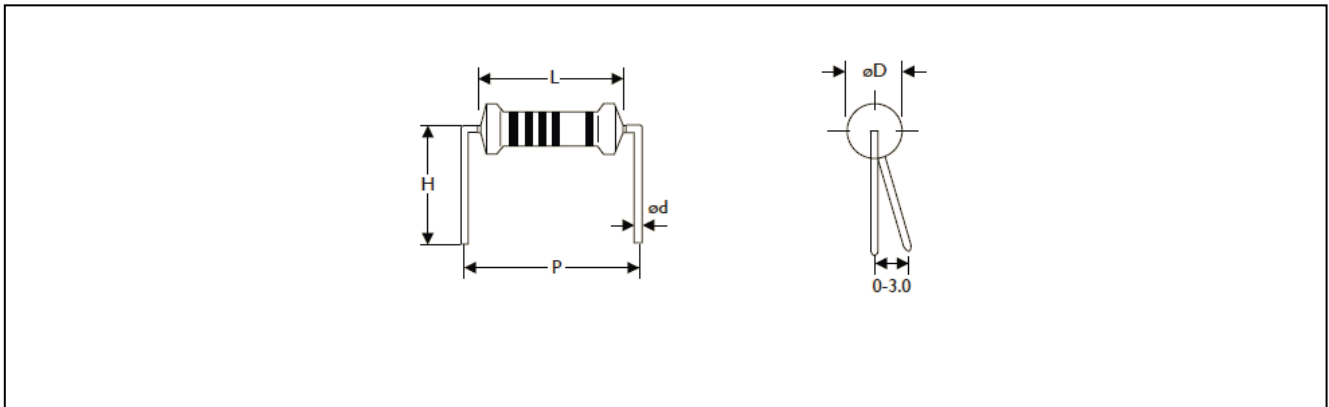
TYPE		DIMENSIONS			Unit: mm/piece
Normal	Miniature	A	B	C	Quantity Per Box
FCR-25	FCR50S	48	102	255	5,000
FCR-25	FCR50S	81	104	260	5,000
FCR-50	FCR1WS	73	45	258	1,000
FCR100	FCR2WS	81	91	260	1,000
FCR100	FCR2WS	103	78	260	1,000
FCR200	FCR3WS	81	91	260	1,000
FCR200	FCR3WS	103	94	260	1,000

**BULK PACKING**

Normal	Miniature	Piece/Per Inner Box	Bag/Per Inner Box	Piece Per Bag
CFR-25	CFR50S	10,000	10	1,000
CFR-50	CFR1WS	5,000	5	1,000
CFR-100	CFR2WS	2,000	4	500
CFR200	CFR3WS	1,000	2	500

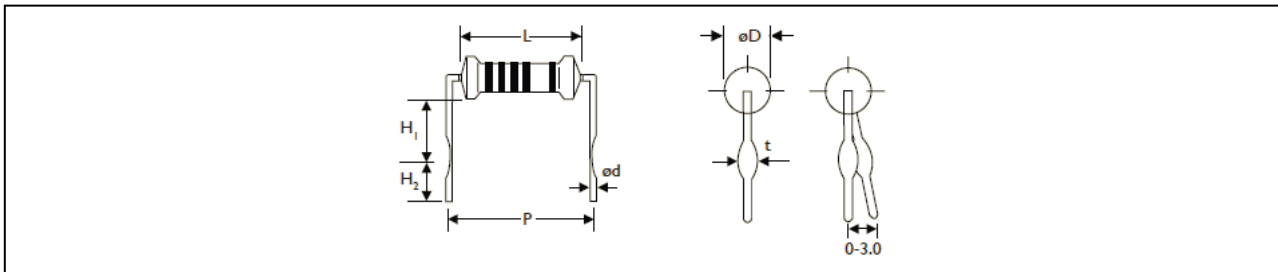
**FORMING**

**M TYPE**



TYPE		DIMENSIONS					Unit: mm
Normal	Miniature	L	$\psi D$	$\psi d$	P	H	
FCR-25	FCR50S	$6.3 \pm 0.5$	$2.4 \pm 0.2$	$0.55 \pm 0.05$	$10.0 \pm 1$	$10.0 \pm 1$	
FCR-50	FCR1WS	$9.0 \pm 0.5$	$3.3 \pm 0.3$	$0.55 \pm 0.05$	$12.5 \pm 1$	$10.0 \pm 1$	
FCR100	FCR2WS	$11.5 \pm 1.0$	$4.5 \pm 0.5$	$0.8 \pm 0.05$	$15.0 \pm 1$	$12.5 \pm 1$	
FCR200	FCR3WS	$15.5 \pm 1.0$	$5.0 \pm 0.5$	$0.8 \pm 0.05$	$20.0 \pm 1$	$15.0 \pm 1$	

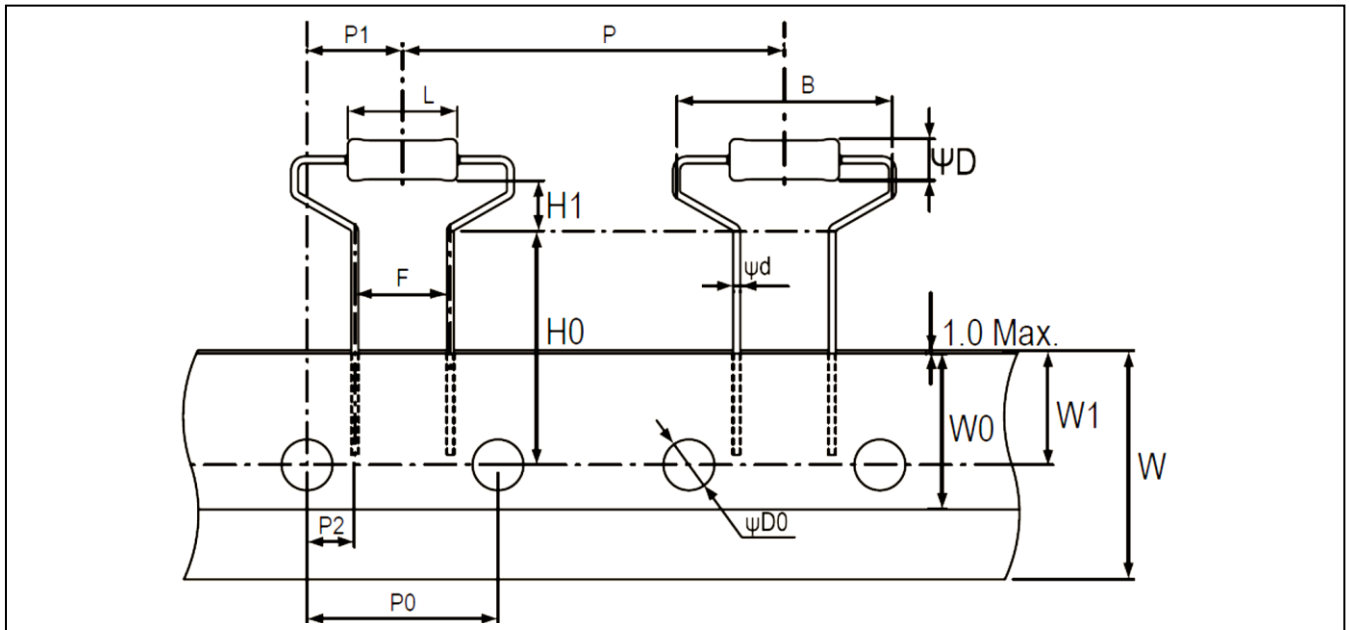
**MB TYPE**



TYPE		DIMENSIONS							Unit: mm
Normal	Miniature	L	$\psi D$	$\psi d$	P	H1	H2	t	
FCR-25	FCR50S	$6.3 \pm 0.5$	$2.4 \pm 0.2$	$0.55 \pm 0.05$	$10.0 \pm 1$	$6.0 \pm 1$	$5.0 \pm 1$	$1.2 \pm 0.2$	
FCR-50	-	$9.0 \pm 0.5$	$3.3 \pm 0.3$	$0.55 \pm 0.05$	$12.5 \pm 1$	$6.0 \pm 1$	$5.0 \pm 1$	$1.2 \pm 0.2$	
-	FCR1WS	$9.0 \pm 0.5$	$3.3 \pm 0.3$	$0.55 \pm 0.05$	$12.5 \pm 1$	$6.0 \pm 1$	$5.0 \pm 1$	$1.4 \pm 0.2$	
FCR100	FCR2WS	$11.5 \pm 1.0$	$4.5 \pm 0.5$	$0.8 \pm 0.05$	$15.0 \pm 1$	$6.0 \pm 1$	$5.0 \pm 1$	$1.4 \pm 0.2$	
FCR200	FCR3WS	$15.5 \pm 1.0$	$5.0 \pm 0.5$	$0.8 \pm 0.05$	$20.0 \pm 1$	$10.0 \pm 1$	$5.0 \pm 1$	$1.4 \pm 0.2$	

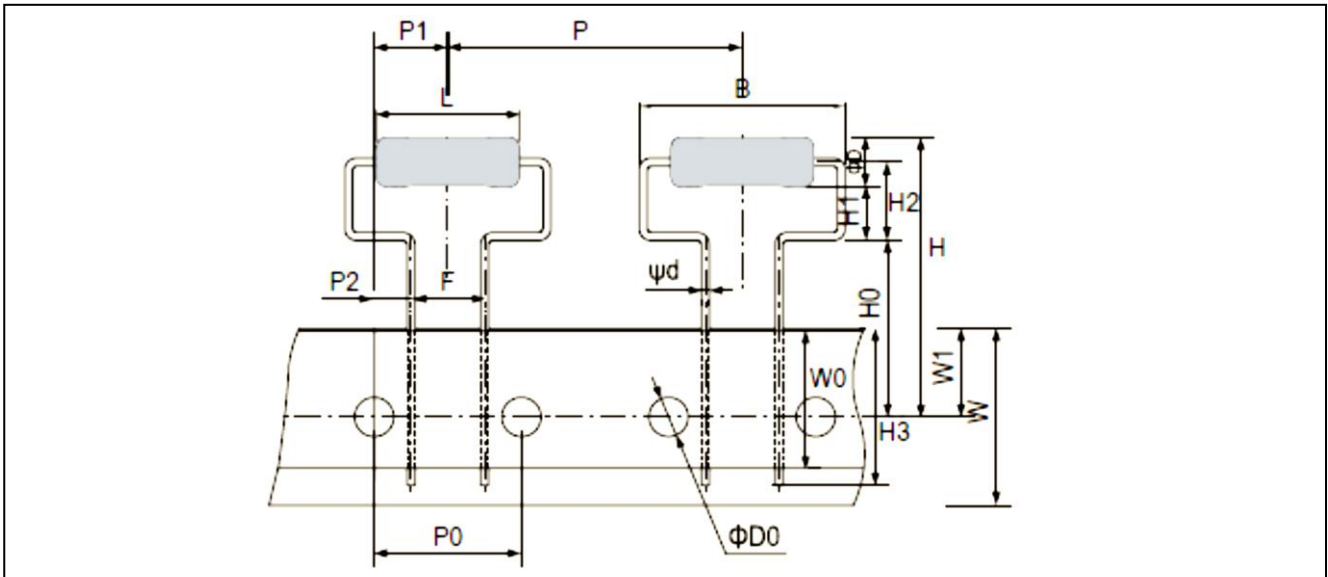


**MHA TYPE**



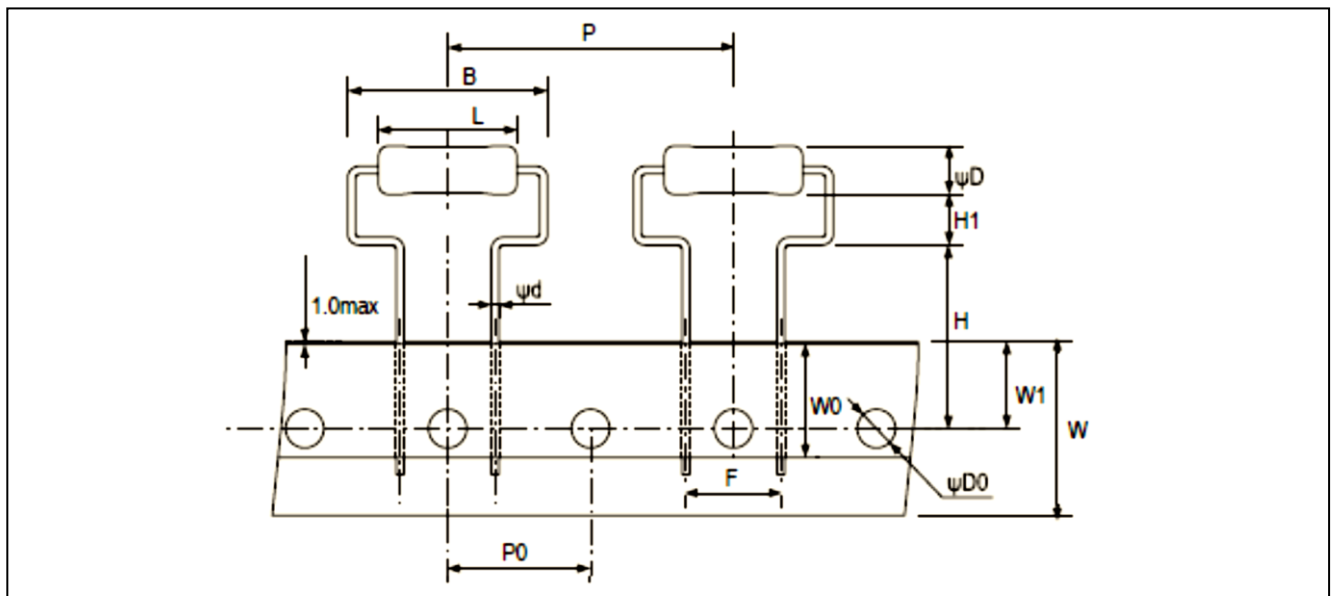
TYPE		DIMENSIONS								Unit: mm
<b>Normal</b>	<b>Miniature</b>	<b>L</b>	<b>ψD</b>	<b>ψd</b>	<b>B</b>	<b>H0</b>	<b>H1</b>	<b>P</b>	<b>P0</b>	
		9.0±0.5	3.3±0.3	0.55±0.05	17.5Max	19.0±1.0	4.0±1.0	30.0±1.0	15.0±0.3	
FCR -50	FCR 1WS	<b>P1</b>	<b>P2</b>	<b>F</b>	<b>W</b>	<b>W0</b>	<b>W1</b>	<b>ψD0</b>		
		7.5±1.0	3.75±0.5	7.5±0.5	18.0±0.5	5.0Min	9.0±0.5	4.0±0.2		

**MHB TYPE**



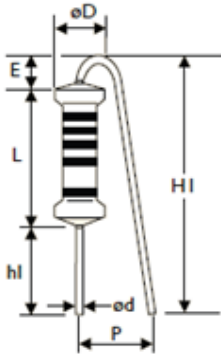
TYPE		DIMENSIONS								Unit: mm
<b>Normal</b>	<b>Miniature</b>	<b>L</b>	<b>ψD</b>	<b>ψd</b>	<b>B</b>	<b>H</b>	<b>H0</b>	<b>H1</b>	<b>H2</b>	<b>H3</b>
		15.5±1.0	5.0±0.5	0.8±0.05	21.0Max.	30Max.	18.0±1.0	5.5(Ref.)	8.0±1.5	16Max.
FCR200	FCR3WS	<b>P</b>	<b>P0</b>	<b>P1</b>	<b>P2</b>	<b>F</b>	<b>W</b>	<b>W0</b>	<b>W1</b>	<b>ψD0</b>
		30.0±1.0	15.0±0.3	7.5±1.0	3.75±0.8	7.5±0.5	18.0±0.5	5.0Min.	9.0±0.5	4.0±0.3

**MHC TYPE**

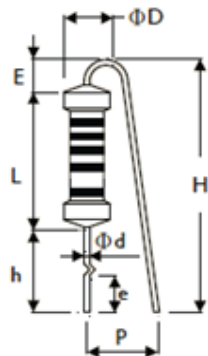


TYPE		DIMENSIONS								Unit: mm
<b>Normal</b>	<b>Miniature</b>	<b>L</b>	<b>ψD</b>	<b>ψd</b>	<b>B</b>	<b>H</b>	<b>H1</b>	<b>P</b>	<b>P0</b>	
		15.5±1.0	5.0±0.5	0.8±0.05	21.0Max.	19.0±1.0	5.25±1.0	30.0±1.0	15.0±0.3	
FCR200	FCR3WS	<b>F</b>	<b>W</b>	<b>W0</b>	<b>W1</b>	<b>ψD0</b>				
		10.0±0.5	18.0±0.5	5.0Min.	9.0±0.5	4.0±0.2				

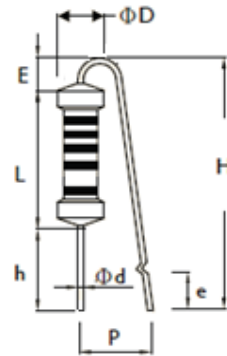
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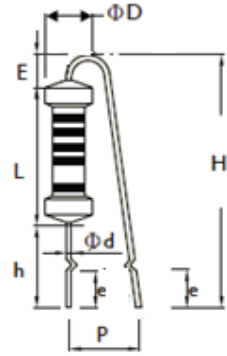
**FK TYPE**



**FFK TYPE**

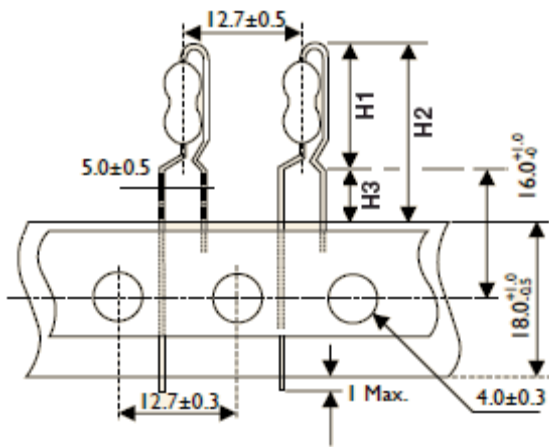


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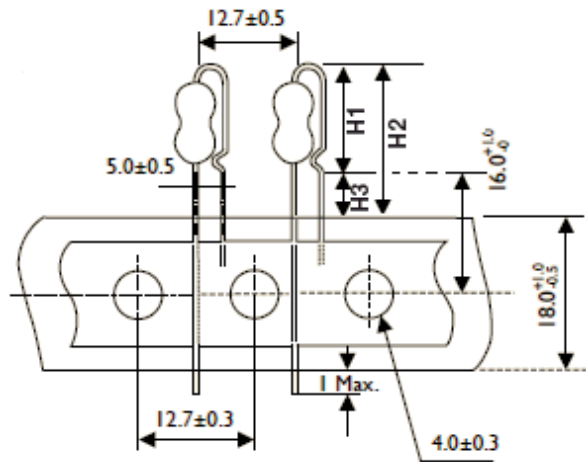


TYPE		DIMENSIONS										Unit: mm
Normal	Miniature	L	ψD	ψd	P	h	H Max.	hl	HI Max.	E Max.	e	
FCR-50	FCR1WS	9.0±0.5	3.3±0.3	0.55±0.05	6±1	8±1	22	5±1	18.5	3.5	3.5±1	
FCR100	FCR2WS	11.5±1	4.5±0.5	0.8±0.05	6±1	8±1	24	5±1	20	3.5	3.5±1	
FCR200	FCR3WS	15.5±1	5.0±0.5	0.8±0.05	8±1	8±1	28	5±1	25	3.5	3.5±1	

**PN TYPE ( Taping Pack )**



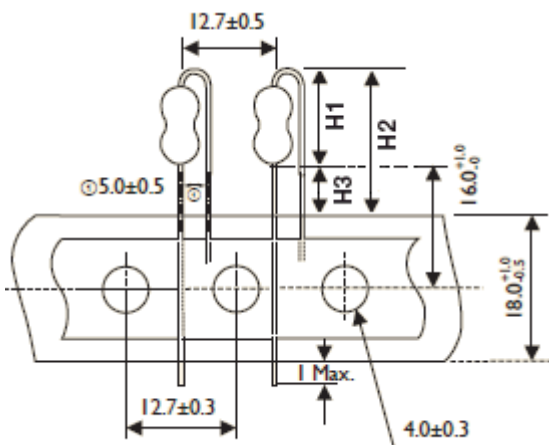
**AV TYPE ( Taping Pack )**



TYPE		DIMENSIONS			Unit: mm
Normal	Miniature	H1 Max.	H2 Max.	H3 Max.	
FCR-25	FCR50S	13	21.5	8.5	
FCR-50	FCR1WS	17	25.5	8.5	
FCR100	FCR2WS	19	27.5	8.5	

TYPE		DIMENSIONS			Unit: mm
Normal	Miniature	H1 Max.	H2 Max.	H3 Max.	
FCR-25	FCR50S	11.5	20	8.5	
FCR-50	FCR1WS	14.5	23	8.5	
FCR100	FCR2WS	17.5	26	8.5	

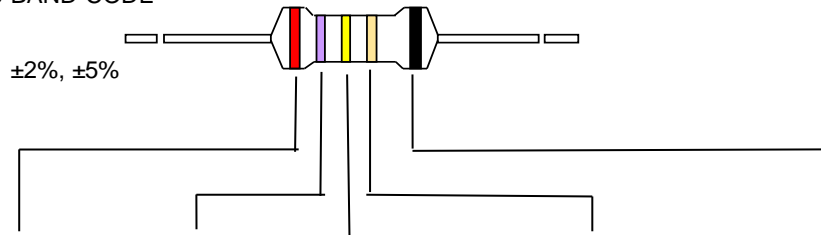
**FT TYPE ( Taping Pack )**



TYPE		DIMENSIONS			Unit: mm
Normal	Miniature	H1 Max.	H2 Max.	H3 Max.	
FCR-25	FCR50S	10	18.5	8.5	
FCR-50	FCR1WS	13	21.5	8.5	
FCR100	FCR2WS	16	24.5	8.5	

**MARKING**

5-BAND-CODE



COLOR	1st BAND	2nd BAND	MULTIPLIER	TOLERANCE
BLACK	0	0	1 $\Omega$	FCR series
BROWN	1	1	10 $\Omega$	
RED	2	2	100 $\Omega$	$\pm 2\%$ (G)
ORANGE	3	3	1K $\Omega$	
YELLOW	4	4	10K $\Omega$	
GREEN	5	5	100K	
BLUE	6	6	1M $\Omega$	
VIOLET	7	7	10M $\Omega$	
GREY	8	8	0.001 $\Omega$	
WHITE	9	9	0.0001 $\Omega$	
GOLD			0.1 $\Omega$	$\pm 5\%$ (J)
SILVER			0.01 $\Omega$	

**REVISION HISTORY**

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 2	Oct.11, 2023	-	- Update marking
Version 1	Aug.31, 2023	-	- Update legal disclaimer
Version 0	Aug.2, 2021	-	- First issue of this specification

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