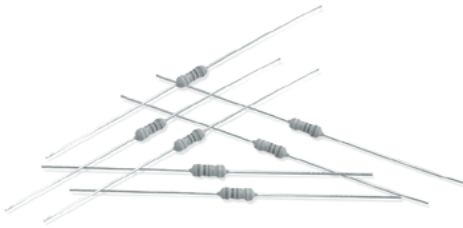


Metal Film Resistors

Fusible & Flame-Proof Type

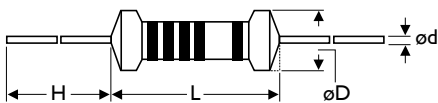
Normal & Miniature Style [FRM Series]



INTRODUCTION

The FRM Series Metal Film Fusible & Flame-Proof Resistors are manufactured using a vacuum sputtering system to deposit multiple layers of mixed metal alloys and passivative materials onto a carefully treated high grade ceramic substrate. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps. The resistors are coated with layers of gray color lacquer for normal size & pink color lacquer for miniature size. Overload protection without risk of fire. Wide range of overload currents.

DIMENSIONS



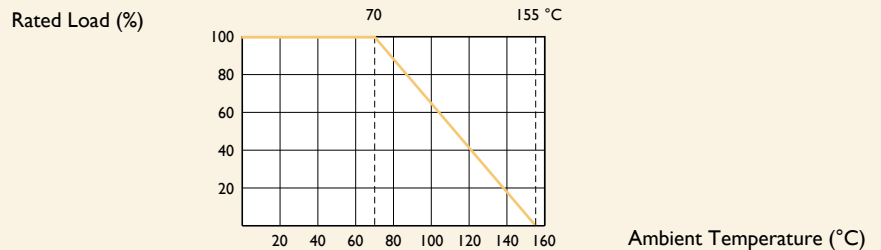
5th color code: white

FEATURES

Power Rating	1/4W, 1/2W, 1W, 2W, 3W
Resistance Tolerance	±2%, ±5%
T.C.R.	±200ppm/°C
Flameproof Multi-layer Coating Meets	UL-94V-0
Flameproof Feature Meets Overload Test	UL-1412

DERATING CURVE

For resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with the curve below.



FUSING CHARACTERISTICS

$0.1 \leq R \leq 1\Omega$ Fusing time within 30 seconds at 36 times of rated power

$1 < R \leq 2.0\Omega$ Fusing time within 30 seconds at 25 times of rated power

$R \geq 2.2\Omega$ Fusing time within 30 seconds at 16 times of rated power

Fusing residual resistive value at least 100 times rated resistance

Unit: mm

STYLE		DIMENSION			
Normal	Miniature	L	øD	H	ød
FRM-25	FRM50S	6.3±0.5	2.4±0.2	28±2.0	0.55±0.05
FRM-50	FRM1WS	9.0±0.5	3.3±0.3	26±2.0	0.55±0.05
FRM100	FRM2WS	11.5±1.0	4.5±0.5	35±2.0	0.8±0.05
FRM200	FRM3WS	15.5±1.0	5.0±0.5	33±2.0	0.8±0.05

Note:

ELECTRICAL CHARACTERISTICS

STYLE	FRM-25	FRM50S	FRM-50	FRMIWS	FRMI00	FRM2WS	FRM200	FRM3WS
Power Rating at 70°C	1/4W	1/2W		1W		2W		3W
Maximum Working Voltage	$\sqrt{P \times R}$							
Voltage Proof on Insulation	250V				350V			
Resistance Range	1Ω - 560Ω (±2%) for E24 series value & 0.1Ω - 560Ω (±5%) for E24 series value							
Operating Temp. Range	-55°C to +155°C							
Temperature Coefficient	±200ppm/°C							

Note: Special value is available on request

ENVIRONMENTAL CHARACTERISTICS

PERFORMANCE TEST	TEST METHOD		APPRAISE
Short Time Overload	IEC 60115-1 4.13	2.5 times RCWV for 5 Sec.	±2.0%+0.05Ω
Voltage Proof on Insulation	IEC 60115-1 4.7	in V-block for 60 Sec., test voltage by type	By type
Temperature Coefficient	IEC 60115-1 4.8	-55°C to +155°C	By type
Insulation Resistance	IEC 60115-1 4.6	in V-block for 60 Sec.	>100MΩ
Solderability	IEC 60115-1 4.17	235±5°C for 3±0.5 Sec.	95% Min. coverage
Solvent Resistance of Marking	IEC 60115-1 4.30	IPA for 5±0.5 Min. with ultrasonic	No deterioration of coatings and markings
Robustness of Terminations	IEC 60115-1 4.16	Direct load for 10 Sec. in the direction of the terminal leads	≥2.5kg (24.5N)
Periodic-pulse Overload	IEC 60115-1 4.39	4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec. off)	±1.0%+0.05Ω
Damp Heat Steady State	IEC 60115-1 4.24	40±2°C, 90-95% RH for 56 days, loaded with 0.1 times RCWV	±5.0%+0.05Ω
Endurance at 70°C	IEC 60115-1 4.25	70±2°C at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off)	±5.0%+0.05Ω
Temperature Cycling	IEC 60115-1 4.19	-55°C ⇄ Room Temp. ⇄ +155°C ⇄ Room Temp. (5 cycles)	±2.0%+0.05Ω
Resistance to Soldering Heat	IEC 60115-1 4.18	260±3°C for 10±1 Sec., immersed to a point 3±0.5mm from the body	±1.0%+0.05Ω
Accidental Overload Test	IEC 60115-1 4.26	4 times RCWV for 1 Min.	No evidence of flaming or arcing

Note: RCWV(Rated Continuous Working Voltage) = $\sqrt{\text{Power Rating} \times \text{Resistance Value}}$ or Max. working voltage listed above, whichever less.

Revision: 201304



EXPLANATIONS OF ORDERING CODE

MFR	-12	F	T	F	52-	100R
Code 1 - 3 Series Name See Index	Code 4 - 6 Power Rating -05 = \varnothing d0.5mm -06 = \varnothing d0.6mm -07 = \varnothing d0.7mm -08 = \varnothing d0.8mm -10 = \varnothing d1.0mm -14 = \varnothing d1.4mm -12 = 1/6W -25 = 1/4W 25S = 1/4WS -50 = 1/2W 50S = 1/2WS 100 = 1W 1WS = 1WS 200 = 2W 2WS = 2WS 204 = 0.4W 207 = 0.6W 300 = 3W 3WS = 3WS 3WM = 3WM 400 = 4W 500 = 5W 5WS = 5WS 5SS = 5WSS 700 = 7W 7WS = 7WS 10A = 10W 20A = 20W 30A = 30W 40A = 40W 50A = 50W 10S = 10WS 15A = 15W 25A = 25W 10B = 100W 25B = 250W	Code 7 Tolerance P = ± 0.02 % A = ± 0.05 % B = ± 0.1 % C = ± 0.25 % D = ± 0.5 % F = ± 1 % G = ± 2 % J = ± 5 % K = ± 10 % - = Base on Spec.	Code 8 Packing Style T = Tape/Box R = Tape/Reel B = Bulk	Code 9 Temperature Coefficient of Resistance - = Base on Spec. A = ± 5 ppm/ $^{\circ}$ C B = ± 10 ppm/ $^{\circ}$ C C = ± 15 ppm/ $^{\circ}$ C S = ± 20 ppm/ $^{\circ}$ C D = ± 25 ppm/ $^{\circ}$ C E = ± 50 ppm/ $^{\circ}$ C F = ± 100 ppm/ $^{\circ}$ C G = ± 200 ppm/ $^{\circ}$ C H = ± 250 ppm/ $^{\circ}$ C I = ± 300 ppm/ $^{\circ}$ C J = ± 350 ppm/ $^{\circ}$ C	Code 10 - 12 Forming Type 26- = 26mm 52- = 52.4mm 73- = 73mm 81- = 81mm 91- = 91mm F = F Type FK = FK Type FKK = FKK Type FFK = F-form Kink M = M-Type Forming MB = M-form W/flat MT = MT Type Forming MR = MR Type AV = AVIsert PN = PANAsert	Code 13 - 17 Resistance Value 0R1 = 0.1 100R = 100 10K = 10,000 10M = 10,000,000

EXCEPTION:

• Cement series:

<Code 8>: Special packing style code

- B: Bulk with wirewound or metal oxide sub-assembly for resistance value
- W: Bulk with ceramic based wirewound sub-assembly for resistance value
- M: Bulk with metal oxide sub-assembly for resistance value
- F: Bulk with Fiberglass based wirewound sub-assembly for resistance value

<Code 10-12>: Without forming code

Example: **SQP500JB-10R**

• JPW series:

<Code 13-17>: without resistance value code

Example: **JPW-06-T-52-**

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