



# CURRENT SENSOR - LOW TCR PA0805 series

5%, 1% sizes 0805 RoHS compliant & Halogen free



YAGEO Phícomp

# YAGEO Phicomp

**Chip Resistor Surface Mount** 

SERIES 0805

## <u>SCOPE</u>

This specification describes PA0805 series current sensor low TCR with lead-free terminations metal substrate.

#### **APPLICATIONS**

- Consumer goods
- Computer
- Telecom / Datacom
- Industrial / Power supply
- Alternative Energy
- Car electronics

#### FEATURES

- Halogen-free Epoxy
- RoHS compliant
- Reduce environmentally hazardous wastes
- High component and equipment reliability
- Non-forbidden materials used in products/production
- Low resistances applied to current sensing
- Moisture sensitivity level: MSL I

#### ORDERING INFORMATION - GLOBAL PART NUMBER

Global part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

# **GLOBAL PART NUMBER**

ΡA

# PA <u>XXXX X X X XX XXXX L</u> (2) (3) (4) (5) (7) (I) (6) (I) SIZE 0805 (2) TOLERANCE $F = \pm 1\%$ $| = \pm 5\%$ (3) PACKAGING TYPE R = Paper taping reel(4) TEMPERATURE COEFFICIENT OF RESISTANCE $E = \pm 50 ppm/^{\circ}C$ $L = \pm 150 \text{ppm/°C}$ (5) TAPING REEL 07 / 7W / 47 / 87 inch dia. Reel and specific rated power

Detailed power rating are shown in the Table 2.

## (6) RESISTANCE VALUE

I m $\Omega$  to 20 m $\Omega$ 

## (7) DEFAULT CODE

Letter L is the system default code for ordering only. (Note)

# $\begin{tabular}{|c|c|c|c|c|} \hline Resistance rule of global part \\ number \\ \hline Resistance code rule & Example \\ \hline $0R$\times$X$ & $0R001 = 1 m\Omega$ \\ \hline $(1 to 20 m\Omega$) & $0R02 = 20 m\Omega$ \\ \hline \end{tabular}$

## **ORDERING EXAMPLE**

The ordering code for a PA0805 0.125W chip resistor, TC50 value  $0.01\Omega$ (10mR) with ±1% tolerance, supplied in 7-inch tape reel with 5Kpcs quantify is: PA0805FRE070R01L.

#### NOTE

I. All our RChip products are RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead-Free Process"



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	<b>Chip Resistor Surface Mount</b>	PA	SERIES	0805		9
MADRING						
<u>Marking</u>						
PA0805						
_						
	No Marking					

## **CONSTRUCTION**

Fig. I

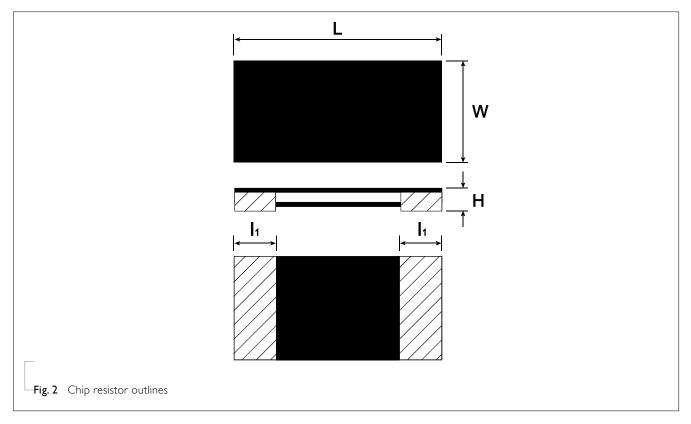
Value =  $10 \text{ m}\Omega$ 

The resistors are constructed using outstanding TCR level material, which makes Yageo PA resistors excellent for current sensing application in battery charger circuit & DC-DC converter.

The composition of the resistive material is adjusted to give the approximate required resistance and is covered with a protective coating. Marking is printed on the top side of the resistor.

Finally, the three external terminations (Cu / Ni / matte Tin) are added, as shown in Fig. 2.

# Outlines



# YAGEO Phicomp

Chip Resistor Surface Mount PA SERIES 0805

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# **DIMENSION**

 Table I
 For outlines, please refer to Fig. 4

TYPE	RESISTANCE RANGE	POWER RATING	L (mm)	W (mm)	H (mm)	l <sub>I</sub> (mm)
PA0805 —	lmΩ	1/8 W	2.03±0.20	1.27±0.20	0.45±0.10	0.60±0.15
	I.5mΩ	1/4 W	2.03±0.20	1.27±0.20	0.45±0.10	0.50±0.15
	<b>2</b> mΩ	1/2 W	2.03±0.20	1.27±0.20	0.45±0.10	0.50±0.15
	$3m\Omega \le R \le 20m\Omega$	IW	2.03±0.20	1.27±0.20	0.30±0.10	0.35±0.20

Note:

I. For relevant physical dimensions, please refer to construction outlines.

2. Please contact with sales offices, distributors and representatives in your region before ordering.

# ELECTRICAL CHARACTERISTICS

SERIES	SIZE	P	OWER F	RATING		TOLERANCE	RESISTANCE	TEMPERATURE COEFFICIENT	
		07	7W	47	87		RANGE	OF RESISTANCE	
PA	0805	1/8W	1/4W	1/2W	I W	±1%,±5%	Im $\Omega \& I.5m\Omega$ 2 m $\Omega \le R \le 20m\Omega$	±150 ppm/°C ±50 ppm/°C	

Note: Please contact with sales offices, distributors and representatives in your region before ordering.

## FUNCTIONAL DESCRIPTION

**OPERATING TEMPERATURE RANGE** 

PA0805 Range: -55°C to +155°C

POWER RATING

Standard rated power at 70°C:

For detail power value, please refer to Table 2.

# **RATED VOLTAGE**

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

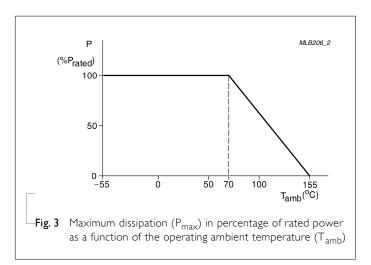
 $V = \sqrt{(PxR)}$ 

Where

V = Continuous rated DC or AC (rms) working voltage (V)

P = Rated power (W)

 $R = Resistance value (\Omega)$ 



YAGEO	Phicomp					Product specification
	Chip Resiste	or Surface Mount	PA	SERIES	0805	
PACKING S	STYLE AND PA	ACKAGING QUAR	177)7 <b>7</b> 17717			
		ACKAGING QUAN ackaging quantity	<u>1717Y</u>			

Paper taping reel (R)	7" (178 mm)	5,000

# PAPER TAPE

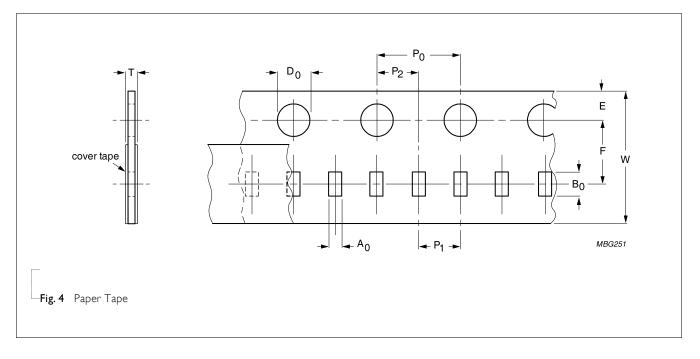
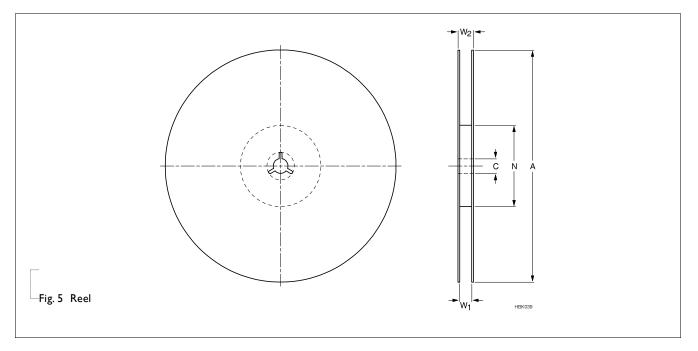


Table 4	Dimensions of paper tape for relevant chip resistors size

SIZE	SYMBOL										Unit: mm
	A <sub>0</sub>	B <sub>0</sub>	W	Е	F	Po	Ρı	<b>P</b> <sub>2</sub>	ØD₀	ØDı	т
PA0805	0.10±0.10	2.35±0.10	8.00±0.10	1.75±0.10	3.50±0.10	4.00±0.10	2.0± 0.10	2.00±0.10	1.55±0.05	1.50±0.10 0	0.60± 0.10

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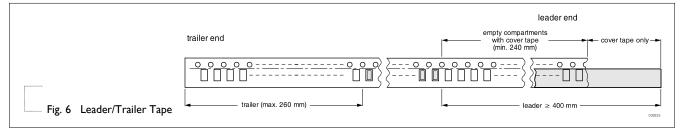
# **REEL SPECIFICATION**



# - Table 5 Dimensions of reel specification for relevant chip resistors size

	QUANTITY _	REEL SIZE	SYMBOL					Unit: mm
SIZE	PER REEL	8 mm TAPE WIDE	А	Ν	С	D	Wı	W <sub>2 MAX.</sub>
PA0805	5,000	7" (Ø178 mm)	178.0±1.0	60.0+1/-0	13.50±0.5	21.0±0.8	9.0±0.5	12.0±0.2

# LEADER/TRAILER TAPE SPECIFICATION

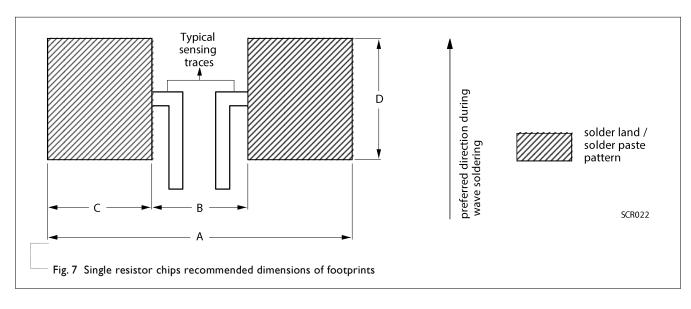


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# FOOTPRINT AND SOLDERING PROFILES

For recommended soldering profiles, please refer to data sheet "Chip resistors mounting".

## FOOTPRINT



# **Table 6** Footprint dimensions

	RESISTANCE				Unit: mm
SIZE	RANGE	А	В	С	D
PA0805	lmΩ	4.10	0.50	1.80	2.18
17,0000	$1.5 \text{m}\Omega \leq \text{R} \leq 20 \text{m}\Omega$	4.60	1.00	1.80	2.18

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# TESTS AND REQUIREMENTS

# Table 8 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENT
Short time overload	IEC60115-1 4.13	2.5 times of rated power for 5 seconds at room temperature	±(1%+0.0005Ω) No visible damage
High Temperature Exposure	MIL-STD-202-Method 108	I,000 hours at maximum operating temperature depending on specification, unpowered	±(1.0%+0.0005Ω)
		No direct impingement of forced air to the parts Tolerances: 155±5°C	
Moisture Resistance	MIL-STD-202-Method 106	Each temperature / humidity cycle is defined at 8 hours (method 106F), 3 cycles / 24 hours for 10d with 25°C / 65°C 95% R.H, without steps 7a & 7b, unpowered	±(0.5%+0.0005Ω)
Operational Life/	MIL-STD-202 Method 108	1,000 hours at 70±2°C applied RCWV	±(1.0%+0.0005Ω)
Endurance	IEC 60115-1 4.25.1	1.5 hours on, 0.5 hour off, still air required	
Resistance to	MIL-STD-202-method 210	Condition B, no pre-heat of samples	$\pm (0.5\% + 0.0005\Omega)$
Soldering Heat		Leadfree solder, 260°C, 10 seconds immersion time	No visible damage
		Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	
Thermal Shock	MIL-STD-202 Method 107	-55/+125°C, Number of cycles is 300.	$\pm$ (1%+0.0005 $\Omega$ )
		Devices mounted.	No visible damage
		Maximum transfer time is 20 seconds.	
		Dwell time is 15 minutes. Air -Air	
Solderability	J-STD-002 test B	Electrical Test not required	Well tinned
- Wetting		Magnification 50X	(>95% covered)
		SMD conditions:	No visible damage
		∣st step : method B, aging 4 hours at ∣55 °C dry heat	
		2nd step : leadfree solder bath at 245±3 ℃	
		Dipping time: $3\pm$ 0.5 seconds	
Board Flex / Bending	IEC 60115-1 4.33	Chips mounted on a 90mm glass epoxy resin PCB (FR4), Bending for 0805=3 mm	±(1.0%+0.0005Ω)
		Holding time: Min.60 seconds	

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<u>REVISION HISTORY</u>						
REVISION	DATE	CHANGE NOTIFICATION	DESCR	RIPTION		
Version 0	Dec. 05, 2017	-	- New datasheet for automotive grade current sensor –PA0805 series.			

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