

# 深圳扬兴科技有限公司 ShenzhenYangXing Technology Co.,Ltd.

# 产品规格书

## **SPECIFICATION**

产	品	名	称	石英晶体谐振器 QUARTZ CRYSTAL UNITS
型			号	HC-49XSMD
料			号	X49XM24MOB2SC
标	称	频	率	24MHZ-12PF-10PPM
页			次	共 7 页

批准	审核	拟制
Kevin	Sandy	Andy

# 确认签章

### **APPROVAL SIGNATURE**

客户		
客户物料号		
机种/型号		
批准	审核	检 验

产品规格书/ SPECIFICATION	型号	HC-49XSMD		
I -1 晶振电性能 Electrical Characteristics				
1	24.000000	_ MHZ		
Nominal Frequency				
2. 振动模式	AT 基:	频		
Mode of vibration				
3. 工作温度范围	°C ~	~+ <u>70</u> °C		
Operating Temperature Range				
4. 保存温度范围	$-40^{\circ}\text{C}\!\sim\!+8$	5℃		
Storage Temperature Range				
5. 频率偏差	<u>± 10 ppn</u>	n Max		
Adjustment Tolerance				
6. 温度偏差	$\pm$ 30 ppn	n Max		
Tolerance over the Temperature R	-			
7. 等效电阻	$30 \Omega$ N	Max. at 25°C		
Equivalent Series Resistance				
8. 静电容	$\leq 5.0$ pl	F Max		
Shunt Capacitance				
9. 绝缘电阻	500M $\Omega$ Min	. $/DC100V \pm 15V$		
Insulation resistance				
10. 老化率	$\pm 5$ ppm Max	/Y		
Aging				
11. 标字				
Marking				
1.				
/ YXC \	YXC	———YANGXING Logo		
24.00Br	24.00Br	Operating Temperature Code		
24.0001	<u> </u>	Production Line		
Freque	ency Code 🖊 🦴	PPM Code		
II. 测试条件 Test Condition	PF Co			
1. 负载电容	12 pF			
Load Capacitance	pr			
2.激励功率	10 μ W	Į.		
Level of Drive	P VV			
	250B Crystal Imped	dance Meter		
Equipment	2002 Oryonal Impon			
da-k				
TEL: 0755-28444777 FAX: 0755-284	44777-812 WEB:	http://www.yxc.hk page 2		

#### 产品规格书/SPECIFICATION

型号

HC-49XSMD

#### III. 包装 PACKING

包装方式应符合运输和装卸要求,特殊包装须经双方认可。

Packing must prevent damage during transportation and handing. Specific method will be settled by mutual agreement.

#### Ⅳ. 对环境影响 INFLUENCE TO ENVIRONMENT

本产品在生产过程中不使用 ODS I, 对臭氧层无破坏。

This product doesn't use the class I ODS at any of production process.

#### V. 生产厂家 MANUFACTURE

#### 公司名称:深圳扬兴科技有限公司

ShenzhenYangXing Technology Co.,Ltd.

#### VI.其它 OTHERS

1、如果您对本公司产品规格书有疑问或书中未列出,请与我方联系,协商解 决及改进。

If you have some doubt or unknowing about this specification, Please contact us for settlement or development.

2. 我们按照产品规格书要求保证晶体品质,若客户要求具体数据,我们可提供。

We guarantee that quartz crystal unit satisfies this specification, If you need the data, we will provide it.

#### 3.变更与联络(MODIFY AND CONTACT)

本产品在设计、工艺、材料、生产厂所、关键设备、操作人员等影响产品 质量的因素有变更时,应事先提供更改后的产品并经过质量认可后,方可大批量 供货。

When the quality is changed due to the changes of the design, technology, material, manufacture place, main equipment and workers, we will first supply the modified products and obtain approval from you, then start to supply mass production.

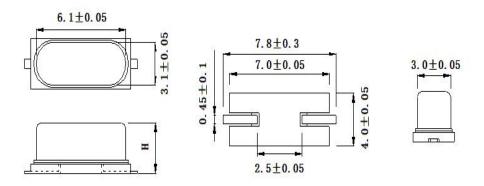
#### 4.售后服务 (AFTER SALE SERVICE)

若在生产过程中遇到不良品,本公司负责调换,并及时提交不良品的分析 及改进措施报告经认可。

If the defection product was found in the production process, we will exchange and provide the improving measures in time.

产品规格书/ SPECIFICATION 型号 HC-49XSMD

HC-49 XSMD 晶体外型尺寸 Dimensions UNIT: mm



NO.	规格	Н
1.	F<16Mhz(不含)	2.3Max
2	F>16Mhz	2.1Max

Units: mm

#### 包装 PACKING

每3000只晶体放入塑料盘,每30000只晶体放入一包装盒内。同时,包装形式也依赖于具体数量而更改。

Deposit3000 pieces of the quartz crystal units in a polyethylene bag, and packenough bags in a packing case to make a 30,000 pieces package. The packing formatmay be subject to change by quantity.

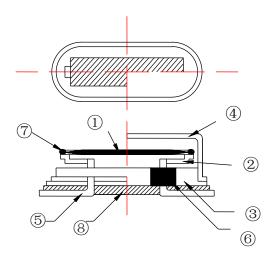
产品规格书/ SPECIFICATION

型号

**HC-49XSMD** 

## HC-49XSMD 石英晶体谐振器内部结构图:

Construction fig of quartz resonator:



序号	部件名称	材料	数量	表面处理方法
NO	COMPONENT	MATERIALS	OTY	SURFACE
1)	晶体白片	Y/Z 棒	1	抛 光 / 腐 蚀
	CRYSTAL BLANK	Y/Z BAR		POLISH/ETCHED
2	支 架	铜 合 金	2	
	SUPPORTER	COPPER	2	
3	基座	碳钢镍合金	1	镀镍
	BASE	Fe-NI	1	NI PLATED
4	外 壳	镍铜合金	1	
4)	CAN	NICKEL-COPPER	1	
	引 线	可 伐 丝		镀镍+浸锡
5	LEAD	KOVAR	2	NI PLATED+SOLDER
				DIPPED
6	玻璃子	可伐玻璃子	2	
	GLASS	KOVER-GLASS	2	
7	导 电 胶	银胶树脂	2	
	ADHESIVE GENT	Ag-URETHANE		
	垫片	聚四氟乙烯	1	
8	CUSHION FLAKE	PLOYTETRAFLUOROETHYLENE	1	

## 产品规格书/ SPECIFICATION

型号

HC-49XSMD

Ⅷ. 可靠性试验项目 Reliability Test Items

1. 机械性能试验 Mechanical Performance Tests

1.	们们以工作以	iviculanical renormance resis	
试 验	〕项 目	试 验 方 法	规格 No.
Test	Item	Test Method	Spec. No
1-1	耐冲击 shock	从 75 厘米高,3 次,自由落在 3 厘米的硬木板上 Orient the sample in any attitude and drop it three times from a height of 75 cm onto a hardwood board with a thickness of 3 cm	A
1-2	耐振性 Vibration	振动频率 $10\sim55$ Hz,振幅 $1.5$ mm 时间 $1.5$ 分钟循环,在 $X$ 、 $Y$ 、 $Z$ 轴方向各 $2$ 小时,总计 $6$ 小时。 Subject the sample to $1.5$ -minute cycles of frequencies of $10$ to $55$ Hz and amplitudes of $1.5$ mm for two hours in each of the $X$ , $Y$ , and $Z$ directions, or $6$ hours in total.	A
1-3	引出端强度 Tensile strength of terminal	每端子加 1.5Kg 负荷,保持 30±5 秒 Apply a 1.5Kg tensile load to each terminal and sustain it for 30±5 seconds.	A. C
1-4	引线弯曲度 Bending strength of terminal	每端子加 0.5Kg 负荷并弯曲成 90°,恢复原状后,再反方向弯曲成 90°。 Apply a 0.5 Kg load to one of the terminals, and after tilting the main unit for 90°, restore to its original attitude. Then, tilt it in an opposite direction for 90°, and restore to its original attitude.	A. C
1-5	可焊性 Solder ability	槽焊法,浸锡温度 $230\pm5$ ℃时间 $5\pm0.5$ 秒,端子浸助焊剂时间 $5\pm0.5$ 秒,浸锡高度 $2$ mm。  Dip terminals in RMA flux for $5\pm0.5$ seconds. Under room temperature. Dip terminals in a $230\pm5$ ℃ solder bath for $5\pm0.5$ seconds. The solder shall leave an undipped terminal length of $2$ mm at their base .	D
1-6	耐焊接热 Resistance to Soldering Heat	槽焊法,温度 $260\pm5$ ℃ 时间 $10\pm0.5$ 秒,锡面离基座高度 2mm 以上。 Dip terminals in a $260\pm5$ ℃ solder bath for $10\pm0.5$ seconds. The solder shall leave an undipped terminal length of 2 mm at their base.	A
1-7	气密性 Leaking Test	用氦质谱仪测试或加压测绝缘电阻 Take measurements with a helium leakage detector, or measure insulation resistance under pressure.	Е

### 产品规格书/SPECIFICATION

型号

HC-49XSMD

#### 2. 环境测试 Environmental Tests

试 验 项 目		试 验 方 法	规格 No.
Test	Item	Test Method	Spec. No.
2-1	耐寒性 Cold	在-40℃环境中非工作状态放置 500 小时 Expose the sample in an inoperative mode to 500 hours in a -40 ℃	A
2-2	耐温性 Dry heat	在+85℃环境中非工作状态放置 500 小时 Expose the sample in an inoperative mode to 500 hours in a 85℃	В
2-3	耐湿性 Damp heat	在温度+65℃,湿度 95%环境中非工作状态放置 500 小时 Expose the sample in an inoperative mode to 500 hours in a 65 ℃,and 95%RH	В
2-4	热冲击 Thermal shock	在-40℃保持 30 分钟,100℃保持 30 分钟,循环 5 次。 Subject the sample to 5 temperature variation cycles at -40℃ for 30 minutes and +100℃ for the next 30 minutes in each cycles.	A

#### SPECIFICATIONS 规格

规格 No.	规 格		
Spec No.	Specification		
	试验前后,频率变化在±5ppm 以内,等效电阻变化在要求范围内。		
A	Any variation between the pre- and post-test frequencies shall remain within $\pm$ 5ppm.		
	The post-test equivalent series resistance shall remain within its specified tolerance range.		
	试验前后,频率变化在±10ppm 以内,等效电阻变化在要求范围内。		
B Any variation between the pre- and post-test frequencies shall remain within			
	The post-test equivalent series resistance shall remain within its specified tolerance range.		
	试验前后,外观未见明显损伤,气密性未破坏。		
C	After each test, no visible damage shall be manifested, nor shall the hermetic seal break		
	down.		
	上锡量至少在 90%以上.		
D	At least 90% of each dipped area shall be covered by fresh solder		
Е	$1 \times 10^{-2}$ μ Pa. m <sup>3</sup> /s Max or IR≥500M Ω		

- ※测试在室温  $25\pm2$ ℃环境中进行,每次试验后,样品必须在  $25\pm2$ ℃环境中恢复 2 小时以上。

### **X-ON Electronics**

Largest Supplier of Electrical and Electronic Components

Click to view similar products for Crystals category:

Click to view products by Yangxing manufacturer:

Other Similar products are found below:

CS325S24000000ABJT 718-13.2-1 MC405 32.0000K-R3:PURE SN FC-135R 32.7680KF-A3 7A-40.000MAAE-T 7B-27.000MBBK-T FL2000085 9B-15.360MBBK-B 9C-7.680MBBK-T ASH7K-32.768KHZ AT-41.600MAGQ-T BTD1062E05A-513 LFXTAL066198Cutt 9C-14.31818MBBK-T FA-238 50.0000MB30X-K3 FC-12M 32.7680KA-AC3 SSPT7F-9PF20-R FX325BS-38.88EEM1201 LFXTAL065253Cutt LFXTAL066431Cutt XT9S20ANA14M7456 XT9SNLANA16M 646G-24-2 7A-24.576MBBK-T 7B-30.000MBBK-T WX26-32.768K-6PF 9B-14.31818MBBK-B CD1AM 7B-25.000MAAE-T 7A-14.31818MBBK-T 6504-202-1501 6526-202-1501 FA-118T 27.1200MB50P-K0 FC-135R 32.7680KA-A3 ABM12-104-37.400MHZT ABLS-10.000MHZ-D3W-T BTJ112E01E-513 BTJ722K01C-7067 BTL-20-513 TSX-3225 24.0000MF15X-AC TSX-3225 16.0000MF18X-AC BTJ120E02C BTL-12-513 7A-10.000MBBK-T 7A-11.0592MBBK-T ABM12-103-24.000MHZT CS325S25000000ABJT ABM3B-25.000MHZ-B2-X-T FC-135 32.7680KA-A5 FX0800015