CST&ZYC

深圳市永丰盈电子有限公司



ShenZhen Yongfengying Electronic Co.,Ltd

承 认 书

Specification For Approval

客 户: Customer	振邦	
品 名: /06P Description	BH2.54 180 度 加塑 H2.5 26pin L=17.35 PC3.7 PA6T 黑電	色镀金
料號:	CS-1200-26B(L=17.35)	
Product No. 客户料号: Specification		
文件版本号:	A/0 版	

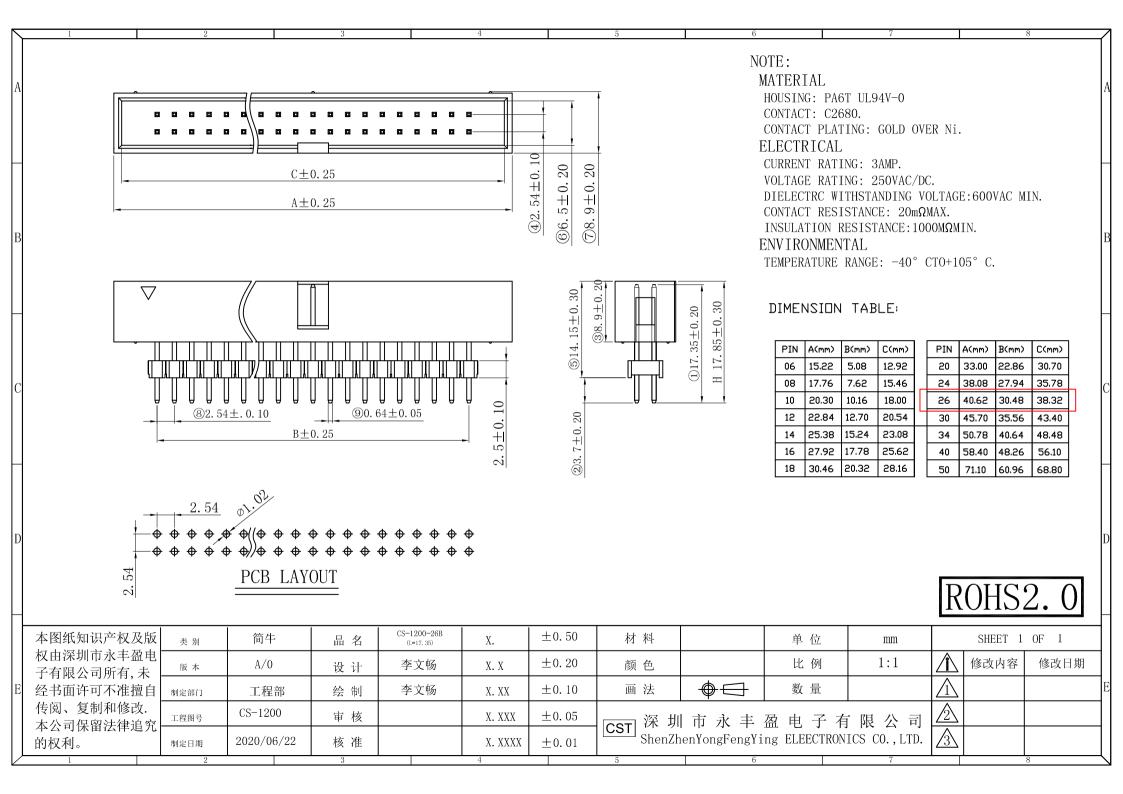
核准	审 核	品质部	制作
Approval	Examine and verify	Quality Department	Producer
崔敏	陈明斌	钟文集	李文畅
2020/06/29	2020/06/29	2020/06/29	2020/06/29

	客户承认												
	ApprovedBy Customer												
采購部	品保部	工程部											
Purchase	Quality Assurance	Engineering											

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公司电话 Tel: 0755-27492899 **公司传真 Fax**: 0755-23118201

公司网址 http//: www.szcst.com.cn



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LANGUAGE

CHINESE ENGLISH

產品規格書 QRODUCT SPECIFIATION

TITLE:																
简牛 2.54mm pitch 双排 90/180 DIP型 DWG NO. XXXX-XX														XXX	X	
李文畅																
														3/03		
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【1.适用范围 SCOPE 1

本规格书适用于 简牛 2.54mm pitch 双排 90/180/DIP 型 连接器产品.

This specification covers the Box header 2.54mm pitch single row & dual row DIP type connector series.

【2.产品名称与料号 PRODUCT NAME AND PART NUMBER】

产品名称		产品料号
Product Name		Parts Number
塑料组装(焊接型)	 无 铅	CS 1200V VVVV
Housing Assembly (Straight Type)	Lead Free	CS-1200X-XXXX

【3.额定 RATINGS】

项目		规 格
Item		Standard
额定电压	2501/	
Rated Voltage	250V	L AG D G L
额定电流	2 A	(AC/DC)
Rated Current	3A	
使用温度范围		-40° C~+105° C
Ambient Temperature Range		0 100 0

TITLE:		PAR	T NO.		CS-1200X-XXX											
简牛	DWG NO. XX				XX-XXXXX											
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A		李文畅 陈					陈明斌			L 3/						
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【4.性能 PERFORMANCE】

4-1.电气性能 Electrical Performance

Ŋ	页 目	条件	规格
	Item	Condition	Standard
4-1-1	接触阻抗 Contact Resistance EIA 364-23	连接器在配合排针母座的状态下进行测试: 测试电流: 100mA(MAX). 测试电压: 20mV (MAX). Mate applicable female header, measure by dry circuit, 20mV MAX, 100mA MAX.	20m Ω MAX
4-1-2	绝缘阻抗 Insulation Resistance EIA 364-21	连接器在配合排针母座的状态下进行测试: 在相邻两端子之间加电压 600V DC, 保持 1 分钟。 Mate applicable female header, apply 600V DC between for 1 minute adjacent terminal or ground.	1000M Ω MIN
4-1-3	耐电压 Dielectric Strength EIA 364-20	连接器在配合排针母座的状态下进行测试: 在相邻两端子之间加电压 600V AC, 保持 1 分钟。 Mate applicable female header, apply 600V AC for 1 minute between adjacent terminal or ground.	无故障 No Breakdown

4-2.机械性能 Mechanical Performance

	项目	条 件	规 格
	Item	Condition	Standard
4-2-1	插入力(单/PIN) Insertion Force	插入力的标准测量速度为 25±3mm 每分钟. Insert and withdraw the standard gauge at the speed rate of 25±3mm/minute.	0N{0kgf}
4-2-2	拔出力(单/PIN) Withdrawal Force	插入力的标准测量速度为 25±3mm 每分钟. Insert and withdraw the standard gauge at the speed rate of 25±3mm/minute.	ON{Okgf}
4-2-3	端子与塑料保持力 (单/PIN) Terminal/Housing Retention Force EIA 364-29	以每分钟 25±3mm 的速度将端子从塑料中垂直拔出. Pull out the terminal from the housing at speed 25±3mm per minute.	焊前 7.84N {0.8kgf} MIN

TITLE:												PART NO. CS-1200X-XXX				XXXX	
简牛 2.54mm pitch 双排 90/180 DIP 型											VG 1	NO.		XX	X-XXXXX		
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LANGUAGE

CHINESE ENGLISH

4-3. 环境性能与其它 Environmental Performance and other

IJ	——————— 页 目	条件	规	格
Item		Condition	St	andard
4-3-1	耐热性 Heat Resistance EIA 364-17 Test Condition	温度 105±5°C,持续时间 96 小时. 105±5°C,96hours.	外 观 Appearance 接触阻抗 Contact Resistance	无损伤 No damage 20 m Ω MAX
4-3-2	3 Method A 耐寒性 Cold Resistance	温度-40±5°C,持续时间96小时. -40±5°C,96hours.	外 观 Appearance 接触阻抗 Contact Resistance	无损伤 No damage 20 m Ω MAX
4-3-3	耐湿性 Humidity EIA 364-31 Method III Test Condition A	温度: 40±2°C Temperature : 40±2°C 相对湿度: 90~95% Relative Humidity : 90~95% 持续时间: 96 小时 Duration : 96hours	外 观 Appearance 接触阻抗 Contact Resistance 耐电压 Dielectric Strength 绝缘阻抗 Insulation Resistance	无损伤 No damage 20 m Ω MAX 见 4-1-3 Must meet 4-1-3
4-3-4	高低温冲击 Temperature Shock EIA 364-32 Test Condition I	-40° C~+105°C, 每 30 分钟转换一次,循环 5 次. 5 cycles of: a) -40° C 30minutes b) +105° C 30minutes	外 观 Appearance 接触阻抗 Contact Resistance	无损伤 No damage 20 mΩ MAX

TITLE:	PART NO. CS-1			CS-12	200X-XXXX											
简牛		DW	DWG NO. XX			X-XXXXX										
A		李文	畅		陈月	归文	武	礼	崔 敏	[2020/05/05					
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I	页 目	条件	规	格		
Item		Condition	Standard			
	盐雾测试 Salt Spray	温度 35±2° C,浓度 5±1%,时间 12 小时. 试验后先将连接器用水洗净,然后再将它放置 在下常室温内.	外 观 Appearance	无损伤 No damage		
4-3-5	EIA 364-26 Test Condition A	12hours exposure to a salt spray from the $5\pm1\%$ solution at $35\pm2^{\circ}$ C.	接触阻抗 Contact Resistance	20 m Ω MAX		
4-3-6	焊接性 Solder ability EIA 364-52 Category 3	焊接端 PIN 脚浸入溶化的焊料里(温度为 245 ±5°C) 离基准面 1.6mm 处,浸 5±0.5 秒. Dip terminal and pin into the molten solder (held at 245±5°C) up to 1.6mm from the standard surface for 5±0.5 seconds.	粘锡性 Solder Wetting	浸渍面积 90%以上 90% of immersed area must show no voids, pin holes		
4-3-7	焊接耐热性 Resistance to Soldering Heat EIA 364-56 Procedure 3 Test Condition C	焊接端 PIN 脚浸入溶化的焊料里(锡温为 260 ±5°C) 产品塑料距融锡面 1.6mm,浸 10±1 秒. Dip terminal and pin into the molten solder (tin temperature at 260±5°C) up to 1.6mm from the melting tin surface for 10±1 seconds.	外 观 Appearance	无损伤 No damage		

【5.外观形状、尺寸及材质 PRODUCT SHAPE, DIMENSIONS AND MATERIALS】 参照图面 Refer to the drawing.

【6.适合导体 APPLICABLE CONDUCTOR】

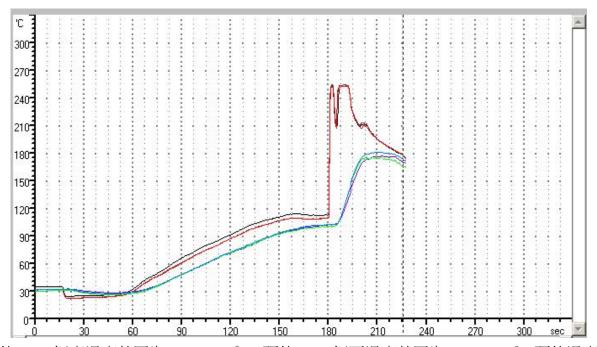
铜箔 镀锡或焊接

Copper foil, tin or solder plating.

TITLE:							PART NO. CS-120			200X-X	00X-XXXX							
简牛 2.54mm pitch 双排 90/180 DIP 型							DW	WG NO. XXX-XXXXX										
				 李文畅				 陈明		北	崔 敏		f	2020/05/05		,		
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【7.波峰焊曲线图 REFLOW GRAPH 】



1.预热 PCB 板底温度范围为:100-155℃. 预热 PCB 板面温度范围为:100-155℃.预热温度 50-155℃ 的时间:90-180 秒. 依据助焊剂性能条件设定.

- 2.焊接时锡点温度范围为: 双面板 250-260℃(单面板 240-255℃). 依据焊锡熔化温度条件设定 3.PCB 浸锡时间为: 4-7S.
- 4.PCB 板底\板面预热温度升温斜率 1-4℃/S.

TITLE:							PA	PART NO. CS		CS-12	1200X-XXXX						
简牛 2.54mm pitch 双排 90/180 D					DIP 型	Ī			DV	VG 1	/G NO. XXX			X-XXXXX			
A					李文	畅		陈明	月刘	武		崔敏		2020/05)5	
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SHENZHEN BAO SHIDA PLASTIC PRODUCTS CO.,LTD

NO.4-3, CHUANGYE 2ROAD JIANG BIAN INDUSTRY PARK, SONG GANG TOWN, BAOAN DISTRICT, SHENZHEN

The following sample(s) was/were submitted and identified on behalf of the clients as: PA6T

SGS Job No.: RP19-026263 - SZ

Date of Sample Received: 17 Dec 2019

Testing Period: 17 Dec 2019 - 24 Dec 2019

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s).

Test Results: Please refer to next page(s).

Conclusion: Based on the performed tests on submitted sample(s), the results of Lead,

Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs),

Polybrominated diphenyl ethers (PBDEs) and Phthalates such as

Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl

phthalate (DBP), and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Shenzhen Branch

Tina Fan

Approved Signatory



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Date: 26 Dec 2019

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Test Results:

Test Part Description:







SN1

SZX19-027365.007

Black plastic grains

Remarks:

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected (< MDL)

(4) "-" = Not Regulated



Test Method: With reference to IEC 62321-4:2013+AMD1:2017, IEC62321-5:2013, IEC62321-7-2:2017, IEC 62321-6:2015 and IEC62321-8:2017, analyzed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>007</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	8
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1,000	mg/kg	8	ND
Sum of PBBs	1,000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1,000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether	-	mg/kg	5	ND



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	No. SZXEC19027365	18	Date: 2	6 Dec 2019	Page 3 of 6
Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>007</u>	
Hexabromodiphenyl ether	-	mg/kg	5	ND	
Heptabromodiphenyl ether	-	mg/kg	5	ND	
Octabromodiphenyl ether	-	mg/kg	5	ND	
Nonabromodiphenyl ether	-	mg/kg	5	ND	
Decabromodiphenyl ether	-	mg/kg	5	ND	
Dibutyl Phthalate (DBP)	1000	mg/kg	50	ND	
Butyl benzyl Phthalate (BBP)	1000	mg/kg	50	ND	
Bis(2-ethylhexyl) Phthalate (DEHP)	1000	mg/kg	50	ND	
Diisobutyl Phthalate (DIBP)	1000	mg/kg	50	ND	

Notes:

- (1)The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- IEC 62321 series is equivalent to EN 62321 series

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- (2) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.
- (3) The restriction of DEHP, BBP, DBP and DIBP shall not apply to toys which are already subject to the restriction of DEHP, BBP, DBP and DIBP through entry 51 of Annex XVII to Regulation (EC) No 1907/2006.



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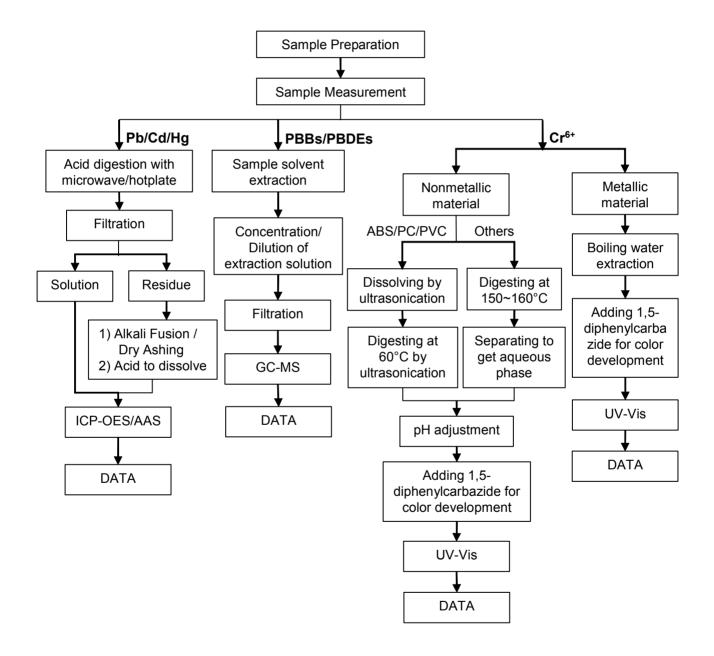
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Date: 26 Dec 2019

ATTACHMENTS

Pb/Cd/Hg/Cr⁶⁺/PBBs/PBDEs Testing Flow Chart

1)These samples were dissolved totally by pre -conditioning method according to below flow chart. (Cr⁶⁺ and PBBs/PBDEs test method excluded).





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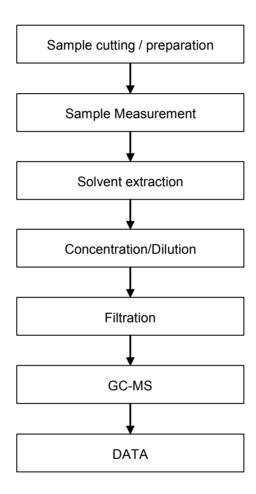


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Date: 26 Dec 2019

ATTACHMENTS

Phthalates Testing Flow Chart





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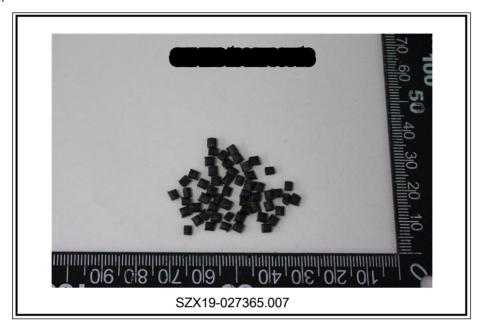




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Date: 26 Dec 2019

Sample photo:



SGS authenticate the photo on original report only

*** End of Report ***



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No. SZXEC2000073902 日期: 2020年01月14日 第1页,共6页

深圳市鸿华导针电子有限公司 深圳市光明新区公明上石家村金谷动力科技园**12-11**栋

以下测试之样品是由申请者所提供及确认:黄铜

SGS工作编号: RP20-000609 - SZ 样品接收日期: 2020年01月09日

测试周期: 2020年01月09日 - 2020年01月14日

测试要求: 根据客户要求测试 测试方法: 请参见下一页 测试结果: 请参见下一页

结论: 基于所送样品进行的测试,镉、铅、汞、六价铬、多溴联苯(PBBs)、多溴二苯

醚(PBDEs)、邻苯二甲酸酯(如邻苯二甲酸二丁酯 (DBP)、邻苯二甲酸丁苄酯(BBP)、邻苯二甲酸二(2-乙基己基)酯(DEHP)和邻苯二甲酸二异丁酯(DIBP))的测试结果符合欧盟RoHS指令2011/65/EU附录II的修正指令(EU) 2015/863的限值

要求。

通标标准技术服务有限公司深圳分公司 授权签名

龙萍

Tina Fan范萍 批准签署人

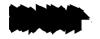


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日期: 2020年01月14日 第2页,共6页

测试结果:

测试样品描述:







SN1 SZX20-000739.001

黄铜色金属线

备注:

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = 方法检测限

(3) ND = 未检出 (< MDL)

(4) "-" = 未规定



测试方法: 参考IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, IEC 62321-6:2015和IEC 62321-8:2017, 采用ICP-OES,UV-Vis和GC-MS进行分析.

<u>测试项目</u>	限值	<u>单位</u>	<u>MDL</u>	<u>001</u>
镉 (Cd)	100	mg/kg	2	ND
铅 (Pb)	1,000	mg/kg	2	19
汞 (Hg)	1,000	mg/kg	2	ND
六价铬(Cr(VI))▼	-	µg/cm²	0.10	ND
多溴联苯之和(PBBs)	1,000	mg/kg	-	ND
一溴联苯	-	mg/kg	5	ND
二溴联苯	-	mg/kg	5	ND
三溴联苯	-	mg/kg	5	ND
四溴联苯	-	mg/kg	5	ND
五溴联苯	-	mg/kg	5	ND
六溴联苯	-	mg/kg	5	ND
七溴联苯	-	mg/kg	5	ND
八溴联苯	-	mg/kg	5	ND
九溴联苯	-	mg/kg	5	ND
十溴联苯	-	mg/kg	5	ND
多溴二苯醚之和(PBDEs)	1,000	mg/kg	-	ND
一溴二苯醚	-	mg/kg	5	ND
二溴二苯醚	-	mg/kg	5	ND
三溴二苯醚	-	mg/kg	5	ND
四溴二苯醚	-	mg/kg	5	ND
五溴二苯醚	-	mg/kg	5	ND



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测试项目	<u>限值</u>	<u>单位</u>	<u>MDL</u>	<u>001</u>
六溴二苯醚	-	mg/kg	5	ND
七溴二苯醚	-	mg/kg	5	ND
八溴二苯醚	-	mg/kg	5	ND
九溴二苯醚	-	mg/kg	5	ND
十溴二苯醚	-	mg/kg	5	ND
邻苯二甲酸二丁酯 (DBP)	1000	mg/kg	50	ND
邻苯二甲酸丁苄酯 (BBP)	1000	mg/kg	50	ND
邻苯二甲酸二(2-乙基己基)酯 (DEHP)	1000	mg/kg	50	ND
邻苯二甲酸二异丁酯 (DIBP)	1000	mg/kg	50	ND

备注:

(1) 最大允许极限值引用自RoHS指令(EU) 2015/863。

IEC 62321系列等同于 EN 62321系列

https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP_ORG_ID,FSP_LANG_ID:12586 37.25

- (2) ▼= a. 当六价铬的浓度高于0.13 µg/cm2时,样品为阳性,即含有六价铬;
 - b. 当六价铬的浓度为ND(低于0.10 μg/cm2)时,样品为阴性,即未检测到六价铬;
 - c. 当六价铬的浓度介于0.10 μg/cm2与0.13 μg/cm2之间时,无法直接判定是否检测到六价铬,因不同个体的样品表面差异可能会影响测定结果;

由于未获知样品的存储条件和生产日期,样品的六价铬测试结果仅能代表测试时样品含六价铬的状态。除非另有说明,此报告结果仅对测试的样品负责。本报告未经本公司书面许可,不可部分复制。 检测报告仅用于客户科研、教学、内部质量控制、产品研发等目的,仅供内部参考。



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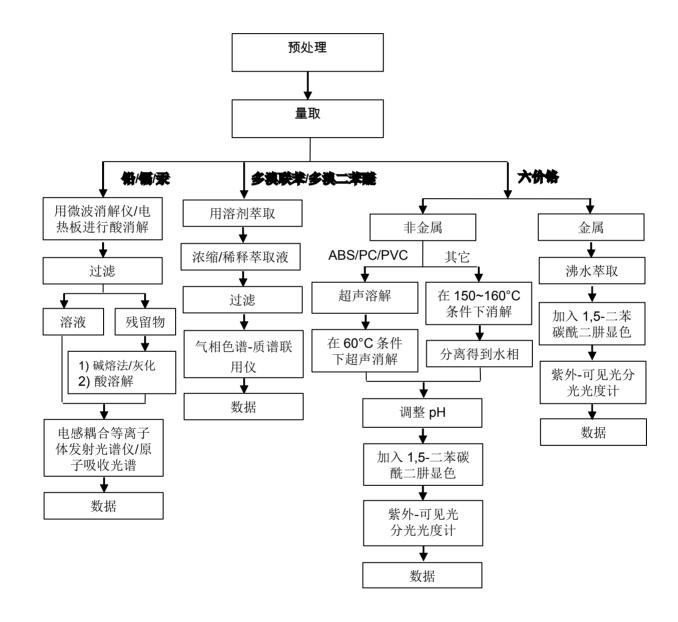


日期: 2020年01月14日 第4页,共6页

附件

Pb/Cd/Hg/Cr⁶⁺/PBBs/PBDEs 测试流程图

1) 样品按照下述流程被完全消解(六价铬和多溴联苯/多溴二苯醚测试除外)。



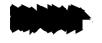


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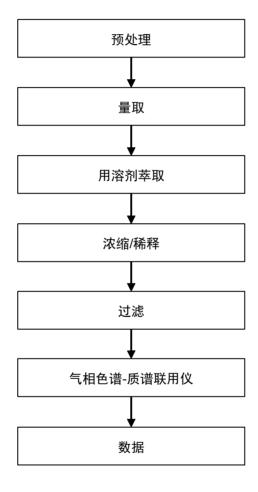




日期: 2020年01月14日 第5页,共6页

附件

Phthalates 測试流程图





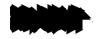
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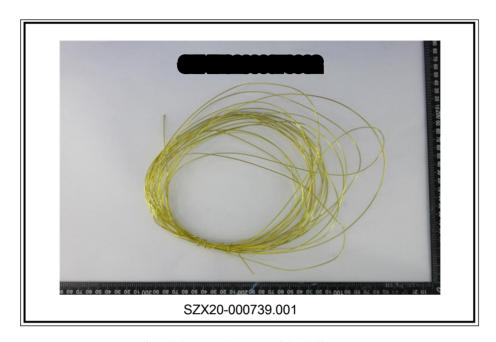




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Date: 04 Nov 2019 No. CANEC1921131105 Page 1 of 5

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ZYC (SHENZHEN)TECHNOLOGY ;LIMITED No.2, DONGLIAN INDUSTRIAL ZONE, JINSHA COMMUNITY, KENGZI STREET, PINGSHAN DISTRICT, SHENZHEN

The following sample(s) was/were submitted and identified on behalf of the clients as: Environmental tinned copper needles

SGS Job No.: CP19-057833 - GZ

Model No.: 0.5*0.5 mm

Client Ref. Info.: SEE REMARK

HONGHUA DUO XIN Supplier:

Date of Sample Received: 28 Oct 2019

Testing Period: 28 Oct 2019 - 01 Nov 2019

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s). Test Results: Please refer to next page(s).

Based on the performed tests on submitted sample(s), the results of Lead, Conclusion:

Mercury, Cadmium, Hexavalent chromium comply with the limits as set by RoHS

Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Jessieli

Jessie Li

Approved Signatory



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Date: 04 Nov 2019

Page 2 of 5

Test Results:

Test Part Description:







SN₁

CAN19-211311.005

Silvery metal

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated



Test Method: With reference to IEC 62321-4:2013+A1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, analyzed by ICP-OES and UV-Vis.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>005</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	19
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	µg/cm²	0.10	ND

Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- IEC 62321 series is equivalent to EN 62321 series

https://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP_ORG_ID,FSP_LANG_ID:12586

- (2) ▼= a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
 - b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 µg/cm²). The coating is considered a non-CrVI based coating
 - c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive unavoidable coating variations may influence the determination

Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.



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REMARK:

1001, 1002, 1125, 1125R, 1253, 1253R, 1254, 1254D, 1256, 1235, 1147, 1147A, 1147R, 1147H, 1147V, 1259S, 1174, 1174R, 1126WS, 1126WR, 1127WS, 1127WR, 9001, 9001R, 1125, 1125R, 1261, 1261R, 2006, 1001, 1001R, 1116-XXW, 1116-04WR, 1129, 1129R, 1131, 1132, 1133R, 1133H, 1133H-02B, 1135, 1135R, 1141, 1109, 1110, 1106, 1107, 1143, 1143R, 6001, 7001, 7001-XX(L), 6254, 6255, 2012, 12121, 1120, 1120R, 1127, 1277, 1139, 1139-XXWO/P, 4001, 4001R, 4002, 4003, 4003R, 2010, 20101, 1103, 1103-XX(B), 5081, 5081R, 1114-04WS, 1114-04WR, 1114-04HL, 1114P-04WS, 1154, 1150, 1150S, 1151S, 1152S, 1153S, 1174R, 1174V, 1174H, 2006R, 2008, 2008R, 1141R, 1169, 6002, 7002, 7254, 5005A-XXR, 5006A-XXDR, 5017A-XXS, 5017-XXR, 5018A-XXDR, 1122, 1122-XXB, 1151, 1153, 5012, 5012B, 5012R, 5012BR, 1147A, 1022, 25401, 7920, 1111, 1150, 1150R, 1150KB, 1150KD, 1150KZ, 10033, 1157, 2234, 2235, (0.3*0.3, 0.46*0.46, 0.5*0.5, 0.64*0.64, 0.7*0.7, 1.14*1.14), Pin Header, Female Header, CS-0721-6-PP9, 3001, 3002, 3003, 3003R, 3004, CST-4GD219-X06D(H5.8), CS-DSUB-09BF(2), PINHEADER, FEMALE HEADER, 1277, 37001, 50301, 6700, 2002, 2003, 6200, 4140, SMW-200/220/221 CHANPIN



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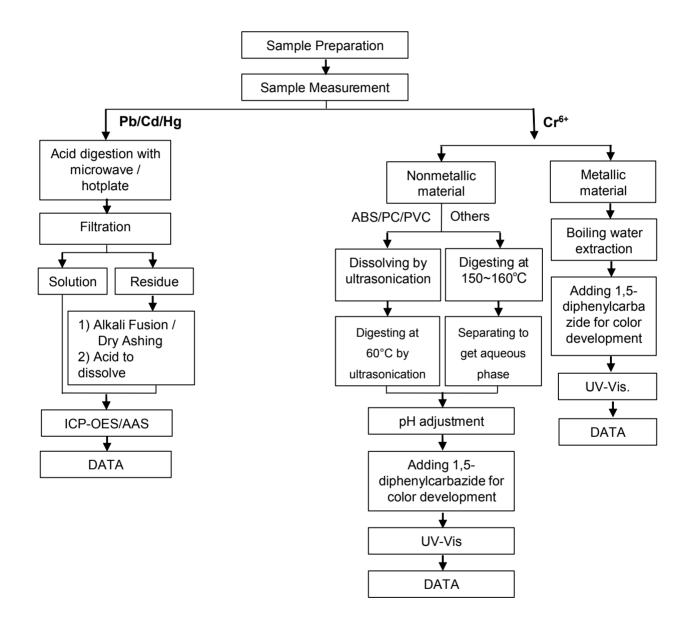
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ATTACHMENTS

Pb/Cd/Hg/Cro+ Testing Flow Chart

1) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr6+ test method excluded).





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